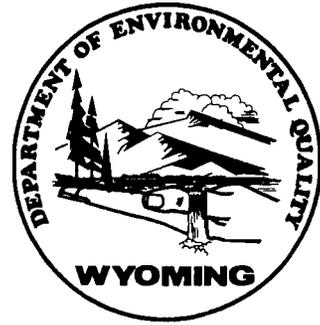


**AIR QUALITY DIVISION
CHAPTER 6, SECTION 3
OPERATING PERMIT**

**WYOMING DEPARTMENT OF
ENVIRONMENTAL QUALITY
AIR QUALITY DIVISION
122 West 25th Street
Cheyenne, Wyoming 82002**



PERMIT NO. 3-2-002

Issue Date: **December 22, 2008**
Expiration Date: **December 22, 2013**
Effective Date: **December 22, 2008**
Replaces Permit No.: **3-1-002-1**

In accordance with the provisions of W.S. §35-11-203 through W.S. §35-11-212 and Chapter 6, Section 3 of the Wyoming Air Quality Standards and Regulations,

**Exxon Mobil Corporation
Shute Creek Facility
Section 14, Township 22 North, Range 112 West
Lincoln County, Wyoming**

is authorized to operate a stationary source of air contaminants consisting of emission units described in this permit. The units described are subject to the terms and conditions specified in this permit. All terms and conditions of the permit are enforceable by the State of Wyoming. All terms and conditions of the permit, except those designated as not federally enforceable, are enforceable by EPA and citizens under the Act. A copy of this permit shall be kept on-site at the above named facility.

David A. Finley, Administrator
Air Quality Division

12/23/08

Date

John V. Corra, Director
Department of Environmental Quality

12/23/08

Date

WAQSR CHAPTER 6, SECTION 3 OPERATING PERMIT

WYOMING DEPARTMENT OF ENVIRONMENTAL QUALITY

AIR QUALITY DIVISION

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GENERAL INFORMATION

Company Name: **Exxon Mobil Corporation**

Mailing Address: **P.O. Box 4358**

City: **Houston** State: **TX** Zip: **77210-4358**

Plant Name: **Exxon Mobil Shute Creek Facility**

Plant Location: **Section 14, Township 22 North, Range 112 West, Lincoln County, (approximately 33 miles northeast of Kemmerer) WY**

Plant Mailing Address: **P.O. Box 1300** (*Amended January 31, 2013*)

City: **Kemmerer** State: **WY** Zip: **83101**

Name of Owner: **Exxon Mobil Corporation** Phone: **(713) 431-1125**

Responsible Official: **Mr. Michael J. Vanderlinden** Phone: **(307) 276-6202**
(Amended February 11, 2013)

Mr. John E. Doerner Phone: ***(713) 431-2047***
(Amended May 17, 2012)

Plant Manager/Contact: ***Ms. Sofia Laughland*** Phone: ***(281) 654-7271***
(Amended May 17, 2012)

DEQ Air Quality Contact: **District 5 Engineer** Phone: **(307) 332-6755**
510 Meadowview Drive
Lander, WY 82520

SIC Code: **1311**

Description of Process: **The ExxonMobil Shute Creek Facility processes sour gas from gas fields located west of Big Piney, Wyoming, along the foothills of the Wyoming Range Mountains. The facility upgrades the methane component of the produced gas stream to pipeline quality by removing H₂S and other impurities. Products separated from the gas stream are sulfur, carbon dioxide, helium, and nitrogen. An acid gas system transports the pressurized gas stripped in the Selexol process through a pipeline to two underground injection wells. Compression of the acid gas is provided by electric-powered compressor engines.**

SOURCE EMISSION POINTS

This table may not include any or all insignificant activities at this facility.

SOURCE ID#	SOURCE DESCRIPTION	SIZE	CH. 6, SEC. 2 PERMITS
H-5401A	Boiler A	72 MMBtu/hr	OP-224
H-5401B	Boiler B	72 MMBtu/hr	OP-224
H-4201A	Dehydration Regeneration Heater A	7.25 MMBtu/hr	OP-224
H-4201B	Dehydration Regeneration Heater B	7.25 MMBtu/hr	OP-224
H-4201C	Dehydration Regeneration Heater C	7.25 MMBtu/hr	OP-224
G-5701A	Gas Turbine Generator Engine A	3100 site hp	OP-224
G-5701B	Gas Turbine Generator Engine B	3100 site hp	OP-224
S-4101	SELEXOL CO ₂ Vent	NA	OP-224, OP-259, MD-913, MD-1039
S-4102	SELEXOL CO ₂ /CH ₄ Vent	NA	OP-224, OP-259, MD-913, MD-1039
1FL-5901	Train 1 Process Flare	3282 MMBtu/hr	OP-244
2FL-5901	Train 2 Process Flare	3282 MMBtu/hr	OP-244
1FL-5902	Train 1 Sulfur Flare	243.4 MMBtu/hr	OP-244
2FL-5902	Train 2 Sulfur Flare	243.4 MMBtu/hr	OP-244
3940	Diesel Generator Engine	355 hp	None
FUG 1	Fugitive H ₂ S Emissions	NA	None
FUG 2	Fugitive Propane (VOC) Emissions	NA	None
FUG 3	Fugitive Ethylene Glycol (VOC) Emissions	NA	None
COTUR A	Cogeneration Steam Turbine A	380 MMBtu/hr	MD-771
COTUR B	Cogeneration Steam Turbine B	380 MMBtu/hr	MD-771
COTUR C	Cogeneration Steam Turbine C	380 MMBtu/hr	MD-771
SYNFR	Syngas Unit Furnace	50 MMBtu/hr	MD-771
1H-5204	Freeze Protection Heater for Heat Exchangers	1.2 MMBtu/hr	December 19, 1991 Waiver
2H-5204	Freeze Protection Heater for Heat Exchangers	1.2 MMBtu/hr	December 19, 1991 Waiver
N/A	Propane-Fired Personnel Heaters	Not Reported	None
N/A	(3) Cummings QSK45-G4 Tier I Diesel Generators (temporary)	1,481 hp each	AP-6935

TOTAL FACILITY ESTIMATED EMISSIONS

For informational purposes only. These emissions are not to be assumed as permit limits.

POLLUTANT	EMISSIONS (TPY)
CRITERIA POLLUTANT EMISSIONS	
Particulate Matter	95
PM ₁₀ Particulate Matter	95
Sulfur Dioxide (SO ₂)	671
Nitrogen Oxides (NO _x)	396
Carbon Monoxide (CO)	663
Volatile Organic Compounds (VOCs)	64
HAZARDOUS AIR POLLUTANT (HAP) EMISSIONS	
Carbonyl Sulfide (COS)	7008
OTHER POLLUTANT EMISSIONS	
Hydrogen Sulfide (H ₂ S)	162

COS emission estimates are from permit MD-913. Other emission estimates are from permit MD-771.

FACILITY-SPECIFIC PERMIT CONDITIONS

Facility-Wide Permit Conditions

- (F1) **SULFUR DIOXIDE EMISSIONS INVENTORY** [WAQSR Ch 14, Sec 3]
The permittee shall report SO₂ emissions annually as required by WAQSR Ch 14, Sec 3. SO₂ emissions shall be estimated in accordance with Ch 14 Sec 3(b), and adjusted in accordance with Ch 14 Sec 3(c) if necessary.
- (F2) **ACID GAS INJECTION** [WAQSR Ch 6, Sec 2 Permit MD-771]
All acid gas from Train I and Train II shall be injected into the two acid gas injection wells.
- (F3) **SULFUR RECOVERY UNITS** [WAQSR Ch 6, Sec 2 Permit MD-771]
The permittee shall obtain Division approval in writing before permanently removing the sulfur recovery units.

Source-Specific Permit Conditions

- (F4) **VISIBLE EMISSIONS** [WAQSR Ch 3, Sec 2]
 - (a) Visible emissions from any diesel fired engine shall not exceed 30 percent opacity except for periods not exceeding ten consecutive seconds. This limitation shall not apply during a reasonable period of warmup following a cold start or where undergoing repairs and adjustment following a malfunction.
 - (b) Visible emissions of any contaminant discharged into the atmosphere from any other single emission source shall not exhibit greater than 20 percent opacity except for one period or periods aggregating not more than six minutes in any one hour of not more than 40 percent opacity.
- (F5) **SELEXOL CO₂ VENTS REQUIREMENTS** [WAQSR Ch 6, Sec 2 Permits OP-244, MD-913 and MD-1039]
For the Selexol CO₂ vents (units S-4101 and S-4102):
 - (a) Combined H₂S emissions shall not exceed 36.9 lb/hr and 161.6 TPY.
 - (b) Combined COS emissions shall not exceed 1600 lb/hr and 7008 TPY.
 - (c) The exit gas temperature from each CO₂ vent shall be maintained at 270 degrees Fahrenheit or greater on a 24-hour rolling average.
- (F6) **CO-GENERATION FACILITY EMISSIONS** [WAQSR Ch 6, Sec 2 Permit MD-771]
Emissions shall not exceed the limits specified in Table I.

TABLE I: CO-GENERATION FACILITY EMISSIONS				
Cogeneration Steam Turbines: COTUR A, B and C (emission limits are for each turbine)				
Pollutant	ppmv @ 15% O₂	lb/hr	lb/MMBtu	TPY
NO _x	8.0 (30-day rolling average)	16.0 (30-day rolling average)		70.1
CO	50 (1-hour average)	45.4 (1-hour average)		198.8
SO ₂		84.0 (12-hour rolling average)	0.2 (12-hour rolling average)	223.4
Syngas Unit Furnace				
Pollutant	lb/MMBtu	lb/hr	TPY	
NO _x	0.1 (1-hour average)	8.1 (1-hour average)	35.3	
CO	0.096 (1-hour average)	7.7 (1-hour average)	33.6	

- (F7) **SMALL FUEL BURNING EQUIPMENT EMISSIONS** [WAQSR Ch 3, Sec 3]
NO_x emissions from the freeze protection heaters for the heat exchangers (1H-5204 and 2H-5204) and the propane-fired personnel heaters shall not exceed 0.20 lb/MMBtu heat input.

- (F8) OTHER NO_x AND CO EMISSIONS [WAQSR Ch 6, Sec 2 Permit OP-224]
Emissions shall not exceed the limits specified in Table II.

TABLE II: ALLOWABLE EMISSIONS			
Unit ID	Unit Description	Emission Limits (lb/hr)	
		NO _x	CO
H-5401A	Boiler A	12.24	2.57
H-5401A	Boiler A	12.24	2.57
H-4201A	Dehy Regeneration Heater A	0.74	0.15
H-4201B	Dehy Regeneration Heater B	0.74	0.15
H-4201C	Dehy Regeneration Heater C	0.74	0.15

- (F9) BURNER OPERATION AND MAINTENANCE [WAQSR Ch 6, Sec 2 Permit OP-224]
The permittee shall operate and maintain each boiler (H-5401A and H-5401B), and dehydration regeneration heater (H-4201A, H-4201B and H-4201C) in accordance with the manufacturers' specifications and recommendations, including burner adjustments for plant altitude, so the NO_x and CO emission rates do not exceed the emission limits in Table II.
- (F10) MINIMIZATION OF ABNORMAL EMISSIONS [WAQSR Ch 6, Sec 2 Permit MD-771]
The permittee shall follow the "Procedure for Minimization of Abnormal Emissions" plan, attached as Appendix A of this permit, to minimize emissions during start-up, shutdown, or abnormal operating conditions. The operating plan may be revised administratively, but revisions shall be approved by the Division prior to implementation.
- (F11) TEMPORARY ENGINE REPLACEMENT [WAQSR Ch 6, Sec 3(h)(i)(I)]
- (a) Should any engine(s) break down or require an overhaul during the term of this permit, the permittee may bring on site and operate a temporary replacement engine until repairs are made. Permanent replacement of an engine must be evaluated by the Division under Chapter 6, Section 2 of WAQSR to determine appropriate permitting action and evaluate the need for additional requirements resulting from the permanent replacement.
 - (b) The temporary replacement unit shall be identical or similar to the unit replaced with emission levels at or below those of the unit replaced.
 - (c) The permittee shall notify the Division in writing of such replacement within five working days, and provide the date of startup of the replacement engine.

Testing Requirements

- (F12) EMISSIONS TESTING [W.S. 35-11-110 and 40 CFR 60 Subpart GG]
- (a) The Division reserves the right to require testing as provided under condition G1 of this permit. Should testing be required,
 - (i) For visible emissions, Method 9 shall be used.
 - (ii) For the turbines, testing for NO_x and SO₂ on a ppm basis shall follow the requirements of 40 CFR Part 60 Subpart GG, and testing on a lb/hr basis shall follow Methods 1-4, 6C and 7E.
 - (iii) For other NO_x emission sources Methods 1-4 and 7 or 7E shall be used.
 - (iv) For CO emissions, Methods 1-4 and 10 shall be used.
 - (v) For H₂S and COS emissions, Methods 1-4 and Method 15 shall be used.
 - (vi) For alternative test methods, or methods used for other pollutants, the approval of the Administrator must be obtained prior to using the test method to measure emissions.
 - (b) Unless otherwise specified, testing shall be conducted in accordance with WAQSR Ch 5, Sec 2(h).

Monitoring Requirements

- (F13) **VISIBLE EMISSIONS MONITORING** [WAQSR Ch 6, Sec 3(h)(i)(C)(I)]
- (a) Periodic monitoring for visible emissions from the boilers (H-5401A and H-5401B), dehydration regeneration heaters (H-4201A, H-4201B and H-4201C), gas turbine generator engines (G-5701A and G-5701B), cogeneration steam turbines (COTUR A, COTUR B and COTUR C), Syngas furnace (SYNFR), and freeze protection heaters (1H-5204 and 2H-5204) shall consist of monitoring the type of fuel used to ensure natural gas, or fuel gas for the turbines, are the sole fuel sources for these units.
 - (b) Periodic monitoring of visible emissions from the diesel fired engines is not required since these sources do not operate during normal operations of the facility.
- (F14) **CO₂ VENT MONITORING** [WAQSR Ch 6, Sec 2 Permits OP-224 and MD-1039]
- (a) To demonstrate compliance with the H₂S and COS emission limits indicated in condition F5, the permittee shall continue to operate, calibrate, and maintain a continuous in-stack monitoring system on the combined CO₂ vent stacks (S-4101 and S-4102) for continually measuring COS and H₂S emissions. The monitoring system shall comply with the requirements set forth in WAQSR Ch 5, Sec 2(j).
 - (b) The process control system shall continuously monitor and record the CO₂ vents (S-4101 and S-4102) exit temperatures, and adjust the steam flow to each vent accordingly, such that the exit temperature from each CO₂ vent is maintained at 270 degrees Fahrenheit or greater on a 24-hour rolling average.
- (F15) **COGENERATION TURBINE NO_x, SO₂ and CO EMISSIONS MONITORING**
[WAQSR Ch 5, Sec 2(j); Ch 6, Sec 2 Permit MD-771]
- (a) Compliance with the NO_x and SO₂ emission limits for the steam turbines (COTUR A, COTUR B and COTUR C) indicated in condition F6 shall be determined with data from the CEM systems described in paragraph (i), (ii) and (iii) of this condition.
 - (i) For NO_x and SO₂ emissions, the permittee shall continue to calibrate, operate, and maintain continuous emission monitoring (CEM) systems, and record the output:
 - (A) For measuring NO_x emissions discharged to the atmosphere in units of ppmv and lb/hr; and
 - (B) For measuring SO₂ emissions discharged to the atmosphere in units of lb/hr and lb/MMBtu.
 - (ii) Each NO_x and SO₂ CEM system shall consist of the following:
 - (A) A continuous emissions monitor located in each turbine stack.
 - (B) In-stack monitors for measuring oxygen content of the flue gas at the location NO_x emissions are monitored, and at the location where SO₂ emissions are monitored.
 - (C) Continuous flow monitoring systems for measuring the flow of exhaust gases discharged into the atmosphere.
 - (iii) Each CEM system shall comply with the monitoring requirements of Ch 5, Sec 2(j), including the following:
 - (A) 40 CFR 60 Appendix B, Performance Specification 2 for NO_x and SO₂ and Performance Specification 3 for O₂. The monitoring systems must demonstrate linearity in accordance with Division requirements and be certified in both concentration (ppmv) and units of lb/hr and lb/MMBtu.
 - (B) Quality Assurance requirements of 40 CFR 60 Appendix F.
 - (C) The permittee shall follow the most recent Quality Assurance plan approved by the Division, for the monitoring systems listed in this condition.
 - (b) For periodic monitoring of CO emissions from each steam turbine, the permittee shall measure CO emissions at least semi-annually for comparison with the emission limits specified in condition F6. The permittee shall measure CO emissions from each turbine using the Division's portable analyzer monitoring protocol, or the EPA reference methods described in condition F12. The Division's monitoring protocol is attached as Appendix B of this permit.
 - (c) Sulfur and nitrogen content monitoring requirements for the turbines are specified under condition P60-GG2 of this permit, and EPA Region 8's December 15, 2003 letter, attached as Appendix C.
- (F16) **SMALL FUEL BURNING EQUIPMENT EMISSIONS MONITORING** [WAQSR Ch 6, Sec 3(h)(i)(C)(I)]
Based on the size of NO_x emissions from the freeze protection heaters (1H-5204 & 2H-5204) and propane-fired personnel heaters, the Division is satisfied that no additional NO_x monitoring is warranted for these sources.

(F17) OTHER MONITORING [WAQSR Ch 6, Sec 3(h)(i)(C)(I)]

For NO_x and CO emissions from the Syngas furnace (SYNFR), boilers (H-5401A and H-5401B), and dehydration regeneration heaters (H-4201A, H-4201B and H-4201C), and for acid gas injection, monitoring shall be conducted as follows:

- (a) For the Syngas furnace (SYNFR):
 - (i) The permittee shall measure NO_x emissions at least annually to assess compliance with the emission limits in condition F6. The permittee shall measure NO_x emissions using the Division's portable analyzer monitoring protocol, or the EPA reference methods described in condition F12. The Division's monitoring protocol is attached as Appendix B of this permit.
 - (ii) Based on the size of the CO emissions from the furnace and their potential impact on ambient standards, the Division is satisfied that no additional CO monitoring is warranted for this source.
- (b) For each boiler (H-5401A and H-5401B):
 - (i) The permittee shall measure NO_x emissions at least once during the permit term to assess compliance with the NO_x emission limits in condition F8. The permittee shall measure NO_x emissions using the Division's portable analyzer monitoring protocol, or the EPA reference methods described in condition F12.
 - (ii) For CO emissions from the boilers, the permittee shall follow the operation and maintenance required by condition F9, to minimize emissions.
- (c) For the dehydration regeneration heaters (H-4201A, H-4201B and H-4201C), the permittee shall follow the operation and maintenance required by condition F9, to minimize NO_x and CO emissions.
- (d) The permittee shall monitor the dates, times and duration during operations of Train I and Train II when acid gas is not injected into the acid gas injection wells.

Recordkeeping Requirements

(F18) SULFUR DIOXIDE EMISSIONS INVENTORY RECORDS [WAQSR Ch 14, Sec 3(b)]

- (a) The permittee shall maintain all records used in the calculation of SO₂ emissions for the inventory required by condition F1, including but not limited to the following:
 - (i) Amount of fuel consumed;
 - (ii) Percent sulfur content of fuel and how the content was determined;
 - (iii) Quantity of product produced;
 - (iv) Emissions monitoring data;
 - (v) Operating data; and
 - (vi) How the emissions are calculated, including monitoring/estimation methodology with a demonstration that the selected methodology is acceptable under Ch 14, Sec 3.
- (b) The permittee shall maintain records of any physical changes to facility operations or equipment, or any other changes (e.g. raw material or feed) that may affect emissions projections of SO₂.
- (c) The permittee shall retain all records and support information for compliance with this condition and with the reporting requirements of condition F24 at the facility, for a period of **at least ten (10) years** from the date of establishment, or if the record was the basis for an adjustment to the milestone, five years after the date of an implementation plan revision, whichever is longer.

(F19) CO₂ VENT RECORDS [WAQSR Ch 5, Sec 2(g)(ii) and (g)(iv); Ch 6, Sec 3(h)(i)(C)(II); Ch 6, Sec 2 Permits OP-224 and MD-1039]

- (a) Recordkeeping for the continuous H₂S and COS in-stack monitoring system on the combined CO₂ vent stacks (S-4101 and S-4102) shall comply with the requirements of WAQSR Ch 5, Sec 2(g).
 - (i) The permittee shall maintain records of the occurrence and duration of any startup, shutdown, or malfunction in the operation of the CO₂ vent system; any malfunction of the air pollution control equipment; or any periods during which the continuous monitoring system is inoperative
 - (ii) The permittee shall maintain records of all measurements, including continuous monitoring system, monitoring device, and performance testing measurements; all continuous monitoring system performance evaluations; all continuous monitoring system or monitoring device calibration checks; adjustments and maintenance performed on these systems or devices; and all other information required under condition F15, recorded in a permanent form suitable for inspection.
- (b) The permittee shall continuously record the exit gas temperature of each CO₂ vent (S-4101 and S-4102).
 - (i) For each hour of operation, the permittee shall calculate and record the 24-hour rolling average exit gas temperature of each CO₂ vent as follows:

- (A) The 24-hour rolling average shall be calculated as the average of the valid 1-hour averages during the previous 24-hour period.
- (B) A valid hour shall consist of at least one temperature reading every fifteen minutes.
- (ii) The permittee shall maintain records of each 24 hour rolling average for comparison with the requirement to maintain each CO₂ vent at 270 degrees Fahrenheit on a 24-hour rolling average.
- (c) These records shall be retained on-site at the facility for a period of at least five years from the date such records are generated.

(F20) COGENERATION TURBINE CONTINUOUS MONITORING RECORDS

[WAQSR Ch 5, Sec 2(g); Ch 6, Sec 3(h)(i)(C)(II); Ch 6, Sec 2 Permit MD-771]

The permittee shall comply with all record keeping requirements as specified in Ch 5, Sec 2(g) for the cogeneration steam turbines (COTUR A, COTUR B and COTUR C).

- (a) The permittee shall record the occurrence and duration of any start-up, shutdown, or malfunction in the operation of the turbine engines or any periods during which a continuous monitoring system or monitoring device is inoperative.
- (b) The permittee shall maintain records of all measurements, including continuous monitoring system, monitoring device, and performance testing measurements; all continuous monitoring system performance evaluations; all continuous monitoring system or monitoring device calibration checks; adjustments and maintenance performed on these systems or devices; and all other information required under condition F14, recorded in a permanent form suitable for inspection.
- (c) The permittee shall retain on-site at the facility records of measurements, maintenance, and support information kept in accordance with this condition for a period of at least five years following the date such records are generated.

(F21) OTHER TESTING AND MONITORING RECORDS [WAQSR Ch 6, Sec 3(h)(i)(C)(II)]

- (a) For any testing required under condition F12, other than Method 9 observations, and the monitoring required under conditions F15(e) and F17, the permittee shall record, as applicable, the following:
 - (i) The date, place, and time of sampling, measurements, or observations;
 - (ii) The date(s) any analyses were performed;
 - (iii) The company or entity and individual(s) that performed the observation;
 - (iv) The analytical or observation techniques, or methods used;
 - (v) The results of such analyses or observations; and
 - (vi) The operating conditions as they existed at the time of sampling or measurement.
 - (vii) The permittee shall maintain records of any corrective actions taken.
- (b) For any Method 9 observations required by the Division under condition F12, the permittee shall keep field records in accordance with Section 2.2 of Method 9.
- (c) The permittee shall record the dates, times and duration of operations of Train I and Train II when acid gas is not injected into the acid gas injection wells.
- (d) The permittee shall retain on-site at the facility, the records of each test, measurement, or observation and support information for a period of at least five years from the date of the test, measurement, or observation.

(F22) MAINTENANCE RECORDS & MINIMIZATION OF ABNORMAL EMISSIONS [WAQSR Ch 6, Sec 3(h)(i)(C)(II)]

- (a) The permittee shall record all maintenance activities performed on the boilers (H-5401A and H-5401B), and dehydration regeneration heaters (H-4201A, H-4201B and H-4201C).
- (b) The permittee shall keep records of activities documenting adherence to the "Procedure for Minimization of Abnormal Emissions".
- (c) The records of activities for each unit or system shall include, as applicable:
 - (i) The maintenance or activity performed;
 - (ii) The date, place, and time the activity was performed;
 - (iii) The company and individual(s) that performed the activity;
 - (iv) The purpose of the activity; and
 - (v) An explanation for any deviation from the manufacturer's recommendations for maintenance for the boilers and heaters.
 - (vi) An explanation for any deviation from the "Procedure for Minimization of Abnormal Emissions".
- (d) The permittee shall retain on-site at the facility, the records of each activity for each unit for a period of at least five years from the date of the activity.

- (F23) EMERGENCY EQUIPMENT USE RECORDS [WAQSR Ch 6, Sec 2 Permit OP-224]
The permittee shall record the use of the process flares (1FL-5901 and 2FL-5901), sulfur flares (1FL-5902 and 2FL-5902), and gas turbine generator engines (G-5701A and G-5701B) during plant start-up, shut-down and emergency periods of equipment malfunctions. These records shall be retained on-site at the facility for a period of at least five years from the date such records are generated.

Reporting Requirements

- (F24) SULFUR DIOXIDE EMISSIONS INVENTORY REPORTS [WAQSR Ch 14, Sec 3(b) and (c)]
- (a) The permittee shall report calendar year SO₂ emissions by April 15th of the following year. The inventory shall be submitted in the format specified by the Division.
 - (b) Emissions from startup, shutdown, and upset conditions shall be included in the inventory.
 - (c) If the permittee uses a different emission monitoring or calculation method than was used to report SO₂ emissions in 1998, the permittee shall adjust reported SO₂ emissions to be comparable to the emission monitoring or calculation method that was used in 1998. The calculations that are used to make this adjustment shall be included with the annual emission report.
 - (d) The reports shall be submitted in accordance with condition G4 of this permit.
- (F25) CO₂ VENT REPORTS [WAQSR Ch 6, Sec 3(h)(i)(C)(III)] [WAQSR Ch 5, Sec 2(g)(iii); Ch 6, Sec 2 Permits OP-224, OP-259 and MD-1039]
- (a) Quarterly: For the CO₂ vent stack system emissions (S-4101 and S-4102), a written report of excess emissions (as defined in paragraph (v) of this condition) shall be submitted to the Administrator for every calendar quarter, no later than 30 days after the end of each calendar quarter, in a format acceptable to the Division. All quarterly reports shall include the following information:
 - (i) The magnitude of excess emissions, any conversion factor(s) used, the date and time of commencement and completion of each time period of excess emissions, and the process operating time during the reporting period.
 - (ii) Specific identification of each period of excess emissions that occurs during start-ups, shutdowns, and malfunctions of the CO₂ vent system, the nature and cause of any malfunction (if known), and the corrective action taken or preventative measures adopted.
 - (iii) The date and time identifying each period during which the continuous monitoring system was inoperative except for zero and span checks and the nature of the system repairs or adjustments.
 - (iv) When no excess emissions have occurred or the continuous monitoring system has not been inoperative, repaired, or adjusted, such information shall be stated in the report.
 - (v) For purposes of reporting under this condition, excess emissions are defined as:
 - (A) Any one-hour period when the average H₂S emissions exceed 36.9 lb/hr, or
 - (B) Any one-hour period when the average COS emissions exceed 1600 lb/hr.
 - (b) Semiannually: By January 31 and July 31 each year, it shall be reported to the Division whether the permittee has adhered to the requirement to maintain each CO₂ vent (S-4101 and S-4102) at 270 degrees Fahrenheit or greater on a 24-hour rolling average. The report shall contain the data recorded under condition F19 of this permit.
 - (c) Annually: The permittee shall report the annual mass emission totals of CO₂ vented through the combined CO₂ vent stacks (S-4101 and S-4102), with the annual emissions inventory required by condition G9.
 - (d) All instances of deviations from the conditions of this permit must be clearly identified in each report.
 - (e) The reports shall be submitted in accordance with condition G4 of this permit.
- (F26) COGENERATION TURBINE CONTINUOUS MONITORING AND CO REPORTS
[WAQSR Ch 5, Sec 2(g) and Ch 6, Sec 2 Permit MD-771]
The permittee shall comply with all record keeping requirements as specified in Ch 5, Sec 2(g) as they apply to the cogeneration steam turbines (COTUR A, COTUR B and COTUR C).
- (a) Quarterly: The permittee shall submit excess emissions and monitoring systems performance reports for NO_x and SO₂ emissions from the cogeneration steam turbines. Excess NO_x emissions shall be reported in units of ppmv and lb/hr, and excess SO₂ emissions shall be reported in units of lb/hr, lb/MMBtu and TPY. All reports shall be postmarked by the 30th day following the end of each calendar quarter.

Written reports of excess emissions shall be in a format approved by the Division and shall include the following information:

- (i) The magnitude of excess emissions computed in accordance with Ch 5, Sec 2(j)(viii), any conversion factor(s) used, the date and time of commencement and completion of each time period of excess emissions, and the process operating time during the reporting period.
- (ii) Specific identification of each period of excess emissions that occurs during start-ups, shutdowns, malfunctions of the affected facility. The nature and cause of any malfunction (if known), the corrective action taken or preventative measures adopted.
- (iii) The date and time identifying each period during which the continuous monitoring system was inoperative except for zero and span checks and the nature of the system repairs or adjustments.
- (iv) When no excess emissions have occurred or the continuous monitoring system(s) have not been inoperative, repaired, or adjusted, such information shall be stated in the report.
- (v) Exceedances of the NO_x and SO₂ limits shall be defined as:
 - (A) Any 30-day rolling average of NO_x emissions which exceed the ppmv, or lb/hr limits established in the permit calculated using the arithmetic average of the previous 30-days of 1-hour averages meeting the requirements of Ch 5, Sec 2(j). Data (and associated monitoring data hours) which do not meet the requirements of Ch 5, Sec 2(j) shall not be included in the averages.
 - (B) Any 12-hour rolling average of SO₂ emissions which exceeds the lb/hr or lb/MMBtu limits established in this permit calculated using the arithmetic average of the previous 12 1-hour averages meeting the requirements of Ch 5, Sec 2(j). Data (and associated monitoring data hours) which do not meet the requirements of Ch 5, Sec 2(j) shall not be included in the averages.
 - (C) Any calendar year average of SO₂ emissions which exceeds the TPY limit established in this permit calculated as the sum of all hourly data for the previous calendar year as follows:
 - (I) All 1-hour averages meeting the requirements of Ch 5, Sec 2(j) shall be included in the average.
 - (II) An emission rate of 84.0 lb/hr shall be used for all 1-hour periods in which the turbine is operating but monitoring data meeting the requirements of Ch 5, Sec 2(j) is not available.
- (b) Semiannually: By January 31 and July 31 each year, the permittee shall report to the Division the results of the CO emissions monitoring required under condition F15(b). Nonetheless, if a turbine engine is found to be operating out of compliance, the emissions report must be submitted within 30 days of the test date to assure timely notification of noncompliance.
- (c) All instances of deviations from the conditions of this permit must be clearly identified in each report.
- (d) The reports shall be submitted to the Division in accordance with condition G4 of this permit.

(F27) OTHER QUARTERLY AND SEMI ANNUAL MONITORING REPORTS

[WAQSR Ch 5, Sec 2(g)(iii); Ch 6, Sec 2 Permit MD-913; December 29, 1995 Division Letter]

- (a) Quarterly: The permittee shall report to the Division no later than 30 days after the end of each calendar quarter, in a format acceptable to the Division, the use of the process flares (1FL-5901 and 2FL-5901), sulfur flares (1FL-5902 and 2FL-5902) and gas turbine generator engines (G-5701A and G-5701B) as recorded under condition F23.
- (b) Semiannually: The permittee shall report to the Division by January 31 and July 31 each year:
 - (i) Documentation that all emissions units are firing natural gas, or fuel gas for the turbines, as specified in condition F13.
 - (ii) Results of the emissions monitoring required under condition F17(a) and (b). Nonetheless, if a boiler or furnace is found to be operating out of compliance, the emissions report must be submitted within 30 days of the test date to assure timely notification of noncompliance.
 - (iii) The dates, times and duration of operations of Train I and Train II when acid gas is not injected into the acid gas injection wells. If acid gas was injected into the wells during operations of Train I and train II during the reporting period, this shall be stated in the report
- (c) All instances of deviations from the conditions of this permit must be clearly identified in each report.
- (d) The reports shall be submitted in accordance with condition G4 of this permit.

(F28) SEMIANNUAL MAINTENANCE REPORTS AND MINIMIZATION OF ABNORMAL EMISSIONS REPORTS [WAQSR Ch 6, Sec 3(h)(i)(C)(III)]

The permittee shall report to the Division by January 31 and July 31 each year:

- (a) Whether the permittee has adhered to the manufacturers' specifications and recommendations for maintaining the boilers (H-5401A and H-5401B), and dehydration regeneration heaters (H-4201A, H-4201B and H-4201C) as specified in condition F9. Any deviations from the manufacturers' specifications and recommendations for maintaining these units must be clearly identified in each report. If the permittee has adhered to the manufacturers' specifications and recommendations for maintaining these units during the reporting period, this shall be stated in the report.
- (b) Whether the permittee has adhered to the "Procedure for Minimization of Abnormal Emissions", as specified in condition F10. Any deviations from the "Procedure for Minimization of Abnormal Emissions" must be clearly identified in each report. If the permittee has adhered to the "Procedure for Minimization of Abnormal Emissions", during the reporting period, this shall be stated in the report.
- (c) The reports shall be submitted in accordance with condition G4 of this permit.

(F30) REPORTING EXCESS EMISSIONS & DEVIATIONS FROM PERMIT REQUIREMENTS [WAQSR Ch 6, Sec 3(h)(i)(C)(III)]

- (a) General reporting requirements are described under the General Conditions of this permit. The Division reserves the right to require reports as provided under condition G1 of this permit.
- (b) Emissions which exceed the limits specified in this permit and which are not reported under a different condition of this permit shall be reported annually with the emission inventory unless specifically superseded by condition G17, condition G19, or other condition(s) of this permit. The probable cause of such exceedance, the duration of the exceedance, the magnitude of the exceedance, and any corrective actions or preventative measures taken shall be included in this annual report. For sources and pollutants which are not continuously monitored, if at any time emissions exceed the limits specified in this permit by 100 percent, or if a single episode of emission limit exceedance spans a period of 24 hours or more, such exceedance shall be reported to the Division within one working day of the exceedance. (Excess emissions due to an emergency shall be reported as specified in condition G17. Excess emissions due to unavoidable equipment malfunction shall be reported as specified in condition G19.)
- (c) Any other deviation from the conditions of this permit shall be reported to the Division in writing within 30 days of the deviation or discovery of the deviation.

Accidental Release Prevention Requirements

(F31) ACCIDENTAL RELEASE PREVENTION REQUIREMENTS [40 CFR Part 68]

- (a) The permittee shall meet all requirements of 40 CFR Part 68 as they apply to the facility.
- (b) The permittee shall submit, as part of the annual compliance certification submitted under condition C1 of this permit, a certification statement concerning the facility's compliance with all requirements of 40 CFR Part 68, including the registration and submission of a Risk Management Plan.

Temporary Operations

(F32) TEMPORARY DIESEL GENERATOR OPERATION [WAQSR Ch 6, Sec 2 Waiver AP-6935]

Each of the three Cummings QSK45-G4 Tier I diesel generators shall be limited to 300 operating hours.

- (a) Records shall be kept documenting the operating hours and associated emissions for each generator, and shall be made available to the Division upon request.
- (b) All notifications, reports and correspondence required shall be submitted to the Stationary Source Compliance Program Manager, Air Quality Division, 122 West 25th Street, Cheyenne, WY 82002. Additionally, a copy shall be submitted to the District Engineer, Air Quality Division, 510 Meadowview Dr., Lander, WY 82520.
- (c) Waiver AP-6935 shall expire December 31, 2008. Before additional authorization to operate the temporary diesel engines beyond December 31, 2008 can be granted, the permittee shall present, for the Division's approval, a permanent, feasible solution addressing "black starts" and freeze protection at the facility.

WAQSR CHAPTER 5, SECTION 2 NEW SOURCE PERFORMANCE STANDARDS (NSPS)
AND 40 CFR 60 SUBPART Dc REQUIREMENTS
(Subpart Dc is provided in Appendix D)

- (P60-Dc1) SUBPART Dc REQUIREMENTS [40 CFR Part 60, Subpart Dc and WAQSR Ch 5, Sec 2]
The permittee shall meet all requirements of 40 CFR 60 Subpart Dc and WAQSR Ch 5, Sec 2 as they apply to the Syngas unit furnace (SYNFR). For natural gas firing only, the permittee shall meet the recordkeeping and reporting requirements as specified in Subpart Dc §60.48c(a) and (g).
- (P60-Dc2) RECORDKEEPING [40 CFR Part 60, Subpart Dc and WAQSR Ch 5, Sec 2(g)]
- (a) The permittee shall maintain records of the occurrence and duration of any startup, shutdown, or malfunction in the operation of the furnace, or any malfunction of the air pollution control equipment.
 - (b) The permittee shall record the amount of fuel combusted on a daily basis.
 - (c) The permittee shall maintain records of all measurements, reports, and other information required by the P60 conditions of this permit in a permanent form suitable for inspection. These records shall be retained on-site at the facility for periods of five years from the date such records are generated.
- (P60-Dc3) GOOD AIR POLLUTION CONTROL PRACTICE [WAQSR Ch 5, Sec 2(i)(iv)]
At all times, including periods of startup, shutdown, and malfunction, the permittee shall, to the extent practicable, maintain and operate the furnace including associated air pollution control equipment in a manner consistent with good air pollution control practice for minimizing emissions.

WAQSR CHAPTER 5, SECTION 2 NEW SOURCE PERFORMANCE STANDARDS (NSPS)
AND 40 CFR 60 SUBPART GG REQUIREMENTS

(Subpart GG is provided in Appendix E)

- (P60-GG1) GENERAL REQUIREMENTS [40 CFR Part 60 Subpart GG and WAQSR Ch 5, Sec 2]
The permittee shall meet all requirements of 40 CFR Part 60 Subpart GG and WAQSR Ch 5, Sec 2 as they apply to the gas turbines (G-5701A, G-5701B) and cogeneration steam turbines (COTUR A, COTUR B and COTUR C).
- (a) For the steam turbine engines (COTUR A, COTUR B and COTUR C), the NO_x exhaust gas concentration from each turbine shall not exceed 97 ppmv at 15 percent oxygen on a dry basis. Compliance with the ppmv NO_x emission limit specified in condition F6 is considered compliance with Subpart GG.
 - (i) The gas turbines engines (G-5701A and G-5701B) are exempt from the NO_x emission standard under 40 CFR 60 Subpart GG §60.332(a) since these units are for emergency use only.
 - (b) The permittee shall comply with one of the following:
 - (i) The SO₂ exhaust gas concentration from each gas and steam turbine engine shall not exceed 0.015 percent by volume at 15 percent oxygen on a dry basis.
 - (ii) The permittee shall not burn in each engine any fuel which contains sulfur in excess of 0.8 percent by weight.
- (P60-GG2) MONITORING FUEL SULFUR & NITROGEN CONTENT [CFR 60 Subpart GG]
For sulfur content for each turbine, the permittee shall comply with (a) OR (b), and (c), as follows:
- (a) The permittee shall use the CEMs in place of monitoring the sulfur content and nitrogen content of the fuel being burned in the turbines (COTUR A, COTUR B and COTUR C), in accordance with §60.334(h)(4), and per EPA Region 8's December 15, 2003 letter, attached as Appendix C.
 - (b) The permittee shall demonstrate that the fuel combusted in each turbine engines meets the definition of natural gas in §60.331(u). For the gas turbines (G-5701A, G-5701B), the permittee shall use one of the following sources of information to make the required demonstration:
 - (i) The gas quality characteristics in a current, valid purchase contract, tariff sheet or transportation contract for the gaseous fuel, specifying that the maximum total sulfur content of the fuel is 20.0 grains/100 scf or less; or
 - (ii) Representative fuel sampling data which show that the sulfur content of the gaseous fuel does not exceed 20 grains/100 scf. At a minimum, the amount of fuel sampling data specified in section 2.3.1.4 or 2.3.2.4 of appendix D to part 75 of this chapter is required.
 - (c) No monitoring of fuel nitrogen content is required as long as the permittee does not claim an allowance for fuel bound nitrogen as described in §60.332(a), and as long as natural gas is the fuel fired in the turbine engines.
- (P60-GG3) TESTING REQUIREMENTS [40 CFR 60 Subpart GG and March 29, 1995 Division Letter]
Until such time as the Division determines the gas turbines (G-5701A, G-5701B) are operating a significant portion of the time, testing of the units is not warranted. Therefore, testing under Subpart GG §60.8 and WAQSR Ch 5, Sec 2(h) is not required at this time.
- (P60-GG4) RECORDKEEPING [WAQSR Ch 5, Sec 2(g)]
- (a) The permittee shall keep records for monitoring or demonstrating that the fuel used in the turbine engines meets the definition of natural gas, as described in condition P60-GG2 of this permit.
 - (b) The permittee shall maintain records of the occurrence and duration of any startup, shutdown, or malfunction in the operation of the turbine engines.
 - (c) The permittee shall maintain records of all measurements, reports, and other information required by the P60 conditions of this permit in a permanent form suitable for inspection.
 - (d) These records shall be retained on-site at the facility for a period of at least five years from the date such records are generated. Records of the most recent demonstration that fuel meets the definition of natural gas shall be retained regardless of the date of record.

(P60-GG5) REPORTING [WAQSR Ch 6, Sec 3(h)(i)(C)(III)]

The permittee shall submit written documentation of any change in the information used in the monitoring or demonstration required by condition P60-GG2 of this permit related to the fuel fired by the turbine engines, within 45 days of such change. The report shall be submitted in accordance with condition G4 of this permit.

(P60-GG6) GOOD AIR POLLUTION CONTROL PRACTICE [WAQSR Ch 5, Sec 2(i)(iv)]

At all times, including periods of startup, shutdown, and malfunction, the permittee shall, to the extent practicable, maintain and operate the turbine engines including associated air pollution control equipment in a manner consistent with good air pollution control practice for minimizing emissions.

**WAQSR CHAPTER 5, SECTION 3 NATIONAL EMISSION STANDARDS FOR HAZARDOUS AIR
POLLUTANTS (NESHAPS) AND 40 CFR 63 SUBPART YYYYY REQUIREMENTS**

(Subpart YYYYY is provided in Appendix F)

(P63-YYYY1) SUBPART YYYYY REQUIREMENTS [40 CFR 63 Subpart YYYYY and WAQSR Ch 5, Sec 3]

The permittee shall meet all requirements of WAQSR Ch 5, Sec 3 and 40 CFR Part 63 Subpart YYYYY as they apply to any existing, new, or reconstructed stationary combustion turbine located at a major source of HAP emissions, including the gas turbines (G-5701A and G-5701B) and cogeneration steam turbines (COTUR A, COTUR B and COTUR C). As stated in §63.6090(b)(4), existing stationary combustion turbines do not have to meet the requirements of Subpart YYYYY and of 40 CFR Part 63, Subpart A. No initial notification is necessary for any existing stationary combustion turbine, even if a new or reconstructed turbine in the same category would require an initial notification.

**WAQSR CHAPTER 5, SECTION 3 NATIONAL EMISSION STANDARDS FOR HAZARDOUS AIR
POLLUTANTS (NESHAPS) AND 40 CFR 63 SUBPART YYYYY REQUIREMENTS**

(Subpart DDDDD is provided in Appendix G)

- (P63-DDDDDD1) EMISSION STANDARDS [40 CFR 63 Subpart DDDDD and WAQSR Ch 5, Sec 3]
40 CFR Part 63, Subpart DDDDD was vacated June 8, 2007. WAQSR Ch 5, Sec 3, 40 CFR Part 63, Subpart DDDDD, as published in the Federal Register September 13, 2004 and attached as Appendix G, remains a state regulation. The permittee shall meet all requirements of WAQSR Ch 5, Sec 3, Subpart DDDDD as they apply to each affected source as indicated in §63.7490. The affected source is the collection of industrial, commercial and institutional boilers and process heaters as defined in §§63.7490 and 63.7575, including boilers A and B (H-5401A and H-5401B), and the Syngas unit furnace (SYNFR).
- (a) Boilers and process heaters listed in §63.7491 are not subject to Subpart DDDDD.
 - (b) The following affected units do not have to meet the requirements of Subpart DDDDD and of 40 CFR Part 63, Subpart A:
 - (i) Existing small units.
 - (ii) New or reconstructed small gaseous fired units.
 - (iii) "Small" units are those with a rated capacity less than or equal to 10 MMBtu per hour heat input.
 - (c) The following affected units are subject to only the Initial Notification requirements set forth in §63.7545 and Ch 5, Sec 3(k)(ii):
 - (i) Existing large and limited use gaseous and liquid fuel units, including boilers A and B, and the Syngas furnace.
 - (ii) New or reconstructed small liquid fuel units that burn only gaseous fuels or distillate oil. All other affected boilers and process heaters shall meet the applicable emission limits, work practice standards, and operating limits described in §§63.7500, §63.7506, 63.7507, and 63.7522.
 - (d) The permittee shall submit notifications required under Subpart DDDDD and Chapter 5, Section 3 to the Administrator and U.S. EPA Region VIII in accordance with condition G4 of this permit. If an initial notification is required, it shall be submitted in accordance with §63.7545(b) and (c).
 - (e) The permittee shall comply with all other applicable requirements of Subpart DDDDD and WAQSR Ch 5, Sec 3.

COMPLIANCE CERTIFICATION AND SCHEDULE

Compliance Certification [WAQSR Ch 6, Sec 3(h)(iii)(E)]

- (C1) (a) The permittee shall submit by January 31 each year a certification addressing compliance with the requirements of this permit. The certification shall be submitted as a stand-alone document separate from any monitoring reports required under this permit.
- (b) (i) For the sulfur dioxide emissions inventory, the permittee shall assess compliance with condition F1 of this permit by reviewing records kept in accordance with condition F18 and verifying reports were submitted in accordance with condition F24.
- (ii) For acid gas injection, the permittee shall assess compliance with condition F2 by conducting monitoring required by condition F17(d).
- (iii) For visible emissions, the permittee shall assess compliance with condition F4 of this permit by verifying natural gas, or fuel gas for the turbines, was the sole fuel source used for the units listed in condition F13.
- (iv) For the temperature, H₂S and COS limits for the combined CO₂ vent stacks, the permittee shall assess compliance with condition F5, by conducting the monitoring required by condition F14.
- (v) For NO_x, SO₂ and CO emissions from the steam turbines, the permittee shall assess compliance with condition F6 by conducting monitoring required by condition F15.
- (vi) For NO_x and CO emissions from the Syngas furnace, the permittee shall assess compliance with condition F6 by conducting monitoring and maintenance required by condition F17(a).
- (vii) For NO_x and CO emissions from the boilers and heaters, and maintenance for these units, the permittee shall assess compliance with conditions F8 and F9 by conducting monitoring and maintenance required by condition F17(b) and (c), and reviewing maintenance records kept in accordance with condition F22(a).
- (viii) For minimizing abnormal emissions, the permittee shall assess compliance with condition F10 by reviewing records kept in accordance with condition F22(b).
- (ix) For SO₂ and NO_x emissions from the turbine engines, the permittee shall assess compliance with condition P60-GG1 of this permit by conducting monitoring, or demonstrating natural gas was the sole fuel source for the units in accordance with condition P60-GG2.
- (c) The compliance certification shall include:
- (i) The permit condition or applicable requirement that is the basis of the certification;
- (ii) The current compliance status;
- (iii) Whether compliance was continuous or intermittent; and
- (iv) The methods used for determining compliance.
- (d) For any permit conditions or applicable requirements for which the source is not in compliance, the permittee shall submit with the compliance certification a proposed compliance plan and schedule for Division approval.
- (e) The compliance certification shall be submitted to the Division in accordance with condition G4 of this permit and to the Assistant Regional Administrator, Office of Enforcement, Compliance, and Environmental Justice (8ENF-T), U.S. EPA - Region VIII, 1595 Wynkoop Street, Denver, CO 80202-1129.
- (f) Determinations of compliance or violations of this permit are not restricted to the monitoring requirements listed in paragraph (b) of this condition; other credible evidence may be used.

Compliance Schedule [WAQSR Ch 6, Sec 3(h)(iii)(C) and (D)]

- (C2) The permittee shall continue to comply with the applicable requirements with which the permittee has certified that it is already in compliance.
- (C3) The permittee shall comply in a timely manner with applicable requirements that become effective during the term of this permit.
- (C4) The permittee shall adhere to the following schedule to bring the turbines into compliance with applicable requirements:

Milestone	Date
As part of the continued discussions with WDEQ as part of the resolution of NOV Docket No. 4147-07 and related issues, and as applicable, submit a permit MD-771 modification application to the WDEQ AQD for review.	March 31, 2009
Upon filing a consent decree with the District Court to resolve NOV Docket No. 4147-07 and related issues, Exxon Mobil shall submit a detailed schedule for achieving compliance for the turbines, which includes critical milestone dates. This table shall be expanded administratively to include the more detailed schedule.	Within 30 days of filing the consent decree

- (b) The permittee shall submit quarterly progress reports within 30 days of the end of each calendar quarter. Such progress reports shall be submitted in accordance with condition G4 of this permit and shall contain the following:
 - (i) Dates for achieving the activities, milestones, or compliance required in the compliance schedule, and dates when such activities, milestones, or compliance were achieved; and
 - (ii) An explanation of why any dates in the compliance schedule were not or will not be met, and any preventive or corrective measures adopted.
- (c) This compliance schedule does not sanction non-compliance with the applicable requirements on which it is based.

GENERAL PERMIT CONDITIONS

Powers of the Administrator: [W.S. 35-11-110]

- (G1) (a) The Administrator may require the owner or operator of any point source to complete plans and specifications for any application for a permit required by the Wyoming Environmental Quality Act or regulations made pursuant thereto and require the submission of such reports regarding actual or potential violations of the Wyoming Environmental Quality Act or regulations thereunder.
- (b) The Administrator may require the owner or operator of any point source to establish and maintain records; make reports; install, use and maintain monitoring equipment or methods; sample emissions, or provide such other information as may be reasonably required and specified.

Permit Renewal and Expiration: [WAQSR Ch 6, Sec 3(c)(i)(C), (d)(ii), (d)(iv)(B), and (h)(i)(B)] [W.S. 35-11-206(f)]

- (G2) This permit is issued for a fixed term of five years. Permit expiration terminates the permittee's right to operate unless a timely and complete renewal application is submitted at least six months prior to the date of permit expiration. If the permittee submits a timely and complete application for renewal, the permittee's failure to have an operating permit is not a violation of WAQSR Chapter 6, Section 3 until the Division takes final action on the renewal application. This protection shall cease to apply after a completeness determination if the applicant fails to submit by the deadline specified in writing by the Division any additional information identified as being needed to process the application.

Duty to Supplement: [WAQSR Ch 6, Sec 3(c)(iii)]

- (G3) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information. The permittee shall also provide additional information as necessary to address any requirements that become applicable to the facility after this permit is issued.

Submissions: [WAQSR Ch 6, Sec 3(c)(iv)] [W.S. 35-11-206(c)]

- (G4) Any document submitted shall be certified as being true, accurate, and complete by a responsible official.
- (a) Submissions to the Division.
- (i) Any submissions to the Division including reports, certifications, and emission inventories required under this permit shall be submitted as separate, stand-alone documents and shall be sent to:
Administrator, Air Quality Division
122 West 25th Street
Cheyenne, Wyoming 82002
- (ii) A copy of each submission to the Administrator under paragraph (a)(i) of this condition shall be sent to the DEQ Air Quality Contact listed on page 3 of this permit.
- (b) Submissions to EPA.
- (i) Each certification required under condition C1 of this permit shall also be sent to:
Assistant Regional Administrator
Office of Enforcement, Compliance, and Environmental Justice (8ENF-T)
U.S. EPA - Region VIII
1595 Wynkoop Street
Denver, CO 80202-1129.
- (ii) All other required submissions to EPA shall be sent to:
Office of Partnerships and Regulatory Assistance
Air and Radiation Program (8P-AR)
U.S. EPA - Region VIII
1595 Wynkoop Street
Denver, CO 80202-1129

Changes for Which No Permit Revision Is Required: [WAQSR Ch 6, Sec 3(d)(iii)]

- (G5) The permittee may change operations without a permit revision provided that:
- (a) The change is not a modification under any provision of title 1 of the Clean Air Act;
 - (b) The change has met the requirements of Chapter 6, Section 2 of the WAQSR and is not a modification under Chapter 5, Section 2 or Chapter 6, Section 4 of the WAQSR and the changes do not exceed the emissions allowed under the permit (whether expressed therein as a rate of emissions or in terms of total emissions); and
 - (c) The permittee provides EPA and the Division with written notification at least 14 days in advance of the proposed change. The permittee, EPA, and the Division shall attach such notice to their copy of the relevant permit. For each such change, the written notification required shall include a brief description of the change within the permitted facility, the date on which the change will occur, any change in emissions, and any permit term or condition that is no longer applicable as a result of the change. The permit shield, if one exists for this permit, shall not apply to any such change made.

Transfer of Ownership or Operation: [WAQSR Ch 6, Sec 3(d)(v)(A)(IV)]

- (G6) A change in ownership or operational control of this facility is treated as an administrative permit amendment if no other change in this permit is necessary and provided that a written agreement containing a specific date for transfer of permit responsibility, coverage, and liability between the current and new permittee has been submitted to the Division.

Reopening for Cause: [WAQSR Ch 6, Sec 3(d)(vii)] [W.S. 35-11-206(f)(ii) and (iv)]

- (G7) The Division will reopen and revise this permit as necessary to remedy deficiencies in the following circumstances:
- (a) Additional applicable requirements under the Clean Air Act or the WAQSR that become applicable to this source if the remaining permit term is three or more years. Such reopening shall be completed not later than 18 months after promulgation of the applicable requirement. No reopening is required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions have been extended.
 - (b) Additional requirements (including excess emissions requirements) become applicable to an affected source under the acid rain program. Upon approval by EPA, excess emissions offset plans shall be deemed to be incorporated into the permit.
 - (c) The Division or EPA determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit.
 - (d) The Division or EPA determines that the permit must be revised or revoked to assure compliance with applicable requirements.

Annual Fee Payment: [WAQSR Ch 6, Sec 3(f)(i), (ii), and (vi)] [W.S. 35-11-211]

- (G8) The permittee shall, as a condition of continued operations, submit an annual fee to the Division as established in Chapter 6, Section 3 (f) of the WAQSR. The Division shall give written notice of the amount of fee to be assessed and the basis for such fee assessment annually. The assessed fee is due on receipt of the notice unless the fee assessment is appealed pursuant to W.S. 35-11-211(d). If any part of the fee assessment is not appealed it shall be paid to the Division on receipt of the written notice. Any remaining fee which may be due after completion of the appeal is immediately due and payable upon issuance of the Council's decision. Failure to pay fees owed the Division is a violation of Chapter 6, Section 3 (f) and W.S. 35-11-203 and may be cause for the revocation of this permit.

Annual Emissions Inventories: [WAQSR Ch 6, Sec 3(f)(v)(G)]

- (G9) The permittee shall submit an annual emission inventory for this facility to the Division for fee assessment and compliance determinations within 60 days following the end of the calendar year. The emissions inventory shall be in a format specified by the Division.

Severability Clause: [WAQSR Ch 6, Sec 3(h)(i)(E)]

- (G10) The provisions of this permit are severable, and if any provision of this permit, or the application of any provision of this permit to any circumstance, is held invalid, the application of such provision to other circumstances, and the remainder of this permit, shall not be affected thereby.

Compliance: [WAQSR Ch 6, Sec 3(h)(i)(F)(I) and (II)] [W.S. 35-11-203(b)]

- (G11) The permittee must comply with all conditions of this permit. Any permit noncompliance constitutes a violation of the Clean Air Act, Article 2 of the Wyoming Environmental Quality Act, and the WAQSR and is grounds for enforcement action; for permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

Permit Actions: [WAQSR Ch 6, Sec 3(h)(i)(F)(III)] [W.S. 35-11-206(f)]

- (G12) This permit may be modified, revoked, reopened, and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition.

Property Rights: [WAQSR Ch 6, Sec 3(h)(i)(F)(IV)]

- (G13) This permit does not convey any property rights of any sort, or any exclusive privilege.

Duty to Provide Information: [WAQSR Ch 6, Sec 3(h)(i)(F)(V)]

- (G14) The permittee shall furnish to the Division, within a reasonable time, any information that the Division may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Division copies of records required to be kept by the permit, including information claimed and shown to be confidential under W.S. 35-11-1101 (a) of the Wyoming Environmental Quality Act. Upon request by the Division, the permittee shall also furnish confidential information directly to EPA along with a claim of confidentiality.

Emissions Trading: [WAQSR Ch 6, Sec 3(h)(i)(H)]

- (G15) No permit revision is required, under any approved economic incentives, marketable permits, emissions trading and other similar programs or processes for changes that are provided for in this permit.

Inspection and Entry: [WAQSR Ch 6, Sec 3(h)(iii)(B)] [W.S. 35-11-206(c)]

- (G16) Authorized representatives of the Division, upon presentation of credentials and other documents as may be required by law, shall be given permission to:
- (a) enter upon the permittee's premises where a source is located or emissions related activity is conducted, or where records must be kept under the conditions of this permit;
 - (b) have access to and copy at reasonable times any records that must be kept under the conditions of this permit;
 - (c) inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit;
 - (d) sample or monitor any substances or parameters at any location, during operating hours, for the purpose of assuring compliance with this permit or applicable requirements.

Excess Emissions Due to an Emergency: [WAQSR Ch 6, Sec 3(l)]

- (G17) The permittee may seek to establish that noncompliance with a technology-based emission limitation under this permit was due to an emergency, as defined in Ch 6, Sec 3(l)(i) of the WAQSR. To do so, the permittee shall demonstrate the affirmative defense of emergency through properly signed, contemporaneous operating logs, or other relevant evidence that:
- (a) an emergency occurred and that the permittee can identify the cause(s) of the emergency;
 - (b) the permitted facility was, at the time, being properly operated;
 - (c) during the period of the emergency the permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards, or other requirements in this permit;

- (d) The permittee submitted notice of the emergency to the Division within one working day of the time when emission limitations were exceeded due to the emergency. This notice must contain a description of the emergency, any steps taken to mitigate emissions, and corrective actions taken.

Diluting and Concealing Emissions: [WAQSR Ch 1, Sec 4]

- (G18) No person shall cause or permit the installation or use of any device, contrivance, or operational schedule which, without resulting in reduction of the total amount of air contaminant released to the atmosphere, shall dilute or conceal an emission from a source. This condition shall not apply to the control of odors.

Unavoidable Equipment Malfunction: [WAQSR Ch 1, Sec 5]

- (G19) (a) Any source believing that any emissions in excess of established regulation limits or standards resulted from an unavoidable equipment malfunction, shall notify the Division within 24 hours of the incident via telephone, electronic mail, fax, or other similar method. A detailed description of the circumstances of the incident as described in paragraph 5(a)(i)(A) Chapter 1, including a corrective program directed at preventing future such incidents, must be submitted within 14 days of the onset of the incident. The Administrator may extend this 14-day time period for cause.
- (b) The burden of proof is on the owner or operator of the source to provide sufficient information to demonstrate that an unavoidable equipment malfunction occurred.

Fugitive Dust: [WAQSR Ch 3, Sec 2(f)]

- (G20) The permittee shall minimize fugitive dust in compliance with standards in Ch 3, Sec 2(f) of WAQSR for construction/demolition activities, handling and transportation of materials, and agricultural practices.

Carbon Monoxide: [WAQSR Ch 3, Sec 5]

- (G21) The emission of carbon monoxide in stack gases from any stationary source shall be limited as may be necessary to prevent ambient standards from being exceeded.

Asbestos: [WAQSR Ch 3, Sec 8]

- (G22) The permittee shall comply with emission standards for asbestos during abatement, demolition, renovation, manufacturing, spraying and fabricating activities.
 - (a) No owner or operator shall build, erect, install, or use any article, machine, equipment, process, or method, the use of which conceals an emission which would otherwise constitute a violation of an applicable standard. Such concealment includes, but is not limited to, the use of gaseous dilutants to achieve compliance with a visible emissions standard, and the piecemeal carrying out of an operation to avoid coverage by a standard that applies only to operations larger than a specified size.
 - (b) All owners and operators conducting an asbestos abatement project, including an abatement project on a residential building, shall be responsible for complying with Federal requirements and State standards for packaging, transportation, and delivery to an approved waste disposal facility as provided in paragraph (m) of Ch 3, Sec 8.
 - (c) The permittee shall follow State and Federal standards for any demolition and renovation activities conducted at this facility, including:
 - (i) A thorough inspection of the affected facility or part of the facility where the demolition or renovation activity will occur shall be conducted to determine the presence of asbestos, including Category I and Category II non-friable asbestos containing material. The results of the inspection will determine which notification and asbestos abatement procedures are applicable to the activity.
 - (ii) The owner or operator shall follow the appropriate notification requirements of Ch 3, Sec 8(i)(ii).
 - (iii) The owner or operator shall follow the appropriate procedures for asbestos emissions control, as specified in Chapter 3, Section 8(i)(iii).
 - (d) No owner or operator of a facility may install or reinstall on a facility component any insulating materials that contain commercial asbestos if the materials are either molded and friable or wet-applied and friable after drying. The provisions of this paragraph do not apply to spray-applied insulating materials regulated under paragraph (j) of Ch 3, Sec 8.
 - (e) The permittee shall comply with all other requirements of WAQSR Ch 3, Sec 8.

Open Burning Restrictions: [WAQSR Ch 10, Sec 2]

- (G23) The permittee conducting an open burn shall comply with all rules and regulations of the Wyoming Department of Environmental Quality, Division of Air Quality, and with the Wyoming Environmental Quality Act.
- (a) No person shall burn prohibited materials using an open burning method, except as may be authorized by permit. ***“Prohibited materials”*** means substances including, but not limited to; natural or synthetic rubber products, including tires; waste petroleum products, such as oil or used oil filters; insulated wire; plastic products, including polyvinyl chloride (“PVC”) pipe, tubing and connectors; tar, asphalt, asphalt shingles, or tar paper; railroad ties; wood, wood waste, or lumber that is painted or chemically treated; explosives or ammunition; batteries; hazardous waste products; asbestos or asbestos containing materials; or materials which cause dense smoke discharges, excluding refuse and flaring associated with oil and gas well testing, completions and well workovers.
 - (b) No person or organization shall conduct or cause or permit open burning for the disposal of trade wastes, for a salvage operation, for the destruction of fire hazards if so designated by a jurisdictional fire authority, or for fire fighting training, except when it can be shown by a person or organization that such open burning is absolutely necessary and in the public interest. Any person or organization intending to engage in such open burning shall file a request to do so with the Division.

Sulfur Dioxide Emission Trading and Inventory Program [WAQSR Ch 14]

- (G24) Any BART (Best Available Retrofit Technology) eligible facility, or facility which has actual emissions of SO₂ greater than 100 tpy in calendar year 2000 or any subsequent year, shall comply with the applicable requirements of WAQSR Ch 14, Sections 1 through 3, with the exceptions described in sections 2(c) and 3(a).

Stratospheric Ozone Protection Requirements: [40 CFR Part 82]

- (G25) The permittee shall comply with all applicable Stratospheric Ozone Protection Requirements, including but not limited to:
- (a) *Standards for Appliances* [40 CFR Part 82, Subpart F]
The permittee shall comply with the standards for recycling and emission reduction pursuant to 40 CFR Part 82, Subpart F - Recycling and Emissions Reduction, except as provided for motor vehicle air conditioners (MVACs) in Subpart B:
 - (i) Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices pursuant to §82.156.
 - (ii) Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to §82.158.
 - (iii) Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to §82.161.
 - (iv) Persons disposing of small appliances, MVACs and MVAC-like appliances must comply with record keeping requirements pursuant to §82.166. (“MVAC-like appliance” as defined at §82.152).
 - (v) Persons owning commercial or industrial process refrigeration equipment must comply with the leak repair requirements pursuant to §82.166.
 - (vi) Owners/operators of appliances normally containing 50 or more pounds of refrigerant must keep records of refrigerant purchased and added to such appliances pursuant to §82.166.
 - (vii) The permittee shall comply with all other requirements of Subpart F.
 - (b) *Standards for Motor Vehicle Air Conditioners* [40 CFR Part 82, Subpart B]
If the permittee performs a service on motor (fleet) vehicles when this service involves ozone-depleting substance refrigerant in the motor vehicle air conditioner (MVAC), the permittee is subject to all the applicable requirements as specified in 40 CFR part 82, Subpart B, Servicing of Motor Vehicle Air Conditioners. The term “motor vehicle” as used in Subpart B does not include a vehicle in which final assembly of the vehicle has not been completed. The term “MVAC” as used in Subpart B does not include the air-tight sealed refrigeration system used as refrigerated cargo, or the system used on passenger buses using HCFC-22 refrigerant.

STATE ONLY PERMIT CONDITIONS

The conditions listed in this section are State only requirements and are not federally enforceable.

Ambient Standards

(S1) The permittee shall operate the emission units described in this permit such that the following ambient standards are not exceeded:

POLLUTANT	STANDARD	CONDITION	WAQSR CH. 2, SEC.
PM ₁₀ particulate matter	50 micrograms per cubic meter	annual arithmetic mean	2 (a)
	150 micrograms per cubic meter	24-hr average concentration with not more than one exceedance per year	
PM _{2.5} particulate matter	15 micrograms per cubic meter	annual arithmetic mean	2 (b)
	65 micrograms per cubic meter	98 th percentile 24-hour average concentration	
Nitrogen dioxide	100 micrograms per cubic meter	annual arithmetic mean	3
Sulfur oxides	60 micrograms per cubic meter	annual arithmetic mean	4
	260 micrograms per cubic meter	max 24-hr concentration with not more than one exceedance per year	
	1300 micrograms per cubic meter	max 3-hr concentration with not more than one exceedance per year	
Carbon monoxide	10 milligrams per cubic meter	max 8-hr concentration with not more than one exceedance per year	5
	40 milligrams per cubic meter	max 1-hr concentration with not more than one exceedance per year	
Ozone	0.08 parts per million	daily maximum 8-hour average	6
Hydrogen sulfide	70 micrograms per cubic meter	½ hour average not to be exceeded more than two times per year	7
	40 micrograms per cubic meter	½ hour average not to be exceeded more than two times in any five consecutive days	
Suspended sulfate	0.25 milligrams SO ₃ per 100 square centimeters per day	maximum annual average	8
	0.50 milligrams SO ₃ per 100 square centimeters per day	maximum 30-day value	
Lead and its compounds	1.5 micrograms per cubic meter	maximum arithmetic mean averaged over a calendar quarter	10

Hydrogen Sulfide: [WAQSR Ch 3, Sec 7]

- (S2) Any exit process gas stream containing hydrogen sulfide which is discharged to the atmosphere from any source shall be vented, incinerated, flared or otherwise disposed of in such a manner that ambient sulfur dioxide and hydrogen sulfide standards are not exceeded.

Odors: [WAQSR Ch 2, Sec 11]

- (S3) (a) The ambient air standard for odors from any source shall be limited to an odor emission at the property line which is undetectable at seven dilutions with odor free air as determined by a scentometer as manufactured by the Barnebey-Cheney Company or any other instrument, device, or technique designated by the Division as producing equivalent results. The occurrence of odors shall be measured so that at least two measurements can be made within a period of one hour, these determinations being separated by at least 15 minutes.
- (b) Odor producing materials shall be stored, transported, and handled in a manner that odors produced from such materials are confined and that accumulation of such materials resulting from spillage or other escape is prevented.

SUMMARY OF SOURCE EMISSION LIMITS AND REQUIREMENTS

Source ID#: S-4101 & S-4102 Source Description: SELEXOL CO₂ Vents (Combined)

Pollutant	Emissions Limit / Work Practice Standard	Corresponding Regulation(s)	Testing Requirements	Monitoring Requirements	Recordkeeping Requirements	Reporting Requirements
H ₂ S	36.9 lb/hr and 161.6 TPY for both vents combined [F5]	WAQSR Ch 6, Sec 2 Permit OP-224	Testing if required [F12]	Continuous monitoring [F14]	Record monitoring results [F19]	Quarterly emissions report [F25] Report excess emissions and permit deviations [F30]
COS	1600 lb/hr and 7008 TPY for both vents combined [F5]	WAQSR Ch 6, Sec 2 Permit OP-224 and MD-913	Testing if required [F12]	Continuous monitoring [F14]	Record monitoring results [F19]	Quarterly emissions report [F25] Report excess emissions and permit deviations [F30]
CO ₂ Vent Stacks	Maintain exit stack gas temperature at 270° F or greater on 24 hour rolling average [F5]	WAQSR Ch 6, Sec 2 Permit MD-1039	Testing if required [F12]	Measure temperature continuously [F14]	Record temperatures and rolling averages [F19]	Semiannually report rolling averages temperature [F25] Annually report CO ₂ mass emission totals [F25] Report excess emissions and permit deviations [F30]

These tables are intended only to highlight and summarize applicable requirements for each source. The corresponding permit conditions, listed in brackets, contain detailed descriptions of the compliance requirements. Compliance with the summary conditions in these tables may not be sufficient to meet permit requirements. These tables may not reflect all emission sources at this facility.

Source ID#: **COTUR A, COTUR B and COTUR C** Source Description: **Cogeneration Steam Turbines**

Pollutant	Emissions Limit / Work Practice Standard	Corresponding Regulation(s)	Testing Requirements	Monitoring Requirements	Recordkeeping Requirements	Reporting Requirements
Particulate	20 percent opacity [F4]	WAQSR Ch 3, Sec 2	Testing if required [F12]	Verification of natural gas or fuel gas firing [F13]	Record the results of any additional testing [F21]	Report type of fuel fired [F27] Report excess emissions and permit deviations [F30]
NO _x	8.0 ppmv @ 15% O ₂ , and 16.0 lb/hr (30-day rolling averages), 70.1 TPY [F6] 96 ppmv @ 15% O ₂ dry basis [P60-GG1]	WAQSR Ch 6, Sec 2 Permit MD-771 WAQSR Ch 5, Sec 2; 40 CFR 60 Subpart GG	Testing if required [F12]	Continuous monitoring [F15] Monitor, or demonstrate use of natural gas [P60-GG2]	Record monitoring results [F20] Record monitoring of demonstration, startup, shutdowns, and malfunctions [P60-GG4]	Quarterly emissions report [F26] Report excess emissions and permit deviations [F30]
SO ₂	84 lb/hr and 0.2 lb/MMBtu (12-hour rolling averages), 223.4 TPY [F6] 0.015 % by volume at 15% O ₂ on a dry basis OR ≤ 0.8 % sulfur by weight in fuel gas [P60-GG1]	WAQSR Ch 6, Sec 2 Permit MD-771 WAQSR Ch 5, Sec 2; 40 CFR 60 Subpart GG	Testing if required [F12]	Continuous monitoring [F15] Monitor, or demonstrate use of natural gas [P60-GG2]	Record monitoring results [F20] Record monitoring of demonstration, startup, shutdowns, and malfunctions [P60-GG4]	Quarterly emissions report [F26] Report excess emissions and permit deviations [F30] Report changes in demonstration [P60-GG5]
CO	50 ppmv @ 15% O ₂ , and 45.4 lb/hr (1-hour averages), 198.8 TPY [F6]	WAQSR Ch 6, Sec 2 Permit MD-771	Testing if required [F12]	Semiannual monitoring [F15]	Record monitoring results [F21]	Semiannually report results [F26] Report excess emissions and permit deviations [F30]

These tables are intended only to highlight and summarize applicable requirements for each source. The corresponding permit conditions, listed in brackets, contain detailed descriptions of the compliance requirements. Compliance with the summary conditions in these tables may not be sufficient to meet permit requirements. These tables may not reflect all emission sources at this facility.

Source ID#: **SYNFR** Source Description: **Syngas Unit Furnace**

Pollutant	Emissions Limit / Work Practice Standard	Corresponding Regulation(s)	Testing Requirements	Monitoring Requirements	Recordkeeping Requirements	Reporting Requirements
Particulate	20 percent opacity [F4]	WAQSR Ch 3, Sec 2	Testing if required [F12]	Verification of natural gas firing [F13]	Record the results of any additional testing [F21]	Report type of fuel fired [F27] Report excess emissions and permit deviations [F30]
NO _x	0.1 lb/MMBtu and 8.1 lb/hr (1-hour averages), 35.3 TPY [F6]	WAQSR Ch 6, Sec 2 Permit MD-771	Testing if required [F12]	Annual monitoring [F17]	Record monitoring results [F21]	Report results semiannually [F27] Report excess emissions and permit deviations [F30]
CO	0.096 lb/MMBtu and 7.7 lb/hr (1-hour averages), 33.6 TPY [F6]	WAQSR Ch 6, Sec 2 Permit MD-771	Testing if required [F12]	None [F17]	Record the results of any additional testing [F21]	Report excess emissions and permit deviations [F30]
HAPs	None	40 CFR 63 Subpart DDDDD	Testing if required [F12]	None	Record the results of any additional testing [F21]	Report excess emissions and permit deviations [F30]
40 CFR 60 Subpart Dc; WAQSR Ch 5, Sec 2 Requirements: Record amount of fuel combusted each day [P60-Dc1, §60.48c(g)]; Report construction, startup, heat input capacity, and fuels to be used [P60-Dc1, §60.48c(a)].						

Source ID#: **H-5401A & H-5401B** Source Description: **Boiler A and Boiler B**

Pollutant	Emissions Limit / Work Practice Standard	Corresponding Regulation(s)	Testing Requirements	Monitoring Requirements	Recordkeeping Requirements	Reporting Requirements
Particulate	20 percent opacity [F4]	WAQSR Ch 3, Sec 2	Testing if required [F12]	Verification of natural gas firing [F13]	Record the results of any additional testing [F21]	Report type of fuel fired [F27] Report excess emissions and permit deviations [F30]
NO _x	12.24 lb/hr [F8] Operate and maintain per mfr's specifications [F9]	WAQSR Ch 6, Sec 2 Permit OP-224	Testing if required [F12]	NO _x monitoring at least once during permit term. Operate and maintain per mfr's specifications [F17]	Record monitoring results [F21] Record maintenance activities [F22]	Report results semiannually [F27] Report maintenance semiannually [F28] Report excess emissions and permit deviations [F30]
CO	2.57 lb/hr [F8] Operate and maintain per mfr's specifications [F9]	WAQSR Ch 6, Sec 2 Permit OP-224	Testing if required [F12]	Operate and maintain per mfr's specifications [F17]	Record maintenance activities [F22]	Report maintenance semiannually [F28] Report excess emissions and permit deviations [F30]
HAPs	None	40 CFR 63 Subpart DDDDD	Testing if required [F12]	None	None	Report excess emissions and permit deviations [F30]

These tables are intended only to highlight and summarize applicable requirements for each source. The corresponding permit conditions, listed in brackets, contain detailed descriptions of the compliance requirements. Compliance with the summary conditions in these tables may not be sufficient to meet permit requirements. These tables may not reflect all emission sources at this facility.

Source ID#: **H-4201A, H-4201B and H-4201C** Source Description: **Dehydration Regeneration Heaters**

Pollutant	Emissions Limit / Work Practice Standard	Corresponding Regulation(s)	Testing Requirements	Monitoring Requirements	Recordkeeping Requirements	Reporting Requirements
Particulate	20 percent opacity [F4]	WAQSR Ch 3, Sec 2	Testing if required [F12]	Verification of natural gas firing [F13]	Record the results of any additional testing [F21]	Report type of fuel fired [F27] Report excess emissions and permit deviations [F30]
NO _x	0.74 lb/hr [F8] Operate and maintain per mfr's specifications [F9]	WAQSR Ch 6, Sec 2 Permit OP-224	Testing if required [F12]	Operate and maintain per mfr's specifications [F17]	Record maintenance activities [F22]	Report maintenance semiannually [F28] Report excess emissions and permit deviations [F30]
CO	0.15 lb/hr [F8] Operate and maintain per mfr's specifications [F9]	WAQSR Ch 6, Sec 2 Permit OP-224	Testing if required [F12]	Operate and maintain per mfr's specifications [F17]	Record maintenance activities [F22]	Report maintenance semiannually [F28] Report excess emissions and permit deviations [F30]

Source ID#: **1H-5204 & 2H-5204** Source Description: **Freeze Protection Heaters**

Pollutant	Emissions Limit / Work Practice Standard	Corresponding Regulation(s)	Testing Requirements	Monitoring Requirements	Recordkeeping Requirements	Reporting Requirements
Particulate	20 percent opacity [F4]	WAQSR Ch 3, Sec 2	Testing if required [F12]	Verification of natural gas firing [F13]	Record the results of any additional testing [F21]	Report type of fuel fired [F27] Report excess emissions and permit deviations [F30]
NO _x	0.20 lb/MMBtu [F7]	WAQSR Ch 3, Sec 3	Testing if required [F12]	None [F16]	Record the results of any additional testing [F21]	Report excess emissions and permit deviations [F30]

These tables are intended only to highlight and summarize applicable requirements for each source. The corresponding permit conditions, listed in brackets, contain detailed descriptions of the compliance requirements. Compliance with the summary conditions in these tables may not be sufficient to meet permit requirements. These tables may not reflect all emission sources at this facility.

Source ID#: **G-5701A and G-5701B** Source Description: **Gas Turbine Generator Engines**

Pollutant	Emissions Limit / Work Practice Standard	Corresponding Regulation(s)	Testing Requirements	Monitoring Requirements	Recordkeeping Requirements	Reporting Requirements
Particulate	20 percent opacity [F4]	WAQSR Ch 3, Sec 2	Testing if required [F12]	Verification of natural gas firing [F13]	Record the results of any additional testing [F21]	Report type of fuel fired [F27] Report excess emissions and permit deviations [F30]
SO ₂	0.015 % by volume at 15% O ₂ on a dry basis OR ≤ 0.8 % sulfur by weight in fuel gas [P60-GG2]	WAQSR Ch 5, Sec 2: 40 CFR 60 Subpart GG	Testing if required [F12] None [P60-GG3]	Demonstrate use of natural gas [P60-GG2]	Records of demonstrated natural gas use [P60-GG4] Record use of engines [F23]	Report natural gas demonstration [P60-GG5] Quarterly report use [F27] Report excess emissions and permit deviations [F30]
NO _x	None [P60-GG1]	WAQSR Ch 5, Sec 2: 40 CFR 60 Subpart GG	None [P60-GG3]	None [P60-GG2]	Record use of engines [F23]	Quarterly report use [F27] Report excess emissions and permit deviations [F30]

Source ID#: **1FL-5901, 2FL-5901, 1FL-5902 and 2FL-5902** Source Description: **(2) Process Flares and (2) Sulfur Flares**

Pollutant	Emissions Limit / Work Practice Standard	Corresponding Regulation(s)	Testing Requirements	Monitoring Requirements	Recordkeeping Requirements	Reporting Requirements
Particulate	20 percent opacity [F4]	WAQSR Ch 3, Sec 2	Testing if required [F12]	None	Record the results of any additional testing [F21]	Report excess emissions and permit deviations [F30]
SO ₂	None	WAQSR Ch 6, Sec 2 Permit OP-224 and December 29, 1995 letter from the Division	None	None	Record use of flares[F23]	Quarterly report use [F27]
NO _x						Report excess emissions and permit deviations [F30]
CO						Report excess emissions and permit deviations [F30]

These tables are intended only to highlight and summarize applicable requirements for each source. The corresponding permit conditions, listed in brackets, contain detailed descriptions of the compliance requirements. Compliance with the summary conditions in these tables may not be sufficient to meet permit requirements. These tables may not reflect all emission sources at this facility.

ABBREVIATIONS

AQD	Air Quality Division
BACT	Best available control technology (see Definitions)
Btu	British Thermal Unit
CAA	Clean Air Act
CAM	Compliance Assurance Monitoring
C.F.R.	Code of Federal Regulations
CO	Carbon monoxide
°F	Degrees Fahrenheit
DEQ	Wyoming Department of Environmental Quality
EPA	United States Environmental Protection Agency (see Definitions)
g	Gram(s)
g-cal/hr	Gram-calorie(s) per hour
g/hp-hr	Gram(s) per horsepower hour
gal	Gallon(s)
gr	Grain(s)
H ₂ S	Hydrogen sulfide
HAP(s)	Hazardous air pollutant(s)
hp	Horsepower
hr	Hour(s)
ID#	Identification number
lb	Pound(s)
M	Thousand
MACT	Maximum available control technology (see Definitions)
mfr	Manufacturer
mg	Milligram(s)
MM	Million
NMHC(s)	Non-methane hydrocarbon(s)
MVACs	Motor vehicle air conditioners
N/A	Not applicable
NO _x	Oxides of nitrogen
O ₂	Oxygen
OPP	Operating Permit Program
PM	Particulate matter
PM ₁₀	Particulate matter less than or equal to a nominal diameter of 10 micrometers
ppmv	Parts per million (by volume)
ppmw	Parts per million (by weight)
QIP	Quality Improvement Plan
RVP	Reid Vapor Pressure
SCF	Standard cubic foot (feet)
SCFD	Standard cubic foot (feet) per day
SCM	Standard cubic meter(s)
SIC	Standard Industrial Classification
SO ₂	Sulfur dioxide
SO ₃	Sulfur trioxide
SO _x	Oxides of sulfur
TBD	To be determined
TPY	Tons per year
U.S.C.	United States Code
µg	Microgram(s)
VOC(s)	Volatile organic compound(s)
W.S.	Wyoming Statute
WAQSR	Wyoming Air Quality Standards & Regulations (see Definitions)

DEFINITIONS

"Act" means the Clean Air Act, as amended, 42 U.S.C. 7401, *et seq.*

"Administrator" means Administrator of the Air Quality Division, Wyoming Department of Environmental Quality.

"Applicable requirement" means all of the following as they apply to emissions units at a source subject to Chapter 6, Section 3 of the WAQSR (including requirements with future effective compliance dates that have been promulgated or approved by the EPA or the State through rulemaking at the time of issuance of the operating permit):

- (a) Any standard or other requirement provided for in the Wyoming implementation plan approved or promulgated by EPA under title I of the Act that implements the relevant requirements of the Act, including any revisions to the plan promulgated in 40 C.F.R. Part 52;
- (b) Any standards or requirements in the WAQSR which are not a part of the approved Wyoming implementation plan and are not federally enforceable;
- (c) Any term or condition of any preconstruction permits issued pursuant to regulations approved or promulgated through rulemaking under title I, including parts C or D of the Act and including Chapter 5, Section 2 and Chapter 6, Sections 2 and 4 of the WAQSR;
- (d) Any standard or other requirement promulgated under Section 111 of the Act, including Section 111(d) and Chapter 5, Section 2 of the WAQSR;
- (e) Any standard or other requirement under Section 112 of the Act, including any requirement concerning accident prevention under Section 112(r)(7) of the Act and including any regulations promulgated by EPA and the State pursuant to Section 112 of the Act;
- (f) Any standard or other requirement of the acid rain program under title IV of the Act or the regulations promulgated thereunder;
- (g) Any requirements established pursuant to Section 504(b) or Section 114(a)(3) of the Act concerning enhanced monitoring and compliance certifications;
- (h) Any standard or other requirement governing solid waste incineration, under Section 129 of the Act;
- (i) Any standard or other requirement for consumer and commercial products, under Section 183(c) of the Act (having to do with the release of volatile organic compounds under ozone control requirements);
- (j) Any standard or other requirement of the regulations promulgated to protect stratospheric ozone under title VI of the Act, unless the EPA has determined that such requirements need not be contained in a title V permit;
- (k) Any national ambient air quality standard or increment or visibility requirement under part C of title I of the Act, but only as it would apply to temporary sources permitted pursuant to Section 504(e) of the Act; and
- (l) Any state ambient air quality standard or increment or visibility requirement of the WAQSR.
- (m) Nothing under paragraphs (A) through (L) above shall be construed as affecting the allowance program and Phase II compliance schedule under the acid rain provision of Title IV of the Act.

"BACT" or "Best available control technology" means an emission limitation (including a visible emission standard) based on the maximum degree of reduction of each pollutant subject to regulation under the WAQSR or regulation under the Federal Clean Air Act, which would be emitted from or which results for any proposed major emitting facility or major modification which the Administrator, on a case-by-case basis, taking into account energy, environmental, and economic impacts and other costs, determines is achievable for such source or modification through application or production processes and available methods, systems, and techniques, including fuel cleaning or treatment or innovative fuel combustion techniques for control of such pollutant. If the Administrator determines that technological or economic limitations on the application of measurement methodology to a particular class of sources would make the imposition of an emission standard infeasible, he may instead prescribe a design, equipment, work practice or operational standard or combination thereof to satisfy the requirement of Best Available Control Technology. Such standard shall, to the degree possible, set forth the emission reduction achievable by implementation of such design, equipment, work practice, or operation and shall provide for compliance by means which achieve equivalent results. Application of BACT shall not

result in emissions in excess of those allowed under Chapter 5, Section 2 of the WAQSR and any other new source performance standard or national emission standards for hazardous air pollutants promulgated by EPA but not yet adopted by the state.

"Department" means the Wyoming Department of Environmental Quality or its Director.

"Director" means the Director of the Wyoming Department of Environmental Quality.

"Division" means the Air Quality Division of the Wyoming Department of Environmental Quality or its Administrator.

"Emergency" means any situation arising from sudden and reasonably unforeseeable events beyond the control of the source, including acts of God, which situation requires immediate corrective action to restore normal operation, and that causes the source to exceed a technology-based emission limitation under the permit, due to unavoidable increases in emissions attributable to the emergency. An emergency shall not include noncompliance to the extent caused by improperly designed equipment, lack of preventative maintenance, careless or improper operation, or operator error.

"EPA" means the Administrator of the U.S. Environmental Protection Agency or the Administrator's designee.

"Fuel-burning equipment" means any furnace, boiler apparatus, stack, or appurtenances thereto used in the process of burning fuel or other combustible material for the purpose of producing heat or power by indirect heat transfer.

"Fugitive emissions" means those emissions which could not reasonably pass through a stack chimney, vent, or other functionally equivalent opening.

"Insignificant activities" means those activities which are incidental to the facility's primary business activity and which result in emissions of less than one ton per year of a regulated pollutant not included in the Section 112 (b) list of hazardous air pollutants or emissions less than 1000 pounds per year of a pollutant regulated pursuant to listing under Section 112 (b) of the Act provided, however, such emission levels of hazardous air pollutants do not exceed exemptions based on insignificant emission levels established by EPA through rulemaking for modification under Section 112 (g) of the Act.

"MACT" or "Maximum achievable control technology" means the maximum degree of reduction in emissions that is deemed achievable for new sources in a category or subcategory that shall not be less stringent than the emission control that is achieved in practice by the best controlled similar source, as determined by the Administrator. Emission standards promulgated for existing sources in a category or subcategory may be less stringent than standards for new sources in the same category or subcategory but shall not be less stringent, and may be more stringent than:

- (a) the average emission limitation achieved by the best performing 12 percent of the existing sources (for which the Administrator has emission information), excluding those sources that have, within 18 months before the emission standard is proposed or within 30 months before such standard is promulgated, whichever is later, first achieved a level of emission rate or emission reduction which complies, or would comply if the source is not subject to such standard, with the lowest achievable emission rate applicable to the source category and prevailing at the time, in the category or subcategory for categories and subcategories with 30 or more sources, or
- (b) the average emission limitation achieved by the best performing five sources (for which the Administrator has or could reasonably obtain emissions information) in the category or subcategory for categories or subcategories with fewer than 30 sources.

"Modification" means any physical change in, or change in the method of operation of, an affected facility which increases the amount of any air pollutant (to which any state standards applies) emitted by such facility or which results in the emission of any such air pollutant not previously emitted.

"Permittee" means the person or entity to whom a Chapter 6, Section 3 permit is issued.

"Potential to emit" means the maximum capacity of a stationary source to emit any air pollutant under its physical and operational design. Any physical or operational limitation on the capacity of a source to emit an air pollutant, including air pollution control equipment and restrictions on hours of operation or on the type or amount of material combusted, stored or processed, shall be treated as part of its design if the limitation is enforceable by EPA and the Division. This term does not alter or affect the use of this term for any other purposes under the Act, or the term "capacity factor" as used in title IV of the Act or the regulations promulgated thereunder.

"Regulated air pollutant" means the following:

- (a) Nitrogen oxides (NO_x) or any volatile organic compound;
- (b) Any pollutant for which a national ambient air quality standard has been promulgated;
- (c) Any pollutant that is subject to any standard established in Chapter 5, Section 2 of the WAQSR or Section 111 of the Act;
- (d) Any Class I or II substance subject to a standard promulgated under or established by title VI of the Act; or
- (e) Any pollutant subject to a standard promulgated under Section 112 or other requirements established under Section 112 of the Act, including Sections 112(g), (j), and (r) of the Act, including the following:
 - (i) Any pollutant subject to requirements under Section 112(j) of the Act. If EPA fails to promulgate a standard by the date established pursuant to Section 112(e) of the Act, any pollutant for which a subject source would be major shall be considered to be regulated on the date 18 months after the applicable date established pursuant to Section 112(e) of the Act; and
 - (ii) Any pollutant for which the requirements of Section 112(g)(2) of the Act have been met, but only with respect to the individual source subject to Section 112(g)(2) requirement.
- (f) Pollutants regulated solely under Section 112(r) of the Act are to be regulated only with respect to the requirements of Section 112(r) for permits issued under this Chapter 6, Section 3 of the WAQSR.

"Renewal" means the process by which a permit is reissued at the end of its term.

"Responsible official" means one of the following:

- (a) For a corporation:
 - (i) A president, secretary, treasurer, or vice-president of the corporation in charge of a principal business function, or any other person who performs similar policy or decision-making functions for the corporation; or
 - (ii) A duly authorized representative of such person if the representative is responsible for the overall operation of one or more manufacturing, production, or operating facilities applying for or subject to a permit and either:
 - (A) the facilities employ more than 250 persons or have gross annual sales or expenditures exceeding \$25 million (in second quarter 1980 dollars); or
 - (B) the delegation of authority to such representative is approved in advance by the Division;
- (b) For a partnership or sole proprietorship: a general partner or the proprietor, respectively;
- (c) For a municipality, State, Federal, or other public agency: Either a principal executive officer or ranking elected official. For the purposes of this part, a principal executive officer of a federal agency includes the chief executive officer having responsibility for the overall operations of a principal geographic unit of the agency; or
- (d) For affected sources:
 - (i) The designated representative or alternate designated representative in so far as actions, standards, requirements, or prohibitions under title IV of the Act or the regulations promulgated thereunder are concerned; and
 - (ii) The designated representative, alternate designated representative, or responsible official under Chapter 6, Section 3 (b)(xxvi) of the WAQSR for all other purposes under this section.

"WAQSR" means the Wyoming Air Quality Standards and Regulations promulgated under the Wyoming Environmental Quality Act, W.S. §35-11-101, *et seq.*

APPENDIX A
Procedure for Minimization of Abnormal Emissions

Procedure for Minimization of Abnormal Emissions

Operating in a safe and environmentally sound manner is essential. Part of the objective of this project is to increase the overall reliability of the facility, therefore reducing abnormal emissions. The two sulfur plants, which will be decommissioned as part of the project, currently account for over 70% of the plant's downtime.

Continuing ExxonMobil's current practices, every effort will be made to minimize abnormal emissions. Occasionally, upset/emergency conditions may occur which cause temporary exceedances of emissions limits. These conditions include, but are not limited to, equipment or instrument malfunctions, or loss of fuel gas supply, electrical power, instrument air, or steam. These conditions, in addition to certain necessary maintenance activities, can result in short-term exceedance of approved emission limits. This procedure targets some of these typical abnormal operations that may occur, but is not necessarily totally inclusive of all abnormal operations that can occur.

This procedure discusses ExxonMobil's plans to minimize abnormal emissions specifically related to the proposed modifications to the Shute Creek Treating Facility. Abnormal operations that currently have the potential to occur at the facility are not addressed in this procedure, as they have been addressed during prior PSD permitting. The modifications include the addition of an acid gas injection system, three cogeneration turbines, and a syngas reforming unit. There are three major abnormal operating scenarios related to this project that have the potential to cause excess emissions:

- Cogeneration system upset/maintenance
- Syngas system upset/maintenance
- Acid Gas Injection system upset/maintenance

In addition to the measures outlined in this procedure, ExxonMobil will continue to follow all established protocol, including operating permit requirements and WAQS&R Chapter 1, Section 5, for reporting abnormal emissions.

It should also be noted that this is a preliminary procedure based on manufacturer information and current plant operating procedures and practices. Because of the unique characteristics of this project (including turbine fuel configuration, acid gas injection, remote location, climate, etc.), it is difficult to provide a comprehensive review of potential abnormal emissions and corrective actions. It is expected that as ExxonMobil begins operating the new facilities, these procedures will be developed to better reflect actual operations.

1.0 Cogeneration System Upset / Maintenance

The cogeneration system consists of three natural gas-fired combustion turbines. Each turbine is rated at approximately 36 MW. Only one turbine can be shutdown at any one time. In the event that more than one turbine is down at one time it will cause a partial or full shutdown of the entire facility.

1.1 Effects

Under standard operating conditions, process gas is used to fuel the turbines. Process gas is a combination of recycle gas from the CO₂ Selexol Removal System and product from the Syngas unit. Additional information on the fuel composition has been previously provided to the Division. Some natural gas may also be used to fuel a secondary set of combustion nozzles in the turbines. In the event that one or more turbines goes down unexpectedly, the process gas mixture and potentially natural gas feed for that turbine will be flared through the existing emergency flare system until the turbine is restarted or plant operations are adjusted to eliminate the flaring. The flared volume per turbine will be approximately 42 MMSCFD.

1.2 Turbine Start-up/Restart

Each turbine must be started on natural gas fuel prior to switching over to process gas fuel. The natural gas fuel is approximately 97% (by mol) methane, with the balance being N₂. Incremental NO_x emissions, based on estimates from the equipment vendor, are estimated below

Table 1-1 Estimated Turbine Start-Up NO_x Emissions

<u>Emissions Source</u>	<u>NO_x Emissions (lb/hr)</u>	
NO_x from each turbine (methane fuel)	+	208 (assume 59° F)
NO_x from standard turbine operations	-	16 (assume 8 ppm _v)
Incremental NO_x Emissions per turbine	=	192 lb/hr
Assume maximum 24 hours per event	2.30	tons per turbine
Assume all three turbines start-up	6.91	tons

1.3 Upsets

Estimating reliability of these turbines is difficult because of the unique fuel configuration, however GE frame 6 turbines do generally have a very high reliability rate. GE estimates that for a standard methane-fired turbine, unplanned downtime will be less than 0.5% per turbine. ExxonMobil will comply with manufacturer-recommended maintenance and operating procedures to help ensure high reliability of the equipment.

ExxonMobil operators monitor operations constantly, therefore any abnormal operations will be immediately recognized and addressed. Should one or more turbines unexpectedly go down, personnel will be on-site with the equipment and in the control room simultaneously investigating the problem.

In addition, upsets in the existing Selexol units will cause the turbines to switch back to natural gas feed. This will result in abnormal NO_x emissions as listed in table 1-1, and flaring of the full Process Gas Stream. The estimated flare volume is 126 MMSCFD. This condition will continue until the upset condition in the Selexol unit is corrected and the turbines are switched back to process gas feed.

1.3 Planned Downtime

ExxonMobil can only provide a rough estimate of planned downtime based on methane-fired turbines. GE estimates that planned maintenance will be about 1.3% per turbine on a six-year average cycle.

For planned maintenance, the process gas mixture and natural gas feed will be flared for a short period after turbine shutdown until plant operations are adjusted to the abnormal

operating scenario. After the maintenance is completed the turbine will be restarted on natural gas fuel, plant throughput will be increased, and some process gas will be flared until the minimum process fuel requirement is satisfied and the turbine is switched from natural gas fuel to the process gas mixture.

2.0 Syngas System Upset / Maintenance

The Syngas System consists of one major piece of equipment. The gas product from the Syngas Unit combines with plant recycle gas to fuel the turbines.

2.1 Effects

When the Syngas Unit is down, in order to continue the plant's necessary steam and electricity supply, the turbines are equipped to switch to natural gas fuel for full operation. The natural gas fuel is pipeline quality. Incremental NO_x emissions, based on estimates from the equipment vendor, are shown in table 2-1:

Table 2-1 Estimated Turbine NO_x Emissions During Syngas Unit Downtime

<u>Emissions Source</u>	<u>NO_x Emissions (lb/hr)</u>
NO _x from turbines (methane fuel)	+ 624 (assume 59° F)
NO _x from standard turbine operations	- 48 (assume 8 ppm _v)
NO _x from Syngas Unit	- 8
Incremental NO _x Emissions	= 568 lb/hr
Assume 7 days per event (every 5 yrs)	47.71 tons
Assume 14 days per event (every 10 yrs)	95.42 tons

2.2 Upsets:

The syngas unit will be operated and maintained per manufacturer's recommended practices in order to prevent unplanned downtime.

ExxonMobil operators monitor operations constantly, therefore any abnormal operations will be immediately recognized and addressed. Should the syngas unit unexpectedly go down, personnel will be on-site with the equipment and in the control room simultaneously investigating the problem. The turbines will be switched to natural gas fuel in order to keep the entire plant up and running and minimize upsets in other areas.

2.3 Planned Downtime:

The planned maintenance schedule for the Syngas Unit, as recommended by the manufacturer, is shown in Table 2-2.

Table 2-2 Syngas Unit Maintenance Schedule

Purpose	Frequency	Approximate Duration
Syngas catalyst replacement	every 5 years	1 week
Syngas Reformer tube replacement (including the catalyst replacement)	every 10 years	2 weeks

The turbines will be fueled with natural gas in order to keep the plant operational and to minimize existing plant shutdown and start-up emissions.

3.0 Acid Gas Injection System Upset / Maintenance

The AGI system consists of injection compressors, gas condensers and pumps, wells, and lines. As the AGI system is replacing the existing sulfur plants, the gas currently going to the sulfur plants will now be going to AGI system. Therefore, flaring as a back up for the AGI system will act in the same fashion as it did for the sulfur plants.

3.1 Effects:

In the event of a compression or pumping system upset or shutdown, the injection gas will be sent to the existing emergency flares. The flaring rate would be dependent on the severity of the upset or shutdown. Loss of one AGI compressor would result in a flaring rate of approximately 30 MMSCFD. Loss of the condensing and pumping system would result in a flare rate of approximately 60 MMSCFD. The injection gas consists of approximately 65% H₂S and 35% CO₂ by volume. Each injection well is sized to take the entire injection volume.

3.2 Upsets:

The gas injection system has been designed to have some back-up capabilities so that maintenance can be performed on part of the system, while still operating at partial or full capacity. The two injection wells each have 100% capacity so that the facility should have 100% injection capacity even if one well is non-operational. There will be a minimum of two gas injection compressors, each with 50% capacity. To limit any long-term flaring, the facility can curtail to operating only one train if one compressor goes down.

ExxonMobil operators monitor operations constantly, therefore any abnormal operations will be immediately recognized and addressed. Should part of the AGI system unexpectedly go down, personnel will be on-site with the equipment and in the control room simultaneously investigating the problem.

Similar to current operations, emergency flaring will be kept to a minimum. Every effort will be made to bring the AGI system back online as efficiently as possible. Should personnel be unable to resolve the issue in a timely manner, plant inlet will be curtailed or ceased. At no time will ExxonMobil allow flaring to cause a nuisance condition.

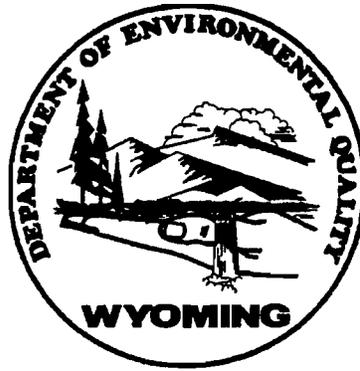
3.3 Planned Downtime:

No maintenance downtime is anticipated. The back-up design of the AGI system allows for maintenance to be performed on any part of the system, while still operating at full or partial capacity.

APPENDIX B
Portable Analyzer Monitoring Protocol

**STATE OF WYOMING AIR QUALITY DIVISION
PORTABLE ANALYZER MONITORING PROTOCOL**

**Determination of Nitrogen Oxides, Carbon Monoxide and Oxygen Emissions
from Natural Gas-Fired Reciprocating Engines, Combustion Turbines,
Boilers, and Process Heaters Using Portable Analyzers**



WYOMING DEPARTMENT OF ENVIRONMENTAL QUALITY
AIR QUALITY DIVISION
122 West 25th Street
Cheyenne, Wyoming 82002

April 21, 1999
Revised January 25, 2006

Approved By: 
Dan Olson
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1. APPLICABILITY AND PRINCIPLE

1.1 Applicability. This method is applicable to the determination of nitrogen oxides (NO and NO₂), carbon monoxide (CO), and oxygen (O₂) concentrations in controlled and uncontrolled emissions from natural gas-fired reciprocating engines, combustion turbines, boilers, and process heaters using portable analyzers with electrochemical cells. The use of reference method equivalent analyzers is acceptable provided the appropriate reference method procedures in 40 CFR 60, Appendix A are used. Due to the inherent cross sensitivities of the electrochemical cells, this method is not applicable to other pollutants.

1.2 Principle. A gas sample is continuously extracted from a stack and conveyed to a portable analyzer for determination of NO, NO₂, CO, and O₂ gas concentrations using electrochemical cells. Analyzer design specifications, performance specifications, and test procedures are provided to ensure reliable data. Additions to or modifications of vendor-supplied analyzers (e.g. heated sample line, flow meters, etc.) may be required to meet the design specifications of this test method.

2. RANGE AND SENSITIVITY

2.1 Analytical Range. The analytical range for each gas component is determined by the electrochemical cell design. A portion of the analytical range is selected to be the nominal range by choosing a span gas concentration near the flue gas concentrations or permitted emission level in accordance with Sections 2.1.1, 2.1.2 and 2.1.3.

2.1.1 CO and NO Span Gases. Choose a span gas concentration such that the average stack gas reading for each test is greater than 25 percent of the span gas concentration. Alternatively, choose the span gas such that it is not greater than 3.33 times the concentration equivalent to the emission standard. If concentration results exceed 125 percent of the span gas at any time during the test, then the test for that pollutant is invalid.

2.1.2 NO₂ Span Gas. Choose a span gas concentration such that the average stack gas reading for each test is greater than 25 percent of the span gas concentration. Alternatively, choose the span gas concentration such that it is not greater than the ppm concentration value of the NO span gas. The tester should be aware NO₂ cells are generally designed to measure much lower concentrations than NO cells and the span gas should be chosen accordingly. If concentration results exceed 125 percent of the span gas at any time during the test, then the test for that pollutant is invalid.

2.1.3 O₂ Span Gas. The O₂ span gas shall be dry ambient air at 20.9% O₂.

3. DEFINITIONS

3.1 Measurement System. The total equipment required for the determination of gas concentration. The measurement system consists of the following major subsystems:

3.1.1 Sample Interface. That portion of a system used for one or more of the following: sample acquisition, sample transport, sample conditioning, or protection of the electrochemical cells from particulate matter and condensed moisture.

3.1.2 External Interference Gas Scrubber. A tube filled with scrubbing agent used to remove interfering compounds upstream of some electrochemical cells.

3.1.3 Electrochemical (EC) Cell. That portion of the system that senses the gas to be measured and generates an output proportional to its concentration. Any cell that uses diffusion-limited oxidation and reduction reactions to produce an electrical potential between a sensing electrode and a counter electrode.

3.1.4 Data Recorder. It is recommended that the analyzers be equipped with a strip chart recorder, computer, or digital recorder for recording measurement data. However, the operator may record the test results manually in accordance with the requirements of Section 7.5.

3.2 Nominal Range. The range of concentrations over which each cell is operated (25 to 125 percent of span gas value). Several nominal ranges may be used for any given cell as long as the linearity and stability check results remain within specification.

3.3 Span Gas. The high level concentration gas chosen for each nominal range.

3.4 Zero Calibration Error. For the NO, NO₂ and CO channels, the absolute value of the difference, expressed as a percent of the span gas, between the gas concentration exhibited by the gas analyzer when a zero level calibration gas is introduced to the analyzer and the known concentration of the zero level calibration gas. For the O₂ channel, the difference, expressed as percent O₂, between the gas concentration exhibited by the gas analyzer when a zero level calibration gas is introduced to the analyzer and the known concentration of the zero level calibration gas.

3.5 Span Calibration Error. For the NO, NO₂ and CO channels, the absolute value of the difference, expressed as a percent of the span gas, between the gas concentration exhibited by the gas analyzer when a span gas is introduced to the analyzer and the known concentration of the span gas. For the O₂ channel, the difference, expressed as percent O₂, between the gas concentration exhibited by the gas analyzer when a span gas is introduced to the analyzer and the known concentration of the span gas.

3.6 Response Time. The amount of time required for the measurement system to display 95 percent of a step change in the NO or CO gas concentration on the data recorder (90 percent of a step change for NO₂).

3.7 Interference Check. A method of quantifying analytical interferences from components in

the stack gas other than the analyte.

3.8 Linearity Check. A method of demonstrating the ability of a gas analyzer to respond consistently over a range of gas concentrations.

3.9 Stability Check. A method of demonstrating an electrochemical cell operated over a given nominal range provides a stable response and is not significantly affected by prolonged exposure to the analyte.

3.10 Stability Time. As determined during the stability check; the elapsed time from the start of the gas injection until a stable reading has been achieved.

3.11 Initial NO Cell Temperature. The temperature of the NO cell during the pretest calibration error check. Since the NO cell can experience significant zero drift with cell temperature changes in some situations, the cell temperature must be monitored if the analyzer does not display negative concentration results. Alternatively, manufacturer's documentation may be submitted showing the analyzer incorporates a NO cell temperature control and temperature exceedance warning system.

3.12 Test. The collection of emissions data from a source for an equal amount of time at each sample point and for a minimum of 21 minutes total.

4. MEASUREMENT SYSTEM PERFORMANCE SPECIFICATIONS

4.1 Zero Calibration Error. Less than or equal to ± 3 percent of the span gas value for NO, NO₂, and CO channels and less than or equal to ± 0.3 percent O₂ for the O₂ channel.

4.2 Span Calibration Error. Less than or equal to ± 5 percent of the span gas value for NO, NO₂, and CO channels and less than or equal to ± 0.5 percent O₂ for the O₂ channel.

4.3 Interference Response. The CO and NO interference responses must be less than or equal to 5 percent as calculated in accordance with Section 7.7.

4.4 Linearity. For the zero, mid-level, and span gases, the absolute value of the difference, expressed as a percent of the span gas, between the gas value and the analyzer response shall not be greater than 2.5 percent for NO, CO and O₂ cells and not greater than 3.0 percent for NO₂ cells.

4.5 Stability Check Response. The analyzer responses to CO, NO, and NO₂ span gases shall not vary more than 3.0 percent of span gas value over a 30-minute period or more than 2.0 percent of the span gas value over a 15-minute period.

4.6 CO Measurement, Hydrogen (H₂) Compensation. It is recommended that CO measurements be performed using a hydrogen-compensated EC cell since CO-measuring EC cells can experience significant reaction to the presence of H₂ in the gas stream. Sampling systems equipped with a scrubbing agent prior to the CO cell to remove H₂ interferent gases may also be used.

5. APPARATUS AND REAGENTS

5.1 Measurement System. Use any measurement system that meets the performance and design specifications in Sections 4 and 5 of this method. The sampling system shall maintain the gas sample at a temperature above the dew point up to the moisture removal system. The sample conditioning system shall be designed so there are no entrained water droplets in the gas sample when it contacts the electrochemical cells. A schematic of an acceptable measurement system is shown in Figure 1. The essential components of the measurement system are described below:

5.1.1 Sample Probe. Glass, stainless steel, or other nonreactive material, of sufficient length to sample per the requirements of Section 7. If necessary to prevent condensation, the sampling probe shall be heated.

5.1.2 Heated Sample Line. Heated (sufficient to prevent condensation) nonreactive tubing such as teflon, stainless steel, glass, etc. to transport the sample gas to the moisture removal system. (Includes any particulate filters prior to the moisture removal system.)

5.1.3 Sample Transport Lines. Nonreactive tubing such as teflon, stainless steel, glass, etc. to transport the sample from the moisture removal system to the sample pump, sample flow rate control, and electrochemical cells.

5.1.4 Calibration Assembly. A tee fitting to attach to the probe tip or where the probe attaches to the sample line for introducing calibration gases at ambient pressure during the calibration error checks. The vented end of the tee should have a flow indicator to ensure sufficient calibration gas flow. Alternatively use any other method that introduces calibration gases at the probe at atmospheric pressure.

5.1.5 Moisture Removal System. A chilled condenser or similar device (e.g., permeation dryer) to remove condensate continuously from the sample gas while maintaining minimal contact between the condensate and the sample gas.

5.1.6 Particulate Filter. Filters at the probe or the inlet or outlet of the moisture removal system and inlet of the analyzer may be used to prevent accumulation of particulate material in the measurement system and extend the useful life of the components. All filters shall be fabricated of materials that are nonreactive to the gas being sampled.

5.1.7 Sample Pump. A leak-free pump to pull the sample gas through the system at a flow rate sufficient to minimize the response time of the measurement system. The pump may be constructed of any material that is nonreactive to the gas being sampled.

5.1.8 Sample Flow Rate Control. A sample flow rate control valve and rotameter, or equivalent, to maintain a constant sampling rate within 10 percent during sampling and calibration error checks. The components shall be fabricated of materials that are nonreactive to the gas being sampled.

5.1.9 Gas Analyzer. A device containing electrochemical cells to determine the NO, NO₂, CO, and O₂ concentrations in the sample gas stream and, if necessary, to correct for interference effects. The analyzer shall meet the applicable performance specifications of Section 4. A means of controlling the analyzer flow rate and a device for determining proper sample flow rate (e.g., precision rotameter, pressure gauge downstream of all flow controls, etc.) shall be provided at the analyzer. (Note: Housing the analyzer in a clean, thermally-stable, vibration-free environment will minimize drift in the analyzer calibration, but this is not a requirement of the method.)

5.1.10 Data Recorder. A strip chart recorder, computer, or digital recorder, for recording measurement data. The data recorder resolution (i.e., readability) shall be at least 1 ppm for CO, NO, and NO₂; 0.1 percent O₂ for O₂; and one degree (C or F) for temperature.

5.1.11 External Interference Gas Scrubber. Used by some analyzers to remove interfering compounds upstream of a CO electrochemical cell. The scrubbing agent should be visible and should have a means of determining when the agent is exhausted (e.g., color indication).

5.1.12 NO Cell Temperature Indicator. A thermocouple, thermistor, or other device must be used to monitor the temperature of the NO electrochemical cell. The temperature may be monitored at the surface of the cell, within the cell or in the cell compartment. Alternatively, manufacturer's documentation may be submitted showing the analyzer incorporates a NO cell temperature control and temperature exceedance warning system.

5.1.13 Dilution Systems. The use of dilution systems will be allowed with prior approval of the Air Quality Division.

5.2 Calibration Gases. The CO, NO, and NO₂ calibration gases for the gas analyzer shall be CO in nitrogen or CO in nitrogen and O₂, NO in nitrogen, and NO₂ in air or nitrogen. The mid-level O₂ gas shall be O₂ in nitrogen.

5.2.1 Span Gases. Used for calibration error, linearity, and interference checks of each nominal range of each cell. Select concentrations according to procedures in Section 2.1. Clean dry air may be used as the span gas for the O₂ cell as specified in Section 2.1.3.

5.2.2 Mid-Level Gases. Select concentrations that are 40-60 percent of the span gas concentrations.

5.2.3 Zero Gas. Concentration of less than 0.25 percent of the span gas for each component. Ambient air may be used in a well ventilated area for the CO, NO, and NO₂ zero gases.

6. MEASUREMENT SYSTEM PERFORMANCE CHECK PROCEDURES. Perform the following procedures before the measurement of emissions under Section 7.

6.1 Calibration Gas Concentration Certification. For the mid-level and span cylinder gases, use calibration gases certified according to EPA Protocol 1 procedures. Calibration gases must meet the criteria under 40 CFR 60, Appendix F, Section 5.1.2 (3). Expired Protocol 1 gases may be recertified using the applicable reference methods.

6.2 Linearity Check. Conduct the following procedure once for each nominal range to be used on each electrochemical cell (NO, NO₂, CO, and O₂). After a linearity check is completed, it remains valid for five consecutive calendar days. After the five calendar day period has elapsed, the linearity check must be reaccomplished. Additionally, reaccomplish the linearity check if the cell is replaced. (If the stack NO₂ concentration is less than 5% of the stack NO concentration as determined using the emission test procedures under Section 7, the NO₂ linearity check is not required. However, the NO₂ cell shall be calibrated in accordance with the manufacturer's instructions, the pretest calibration error check and post test calibration error check shall be conducted in accordance with Section 7, and the test results shall be added to the NO test values to obtain a total NO_x concentration.)

6.2.1 Linearity Check Gases. For each cell obtain the following gases: zero (0-0.25 percent of nominal range), mid-level (40-60 percent of span gas concentration), and span gas (selected according to Section 2.1).

6.2.2 Linearity Check Procedure. If the analyzer uses an external interference gas scrubber with a color indicator, using the analyzer manufacturer's recommended procedure, verify the scrubbing agent is not depleted. After calibrating the analyzer with zero and span gases, inject the zero, mid-level, and span gases appropriate for each nominal range to be used on each cell. Gases need not be injected through the entire sample handling system. Purge the analyzer briefly with ambient air between gas injections. For each gas injection, verify the flow rate is constant and the analyzer responses have stabilized before recording the responses on Form A.

6.3 Interference Check. A CO cell response to the NO and NO₂ span gases or an NO cell response to the NO₂ span gas during the linearity check may indicate interferences. If these cell responses are observed during the linearity check, it may be desirable to quantify the CO cell response to the NO and NO₂ span gases and the NO cell response to the NO₂ span gas during the linearity check and use estimated stack gas CO, NO and NO₂ concentrations to evaluate whether or not the portable analyzer will meet the post test interference check requirements of Section 7.7. This evaluation using the linearity check data is optional. However, the interference checks

under Section 7.7 are mandatory for each test.

6.4 Stability Check. Conduct the following procedure once for the maximum nominal range to be used on each electrochemical cell (NO, NO₂ and CO). After a stability check is completed, it remains valid for five consecutive calendar days. After the five calendar day period has elapsed, the stability check must be reaccomplished. Additionally, reaccomplish the stability check if the cell is replaced or if a cell is exposed to gas concentrations greater than 125 percent of the highest span gas concentration. (If the stack NO₂ concentration is less than 5% of the stack NO concentration as determined using the emission test procedures under Section 7, the NO₂ stability check is not required. However, the NO₂ cell shall be calibrated in accordance with the manufacturer's instructions, the pretest calibration error check and post test calibration error check shall be conducted in accordance with Section 7, and the test results shall be added to the NO test values to obtain a total NO_x concentration.)

6.4.1 Stability Check Procedure. Inject the span gas for the maximum nominal range to be used during the emission testing into the analyzer and record the analyzer response at least once per minute until the conclusion of the stability check. One-minute average values may be used instead of instantaneous readings. After the analyzer response has stabilized, continue to flow the span gas for at least a 30-minute stability check period. Make no adjustments to the analyzer during the stability check except to maintain constant flow. Record the stability time as the number of minutes elapsed between the start of the gas injection and the start of the 30-minute stability check period. As an alternative, if the concentration reaches a peak value within five minutes, you may choose to record the data for at least a 15-minute stability check period following the peak.

6.4.2 Stability Check Calculations. Determine the highest and lowest concentrations recorded during the 30-minute period and record the results on Form B. The absolute value of the difference between the maximum and minimum values recorded during the 30-minute period must be less than 3.0 percent of the span gas concentration. Alternatively, record stability check data in the same manner for the 15-minute period following the peak concentration. The

difference between the maximum and minimum values for the 15-minute period must be less than 2.0 percent of the span gas concentration.

7. EMISSION TEST PROCEDURES. Prior to performing the following emission test procedures, calibrate/challenge all electrochemical cells in the analyzer in accordance with the manufacturer's instructions.

7.1 Selection of Sampling Site and Sampling Points.

7.1.1 Reciprocating Engines. Select a sampling site located at least two stack diameters downstream of any disturbance (e.g., turbocharger exhaust, crossover junction, or recirculation take-offs) and one half stack diameter upstream of the gas discharge to the atmosphere. Use a sampling location at a single point near the center of the duct.

7.1.2 Combustion Turbines. Select a sampling site and sample points according to the procedures in 40 CFR 60, Appendix A, Method 20. Alternatively, the tester may choose an alternative sampling location and/or sample from a single point in the center of the duct if previous test data demonstrate the stack gas concentrations of CO, NO_x, and O₂ do not vary significantly across the duct diameter.

7.1.3 Boilers/Process Heaters. Select a sampling site located at least two stack diameters downstream of any disturbance and one half stack diameter upstream of the gas discharge to the atmosphere. Use a sampling location at a single point near the center of the duct.

7.2 Warm Up Period. Assemble the sampling system and allow the analyzer and sample interface to warm up and adjust to ambient temperature at the location where the stack measurements will take place.

7.3 Pretest Calibration Error Check. Conduct a zero and span calibration error check before testing each new source. Conduct the calibration error check near the sampling location just prior to the start of an emissions test. Keep the analyzer in the same location until the post test calibration error check is conducted.

7.3.1 Scrubber Inspection. For analyzers that use an external interference gas scrubber tube, inspect the condition of the scrubbing agent and ensure it will not be exhausted during sampling. If scrubbing agents are recommended by the manufacturer, they should be in place during all sampling, calibration and performance checks.

7.3.2 Zero and Span Procedures. Inject the zero and span gases using the calibration assembly. Ensure the calibration gases flow through all parts of the sample interface. During this check, make no adjustments to the system except those necessary to achieve the correct calibration gas flow rate at the analyzer. Set the analyzer flow rate to the value recommended by the analyzer manufacturer. Allow each reading to stabilize before recording the result on Form C. The time allowed for the span gas to stabilize shall be no less than the stability time noted during the stability check. After achieving a stable response, disconnect the gas and briefly purge with ambient air.

7.3.3 Response Time Determination. Determine the NO and CO response times by observing the time required to respond to 95 percent of a step change in the analyzer response for both the zero and span gases. Note the longer of the two times as the response time. For the NO₂ span gas record the time required to respond to 90 percent of a step change.

7.3.4 Failed Pretest Calibration Error Check. If the zero and span calibration error check results are not within the specifications in Section 4, take corrective action and repeat the calibration error check until acceptable performance is achieved.

7.4 NO Cell Temperature Monitoring. Record the initial NO cell temperature during the pretest calibration error check on Form C and monitor and record the temperature regularly (at least once each 7 minutes) during the sample collection period on Form D. If at any time during sampling, the NO cell temperature is 85 degrees F or greater and has increased or decreased by more than 5 degrees F since the pretest calibration, stop sampling immediately and conduct a post test calibration error check per Section 7.6, re-zero the analyzer, and then conduct another pretest calibration error check per Section 7.3 before continuing. (It is recommended that testing be discontinued if the NO cell exceeds 85 degrees F since the design characteristics of the NO cell indicate a significant measurement error can occur as the temperature of the NO cell increases above this temperature. From a review of available data, these errors appear to result in a positive bias of the test results.)

Alternatively, manufacturer's documentation may be submitted showing the analyzer is configured with an automatic temperature control system to maintain the cell temperature below 85 degrees F (30 degrees centigrade) and provides automatic temperature reporting any time this temperature is exceeded. If automatic temperature control/exceedance reporting is used, test data collected when the NO cell temperature exceeds 85 degrees F is invalid.

7.5 Sample Collection. Position the sampling probe at the first sample point and begin sampling at the same rate used during the calibration error check. Maintain constant rate sampling (\pm 10 percent of the analyzer flow rate value used in Section 7.3.2) during the entire test. Sample for an equal period of time at each sample point. Sample the stack gas for at least twice the response time or the period of the stability time, whichever is greater, before collecting test data at each sample point. A 21 minute period shall be considered a test for each source. When sampling combustion turbines per Section 7.1.2, collect test data as required to meet the requirements of 40 CFR 60, Appendix A, Method 20. Data collection should be performed for

an equal amount of time at each sample point and for a minimum of 21 minutes total. The concentration data must be recorded either (1) at least once each minute, or (2) as a block average for the test using values sampled at least once each minute. Do not break any seals in the sample handling system until after the post test calibration error check (this includes opening the moisture removal system to drain condensate).

7.6 Post Test Calibration Error Check. Immediately after the test, conduct a zero and span calibration error check using the procedure in Section 7.3. Conduct the calibration error check at the sampling location. Make no changes to the sampling system or analyzer calibration until all of the calibration error check results have been recorded. If the zero or span calibration error exceeds the specifications in Section 4, then all test data collected since the previous calibration error check are invalid. If the sampling system is disassembled or the analyzer calibration is adjusted, repeat the pretest calibration error check before conducting the next test.

7.7 Interference Check. Use the post test calibration error check results and average emission concentrations for the test to calculate interference responses (I_{NO} and I_{CO}) for the CO and NO cells. If an interference response exceeds 5 percent, all emission test results since the last successful interference test for that compound are invalid.

7.7.1 CO Interference Response.

$$I_{CO} = \left[\left(\frac{R_{CO-NO}}{C_{NOG}} \right) \left(\frac{C_{NOS}}{C_{COS}} \right) + \left(\frac{R_{CO-NO_2}}{C_{NO_2G}} \right) \left(\frac{C_{NO_2S}}{C_{COS}} \right) \right] \times 100$$

- where:
- I_{CO} = CO interference response (percent)
 - R_{CO-NO} = CO response to NO span gas (ppm CO)
 - C_{NOG} = concentration of NO span gas (ppm NO)
 - C_{NOS} = concentration of NO in stack gas (ppm NO)
 - C_{COS} = concentration of CO in stack gas (ppm CO)
 - R_{CO-NO_2} = CO response to NO₂ span gas (ppm CO)
 - C_{NO_2G} = concentration of NO₂ span gas (ppm NO₂)

C_{NO_2S} = concentration of NO₂ in stack gas (ppm NO₂)

7.7.2 NO Interference Response.

$$I_{NO} = \left(\frac{R_{NO-NO_2}}{C_{NO_2G}} \right) \left(\frac{C_{NO_2S}}{C_{NO_xS}} \right) \times 100$$

- where:
- I_{NO} = NO interference response (percent)
 - R_{NO-NO_2} = NO response to NO₂ span gas (ppm NO)
 - C_{NO_2G} = concentration of NO₂ span gas (ppm NO₂)
 - C_{NO_2S} = concentration of NO₂ in stack gas (ppm NO₂)
 - C_{NO_xS} = concentration of NO_x in stack gas (ppm NO_x)

7.8 Re-Zero. At least once every three hours, recalibrate the analyzer at the zero level according to the manufacturer's instructions and conduct a pretest calibration error check before resuming sampling. If the analyzer is capable of reporting negative concentration data (at least 5 percent of the span gas below zero), then the tester is not required to re-zero the analyzer.

8. DATA COLLECTION. This section summarizes the data collection requirements for this protocol.

8.1 Linearity Check Data. Using Form A, record the analyzer responses in ppm NO, NO₂, and CO, and percent O₂ for the zero, mid-level, and span gases injected during the linearity check under Section 6.2.2. To evaluate any interferences, record the analyzer responses in ppm CO to the NO and NO₂ span gases and the analyzer response in ppm NO to the NO₂ span gas. Calculate the CO and NO interference responses using the equations under Sections 7.7.1 and 7.7.2, respectively, and estimated stack gas CO, NO and NO₂ concentrations.

8.2 Stability Check Data. Record the analyzer response at least once per minute during the stability check under Section 6.4.1. Use Form B for each pollutant (NO, NO₂, and CO). One-minute average values may be used instead of instantaneous readings. Record the stability time as the number of minutes elapsed between the start of the gas injection and the start of the 30-minute stability check period. If the concentration reaches a peak value within five minutes of the gas injection, you may choose to record the data for at least a 15-minute stability check period following the peak. Use the information recorded to determine the analyzer stability under Section 6.4.2.

8.3 Pretest Calibration Error Check Data. On Form C, record the analyzer responses to the zero and span gases for NO, NO₂, CO, and O₂ injected prior to testing each new source. Record the calibration zero and span gas concentrations for NO, NO₂, CO, and O₂. For NO, NO₂ and CO, record the absolute difference between the analyzer response and the calibration gas concentration, divide by the span gas concentration, and multiply by 100 to obtain the percent of span. For O₂, record the absolute value of the difference between the analyzer response and the O₂ calibration gas concentration. Record whether the calibration is valid by comparing the percent of span or difference between the calibration gas concentration and analyzer O₂ response, as applicable, with the specifications under Section 4.1 for the zero calibrations and Section 4.2 for the span calibrations. Record the response times for the NO, CO, and NO₂ zero and span gases as described under Section 7.3.3. Select the longer of the two times for each pollutant as

the response time for that pollutant. Record the NO cell temperature during the pretest calibration.

8.4 Test Data. On Form D-1, D-2, or D-3, record the source operating parameters during the test. Record the test start and end times. Record the NO cell temperature after one third of the test (e.g., after seven minutes) and after two thirds of the test (e.g., after 14 minutes). From the analyzer responses recorded each minute during the test, obtain the average flue gas concentration of each pollutant. These are the uncorrected test results.

8.5 Post Test Calibration Error Check Data. On Form C, record the analyzer responses to the zero and span gases for NO, NO₂, CO, and O₂ injected immediately after the test. To evaluate any interferences, record the analyzer responses in ppm CO to the NO and NO₂ span gases and the analyzer response in ppm NO to the NO₂ span gas. Record the calibration zero and span gas concentrations for NO, NO₂, CO, and O₂. For NO, NO₂ and CO, record the absolute difference between the analyzer response and the calibration gas concentration, divide by the span gas concentration, and multiply by 100 to obtain the percent of span. For O₂, record the absolute value of the difference between the analyzer response and the O₂ calibration gas concentration. Record whether the calibration is valid by comparing the percent of span or difference between the calibration gas concentration and analyzer O₂ response, as applicable, with the specifications under Section 4.1 for the zero calibrations and Section 4.2 for the span calibrations. (If the pretest and post test calibration error check results are not within the limits specified in Sections 4.1 and 4.2, data collected during the test is invalid and the test must be repeated.) Record the NO cell temperature during the post test calibration. Calculate the average of the monitor readings during the pretest and post test calibration error checks for the zero and span gases for NO, NO₂, CO, and O₂. The pretest and post test calibration error check results are used to make the calibration corrections under Section 9.1. Calculate the CO and NO interference responses using the equations under Sections 7.7.1 and 7.7.2, respectively and measured stack gas CO, NO and NO₂ concentrations.

8.6 Corrected Test Results. Correct the test results using the equation under Section 9.1. Add

the corrected NO and NO₂ concentrations together to obtain the corrected NO_x concentration. Calculate the emission rates using the equations under Section 10 for comparison with the emission limits. Record the results on Form D-1, D-2, or D-3. Sign the certification regarding the accuracy and representation of the emissions from the source.

9. CALIBRATION CORRECTIONS

9.1 Emission Data Corrections. Emissions data shall be corrected for a test using the following equation. (Note: If the pretest and post test calibration error check results are not within the limits specified in Sections 4.1 and 4.2, the test results are invalid and the test must be repeated.)

$$C_{Corrected} = (C_R - C_O) \frac{C_{MA}}{C_M - C_O}$$

where: $C_{Corrected}$ = corrected flue gas concentration (ppm)
 C_R = flue gas concentration indicated by gas analyzer (ppm)
 C_O = average of pretest and post test analyzer readings during the zero checks (ppm)
 C_M = average of pretest and post test analyzer readings during the span checks (ppm)
 C_{MA} = actual concentration of span gas (ppm)

10. EMISSION CALCULATIONS

10.1 Emission Calculations for Reciprocating Engines and Combustion Turbines.

Emissions shall be calculated and reported in units of the allowable emission limit as specified in the permit. The allowable may be stated in pounds per hour (lb/hr), grams per horsepower hour (gm/hp-hr), or both. EPA Reference Method 19 shall be used as the basis for calculating the emissions. As an alternative, EPA Reference Methods 1-4 may be used to obtain a stack volumetric flow rate.

10.1.1 Reciprocating Engines and Combustion Turbines Above 500 Horsepower. All reciprocating engines and combustion turbines above 500 horsepower (site-rated) should be equipped with fuel flow meters for measuring fuel consumption during the portable analyzer test.

The fuel meter shall be maintained and calibrated according to the manufacturer's recommendations. Records of all maintenance and calibrations shall be kept for five years. Reciprocating engines above 500 horsepower which are not equipped with fuel flow meters may use the site-rated horsepower and default specific fuel consumption factors, based on the higher heating value of the fuel, of 9,400 Btu/hp-hr for 4-cycle engines (controlled and uncontrolled) and 2-cycle lean burn engines and 11,000 Btu/hp-hr for 2-cycle uncontrolled (non-lean burn) engines to calculate emission rates. Emissions shall be calculated using the following methods.

10.1.1.1 Reciprocating Engines and Combustion Turbines Equipped with Fuel Meters.

EPA Reference Method 19 and heat input per hour (MMBtu/hr) shall be used to calculate a pound per hour emission rate. Heat input per hour shall be based on the average hourly fuel usage rate during the test and the higher heating value of the fuel consumed. The emission rates shall be calculated using the following equations.

$$lb/hr NO_x = (ppm NO_{x,corrected})(1.19 \times 10^7)(F Factor_{Note 1})\left(\frac{20.9}{20.9 - O_2\%_{corrected}}\right)(Heat Input Per Hour_{Note 2})$$

$$lb/hr CO = (ppm CO_{corrected})(7.27 \times 10^{-8})(F Factor_{Note 1})\left(\frac{20.9}{20.9 - O_2\%_{corrected}}\right)(Heat Input Per Hour_{Note 2})$$

Note 1 - Use 8710 dscf/MMBtu unless calculated based on actual fuel gas composition and higher heating value of the fuel.

Note 2 - Heat input per hour (MMBtu/hr) shall be based on the average hourly fuel usage during the test and the higher heating value of the fuel consumed.

If the reciprocating engine or combustion turbine horsepower can be derived from operating conditions during the portable analyzer test, this derived horsepower should be used to calculate a gram per horsepower hour emission rate using the following equations. Information showing the derivation of the horsepower shall be provided with the test results.

State of Wyoming Portable Analyzer Monitoring Protocol

$$gm/hp - hr CO = \frac{(lb/hr CO)(454)}{(Tested Horsepower_{Note 1})}$$

$$gm/hp - hr NO_x = \frac{(lb/hr NO_x)(454)}{(Tested Horsepower_{Note 1})}$$

Note 1 - Horsepower determined during the test.

If the reciprocating engine horsepower during the time of testing cannot be determined from the operating data, the operating horsepower for the time of the test shall be calculated based on the heat input per hour during the test and the default values shown below for specific fuel consumption based on the higher heating value of the fuel. Heat input per hour (MMBtu/hr) shall be calculated based on the average hourly fuel usage during the test and the higher heating value of the fuel consumed. For 4-cycle engines (controlled and uncontrolled) and 2-cycle lean burn engines, use a default specific fuel consumption of 9,400 Btu/hp-hr. For 2-cycle uncontrolled (non-lean burn) engines, use a default specific fuel consumption of 11,000 Btu/hp-hr. Calculate the gram per horsepower hour emission rates using the following equations.

$$Engine\ Horsepower = \frac{(Heat\ Input\ Per\ Hour_{Note 1})(10^6)}{(Specific\ Fuel\ Consumption_{Note 2})}$$

$$gm/hp - hr NO_x = \frac{(lb/hr NO_x)(454)}{(Engine\ Horsepower)}$$

$$gm/hp - hr CO = \frac{(lb/hr CO)(454)}{(Engine\ Horsepower)}$$

Note 1 - Heat input per hour (MMBtu/hr) shall be based on the average hourly fuel usage during the test and the higher heating value of the fuel consumed.

Note 2 - Default Specific Fuel Consumption (Btu/hp-hr) shall be as defined above for the particular type of engine tested.

If the combustion turbine horsepower cannot be calculated during the testing, the emissions shall be reported in terms of concentration (ppm by volume, dry basis) corrected to 15 percent O₂. Compliance with the concentrations corrected to 15 percent O₂ as submitted in the air quality permit application and/or set as an allowable in the permit will demonstrate compliance with the gm/hp-hr allowable. Use the following equations to correct the concentrations to 15 percent O₂.

$$ppm NO_{X @ 15\% O_2} = ppm NO_{X corrected} \left(\frac{5.9}{20.9 - O_2 \%_{corrected}} \right)$$

$$ppm CO_{@ 15\% O_2} = ppm CO_{corrected} \left(\frac{5.9}{20.9 - O_2 \%_{corrected}} \right)$$

10.1.1.2 Reciprocating Engines Above 500 Horsepower Not Equipped with Fuel Meters. If reciprocating engines above 500 horsepower (site-rated) are not equipped with fuel flow meters during the test, emissions shall be calculated using the site-rated horsepower and default specific fuel consumption factors, based on the higher heating value of the fuel, of 9,400 Btu/hp-hr for 4-cycle engines (controlled and uncontrolled) and 2-cycle lean burn engines and 11,000 Btu/hp-hr for 2-cycle uncontrolled (non-lean burn) engines. The following equations shall be used to calculate emissions.

$$gm/hr \text{ } NO_x = (ppm \text{ } NO_x \text{ corrected})(1.19 \times 10^{-7})(F \text{ Factor}_{\text{Note 1}})\left(\frac{20.9}{20.9 - O_2\% \text{ corrected}}\right) \\ (\text{Specific Fuel Consumption}_{\text{Note 2}})(10^{-6})(454)$$

$$lb/hr \text{ } NO_x = \frac{(gm/hr \text{ } NO_x)(\text{Engine Horsepower}_{\text{Note 3}})}{454}$$

$$gm/hr \text{ } CO = (ppm \text{ } CO \text{ corrected})(7.27 \times 10^{-8})(F \text{ Factor}_{\text{Note 1}})\left(\frac{20.9}{20.9 - O_2\% \text{ corrected}}\right) \\ (\text{Specific Fuel Consumption}_{\text{Note 2}})(10^{-6})(454)$$

$$lb/hr \text{ } CO = \frac{(gm/hr \text{ } CO)(\text{Engine Horsepower}_{\text{Note 3}})}{454}$$

Note 1 - Use 8710 dscf/MMBtu unless calculated based on actual fuel gas composition and higher heating value of the fuel.

Note 2 - Default Specific Fuel Consumption (Btu/hp-hr) shall be as defined above for the particular type of engine tested.

Note 3 - Site-rated engine horsepower.

10.1.2 Reciprocating Engines Below 500 Horsepower. Reciprocating engines below 500 horsepower may calculate emission rates using the derived horsepower for the operating conditions during the portable analyzer test (either from engine parameter measurements or calculated from compressor operating parameters) and the manufacturer's specific fuel consumption based on the higher heating value of the fuel consumed during the test. Information showing the derivation of the engine operating horsepower and manufacturer's specific fuel consumption shall be provided with the test results. The following equations shall be used to calculate emission rates.

State of Wyoming Portable Analyzer Monitoring Protocol

$$\text{gm/hp} - \text{hr } NO_x = (\text{ppm } NO_x \text{ corrected})(1.19 \times 10^{-7})(F \text{ Factor}_{\text{Note 1}})\left(\frac{20.9}{20.9 - O_2\% \text{ corrected}}\right) \\ (\text{Specific Fuel Consumption}_{\text{Note 2}})(10^{-6})(454)$$

$$\text{gm/hp} - \text{hr } CO = (\text{ppm } CO \text{ corrected})(7.27 \times 10^{-8})(F \text{ Factor}_{\text{Note 1}})\left(\frac{20.9}{20.9 - O_2\% \text{ corrected}}\right) \\ (\text{Specific Fuel Consumption}_{\text{Note 2}})(10^{-6})(454)$$

Note 1 - Use 8710 dscf/MMBtu unless calculated based on actual fuel gas composition and the higher heating value of the fuel.

Note 2 - Use manufacturer's specific fuel consumption based on the higher heating value of the fuel and include manufacturer's data with the test results. If the manufacturer reports the specific fuel consumption based on the lower heating value of the fuel, multiply by 1.11 to obtain the specific fuel consumption based on the higher heating value of the fuel.

Pound per hour emission rates shall be calculated using the gram per horsepower hour emission rates and the engine horsepower derived from engine or compressor operating parameter data. If engine horsepower data is not available, site-rated horsepower shall be used to calculate pound

$$\text{lb/hr } NO_x = \frac{(\text{gm/hp} - \text{hr } NO_x)(\text{Engine Horsepower}_{\text{Note 1}})}{(454)}$$
$$\text{lb/hr } CO = \frac{(\text{gm/hp} - \text{hr } CO)(\text{Engine Horsepower}_{\text{Note 1}})}{(454)}$$

per hour emissions. The following equations shall be used to calculate emission rates.

Note 1 - Use derived operating horsepower and include derivation method/calculations with the test results.

If a derived horsepower is not available or cannot be obtained, use site-rated horsepower.

10.2 Emission Calculations for Heaters/Boilers. For heaters and boilers, pound per million Btu (lb/MMBtu) emission rates shall be calculated based on EPA Reference Method 19. The pound per million Btu emission rates shall be converted to pound per hour emission rates using heat input per hour (MMBtu/hr). The heat input per hour shall be calculated using the average hourly fuel usage rate during test and the higher heating value of the fuel consumed or the permitted maximum heat input per hour for the boiler or heater. If a fuel meter is used to obtain heat input per hour data, the fuel meter shall be maintained and calibrated according to the manufacturer's recommendations. Records of all maintenance and calibrations shall be kept for five years. As an alternative, EPA Reference Methods 1-4 may be used to obtain a stack volumetric flow rate. The following equations shall be used to calculate emission rates.

$$lb/MMBtu NO_x = (ppm NO_x \text{ corrected})(1.19 \times 10^{-7})(F \text{ Factor}_{\text{Note 1}})\left(\frac{20.9}{20.9 - O_2\% \text{ corrected}}\right)$$

$$lb/MMBtu CO = (ppm CO \text{ corrected})(7.27 \times 10^{-8})(F \text{ Factor}_{\text{Note 1}})\left(\frac{20.9}{20.9 - O_2\% \text{ corrected}}\right)$$

$$lb/hr NO_x = (lb/MMBtu NO_x)(Heat Input_{\text{Note 2}})$$

$$lb/hr CO = (lb/MMBtu CO)(Heat Input_{\text{Note 2}})$$

Note 1 - Use 8710 dscf/MMBtu unless calculated based on actual fuel gas composition and the higher heating value of the fuel.

Note 2 - Heat input shall be based on the average hourly fuel usage rate during the test and the higher heating value of the fuel consumed if the boiler/heater is equipped with a fuel meter or the permitted maximum heat input if a fuel meter is not available.

11. REPORTING REQUIREMENTS AND RECORD KEEPING REQUIREMENTS

Test reports shall be submitted to the Air Quality Division within thirty (30) days of completing the test unless a specific reporting schedule is set by a condition of a permit. A separate test report shall be submitted for each emission source tested and, at a minimum, the following information shall be included:

- **Form A, Linearity Check Data Sheet**, Submit the linearity check as required by Section 6.2 for the nominal range tested.
- **Form B, Stability Check Data Sheet**, Submit the stability check as required by Section 6.4 for the nominal range tested.
- **Form C, Calibration Error Check Data Sheet**
- **Form D-1, D-2 or D-3**, Submit the appropriate test results form for type of source tested.
- If the manufacturer's specific fuel consumption is used, documentation from the manufacturer shall be submitted.
- If the horsepower is calculated during the test, information showing the derivation of the horsepower shall be included.

For sources subject to Section 30 of the Wyoming Air Quality Standards and Regulations, the submittal must be certified as truthful, accurate and complete by the facility's responsible official.

Records pertaining to the information above and supporting documentation shall be kept for five (5) years and made available upon request by this Division. Additionally, if the source is equipped with a fuel meter, records of all maintenance and calibrations of the fuel meter shall be kept for five (5) years from the date of the last maintenance or calibration.

Form A

Linearity Check Data Sheet

Date: _____

Analyst: _____

Analyzer Manufacturer/Model #: _____

Analyzer Serial #: _____

LINEARITY CHECK								
Pollutant	Calibration Gas Concentration (Indicate Units)	Analyzer Response ppm NO	Analyzer Response ppm NO ₂	Analyzer Response ppm CO	Analyzer Response % O ₂	Absolute Difference (Indicate Units)	Percent of Span	Linearity Valid (Yes or No)
NO	Zero							
	Mid							
	Span							
NO ₂	Zero							
	Mid							
	Span							
CO	Zero							
	Mid							
	Span							
O ₂	Zero							
	Mid							
	Span							

Form B Stability Check Data Sheet

Date: _____ Analyst: _____

Analyzer Manufacturer/Model #: _____

Analyzer Serial #: _____

Pollutant: NO, NO₂, CO (Circle One) Span Gas Concentration (ppm): _____

STABILITY CHECK					
Elapsed Time (Minutes)	Analyzer Response	Elapsed Time (Continued)	Analyzer Response	Elapsed Time (Continued)	Analyzer Response
1		17		33	
2		18		34	
3		19		35	
4		20		36	
5		21		37	
6		22		38	
7		23		39	
8		24		40	
9		25		41	
10		26		42	
11		27		43	
12		28		44	
13		29		45	
14		30		46	
15		31		47	
16		32		48	

For 30-minute Stability Check Period:

Maximum Concentration (ppm): _____ Minimum Concentration (ppm): _____

For 15-minute Stability Check Period:

Maximum Concentration (ppm): _____ Minimum Concentration (ppm): _____

Maximum Deviation = 100*(Max. Conc. - Min. Conc.)/Span Gas Conc. = _____ percent

Stability Time (minutes): _____

Form C Calibration Error Check Data Sheet

Company: _____ Facility: _____
 Source Tested: _____ Date: _____
 Analyst: _____ Analyzer Serial #: _____
 Analyzer Manufacturer/Model #: _____

PRETEST CALIBRATION ERROR CHECK								
		A	B	A-B	A-B /SG*100			
		Pump Flow Rate (Indicate Units)	Analyzer Reading (Indicate Units)	Calibration Gas Concentration (Indicate Units)	Absolute Difference (Indicate Units)	Percent of Span Note 1	Calibration Valid (Yes or No)	Response Time (Minutes)
NO	Zero							
	Span							
NO ₂	Zero							
	Span							
CO	Zero							
	Span							
O ₂	Zero							
	Span							
Pretest Calibration NO Cell Temperature (°F):								

SG = Span Gas

POST TEST CALIBRATION ERROR CHECK										
		A	B	A-B	A-B /SG*100		Interference Check			
		Pump Flow Rate (Indicate Units)	Analyzer Reading (Indicate Units)	Calibration Gas Concentration (Indicate Units)	Absolute Difference (Indicate Units)	Percent of Span Note 1	Calibration Valid (Yes or No)	Average of Pretest and Post Test Analyzer Readings (Indicate Units)	NO Monitor Response (ppm)	CO Monitor Response (ppm)
NO	Zero									
	Span									
NO ₂	Zero									
	Span									
CO	Zero									
	Span									
O ₂	Zero									
	Span									
Post Test Calibration NO Cell Temperature (°F):										
CO Interference Response (I _{CO} , %):					NO Interference Response (I _{NO} , %):					

SG= Span Gas

Note 1: The percent of span calculation is applicable to the NO, NO₂ and CO channels only.

Form D-1 Reciprocating Engine Test Results

Company: _____ Facility: _____
 Source Tested: _____ Date: _____
 Source Manufacturer/Model #: _____
 Site-rated Horsepower: _____ Source Serial #: _____
 Type of Emission Control: _____
 Analyst: _____ Analyzer Serial #: _____
 Analyzer Manufacturer/Model #: _____

Operating Conditions

Source operating at 90 percent or greater site-rated horsepower during testing? yes no

Suction/ Discharge Pressures (Indicate Units)	Engine RPM	Engine Gas Throughput (Indicate Units)	Engine Fuel Consumption (Indicate Units)	Fuel Heat Content (Btu/cf)	Engine Specific Fuel Consumption (Btu/hp-hr) ¹	Engine Tested Horsepower

¹ As reported by the Manufacturer

Test Results

Test Start Time: _____ NO Cell Temperature (°F) after 1/3 (e.g., 7 minutes) of the test: _____

Test End Time: _____ NO Cell Temperature (°F) after 2/3 (e.g., 14 minutes) of the test: _____

NO _x (NO + NO ₂)								
Avg. Tested NO ppm	NO _{corrected} ppm	Avg. Tested NO ₂ ppm	NO _{2 corrected} ppm	NO _{x corrected} ppm	Tested gm/hp-hr	Tested lb/hr	Allowable gm/hp-hr	Allowable lb/hr

O ₂		CO					
Avg. Tested O ₂ %	O _{2 corrected} %	Avg. Tested CO ppm	CO _{corrected} ppm	Tested gm/hp-hr	Tested lb/hr	Allowable gm/hp-hr	Allowable lb/hr

I certify to the best of my knowledge the test results are accurate and representative of the emissions from this source.

Print Name

Signature

Form D-2 Combustion Turbine Test Results

Company: _____ Facility: _____
 Source Tested: _____ Date: _____
 Source Manufacturer/Model #: _____
 Site-rated Horsepower: _____ Source Serial #: _____
 Type of Emission Control: _____
 Analyst: _____ Analyzer Serial #: _____
 Analyzer Manufacturer/Model #: _____

Operating Conditions

Source operating at 90 percent or greater site-rated horsepower during testing? yes no

Suction/ Discharge Pressures (Indicate Units)	Turbine T ₅ Temperature (°F)	Turbine RPM	Turbine Gas Throughput (Indicate Units)	Turbine Fuel Consumption (Indicate Units)	Fuel Heat Content (Btu/cf)	Turbine Specific Fuel Consumption (Btu/hp-hr) ¹	Turbine Tested Horsepower

¹ As reported by the Manufacturer

Test Results

Test Start Time: _____ NO Cell Temperature (°F) after 1/3 (e.g., 7 minutes) of the test: _____

Test End Time: _____ NO Cell Temperature (°F) after 2/3 (e.g., 14 minutes) of the test: _____

NO _x (NO + NO ₂)										
Avg. Tested NO ppm	NO _{corrected} ppm	Avg. Tested NO ₂ ppm	NO ₂ corrected ppm	NO _x corrected ppm	Tested gm/hp-hr	Tested lb/hr	Tested ppm @ 15% O ₂	Allowable gm/hp-hr	Allowable lb/hr	Allowable ppm @ 15% O ₂

O ₂		CO							
Avg. Tested O ₂ %	O ₂ corrected %	Avg. Tested CO ppm	CO _{corrected} ppm	Tested gm/hp-hr	Tested lb/hr	Tested ppm @ 15% O ₂	Allowable gm/hp-hr	Allowable lb/hr	Allowable ppm @ 15% O ₂

I certify to the best of my knowledge the test results are accurate and representative of the emissions from this source.

_____ Print Name

_____ Signature

Form D-3 Heater/Boiler Test Results

Company: _____ Facility: _____
 Source Tested: _____ Date: _____
 Source Manufacturer/Model #: _____
 Design Firing Rate (MMBtu/hr): _____ Source Serial #: _____
 Type of Emission Control: _____
 Analyst: _____ Analyzer Serial #: _____
 Analyzer Manufacturer/Model #: _____

Operating Conditions

Source operating at 90 percent or greater site-rated horsepower during testing? yes no

Fuel Consumption (cf/hr)	Fuel Heat Content (Btu/cf)	Heater/Boiler Tested Firing Rate (MMBtu/hr)

Test Results

Test Start Time: _____ NO Cell Temperature (°F) after 1/3 (e.g., 7 minutes) of the test: _____

Test End Time: _____ NO Cell Temperature (°F) after 2/3 (e.g., 14 minutes) of the test: _____

NO _x (NO + NO ₂)								
Avg. Tested NO ppm	NO _{corrected} ppm	Avg. Tested NO ₂ ppm	NO _{2 corrected} ppm	NO _{x corrected} ppm	Tested lb/MMBtu	Tested lb/hr	Allowable lb/MMBtu	Allowable lb/hr

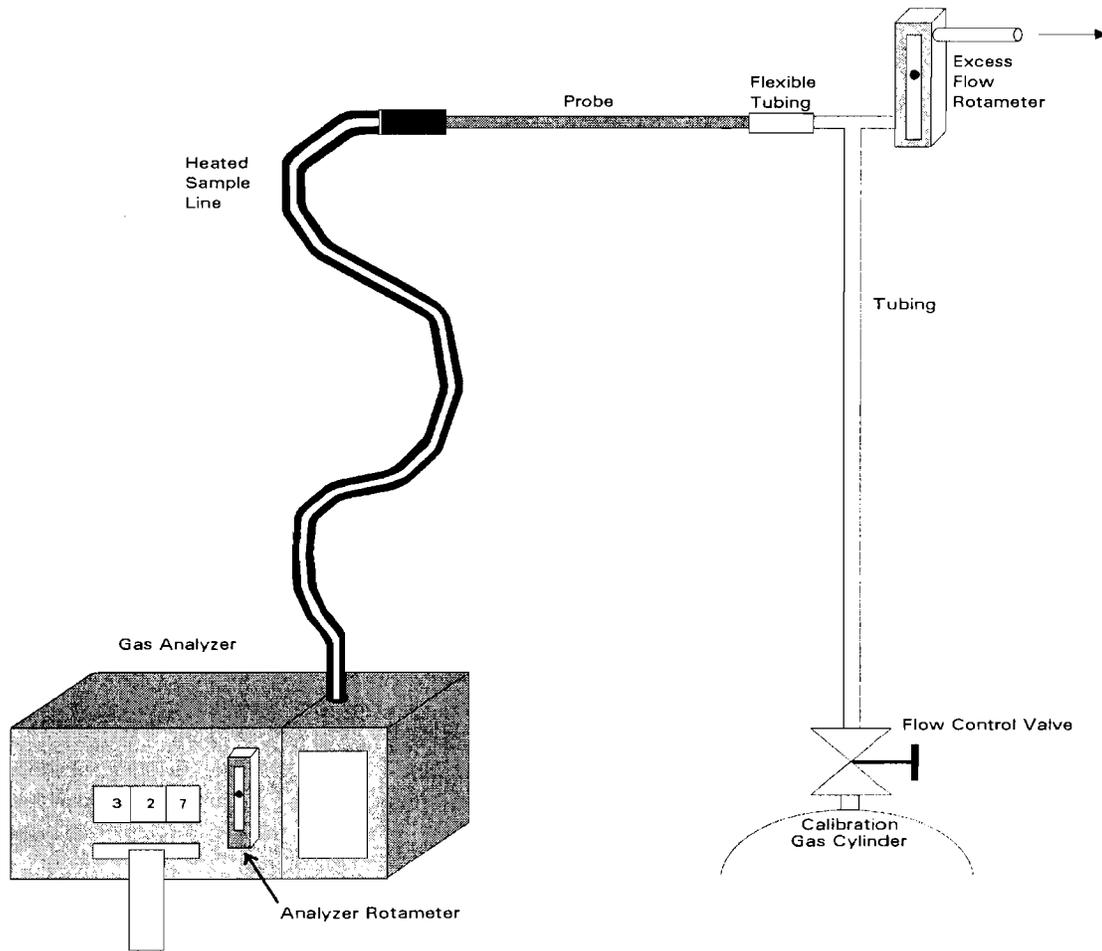
O ₂		CO					
Avg. Tested O ₂ %	O _{2 corrected} %	Avg. Tested CO ppm	CO _{corrected} ppm	Tested lb/MMBtu	Tested lb/hr	Allowable lb/MMBtu	Allowable lb/hr

I certify to the best of my knowledge the test results are accurate and representative of the emissions from this source.

Print Name

Signature

**FIGURE 1.
CALIBRATION SYSTEM SCHEMATIC**



APPENDIX C

EPA Region 8 December 15, 2003 letter



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 8

999 18TH STREET - SUITE 300

DENVER, CO 80202-2466

Phone 800-227-8917

<http://www.epa.gov/region08>

DEC 15 2003



Ref: ENF-AT

Mr. Neil J. Ryan
Regulatory Compliance Supervisor
ExxonMobil Production Company
P.O. Box 4358
Houston, TX. 77210-4358

Re: NSPS Subpart GG Affected Facility in Wyoming
Standards of Performance for Stationary Gas Turbines

Dear Mr. Ryan:

This is in response to your February 24, 2003 letter submitted to the EPA Region VIII requesting approval to waive the inlet measurements of fuel required by NSPS Subpart GG, 40CFR 60.334(b) and allow the outlet measurements be submitted as documentation of compliance with this regulation.

In June of 2002, ExxonMobil acquired an approved air permit MD-771 from the Wyoming Department of Environmental Quality (WDEQ) for a modification at the Shute Creek Plant with the addition of an acid gas re-injection system that eliminates the sulfur recovery units and associated SO₂ emissions and the construction of a co-generation facility, consisting of three (3) 35.8 MW combined cycle GE Frame 6 combustion turbines. New Source Performance Standard, Subpart GG sets standards for turbines rated over 10 MMBtu/hr and each of these turbines are rated at a maximum of 379 MMBtu/hr so are subject to this standard. This co-generation facility is not subject to the Acid Rain Program because, as described in an email dated 10/28/03 from Jennifer Wilder of ExxonMobil to Tony Hoyt of WDEQ, they will be selling at their most conservative estimate, less than one-third of the electricity generated thereby exempting them per 40 CFR, Part 72, §72.6(b)(4)(ii).

The WDEQ permit conditions are more restrictive than the requirements of NSPS Subpart GG. In Permit MD-771 specific condition 8 states that the emission rate for NO_x shall not exceed 8.0 ppm_v @ 15% O₂ (30-day rolling) which is well below the emission limitation (STD) of 97 ppm_v @ 15% O₂ allowed under Subpart GG, §60.332(a)(1). This was calculated using the manufacturer's rated heat rate of 379 MMBtu/hr at a site rated peak load of 47,995 HP and using F= 0 consistent with EMTIC GD-09 guidance of March 12, 1990. For SO₂, the permit emission rate shall not exceed 0.2 lb/MMbtu (12-hour rolling) which equates to 39 ppm_v or 0.0039% (per 40 CFR Part 60, Appendix A-7, Method 19) which again is well below the 0.015% allowed under Subpart GG, §60.333(a).

In the John Rasnic memo of 5/31/94 to Regional Air and Toxics Division Directors (ADI Control No. 9700124), it was stated that the mandate of section 111 of the Clean Air Act was to



continuously reduce NO_x emissions from gas turbines (a major source of emissions) and the intent of Subpart GG was to continuously monitor that emission reduction. Permit MD-771 under specific condition 11 requires ExxonMobil to install, operate, calibrate, and maintain a CEM system in each turbine stack to measure NO_x emissions discharged to the atmosphere in units of ppm_v and lb/hr, and SO₂ emissions in units of lb/hr and lb/MMBtu. Since ExxonMobil proposes monitoring emissions directly and continuously and is required to do so under permit MD-771, and the permit emission limits are below the emission limitation (STD) according to 40 CFR 60.332, EPA Region VIII approves the use of the CEMS in lieu of monitoring sulfur and nitrogen content of the fuel required under Subpart GG. Per the guidance in a memo from John Rasnic to Region II on 3/12/93 (ADI Control No. 9400024) which approved the use of a NO_x CEMS instead of the water-fuel ratio monitoring method, the following conditions must be met, not listing those conditions already addressed by Permit MD-771:

- Each NO_x CEMS must be capable of calculating NO_x emissions concentrations corrected to 15% O₂ and ISO conditions. Since the permit issued by the WDEQ contains NO_x limits that are substantially more stringent than those contained in Subpart GG, we have determined that it will not be necessary for ExxonMobil to correct its CEMS results to ISO conditions on a continuous basis. The company must, however, maintain records of the data used to make the ISO correction (i.e., combustion inlet pressure and ambient air pressure, humidity, and temperature) in the event that actual emissions ever exceed the WDEQ permit limits to such an extent that the turbines' compliance status with respect to corresponding Subpart GG limits is unclear.

By email dated 11/07/03 we notified WDEQ of our determination and approval of ExxonMobil's alternative monitoring plan. Robert Gill of WDEQ responded via email dated 11/10/03 that they did not have any additional comments.

This waiver of fuel monitoring does not alter any of the other requirements of the WDEQ Permit MD-771 or of NSPS Subpart GG which may apply to these facilities. If the quality of fuel changes such that nitrogen and/or sulfur content increase substantially or the source of the fuel changes, ExxonMobil shall sample for nitrogen and/or sulfur within two weeks of the change and shall notify WDEQ within 30 days. If you have any questions regarding this letter, please contact Cindy Beeler of my staff at 303-312-6204 or Beeler.Cindy@epa.gov.

Sincerely,



Martin Hestmark, Director
Technical Enforcement Program

cc: Robert Gill, WDEQ
Cortnie Morrell, WDEQ

APPENDIX D
40 CFR 60 Subpart Dc

Subpart Dc—Standards of Performance for Small Industrial-Commercial-Institutional Steam Generating Units

Source: 72 FR 32759, June 13, 2007, unless otherwise noted.

§60.40c Applicability and delegation of authority.

(a) Except as provided in paragraph (d) of this section, the affected facility to which this subpart applies is each steam generating unit for which construction, modification, or reconstruction is commenced after June 9, 1989 and that has a maximum design heat input capacity of 29 megawatts (MW) (100 million British thermal units per hour (MMBtu/hr)) or less, but greater than or equal to 2.9 MW (10 MMBtu/hr).

(b) In delegating implementation and enforcement authority to a State under section 111(c) of the Clean Air Act, §60.48c(a)(4) shall be retained by the Administrator and not transferred to a State.

(c) Steam generating units that meet the applicability requirements in paragraph (a) of this section are not subject to the sulfur dioxide (SO₂) or particulate matter (PM) emission limits, performance testing requirements, or monitoring requirements under this subpart (§§60.42c, 60.43c, 60.44c, 60.45c, 60.46c, or 60.47c) during periods of combustion research, as defined in §60.41c.

(d) Any temporary change to an existing steam generating unit for the purpose of conducting combustion research is not considered a modification under §60.14.

(e) Heat recovery steam generators that are associated with combined cycle gas turbines and meet the applicability requirements of subpart GG or KKKK of this part are not subject to this subpart. This subpart will continue to apply to all other heat recovery steam generators that are capable of combusting more than or equal to 2.9 MW (10 MMBtu/hr) heat input of fossil fuel but less than or equal to 29 MW (100 MMBtu/hr) heat input of fossil fuel. If the heat recovery steam generator is subject to this subpart, only emissions resulting from combustion of fuels in the steam generating unit are subject to this subpart. (The gas turbine emissions are subject to subpart GG or KKKK, as applicable, of this part).

(f) Any facility covered by subpart AAAA of this part is not covered by this subpart.

(g) Any facility covered by an EPA approved State or Federal section 111(d)/129 plan implementing subpart BBBB of this part is not covered by this subpart.

§60.41c Definitions.

As used in this subpart, all terms not defined herein shall have the meaning given them in the Clean Air Act and in subpart A of this part.

Annual capacity factor means the ratio between the actual heat input to a steam generating unit from an individual fuel or combination of fuels during a period of 12 consecutive calendar months and the potential heat input to the steam generating unit from all fuels had the steam generating unit been operated for 8,760 hours during that 12-month period at the maximum design heat input capacity. In the case of steam generating units that are rented or leased, the actual heat input shall be determined based on the combined heat input from all operations of the

affected facility during a period of 12 consecutive calendar months.

Coal means all solid fuels classified as anthracite, bituminous, subbituminous, or lignite by the American Society of Testing and Materials in ASTM D388 (incorporated by reference, see §60.17), coal refuse, and petroleum coke. Coal-derived synthetic fuels derived from coal for the purposes of creating useful heat, including but not limited to solvent refined coal, gasified coal, coal-oil mixtures, and coal-water mixtures, are also included in this definition for the purposes of this subpart.

Coal refuse means any by-product of coal mining or coal cleaning operations with an ash content greater than 50 percent (by weight) and a heating value less than 13,900 kilojoules per kilogram (kJ/kg) (6,000 Btu per pound (Btu/lb)) on a dry basis.

Cogeneration steam generating unit means a steam generating unit that simultaneously produces both electrical (or mechanical) and thermal energy from the same primary energy source.

Combined cycle system means a system in which a separate source (such as a stationary gas turbine, internal combustion engine, or kiln) provides exhaust gas to a steam generating unit.

Combustion research means the experimental firing of any fuel or combination of fuels in a steam generating unit for the purpose of conducting research and development of more efficient combustion or more effective prevention or control of air pollutant emissions from combustion, provided that, during these periods of research and development, the heat generated is not used for any purpose other than preheating combustion air for use by that steam generating unit (i.e., the heat generated is released to the atmosphere without being used for space heating, process heating, driving pumps, preheating combustion air for other units, generating electricity, or any other purpose).

Conventional technology means wet flue gas desulfurization technology, dry flue gas desulfurization technology, atmospheric fluidized bed combustion technology, and oil hydrodesulfurization technology.

Distillate oil means fuel oil that complies with the specifications for fuel oil numbers 1 or 2, as defined by the American Society for Testing and Materials in ASTM D396 (incorporated by reference, see §60.17).

Dry flue gas desulfurization technology means a SO₂ control system that is located between the steam generating unit and the exhaust vent or stack, and that removes sulfur oxides from the combustion gases of the steam generating unit by contacting the combustion gases with an alkaline reagent and water, whether introduced separately or as a premixed slurry or solution and forming a dry powder material. This definition includes devices where the dry powder material is subsequently converted to another form. Alkaline reagents used in dry flue gas desulfurization systems include, but are not limited to, lime and sodium compounds.

Duct burner means a device that combusts fuel and that is placed in the exhaust duct from

another source (such as a stationary gas turbine, internal combustion engine, kiln, etc.) to allow the firing of additional fuel to heat the exhaust gases before the exhaust gases enter a steam generating unit.

Emerging technology means any SO₂ control system that is not defined as a conventional technology under this section, and for which the owner or operator of the affected facility has received approval from the Administrator to operate as an emerging technology under §60.48c(a)(4).

Federally enforceable means all limitations and conditions that are enforceable by the Administrator, including the requirements of 40 CFR parts 60 and 61, requirements within any applicable State implementation plan, and any permit requirements established under 40 CFR 52.21 or under 40 CFR 51.18 and 51.24.

Fluidized bed combustion technology means a device wherein fuel is distributed onto a bed (or series of beds) of limestone aggregate (or other sorbent materials) for combustion; and these materials are forced upward in the device by the flow of combustion air and the gaseous products of combustion. Fluidized bed combustion technology includes, but is not limited to, bubbling bed units and circulating bed units.

Fuel pretreatment means a process that removes a portion of the sulfur in a fuel before combustion of the fuel in a steam generating unit.

Heat input means heat derived from combustion of fuel in a steam generating unit and does not include the heat derived from preheated combustion air, recirculated flue gases, or exhaust gases from other sources (such as stationary gas turbines, internal combustion engines, and kilns).

Heat transfer medium means any material that is used to transfer heat from one point to another point.

Maximum design heat input capacity means the ability of a steam generating unit to combust a stated maximum amount of fuel (or combination of fuels) on a steady state basis as determined by the physical design and characteristics of the steam generating unit.

Natural gas means: (1) A naturally occurring mixture of hydrocarbon and nonhydrocarbon gases found in geologic formations beneath the earth's surface, of which the principal constituent is methane; or (2) liquefied petroleum (LP) gas, as defined by the American Society for Testing and Materials in ASTM D1835 (incorporated by reference, see §60.17).

Noncontinental area means the State of Hawaii, the Virgin Islands, Guam, American Samoa, the Commonwealth of Puerto Rico, or the Northern Mariana Islands.

Oil means crude oil or petroleum, or a liquid fuel derived from crude oil or petroleum, including distillate oil and residual oil.

Potential sulfur dioxide emission rate means the theoretical SO₂ emissions (nanograms per joule (ng/J) or lb/MMBtu heat input) that would result from combusting fuel in an uncleaned state and without using emission control systems.

Process heater means a device that is primarily used to heat a material to initiate or promote a chemical reaction in which the material participates as a reactant or catalyst.

Residual oil means crude oil, fuel oil that does not comply with the specifications under the definition of distillate oil, and all fuel oil numbers 4, 5, and 6, as defined by the American Society for Testing and Materials in ASTM D396 (incorporated by reference, see §60.17).

Steam generating unit means a device that combusts any fuel and produces steam or heats water or any other heat transfer medium. This term includes any duct burner that combusts fuel and is part of a combined cycle system. This term does not include process heaters as defined in this subpart.

Steam generating unit operating day means a 24-hour period between 12:00 midnight and the following midnight during which any fuel is combusted at any time in the steam generating unit. It is not necessary for fuel to be combusted continuously for the entire 24-hour period.

Wet flue gas desulfurization technology means an SO₂ control system that is located between the steam generating unit and the exhaust vent or stack, and that removes sulfur oxides from the combustion gases of the steam generating unit by contacting the combustion gases with an alkaline slurry or solution and forming a liquid material. This definition includes devices where the liquid material is subsequently converted to another form. Alkaline reagents used in wet flue gas desulfurization systems include, but are not limited to, lime, limestone, and sodium compounds.

Wet scrubber system means any emission control device that mixes an aqueous stream or slurry with the exhaust gases from a steam generating unit to control emissions of PM or SO₂.

Wood means wood, wood residue, bark, or any derivative fuel or residue thereof, in any form, including but not limited to sawdust, sanderdust, wood chips, scraps, slabs, millings, shavings, and processed pellets made from wood or other forest residues.

§60.42c Standard for sulfur dioxide (SO₂).

(a) Except as provided in paragraphs (b), (c), and (e) of this section, on and after the date on which the performance test is completed or required to be completed under §60.8, whichever date comes first, the owner or operator of an affected facility that combusts only coal shall neither: cause to be discharged into the atmosphere from the affected facility any gases that contain SO₂ in excess of 87 ng/J (0.20 lb/MMBtu) heat input or 10 percent (0.10) of the potential SO₂ emission rate (90 percent reduction), nor cause to be discharged into the atmosphere from the affected facility any gases that contain SO₂ in excess of 520 ng/J (1.2 lb/MMBtu) heat input. If coal is combusted with other fuels, the affected facility shall neither: cause to be discharged into the atmosphere from the affected facility any gases that contain SO₂ in excess of 87 ng/J (0.20 lb/MMBtu) heat input or 10 percent (0.10) of the potential SO₂ emission rate (90 percent reduction), nor cause to be discharged into the atmosphere from the affected facility any gases that contain SO₂ in excess of the emission limit is determined pursuant to paragraph (e)(2) of this section.

(b) Except as provided in paragraphs (c) and (e) of this section, on and after the date on which the performance test is completed or required to be completed under §60.8, whichever date comes first, the owner or operator of an affected facility that:

(1) Combusts only coal refuse alone in a fluidized bed combustion steam generating unit shall neither:

(i) Cause to be discharged into the atmosphere from that affected facility any gases that contain SO₂ in excess of 87 ng/J (0.20 lb/MMBtu) heat input or 20 percent (0.20) of the potential SO₂ emission rate (80 percent reduction); nor

(ii) Cause to be discharged into the atmosphere from that affected facility any gases that contain SO₂ in excess of 520 ng/J (1.2 lb/MMBtu) heat input. If coal is fired with coal refuse, the affected facility subject to paragraph (a) of this section. If oil or any other fuel (except coal) is fired with coal refuse, the affected facility is subject to the 87 ng/J (0.20 lb/MMBtu) heat input SO₂ emissions limit or the 90 percent SO₂ reduction requirement specified in paragraph (a) of this section and the emission limit is determined pursuant to paragraph (e)(2) of this section.

(2) Combusts only coal and that uses an emerging technology for the control of SO₂ emissions shall neither:

(i) Cause to be discharged into the atmosphere from that affected facility any gases that contain SO₂ in excess of 50 percent (0.50) of the potential SO₂ emission rate (50 percent reduction); nor

(ii) Cause to be discharged into the atmosphere from that affected facility any gases that contain SO₂ in excess of 260 ng/J (0.60 lb/MMBtu) heat input. If coal is combusted with other fuels, the affected facility is subject to the 50 percent SO₂ reduction requirement specified in this paragraph and the emission limit determined pursuant to paragraph (e)(2) of this section.

(c) On and after the date on which the initial performance test is completed or required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that combusts coal, alone or in combination with any other fuel, and is listed in paragraphs (c)(1), (2), (3), or (4) of this section shall cause to be discharged into the atmosphere from that affected facility any gases that contain SO₂ in excess of the emission limit determined pursuant to paragraph (e)(2) of this section. Percent reduction requirements are not applicable to affected facilities under paragraphs (c)(1), (2), (3), or (4).

(1) Affected facilities that have a heat input capacity of 22 MW (75 MMBtu/hr) or less.

(2) Affected facilities that have an annual capacity for coal of 55 percent (0.55) or less and are subject to a federally enforceable requirement limiting operation of the affected facility to an annual capacity factor for coal of 55 percent (0.55) or less.

(3) Affected facilities located in a noncontinental area.

(4) Affected facilities that combust coal in a duct burner as part of a combined cycle system where 30 percent (0.30) or less of the heat entering the steam generating unit is from combustion of coal

in the duct burner and 70 percent (0.70) or more of the heat entering the steam generating unit is from exhaust gases entering the duct burner.

(d) On and after the date on which the initial performance test is completed or required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that combusts oil shall cause to be discharged into the atmosphere from that affected facility any gases that contain SO₂ in excess of 215 ng/J (0.50 lb/MMBtu) heat input; or, as an alternative, no owner or operator of an affected facility that combusts oil shall combust oil in the affected facility that contains greater than 0.5 weight percent sulfur. The percent reduction requirements are not applicable to affected facilities under this paragraph.

(e) On and after the date on which the initial performance test is completed or required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that combusts coal, oil, or coal and oil with any other fuel shall cause to be discharged into the atmosphere from that affected facility any gases that contain SO₂ in excess of the following:

(1) The percent of potential SO₂ emission rate or numerical SO₂ emission rate required under paragraph (a) or (b)(2) of this section, as applicable, for any affected facility that

(i) Combusts coal in combination with any other fuel;

(ii) Has a heat input capacity greater than 22 MW (75 MMBtu/hr); and

(iii) Has an annual capacity factor for coal greater than 55 percent (0.55); and

(2) The emission limit determined according to the following formula for any affected facility that combusts coal, oil, or coal and oil with any other fuel:

$$E_s = (K_a H_a + K_b H_b + K_c H_c) / (H_a + H_b + H_c)$$

Where:

E_s = SO₂ emission limit, expressed in ng/J or lb/MMBtu heat input;

K_a = 520 ng/J (1.2 lb/MMBtu);

K_b = 260 ng/J (0.60 lb/MMBtu);

K_c = 215 ng/J (0.50 lb/MMBtu);

H_a = Heat input from the combustion of coal, except coal combusted in an affected facility subject to paragraph (b)(2) of this section, in Joules (J) [MMBtu];

H_b = Heat input from the combustion of coal in an affected facility subject to paragraph (b)(2) of this section, in J (MMBtu); and

H_c K_a H_b = Heat input from the combustion of oil, in J (MMBtu).

(f) Reduction in the potential SO₂ emission rate through fuel pretreatment is not credited toward the percent reduction requirement under paragraph (b)(2) of this section unless:

(1) Fuel pretreatment results in a 50 percent (0.50) or greater reduction in the potential SO₂ emission rate; and

(2) Emissions from the pretreated fuel (without either combustion or post-combustion SO₂ control) are equal to or less than the emission limits specified under paragraph (b)(2) of this section.

(g) Except as provided in paragraph (h) of this section, compliance with the percent reduction requirements, fuel oil sulfur limits, and emission limits of this section shall be determined on a 30-day rolling average basis.

(h) For affected facilities listed under paragraphs (h)(1), (2), or (3) of this section, compliance with the emission limits or fuel oil sulfur limits under this section may be determined based on a certification from the fuel supplier, as described under §60.48c(f), as applicable.

(1) Distillate oil-fired affected facilities with heat input capacities between 2.9 and 29 MW (10 and 100 MMBtu/hr).

(2) Residual oil-fired affected facilities with heat input capacities between 2.9 and 8.7 MW (10 and 30 MMBtu/hr).

(3) Coal-fired facilities with heat input capacities between 2.9 and 8.7 MW (10 and 30 MMBtu/hr).

(i) The SO₂ emission limits, fuel oil sulfur limits, and percent reduction requirements under this section apply at all times, including periods of startup, shutdown, and malfunction.

(j) Only the heat input supplied to the affected facility from the combustion of coal and oil is counted under this section. No credit is provided for the heat input to the affected facility from wood or other fuels or for heat derived from exhaust gases from other sources, such as stationary gas turbines, internal combustion engines, and kilns.

§60.43c Standard for particulate matter (PM)

(a) On and after the date on which the initial performance test is completed or required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that commenced construction, reconstruction, or modification on or before February 28, 2005, that combusts coal or combusts mixtures of coal with other fuels and has a heat input capacity of 8.7 MW (30 MMBtu/hr) or greater, shall cause to be discharged into the atmosphere from that affected facility any gases that contain PM in excess of the following emission limits:

(1) 22 ng/J (0.051 lb/MMBtu) heat input if the affected facility combusts only coal, or combusts coal with other fuels and has an annual capacity factor for the other fuels of 10 percent (0.10) or less.

(2) 43 ng/J (0.10 lb/MMBtu) heat input if the affected facility combusts coal with other fuels, has an annual capacity factor for the other fuels greater than 10 percent (0.10), and is subject to a federally enforceable requirement limiting operation of the affected facility to an annual capacity factor greater than 10 percent (0.10) for fuels other than coal.

(b) On and after the date on which the initial performance test is completed or required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that commenced construction, reconstruction, or modification on or before February 28, 2005, that combusts wood or combusts mixtures of wood with other fuels (except coal) and has a heat input capacity of 8.7 MW (30 MMBtu/hr) or greater, shall cause to be discharged into the atmosphere from that affected facility any gases that contain PM in excess of the following emissions limits:

(1) 43 ng/J (0.10 lb/MMBtu) heat input if the affected facility has an annual capacity factor for wood greater than 30 percent (0.30); or

(2) 130 ng/J (0.30 lb/MMBtu) heat input if the affected facility has an annual capacity factor for wood of 30 percent (0.30) or less and is subject to a federally enforceable requirement limiting operation of the affected facility to an annual capacity factor for wood of 30 percent (0.30) or less.

(c) On and after the date on which the initial performance test is completed or required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that combusts coal, wood, or oil and has a heat input capacity of 8.7 MW (30 MMBtu/hr) or greater shall cause to be discharged into the atmosphere from that affected facility any gases that exhibit greater than 20 percent opacity (6-minute average), except for one 6-minute period per hour of not more than 27 percent opacity.

(d) The PM and opacity standards under this section apply at all times, except during periods of startup, shutdown, or malfunction.

(e)(1) On and after the date on which the initial performance test is completed or is required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that commences construction, reconstruction, or modification after February 28, 2005, and that combusts coal, oil, wood, a mixture of these fuels, or a mixture of these fuels with any other fuels and has a heat input capacity of 8.7 MW (30 MMBtu/hr) or greater shall cause to be discharged into the atmosphere from that affected facility any gases that contain PM in excess of 13 ng/J (0.030 lb/MMBtu) heat input, except as provided in paragraphs (e)(2), (e)(3), and (e)(4) of this section.

(2) As an alternative to meeting the requirements of paragraph (e)(1) of this section, the owner or operator of an affected facility for which modification commenced after February 28, 2005, may elect to meet the requirements of this paragraph. On and after the date on which the initial performance test is completed or required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that commences modification after February 28, 2005 shall cause to be discharged into the atmosphere from that affected facility any gases that contain PM in excess of both:

(i) 22 ng/J (0.051 lb/MMBtu) heat input derived from the combustion of coal, oil, wood, a mixture of these fuels, or a mixture of these fuels with any other fuels; and

(ii) 0.2 percent of the combustion concentration (99.8 percent reduction) when combusting coal, oil, wood, a mixture of these fuels, or a mixture of these fuels with any other fuels.

(3) On and after the date on which the initial performance test is completed or is required to be completed under §60.8, whichever date comes first, no owner or operator of an affected facility that commences modification after February 28, 2005, and that combusts over 30 percent wood (by heat input) on an annual basis and has a heat input capacity of 8.7 MW (30 MMBtu/hr) or greater shall cause to be discharged into the atmosphere from that affected facility any gases

that contain PM in excess of 43 ng/J (0.10 lb/MMBtu) heat input.

(4) On and after the date on which the initial performance test is completed or is required to be completed under §60.8, whichever date comes first, an owner or operator of an affected facility that commences construction, reconstruction, or modification after February 28, 2005, and that combusts only oil that contains no more than 0.50 weight percent sulfur or a mixture of 0.50 weight percent sulfur oil with other fuels not subject to a PM standard under §60.43c and not using a post-combustion technology (except a wet scrubber) to reduce PM or SO₂ emissions is not subject to the PM limit in this section.

§60.44c Compliance and performance test methods and procedures for sulfur dioxide.

(a) Except as provided in paragraphs (g) and (h) of this section and §60.8(b), performance tests required under §60.8 shall be conducted following the procedures specified in paragraphs (b), (c), (d), (e), and (f) of this section, as applicable. Section 60.8(f) does not apply to this section. The 30-day notice required in §60.8(d) applies only to the initial performance test unless otherwise specified by the Administrator.

(b) The initial performance test required under §60.8 shall be conducted over 30 consecutive operating days of the steam generating unit. Compliance with the percent reduction requirements and SO₂ emission limits under §60.42c shall be determined using a 30-day average. The first operating day included in the initial performance test shall be scheduled within 30 days after achieving the maximum production rate at which the affected facility will be operated, but not later than 180 days after the initial startup of the facility. The steam generating unit load during the 30-day period does not have to be the maximum design heat input capacity, but must be representative of future operating conditions.

(c) After the initial performance test required under paragraph (b) of this section and §60.8, compliance with the percent reduction requirements and SO₂ emission limits under §60.42c is based on the average percent reduction and the average SO₂ emission rates for 30 consecutive steam generating unit operating days. A separate performance test is completed at the end of each steam generating unit operating day, and a new 30-day average percent reduction and SO₂ emission rate are calculated to show compliance with the standard.

(d) If only coal, only oil, or a mixture of coal and oil is combusted in an affected facility, the procedures in Method 19 of appendix A of this part are used to determine the hourly SO₂ emission rate (E_{ho}) and the 30-day average SO₂ emission rate (E_{30}). The hourly averages used to compute the 30-day averages are obtained from the CEMS. Method 19 of appendix A of this part shall be used to calculate E_{30} when using daily fuel sampling or Method 6B of appendix A of this part.

(e) If coal, oil, or coal and oil are combusted with other fuels:

(1) An adjusted E_{30} (E_{30O}) is used in Equation 19-19 of Method 19 of appendix A of this part to compute the adjusted E_{30} (E_{30O}). The E_{30O} is computed using the following formula:

$$E_{ho}^o = [E_{ho} - E_w (1 - X_k)] / X_k$$

Where:

E_{ho}^o = Adjusted E_{ho} , ng/J (lb/MMBtu);

E_{ho} = Hourly SO_2 emission rate, ng/J (lb/MMBtu);

E_w = SO_2 concentration in fuels other than coal and oil combusted in the affected facility, as determined by fuel sampling and analysis procedures in Method 9 of appendix A of this part, ng/J (lb/MMBtu). The value E_w for each fuel lot is used for each hourly average during the time that the lot is being combusted. The owner or operator does not have to measure E_w if the owner or operator elects to assume $E_w = 0$.

X_k = Fraction of the total heat input from fuel combustion derived from coal and oil, as determined by applicable procedures in Method 19 of appendix A of this part.

(2) The owner or operator of an affected facility that qualifies under the provisions of §60.42c(c) or (d) (where percent reduction is not required) does not have to measure the parameters E_w or X_k if the owner or operator of the affected facility elects to measure emission rates of the coal or oil using the fuel sampling and analysis procedures under Method 19 of appendix A of this part.

(f) Affected facilities subject to the percent reduction requirements under §60.42c(a) or (b) shall determine compliance with the SO_2 emission limits under §60.42c pursuant to paragraphs (d) or (e) of this section, and shall determine compliance with the percent reduction requirements using the following procedures:

(1) If only coal is combusted, the percent of potential SO_2 emission rate is computed using the following formula:

$$\%P_s = 100(1 - \%R_g / 100)(1 - \%R_f / 100)$$

Where:

$\%P_s$ = Potential SO_2 emission rate, in percent;

$\%R_g$ = SO_2 removal efficiency of the control device as determined by Method 19 of appendix A of this part, in percent; and

$\%R_f$ = SO_2 removal efficiency of fuel pretreatment as determined by Method 19 of appendix A of this part, in percent.

(2) If coal, oil, or coal and oil are combusted with other fuels, the same procedures required in paragraph (f)(1) of this section are used, except as provided for in the following:

(i) To compute the $\%P_s$, an adjusted $\%R_g$ ($\%R_{g^o}$) is computed from E_{ao}^o from paragraph (c)(1) of this section and an adjusted average SO_2 inlet rate (E_{ai}^o) using the following formula:

$$\%R_{g^o} = 100 [1.0 - E_{ao}^o / E_{ai}^o]$$

Where:

$\%R_{g^o}$ = Adjusted $\%R_g$, in percent;

E_{ao}^o = Adjusted E_{ao} , ng/J (lb/MMBtu); and

E_{ai}^o = Adjusted average SO_2 inlet rate, ng/J (lb/MMBtu).

(ii) To compute E_{ao}^o , an adjusted hourly SO_2 inlet rate (E_{ai}^o) is used. The E_{ao}^o is computed using the following formula:

$$E_{ai}^o = [E_{hi} - E_w (1 - X_k)] / X_k$$

Where:

E_{ai}^o = Adjusted E_{ai} , ng/J (lb/MMBtu);

E_{hi} = Hourly SO_2 inlet rate, ng/J (lb/MMBtu);

E_w = SO_2 concentration in fuels other than coal and oil combusted in the affected facility, as determined by fuel sampling and analysis procedures in Method 19 of appendix A of this part, ng/J (lb/MMBtu). The value E_w for each fuel lot is used for each hourly average during the time that the lot is being combusted. The owner or operator does not have to measure E_w if the owner or operator elects to assume $E_w = 0$; and

X_k = Fraction of the total heat input from fuel combustion derived from coal and oil, as determined by applicable procedures in Method 19 of appendix A of this part.

(g) For oil-fired affected facilities where the owner or operator seeks to demonstrate compliance with the fuel oil sulfur limits under §60.42c based on shipment fuel sampling, the initial performance test shall consist of sampling and analyzing the oil in the initial tank of oil to be fired in the steam generating unit to demonstrate that the oil contains 0.5 weight percent sulfur or less. Thereafter, the owner or operator of the affected facility shall sample the oil in the fuel tank after each new shipment of oil is received, as described under §60.46c(d)(2).

(h) For affected facilities subject to §60.42c(h)(1), (2), or (3) where the owner or operator seeks to demonstrate compliance with the SO_2 standards based on fuel supplier certification, the performance test shall consist of the certification, the certification from the fuel supplier, as described under §60.48c(f), as applicable.

(i) The owner or operator of an affected facility seeking to demonstrate compliance with the SO_2 standards under §60.42c(e)(2) shall demonstrate the maximum design heat input capacity of the steam generating unit by operating the steam generating unit at this capacity for 24 hours. This demonstration shall be made during the initial performance test, and a subsequent demonstration may be requested at any other time. If the demonstrated 24-hour average firing rate for the affected facility is less than the maximum design heat input capacity stated by the manufacturer of the affected facility, the demonstrated 24-hour average firing rate shall be used to determine the annual capacity factor for the affected facility; otherwise, the maximum design heat input capacity provided by the manufacturer shall be used.

(j) The owner or operator of an affected facility shall use all valid SO_2 emissions data in calculating $\%P_s$ and E_{ao} under paragraphs (d), (e), or (f) of this section, as applicable, whether or not the minimum emissions data requirements under §60.46c(f) are achieved. All valid emissions data, including valid data collected during periods of startup, shutdown, and malfunction, shall be used in calculating $\%P_s$ or E_{ao} pursuant to paragraphs (d), (e), or (f) of this section, as applicable.

§60.45c Compliance and performance test methods and procedures for particulate matter.

(a) The owner or operator of an affected facility subject to the PM and/or opacity standards under §60.43c shall conduct an initial performance test as required under §60.8, and shall conduct

subsequent performance tests as requested by the Administrator, to determine compliance with the standards using the following procedures and reference methods, except as specified in paragraph (c) of this section.

(1) Method 1 of appendix A of this part shall be used to select the sampling site and the number of traverse sampling points.

(2) Method 3 of appendix A of this part shall be used for gas analysis when applying Method 5, 5B, or 17 of appendix A of this part.

(3) Method 5, 5B, or 17 of appendix A of this part shall be used to measure the concentration of PM as follows:

(i) Method 5 of appendix A of this part may be used only at affected facilities without wet scrubber systems.

(ii) Method 17 of appendix A of this part may be used at affected facilities with or without wet scrubber systems provided the stack gas temperature does not exceed a temperature of 160 °C (320 °F). The procedures of Sections 8.1 and 11.1 of Method 5B of appendix A of this part may be used in Method 17 of appendix A of this part only if Method 17 of appendix A of this part is used in conjunction with a wet scrubber system. Method 17 of appendix A of this part shall not be used in conjunction with a wet scrubber system if the effluent is saturated or laden with water droplets.

(iii) Method 5B of appendix A of this part may be used in conjunction with a wet scrubber system.

(4) The sampling time for each run shall be at least 120 minutes and the minimum sampling volume shall be 1.7 dry standard cubic meters (dscm) [60 dry standard cubic feet (dscf)] except that smaller sampling times or volumes may be approved by the Administrator when necessitated by process variables or other factors.

(5) For Method 5 or 5B of appendix A of this part, the temperature of the sample gas in the probe and filter holder shall be monitored and maintained at 160 ± 14 °C (320 ± 25 °F).

(6) For determination of PM emissions, an oxygen (O_2) or carbon dioxide (CO_2) measurement shall be obtained simultaneously with each run of Method 5, 5B, or 17 of appendix A of this part by traversing the duct at the same sampling location.

(7) For each run using Method 5, 5B, or 17 of appendix A of this part, the emission rates expressed in ng/J (lb/MMBtu) heat input shall be determined using:

(i) The O_2 or CO_2 measurements and PM measurements obtained under this section, (ii) The dry basis F factor, and

(iii) The dry basis emission rate calculation procedure contained in Method 19 of appendix A of this part.

(8) Method 9 of appendix A of this part (6-minute average of 24 observations) shall be used for determining the opacity of stack emissions.

(b) The owner or operator of an affected facility seeking to demonstrate compliance with the PM standards under §60.43c(b)(2) shall demonstrate the maximum design heat input capacity of the steam generating unit by operating the steam generating unit at this capacity for 24 hours. This

demonstration shall be made during the initial performance test, and a subsequent demonstration may be requested at any other time. If the demonstrated 24-hour average firing rate for the affected facility is less than the maximum design heat input capacity stated by the manufacturer of the affected facility, the demonstrated 24-hour average firing rate shall be used to determine the annual capacity factor for the affected facility; otherwise, the maximum design heat input capacity provided by the manufacturer shall be used.

(c) In place of PM testing with EPA Reference Method 5, 5B, or 17 of appendix A of this part, an owner or operator may elect to install, calibrate, maintain, and operate a CEMS for monitoring PM emissions discharged to the atmosphere and record the output of the system. The owner or operator of an affected facility who elects to continuously monitor PM emissions instead of conducting performance testing using EPA Method 5, 5B, or 17 of appendix A of this part shall install, calibrate, maintain, and operate a CEMS and shall comply with the requirements specified in paragraphs (c)(1) through (c)(13) of this section.

(1) Notify the Administrator 1 month before starting use of the system.

(2) Notify the Administrator 1 month before stopping use of the system.

(3) The monitor shall be installed, evaluated, and operated in accordance with §60.13 of subpart A of this part.

(4) The initial performance evaluation shall be completed no later than 180 days after the date of initial startup of the affected facility, as specified under §60.8 of subpart A of this part or within 180 days of notification to the Administrator of use of CEMS if the owner or operator was previously determining compliance by Method 5, 5B, or 17 of appendix A of this part performance tests, whichever is later.

(5) The owner or operator of an affected facility shall conduct an initial performance test for PM emissions as required under §60.8 of subpart A of this part. Compliance with the PM emission limit shall be determined by using the CEMS specified in paragraph (d) of this section to measure PM and calculating a 24-hour block arithmetic average emission concentration using EPA Reference Method 19 of appendix A of this part, section 4.1.

(6) Compliance with the PM emission limit shall be determined based on the 24-hour daily (block) average of the hourly arithmetic average emission concentrations using CEMS outlet data.

(7) At a minimum, valid CEMS hourly averages shall be obtained as specified in paragraph (d)(7)(i) of this section for 75 percent of the total operating hours per 30-day rolling average.

(i) At least two data points per hour shall be used to calculate each 1-hour arithmetic average.

(ii) [Reserved]

(8) The 1-hour arithmetic averages required under paragraph (d)(7) of this section shall be expressed in ng/J or lb/MMBtu heat input and shall be used to calculate the boiler operating day daily arithmetic average emission concentrations. The 1-hour arithmetic averages shall be

calculated using the data points required under §60.13(e)(2) of subpart A of this part.

(9) All valid CEMS data shall be used in calculating average emission concentrations even if the minimum CEMS data requirements of paragraph (d)(7) of this section are not met.

(10) The CEMS shall be operated according to Performance Specification 11 in appendix B of this part.

(11) During the correlation testing runs of the CEMS required by Performance Specification 11 in appendix B of this part, PM and O₂(or CO₂) data shall be collected concurrently (or within a 30- to 60-minute period) by both the continuous emission monitors and the test methods specified in paragraph (d)(7)(i) of this section.

(i) For PM, EPA Reference Method 5, 5B, or 17 of appendix A of this part shall be used.

(ii) For O₂(or CO₂), EPA reference Method 3, 3A, or 3B of appendix A of this part, as applicable shall be used.

(12) Quarterly accuracy determinations and daily calibration drift tests shall be performed in accordance with procedure 2 in appendix F of this part. Relative Response Audit's must be performed annually and Response Correlation Audits must be performed every 3 years.

(13) When PM emissions data are not obtained because of CEMS breakdowns, repairs, calibration checks, and zero and span adjustments, emissions data shall be obtained by using other monitoring systems as approved by the Administrator or EPA Reference Method 19 of appendix A of this part to provide, as necessary, valid emissions data for a minimum of 75 percent of total operating hours on a 30-day rolling average.

(d) The owner or operator of an affected facility seeking to demonstrate compliance under §60.43c(e)(4) shall follow the applicable procedures under §60.48c(f). For residual oil-fired affected facilities, fuel supplier certifications are only allowed for facilities with heat input capacities between 2.9 and 8.7 MW (10 to 30 MMBtu/hr).

§60.46c Emission monitoring for sulfur dioxide.

(a) Except as provided in paragraphs (d) and (e) of this section, the owner or operator of an affected facility subject to the SO₂emission limits under §60.42c shall install, calibrate, maintain, and operate a CEMS for measuring SO₂concentrations and either O₂or CO₂concentrations at the outlet of the SO₂control device (or the outlet of the steam generating unit if no SO₂control device is used), and shall record the output of the system. The owner or operator of an affected facility subject to the percent reduction requirements under §60.42c shall measure SO₂concentrations and either O₂or CO₂concentrations at both the inlet and outlet of the SO₂control device.

(b) The 1-hour average SO₂emission rates measured by a CEMS shall be expressed in ng/J or lb/MMBtu heat input and shall be used to calculate the average emission rates under §60.42c. Each 1-hour average SO₂emission rate must be based on at least 30 minutes of operation, and shall be calculated using the data

points required under §60.13(h)(2). Hourly SO₂emission rates are not calculated if the affected facility is operated less than 30 minutes in a 1-hour period and are not counted toward determination of a steam generating unit operating day.

(c) The procedures under §60.13 shall be followed for installation, evaluation, and operation of the CEMS.

(1) All CEMS shall be operated in accordance with the applicable procedures under Performance Specifications 1, 2, and 3 of appendix B of this part.

(2) Quarterly accuracy determinations and daily calibration drift tests shall be performed in accordance with Procedure 1 of appendix F of this part.

(3) For affected facilities subject to the percent reduction requirements under §60.42c, the span value of the SO₂CEMS at the inlet to the SO₂control device shall be 125 percent of the maximum estimated hourly potential SO₂emission rate of the fuel combusted, and the span value of the SO₂CEMS at the outlet from the SO₂control device shall be 50 percent of the maximum estimated hourly potential SO₂emission rate of the fuel combusted.

(4) For affected facilities that are not subject to the percent reduction requirements of §60.42c, the span value of the SO₂CEMS at the outlet from the SO₂control device (or outlet of the steam generating unit if no SO₂control device is used) shall be 125 percent of the maximum estimated hourly potential SO₂emission rate of the fuel combusted.

(d) As an alternative to operating a CEMS at the inlet to the SO₂control device (or outlet of the steam generating unit if no SO₂control device is used) as required under paragraph (a) of this section, an owner or operator may elect to determine the average SO₂emission rate by sampling the fuel prior to combustion. As an alternative to operating a CEMS at the outlet from the SO₂control device (or outlet of the steam generating unit if no SO₂control device is used) as required under paragraph (a) of this section, an owner or operator may elect to determine the average SO₂emission rate by using Method 6B of appendix A of this part. Fuel sampling shall be conducted pursuant to either paragraph (d)(1) or (d)(2) of this section. Method 6B of appendix A of this part shall be conducted pursuant to paragraph (d)(3) of this section.

(1) For affected facilities combusting coal or oil, coal or oil samples shall be collected daily in an as-fired condition at the inlet to the steam generating unit and analyzed for sulfur content and heat content according to the Method 19 of appendix A of this part. Method 19 of appendix A of this part provides procedures for converting these measurements into the format to be used in calculating the average SO₂input rate.

(2) As an alternative fuel sampling procedure for affected facilities combusting oil, oil samples may be collected from the fuel tank for each steam generating unit immediately after the fuel tank is filled and before any oil is combusted. The owner or operator of the affected facility shall analyze the oil sample to determine the sulfur content of the oil. If a partially empty fuel

tank is refilled, a new sample and analysis of the fuel in the tank would be required upon filling. Results of the fuel analysis taken after each new shipment of oil is received shall be used as the daily value when calculating the 30-day rolling average until the next shipment is received. If the fuel analysis shows that the sulfur content in the fuel tank is greater than 0.5 weight percent sulfur, the owner or operator shall ensure that the sulfur content of subsequent oil shipments is low enough to cause the 30-day rolling average sulfur content to be 0.5 weight percent sulfur or less.

(3) Method 6B of appendix A of this part may be used in lieu of CEMS to measure SO₂ at the inlet or outlet of the SO₂ control system. An initial stratification test is required to verify the adequacy of the Method 6B of appendix A of this part sampling location. The stratification test shall consist of three paired runs of a suitable SO₂ and CO₂ measurement train operated at the candidate location and a second similar train operated according to the procedures in §3.2 and the applicable procedures in section 7 of Performance Specification 2 of appendix B of this part. Method 6B of appendix A of this part, Method 6A of appendix A of this part, or a combination of Methods 6 and 3 of appendix A of this part or Methods 6C and 3A of appendix A of this part are suitable measurement techniques. If Method 6B of appendix A of this part is used for the second train, sampling time and timer operation may be adjusted for the stratification test as long as an adequate sample volume is collected; however, both sampling trains are to be operated similarly. For the location to be adequate for Method 6B of appendix A of this part 24-hour tests, the mean of the absolute difference between the three paired runs must be less than 10 percent (0.10).

(c) The monitoring requirements of paragraphs (a) and (d) of this section shall not apply to affected facilities subject to §60.42c(h) (1), (2), or (3) where the owner or operator of the affected facility seeks to demonstrate compliance with the SO₂ standards based on fuel supplier certification, as described under §60.48c(f), as applicable.

(f) The owner or operator of an affected facility operating a CEMS pursuant to paragraph (a) of this section, or conducting as-fired fuel sampling pursuant to paragraph (d)(1) of this section, shall obtain emission data for at least 75 percent of the operating hours in at least 22 out of 30 successive steam generating unit operating days. If this minimum data requirement is not met with a single monitoring system, the owner or operator of the affected facility shall supplement the emission data with data collected with other monitoring systems as approved by the Administrator.

§60.47c Emission monitoring for particulate matter.

(a) Except as provided in paragraphs (c), (d), (e), and (f) of this section, the owner or operator of an affected facility combusting coal, oil, or wood that is subject to the opacity standards under §60.43c shall install, calibrate, maintain, and operate a COMS for measuring the opacity of the emissions discharged to the atmosphere and record the output of the system.

(b) All COMS for measuring opacity shall be operated in accordance with the applicable

procedures under Performance Specification 1 of appendix B of this part. The span value of the opacity COMS shall be between 60 and 80 percent.

(c) Affected facilities that burn only distillate oil that contains no more than 0.5 weight percent sulfur and/or liquid or gaseous fuels with potential sulfur dioxide emission rates of 26 ng/J (0.06 lb/MMBtu) heat input or less and that do not use a post-combustion technology to reduce SO₂ or PM emissions are not required to operate a CEMS for measuring opacity if they follow the applicable procedures under §60.48c(f).

(d) Owners or operators complying with the PM emission limit by using a PM CEMS monitor instead of monitoring opacity must calibrate, maintain, and operate a CEMS, and record the output of the system, for PM emissions discharged to the atmosphere as specified in §60.45c(d). The CEMS specified in paragraph §60.45c(d) shall be operated and data recorded during all periods of operation of the affected facility except for CEMS breakdowns and repairs. Data is recorded during calibration checks, and zero and span adjustments.

(e) An affected facility that does not use post-combustion technology (except a wet scrubber) for reducing PM, SO₂, or carbon monoxide (CO) emissions, burns only gaseous fuels or fuel oils that contain less than or equal to 0.5 weight percent sulfur, and is operated such that emissions of CO to the atmosphere from the affected facility are maintained at levels less than or equal to 0.15 lb/MMBtu on a boiler operating day average basis is not required to operate a COMS for measuring opacity. Owners and operators of affected facilities electing to comply with this paragraph must demonstrate compliance according to the procedures specified in paragraphs (e)(1) through (4) of this section.

(i) You must monitor CO emissions using a CEMS according to the procedures specified in paragraphs (e)(1)(i) through (iv) of this section.

(i) The CO CEMS must be installed, certified, maintained, and operated according to the provisions in §60.58b(i)(3) of subpart Eb of this part.

(ii) Each 1-hour CO emissions average is calculated using the data points generated by the CO CEMS expressed in parts per million by volume corrected to 3 percent oxygen (dry basis).

(iii) At a minimum, valid 1-hour CO emissions averages must be obtained for at least 90 percent of the operating hours on a 30-day rolling average basis. At least two data points per hour must be used to calculate each 1-hour average.

(iv) Quarterly accuracy determinations and daily calibration drift tests for the CO CEMS must be performed in accordance with procedure 1 in appendix F of this part.

(2) You must calculate the 1-hour average CO emissions levels for each steam generating unit operating day by multiplying the average hourly CO output concentration measured by the CO CEMS times the corresponding average hourly flue gas flow rate and divided by the corresponding average hourly heat input to the affected source. The 24-hour average CO emission level is determined by calculating the arithmetic average of the hourly CO emission

levels computed for each steam generating unit operating day.

(3) You must evaluate the preceding 24-hour average CO emission level each steam generating unit operating day excluding periods of affected source startup, shutdown, or malfunction. If the 24-hour average CO emission level is greater than 0.15 lb/MMBtu, you must initiate investigation of the relevant equipment and control systems within 24 hours of the first discovery of the high emission incident and, take the appropriate corrective action as soon as practicable to adjust control settings or repair equipment to reduce the 24-hour average CO emission level to 0.15 lb/MMBtu or less.

(4) You must record the CO measurements and calculations performed according to paragraph (e) of this section and any corrective actions taken. The record of corrective action taken must include the date and time during which the 24-hour average CO emission level was greater than 0.15 lb/MMBtu, and the date, time, and description of the corrective action.

(f) An affected facility that burns only gaseous fuels or fuel oils that contain less than or equal to 0.5 weight percent sulfur and operates according to a written site-specific monitoring plan approved by the appropriate delegated permitting authority is not required to operate a COMS for measuring opacity. This monitoring plan must include procedures and criteria for establishing and monitoring specific parameters for the affected facility indicative of compliance with the opacity standard.

§60.48c Reporting and recordkeeping requirements.

(a) The owner or operator of each affected facility shall submit notification of the date of construction or reconstruction and actual startup, as provided by §60.7 of this part. This notification shall include:

(1) The design heat input capacity of the affected facility and identification of fuels to be combusted in the affected facility.

(2) If applicable, a copy of any federally enforceable requirement that limits the annual capacity factor for any fuel or mixture of fuels under §60.42c, or §60.43c.

(3) The annual capacity factor at which the owner or operator anticipates operating the affected facility based on all fuels fired and based on each individual fuel fired.

(4) Notification if an emerging technology will be used for controlling SO₂ emissions. The Administrator will examine the description of the control device and will determine whether the technology qualifies as an emerging technology. In making this determination, the Administrator may require the owner or operator of the affected facility to submit additional information concerning the control device. The affected facility is subject to the provisions of §60.42c(a) or (b)(1), unless and until this determination is made by the Administrator.

(b) The owner or operator of each affected facility subject to the SO₂ emission limits of §60.42c, or the PM or opacity limits of §60.43c, shall submit to the Administrator the performance test data from the initial and any subsequent performance tests and, if applicable,

the performance evaluation of the CEMS and/or COMS using the applicable performance specifications in appendix B of this part.

(c) The owner or operator of each coal-fired, oil-fired, or wood-fired affected facility subject to the opacity limits under §60.43c(c) shall submit excess emission reports for any excess emissions from the affected facility that occur during the reporting period.

(d) The owner or operator of each affected facility subject to the SO₂ emission limits, fuel oil sulfur limits, or percent reduction requirements under §60.42c shall submit reports to the Administrator.

(e) The owner or operator of each affected facility subject to the SO₂ emission limits, fuel oil sulfur limits, or percent reduction requirements under §60.42c shall keep records and submit reports as required under paragraph (d) of this section, including the following information, as applicable.

(1) Calendar dates covered in the reporting period.

(2) Each 30-day average SO₂ emission rate (ng/l or lb/MMBtu), or 30-day average sulfur content (weight percent), calculated during the reporting period, ending with the last 30-day period; reasons for any noncompliance with the emission standards; and a description of corrective actions taken.

(3) Each 30-day average percent of potential SO₂ emission rate calculated during the reporting period, ending with the last 30-day period; reasons for any noncompliance with the emission standards; and a description of the corrective actions taken.

(4) Identification of any steam generating unit operating days for which SO₂ or diluent (O₂ or CO₂) data have not been obtained by an approved method for at least 75 percent of the operating hours; justification for not obtaining sufficient data; and a description of corrective actions taken.

(5) Identification of any times when emissions data have been excluded from the calculation of average emission rates; justification for excluding data; and a description of corrective actions taken if data have been excluded for periods other than those during which coal or oil were not combusted in the steam generating unit.

(6) Identification of the F factor used in calculations, method of determination, and type of fuel combusted.

(7) Identification of whether averages have been obtained based on CEMS rather than manual sampling methods.

(8) If a CEMS is used, identification of any times when the pollutant concentration exceeded the full span of the CEMS.

(9) If a CEMS is used, description of any modifications to the CEMS that could affect the ability of the CEMS to comply with Performance Specifications 2 or 3 of appendix B of this part.

(10) If a CEMS is used, results of daily CEMS drift tests and quarterly accuracy assessments as required under appendix F, Procedure 1 of this part.

(11) If fuel supplier certification is used to demonstrate compliance, records of fuel supplier certification is used to demonstrate compliance, records of fuel supplier certification as described under paragraph (f)(1), (2), (3), or (4) of this section, as applicable. In addition to records of fuel supplier certifications, the report shall include a certified statement signed by the owner or operator of the affected facility that the records of fuel supplier certifications submitted represent all of the fuel combusted during the reporting period.

(f) Fuel supplier certification shall include the following information:

(1) For distillate oil:

(i) The name of the oil supplier;

(ii) A statement from the oil supplier that the oil complies with the specifications under the definition of distillate oil in §60.41c; and

(iii) The sulfur content of the oil.

(2) For residual oil:

(i) The name of the oil supplier;

(ii) The location of the oil when the sample was drawn for analysis to determine the sulfur content of the oil, specifically including whether the oil was sampled as delivered to the affected facility, or whether the sample was drawn from oil in storage at the oil supplier's or oil refiner's facility, or other location;

(iii) The sulfur content of the oil from which the shipment came (or of the shipment itself); and

(iv) The method used to determine the sulfur content of the oil.

(3) For coal:

(i) The name of the coal supplier;

(ii) The location of the coal when the sample was collected for analysis to determine the properties of the coal, specifically including whether the coal was sampled as delivered to the affected facility or whether the sample was collected from coal in storage at the mine, at a coal preparation plant, at a coal supplier's facility, or at another location. The certification shall include the name of the coal mine (and coal seam), coal storage facility, or coal preparation plant (where the sample was collected);

(iii) The results of the analysis of the coal from which the shipment came (or of the shipment itself) including the sulfur content, moisture content, ash content, and heat content; and

(iv) The methods used to determine the properties of the coal.

(4) For other fuels:

(i) The name of the supplier of the fuel;

(ii) The potential sulfur emissions rate of the fuel in ng/J heat input; and

(iii) The method used to determine the potential sulfur emissions rate of the fuel.

(g)(1) Except as provided under paragraphs (g)(2) and (g)(3) of this section, the owner or operator of each affected facility shall record and maintain records of the amount of each fuel combusted during each operating day.

(2) As an alternative to meeting the requirements of paragraph (g)(1) of this section, the owner or operator of an affected facility that combusts only natural gas, wood, fuels using fuel certification in §60.48c(f) to demonstrate compliance with the SO₂ standard, fuels not subject to an emissions standard (excluding opacity), or a mixture of these fuels may elect to record and maintain records of the amount of each fuel combusted during each calendar month.

(3) As an alternative to meeting the requirements of paragraph (g)(1) of this section, the owner or operator of an affected facility or multiple affected facilities located on a contiguous property unit where the only fuels combusted in any steam generating unit (including steam generating units not subject to this subpart) at that property are natural gas, wood, distillate oil meeting the most current requirements in §60.42C to use fuel certification to demonstrate compliance with the SO₂ standard, and/or fuels, excluding coal and residual oil, not subject to an emissions standard (excluding opacity) may elect to record and maintain records of the total amount of each steam generating unit fuel delivered to that property during each calendar month.

(h) The owner or operator of each affected facility subject to a federally enforceable requirement limiting the annual capacity factor for any fuel or mixture of fuels under §60.42c or §60.43c shall calculate the annual capacity factor individually for each fuel combusted. The annual capacity factor is determined on a 12-month rolling average basis with a new annual capacity factor calculated at the end of the calendar month.

(i) All records required under this section shall be maintained by the owner or operator of the affected facility for a period of two years following the date of such record.

(j) The reporting period for the reports required under this subpart is each six-month period. All reports shall be submitted to the Administrator and shall be postmarked by the 30th day following the end of the reporting period.

APPENDIX E
40 CFR 60 Subpart GG

Subpart GG — Standards of Performance for Stationary Gas Turbines

§60.330 Applicability and designation of affected facility.

(a) The provisions of this subpart are applicable to the following affected facilities: All stationary gas turbines with a heat input at peak load equal to or greater than 10.7 gigajoules (10 million Btu) per hour, based on the lower heating value of the fuel fired.

(b) Any facility under paragraph (a) of this section which commences construction, modification, or reconstruction after October 3, 1977, is subject to the requirements of this part except as provided in paragraphs (e) and (j) of §60.332.

[44 FR 52798, Sept. 10, 1979, as amended at 52 FR 42434, Nov. 5, 1987; 65 FR 61759, Oct. 17, 2000]

§60.331 Definitions.

As used in this subpart, all terms not defined herein shall have the meaning given them in the Act and in subpart A of this part.

(a) *Stationary gas turbine* means any simple cycle gas turbine, regenerative cycle gas turbine or any gas turbine portion of a combined cycle steam/electric generating system that is not self propelled. It may, however, be mounted on a vehicle for portability.

(b) *Simple cycle gas turbine* means any stationary gas turbine which does not recover heat from the gas turbine exhaust gases to preheat the inlet combustion air to the gas turbine, or which does not recover heat from the gas turbine exhaust gases to heat water or generate steam.

(c) *Regenerative cycle gas turbine* means any stationary gas turbine which recovers heat from the gas turbine exhaust gases to preheat the inlet combustion air to the gas turbine.

(d) *Combined cycle gas turbine* means any stationary gas turbine which recovers heat from the gas turbine exhaust gases to heat water or generate steam.

(e) *Emergency gas turbine* means any stationary gas turbine which operates as a mechanical or electrical power source only when the primary power source for a facility has been rendered inoperable by an emergency situation.

(f) *Ice fog* means an atmospheric suspension of highly reflective ice crystals.

(g) *ISO standard day conditions* means 288 degrees Kelvin, 60 percent relative humidity and 101.3 kilopascals pressure.

(h) *Efficiency* means the gas turbine manufacturer's rated heat rate at peak load in terms of heat input per unit of power output based on the lower heating value of the fuel.

(i) *Peak load* means 100 percent of the manufacturer's design capacity of the gas turbine at ISO standard day conditions.

(j) *Base load* means the load level at which a gas turbine is normally operated.

(k) *Fire-fighting turbine* means any stationary gas turbine that is used solely to pump water for extinguishing fires.

(l) *Turbines employed in oil/gas production or oil/gas transportation* means any stationary gas turbine used to provide power to extract crude oil/natural gas from the earth or to move crude oil/natural gas, or products refined from these substances through pipelines.

(m) A *Metropolitan Statistical Area or MSA* as defined by the Department of Commerce.

(n) *Offshore platform gas turbines* means any stationary gas turbine located on a platform in an ocean.

(o) *Garrison facility* means any permanent military installation.

(p) *Gas turbine model* means a group of gas turbines having the same nominal air flow, combustor inlet pressure, combustor inlet temperature, firing temperature, turbine inlet temperature and turbine inlet pressure.

(q) *Electric utility stationary gas turbine* means any stationary gas turbine constructed for the purpose of supplying more than one-third of its potential electric output capacity to any utility power distribution system for sale.

(r) *Emergency fuel* is a fuel fired by a gas turbine only during circumstances, such as natural gas supply curtailment or breakdown of delivery system, that make it impossible to fire natural gas in the gas turbine.

(s) *Unit operating hour* means a clock hour during which any fuel is combusted in the affected unit. If the unit combusts fuel for the entire clock hour, it is considered to be a full unit operating hour. If the unit combusts fuel for only part of the clock hour, it is considered to be a partial unit operating hour.

(t) *Excess emissions* means a specified averaging period over which either:

(1) The NO_x emissions are higher than the applicable emission limit in §60.332;

(2) The total sulfur content of the fuel being combusted in the affected facility exceeds the limit specified in §60.333; or

(3) The recorded value of a particular monitored parameter is outside the acceptable range specified in the parameter monitoring plan for the affected unit.

(u) *Natural gas* means a naturally occurring fluid mixture of hydrocarbons (e.g., methane, ethane, or propane) produced in geological formations beneath the Earth's surface that maintains a gaseous state at standard atmospheric temperature and pressure under ordinary conditions. Natural gas contains 20.0 grains or less of total sulfur per 100 standard cubic feet. Equivalents of this in other units are as follows: 0.068 weight percent total sulfur, 680 parts per million by weight (ppmw) total sulfur, and 338 parts per million by volume (ppmv) at 20 degrees Celsius total sulfur. Additionally, natural gas must either be composed of at least 70 percent methane by volume or have a gross calorific value

between 950 and 1100 British thermal units (Btu) per standard cubic foot. Natural gas does not include the following gaseous fuels: landfill gas, digester gas, refinery gas, sour gas, blast furnace gas, coal-derived gas, producer gas, coke oven gas, or any gaseous fuel produced in a process which might result in highly variable sulfur content or heating value.

(v) *Duct burner* means a device that combusts fuel and that is placed in the exhaust duct from another source, such as a stationary gas turbine, internal combustion engine, kiln, etc., to allow the firing of additional fuel to heat the exhaust gases before the exhaust gases enter a heat recovery steam generating unit.

(w) *Lean premix stationary combustion turbine* means any stationary combustion turbine where the air and fuel are thoroughly mixed to form a lean mixture for combustion in the combustor. Mixing may occur before or in the combustion chamber. A unit which is capable of operating in both lean premix and diffusion flame modes is considered a lean premix stationary combustion turbine when it is in the lean premix mode, and it is considered a diffusion flame stationary combustion turbine when it is in the diffusion flame mode.

(x) *Diffusion flame stationary combustion turbine* means any stationary combustion turbine where fuel and air are injected at the combustor and are mixed only by diffusion prior to ignition. A unit which is capable of operating in both lean premix and diffusion flame modes is considered a lean premix stationary combustion turbine when it is in the lean premix mode, and it is considered a diffusion flame stationary combustion turbine when it is in the diffusion flame mode.

(y) *Unit operating day* means a 24-hour period between 12:00 midnight and the following midnight during which any fuel is combusted at any time in the unit. It is not necessary for fuel to be combusted continuously for the entire 24-hour period.

[44 FR 52798, Sept. 10, 1979, as amended at 47 FR 3770, Jan. 27, 1982; 65 FR 61759, Oct. 17, 2000; 69 FR 41359, July 8, 2004]

§60.332 Standard for nitrogen oxides.

(a) On and after the date on which the performance test required by §60.8 is completed, every owner or operator subject to the provisions of this subpart as specified in paragraphs (b), (c), and (d) of this section shall comply with one of the following, except as provided in paragraphs (e), (f), (g), (h), (i), (j), (k), and (l) of this section.

(1) No owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any stationary gas turbine, any gases which contain nitrogen oxides in excess of:

$$STD = 0.0075 \frac{(14.4)}{Y} + F$$

where:

STD = allowable ISO corrected (if required as given in §60.335(b)(1)) NO_x emission concentration (percent by volume at 15 percent oxygen and on a dry basis),

Y = manufacturer's rated heat rate at manufacturer's rated load (kilojoules per watt hour) or, actual measured heat rate based on lower heating value of fuel as measured at actual peak load for the facility. The value of Y shall not exceed 14.4 kilojoules per watt hour, and

F = NO_x emission allowance for fuel-bound nitrogen as defined in paragraph (a)(4) of this section.

(2) No owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any stationary gas turbine, any gases which contain nitrogen oxides in excess of:

$$STD = 0.0150 \frac{(14.4)}{Y} + F$$

where:

STD = allowable ISO corrected (if required as given in §60.335(b)(1)) NO_x emission concentration (percent by volume at 15 percent oxygen and on a dry basis),

Y = manufacturer's rated heat rate at manufacturer's rated peak load (kilojoules per watt hour), or actual measured heat rate based on lower heating value of fuel as measured at actual peak load for the facility. The value of Y shall not exceed 14.4 kilojoules per watt hour, and

F = NO_x emission allowance for fuel-bound nitrogen as defined in paragraph (a)(4) of this section.

(3) The use of F in paragraphs (a)(1) and (2) of this section is optional. That is, the owner or operator may choose to apply a NO_x allowance for fuel-bound nitrogen and determine the appropriate F-value in accordance with paragraph (a)(4) of this section or may accept an F-value of zero.

(4) If the owner or operator elects to apply a NO_x emission allowance for fuel-bound nitrogen, F shall be defined according to the nitrogen content of the fuel during the most recent performance test required under §60.8 as follows:

Fuel-bound nitrogen (percent by weight)	F (NO _x percent by volume)
N ≤ 0.015	0
0.015 < N ≤ 0.1	0.04 (N)
0.1 < N ≤ 0.25	0.004 + 0.0067 (N-0.1)
N > 0.25	0.005

Where:

N = the nitrogen content of the fuel (percent by weight).

or:

Manufacturers may develop and submit to EPA custom fuel-bound nitrogen allowances for each gas turbine model they manufacture.

These fuel-bound nitrogen allowances shall be substantiated with data and must be approved for use by the Administrator before the initial performance test required by §60.8. Notices of approval of custom fuel-bound nitrogen allowances will be published in the Federal Register.

(b) Electric utility stationary gas turbines with a heat input at peak load greater than 107.2 gigajoules per hour (100 million Btu/hour) based on the lower heating value of the fuel fired shall comply with the provisions of paragraph (a)(1) of this section.

(c) Stationary gas turbines with a heat input at peak load equal to or greater than 10.7 gigajoules per hour (10 million Btu/hour) but less than or equal to 107.2 gigajoules per hour (100 million Btu/hour) based on the lower heating value of the fuel fired, shall comply with the provisions of paragraph (a)(2) of this section.

(d) Stationary gas turbines with a manufacturer's rated base load at ISO conditions of 30 megawatts or less except as provided in §60.332(b) shall comply with paragraph (a)(2) of this section.

(e) Stationary gas turbines with a heat input at peak load equal to or greater than 10.7 gigajoules per hour (10 million Btu/hour) but less than or equal to 107.2 gigajoules per hour (100 million Btu/hour) based on the lower heating value of the fuel fired and that have commenced construction prior to October 3, 1982 are exempt from paragraph (a) of this section.

(f) Stationary gas turbines using water or steam injection for control of NO_x emissions are exempt from paragraph (a) when ice fog is deemed a traffic hazard by the owner or operator of the gas turbine.

(g) Emergency gas turbines, military gas turbines for use in other than a garrison facility, military gas turbines installed for use as military training facilities, and fire fighting gas turbines are exempt from paragraph (a) of this section.

(h) Stationary gas turbines engaged by manufacturers in research and development of equipment for both gas turbine emission control techniques and gas turbine efficiency improvements are exempt from paragraph (a) on a case-by-case basis as determined by the Administrator.

(i) Exemptions from the requirements of paragraph (a) of this section will be granted on a case-by-case basis as determined by the Administrator in specific geographical areas where mandatory water restrictions are required by governmental agencies because of drought conditions. These exemptions will be allowed only while the mandatory water restrictions are in effect.

(j) Stationary gas turbines with a heat input at peak load greater than 107.2 gigajoules per hour that commenced construction, modification, or reconstruction between the dates of October 3, 1977, and January 27, 1982, and were required in the September 10, 1979, Federal Register (44 FR 52792) to

comply with paragraph (a)(1) of this section, except electric utility stationary gas turbines, are exempt from paragraph (a) of this section.

(k) Stationary gas turbines with a heat input greater than or equal to 10.7 gigajoules per hour (10 million Btu/hour) when fired with natural gas are exempt from paragraph (a)(2) of this section when being fired with an emergency fuel.

(l) Regenerative cycle gas turbines with a heat input less than or equal to 107.2 gigajoules per hour (100 million Btu/hour) are exempt from paragraph (a) of this section.

[44 FR 52798, Sept. 10, 1979, as amended at 47 FR 3770, Jan. 27, 1982; 65 FR 61759, Oct. 17, 2000; 69 FR 41359, July 8, 2004]

§60.333 Standard for sulfur dioxide.

On and after the date on which the performance test required to be conducted by §60.8 is completed, every owner or operator subject to the provision of this subpart shall comply with one or the other of the following conditions:

(a) No owner or operator subject to the provisions of this subpart shall cause to be discharged into the atmosphere from any stationary gas turbine any gases which contain sulfur dioxide in excess of 0.015 percent by volume at 15 percent oxygen and on a dry basis.

(b) No owner or operator subject to the provisions of this subpart shall burn in any stationary gas turbine any fuel which contains sulfur in excess of 0.8 percent by weight (8000 ppmw).

[44 FR 52798, Sept. 10, 1979; 69 FR 41360, July 8, 2004]

§60.334 Monitoring of operations.

(a) Except as provided in paragraph (b) of this section, the owner or operator of any stationary gas turbine subject to the provisions of this subpart and using water or steam injection to control NO_x emissions shall install, calibrate, maintain and operate a continuous monitoring system to monitor and record the fuel consumption and the ratio of water or steam to fuel being fired in the turbine.

(b) The owner or operator of any stationary gas turbine that commenced construction, reconstruction or modification after October 3, 1977, but before July 8, 2004, and which uses water or steam injection to control NO_x emissions may, as an alternative to operating the continuous monitoring system described in paragraph (a) of this section, install, certify, maintain, operate, and quality-assure a continuous emission monitoring system (CEMS) consisting of NO_x and O₂ monitors. As an alternative, a CO₂ monitor may be used to adjust the measured NO_x concentrations to 15 percent O₂ by either converting the CO₂ hourly averages to equivalent O₂ concentrations using Equation F-14a or F-14b in appendix F to part 75 of this chapter and making the adjustments to 15 percent O₂, or by using the CO₂ readings directly to make the adjustments, as described in Method 20. If

the option to use a CEMS is chosen, the CEMS shall be installed, certified, maintained and operated as follows:

(1) Each CEMS must be installed and certified according to PS 2 and 3 (for diluent) of 40 CFR part 60, appendix B, except the 7-day calibration drift is based on unit operating days, not calendar days. Appendix F, Procedure 1 is not required. The relative accuracy test audit (RATA) of the NO_x and diluent monitors may be performed individually or on a combined basis, i.e., the relative accuracy tests of the CEMS may be performed either:

(i) On a ppm basis (for NO_x) and a percent O₂ basis for oxygen; or

(ii) On a ppm at 15 percent O₂ basis; or

(iii) On a ppm basis (for NO_x) and a percent CO₂ basis (for a CO₂ monitor that uses the procedures in Method 20 to correct the NO_x data to 15 percent O₂).

(2) As specified in §60.13(e)(2), during each full unit operating hour, each monitor must complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each 15-minute quadrant of the hour, to validate the hour. For partial unit operating hours, at least one valid data point must be obtained for each quadrant of the hour in which the unit operates. For unit operating hours in which required quality assurance and maintenance activities are performed on the CEMS, a minimum of two valid data points (one in each of two quadrants) are required to validate the hour.

(3) For purposes of identifying excess emissions, CEMS data must be reduced to hourly averages as specified in §60.13(h).

(i) For each unit operating hour in which a valid hourly average, as described in paragraph (b)(2) of this section, is obtained for both NO_x and diluent, the data acquisition and handling system must calculate and record the hourly NO_x emissions in the units of the applicable NO_x emission standard under §60.332(a), i.e., percent NO_x by volume, dry basis, corrected to 15 percent O₂ and International Organization for Standardization (ISO) standard conditions (if required as given in §60.335(b)(1)). For any hour in which the hourly average O₂ concentration exceeds 19.0 percent O₂, a diluent cap value of 19.0 percent O₂ may be used in the emission calculations.

(ii) A worst case ISO correction factor may be calculated and applied using historical ambient data. For the purpose of this calculation, substitute the maximum humidity of ambient air (Ho), minimum ambient temperature (Ta), and minimum combustor inlet absolute pressure (Po) into the ISO correction equation.

(iii) If the owner or operator has installed a NO_x CEMS to meet the requirements of part 75 of this chapter, and is continuing to meet the ongoing requirements of part 75 of this chapter, the CEMS may be used to meet the requirements of this section, except that the missing data substitution methodology

provided for at 40 CFR part 75, subpart D, is not required for purposes of identifying excess emissions. Instead, periods of missing CEMS data are to be reported as monitor downtime in the excess emissions and monitoring performance report required in §60.7(c).

(c) For any turbine that commenced construction, reconstruction or modification after October 3, 1977, but before July 8, 2004, and which does not use steam or water injection to control NO_x emissions, the owner or operator may, but is not required to, for purposes of determining excess emissions, use a CEMS that meets the requirements of paragraph (b) of this section. Also, if the owner or operator has previously submitted and received EPA, State, or local permitting authority approval of a procedure for monitoring compliance with the applicable NO_x emission limit under §60.332, that approved procedure may continue to be used.

(d) The owner or operator of any new turbine constructed after July 8, 2004, and which uses water or steam injection to control NO_x emissions may elect to use either the requirements in paragraph (a) of this section for continuous water or steam to fuel ratio monitoring or may use a NO_x CEMS installed, certified, operated, maintained, and quality-assured as described in paragraph (b) of this section.

(e) The owner or operator of any new turbine that commences construction after July 8, 2004, and which does not use water or steam injection to control NO_x emissions, may, but is not required to, elect to use a NO_x CEMS installed, certified, operated, maintained, and quality-assured as described in paragraph (b) of this section. Other acceptable monitoring approaches include periodic testing approved by EPA or the State or local permitting authority or continuous parameter monitoring as described in paragraph (f) of this section.

(f) The owner or operator of a new turbine that commences construction after July 8, 2004, which does not use water or steam injection to control NO_x emissions may, but is not required to, perform continuous parameter monitoring as follows:

(1) For a diffusion flame turbine without add-on selective catalytic reduction controls (SCR), the owner or operator shall define at least four parameters indicative of the unit's NO_x formation characteristics and shall monitor these parameters continuously.

(2) For any lean premix stationary combustion turbine, the owner or operator shall continuously monitor the appropriate parameters to determine whether the unit is operating in low-NO_x mode.

(3) For any turbine that uses SCR to reduce NO_x emissions, the owner or operator shall continuously monitor appropriate parameters to verify the proper operation of the emission controls.

(4) For affected units that are also regulated under part 75 of this chapter, if the owner or operator elects to monitor NO_x emission rate

using the methodology in appendix E to part 75 of this chapter, or the low mass emissions methodology in §75.19 of this chapter, the requirements of this paragraph (f) may be met by performing the parametric monitoring described in section 2.3 of appendix E or in §75.19(c)(1)(iv)(H) of this chapter.

(g) The steam or water to fuel ratio or other parameters that are continuously monitored as described in paragraphs (a), (d) or (f) of this section shall be monitored during the performance test required under §60.8, to establish acceptable values and ranges. The owner or operator may supplement the performance test data with engineering analyses, design specifications, manufacturer's recommendations and other relevant information to define the acceptable parametric ranges more precisely. The owner or operator shall develop and keep on-site a parameter monitoring plan which explains the procedures used to document proper operation of the NO_x emission controls. The plan shall include the parameter(s) monitored and the acceptable range(s) of the parameter(s) as well as the basis for designating the parameter(s) and acceptable range(s). Any supplemental data such as engineering analyses, design specifications, manufacturer's recommendations and other relevant information shall be included in the monitoring plan. For affected units that are also subject to part 75 of this chapter and that use the low mass emissions methodology in §75.19 of this chapter or the NO_x emission measurement methodology in appendix E to part 75, the owner or operator may meet the requirements of this paragraph by developing and keeping on-site (or at a central location for unmanned facilities) a quality-assurance plan, as described in §75.19 (e)(5) or in section 2.3 of appendix E and section 1.3.6 of appendix B to part 75 of this chapter.

(h) The owner or operator of any stationary gas turbine subject to the provisions of this subpart:

(1) Shall monitor the total sulfur content of the fuel being fired in the turbine, except as provided in paragraph (h)(3) of this section. The sulfur content of the fuel must be determined using total sulfur methods described in §60.335(b)(10). Alternatively, if the total sulfur content of the gaseous fuel during the most recent performance test was less than 0.4 weight percent (4000 ppmw), ASTM D4084-82, 94, D5504-01, D6228-98, or Gas Processors Association Standard 2377-86 (all of which are incorporated by reference-see §60.17), which measure the major sulfur compounds may be used; and

(2) Shall monitor the nitrogen content of the fuel combusted in the turbine, if the owner or operator claims an allowance for fuel bound nitrogen (i.e., if an F-value greater than zero is being or will be used by the owner or operator to calculate STD in §60.332). The nitrogen content of the fuel shall be determined using methods described in §60.335(b)(9) or an approved alternative.

(3) Notwithstanding the provisions of paragraph (h)(1) of this section, the owner or operator may elect not to monitor the total sulfur content of the gaseous fuel combusted in the turbine, if the gaseous fuel is demonstrated to meet the definition of natural gas in §60.331(u), regardless of whether an existing custom schedule approved by the administrator for subpart GG requires such monitoring. The owner or operator shall use one of the following sources of information to make the required demonstration:

(i) The gas quality characteristics in a current, valid purchase contract, tariff sheet or transportation contract for the gaseous fuel, specifying that the maximum total sulfur content of the fuel is 20.0 grains/100 scf or less; or

(ii) Representative fuel sampling data which show that the sulfur content of the gaseous fuel does not exceed 20 grains/100 scf. At a minimum, the amount of fuel sampling data specified in section 2.3.1.4 or 2.3.2.4 of appendix D to part 75 of this chapter is required.

(4) For any turbine that commenced construction, reconstruction or modification after October 3, 1977, but before July 8, 2004, and for which a custom fuel monitoring schedule has previously been approved, the owner or operator may, without submitting a special petition to the Administrator, continue monitoring on this schedule.

(i) The frequency of determining the sulfur and nitrogen content of the fuel shall be as follows:

(1) *Fuel oil.* For fuel oil, use one of the total sulfur sampling options and the associated sampling frequency described in sections 2.2.3, 2.2.4.1, 2.2.4.2, and 2.2.4.3 of appendix D to part 75 of this chapter (i.e., flow proportional sampling, daily sampling, sampling from the unit's storage tank after each addition of fuel to the tank, or sampling each delivery prior to combining it with fuel oil already in the intended storage tank). If an emission allowance is being claimed for fuel-bound nitrogen, the nitrogen content of the oil shall be determined and recorded once per unit operating day.

(2) *Gaseous fuel.* Any applicable nitrogen content value of the gaseous fuel shall be determined and recorded once per unit operating day. For owners and operators that elect not to demonstrate sulfur content using options in paragraph (h)(3) of this section, and for which the fuel is supplied without intermediate bulk storage, the sulfur content value of the gaseous fuel shall be determined and recorded once per unit operating day.

(3) *Custom schedules.* Notwithstanding the requirements of paragraph (i)(2) of this section, operators or fuel vendors may develop custom schedules for determination of the total sulfur content of gaseous fuels, based on the design and operation of the affected facility and the characteristics of the fuel supply. Except as provided in paragraphs (i)(3)(i) and (i)(3)(ii) of this section, custom schedules shall be substantiated with data and

shall be approved by the Administrator before they can be used to comply with the standard in §60.333.

(i) The two custom sulfur monitoring schedules set forth in paragraphs (i)(3)(i)(A) through (D) and in paragraph (i)(3)(ii) of this section are acceptable, without prior Administrative approval:

(A) The owner or operator shall obtain daily total sulfur content measurements for 30 consecutive unit operating days, using the applicable methods specified in this subpart. Based on the results of the 30 daily samples, the required frequency for subsequent monitoring of the fuel's total sulfur content shall be as specified in paragraph (i)(3)(i)(B), (C), or (D) of this section, as applicable.

(B) If none of the 30 daily measurements of the fuel's total sulfur content exceeds 0.4 weight percent (4000 ppmw), subsequent sulfur content monitoring may be performed at 12 month intervals. If any of the samples taken at 12-month intervals has a total sulfur content between 0.4 and 0.8 weight percent (4000 and 8000 ppmw), follow the procedures in paragraph (i)(3)(i)(C) of this section. If any measurement exceeds 0.8 weight percent (8000 ppmw), follow the procedures in paragraph (i)(3)(i)(D) of this section.

(C) If at least one of the 30 daily measurements of the fuel's total sulfur content is between 0.4 and 0.8 weight percent (4000 and 8000 ppmw), but none exceeds 0.8 weight percent (8000 ppmw), then:

(1) Collect and analyze a sample every 30 days for three months. If any sulfur content measurement exceeds 0.8 weight percent (8000 ppmw), follow the procedures in paragraph (i)(3)(i)(D) of this section. Otherwise, follow the procedures in paragraph (i)(3)(i)(C)(2) of this section.

(2) Begin monitoring at 6-month intervals for 12 months. If any sulfur content measurement exceeds 0.8 weight percent (8000 ppmw), follow the procedures in paragraph (i)(3)(i)(D) of this section. Otherwise, follow the procedures in paragraph (i)(3)(i)(C)(3) of this section.

(3) Begin monitoring at 12-month intervals. If any sulfur content measurement exceeds 0.8 weight percent (8000 ppmw), follow the procedures in paragraph (i)(3)(i)(D) of this section. Otherwise, continue to monitor at this frequency.

(D) If a sulfur content measurement exceeds 0.8 weight percent (8000 ppmw), immediately begin daily monitoring according to paragraph (i)(3)(i)(A) of this section. Daily monitoring shall continue until 30 consecutive daily samples, each having a sulfur content no greater than 0.8 weight percent (8000 ppmw), are obtained. At that point, the applicable procedures of paragraph (i)(3)(i)(B) or (C) of this section shall be followed.

(ii) The owner or operator may use the data collected from the 720-hour sulfur sampling demonstration described in section 2.3.6 of appendix D to part 75 of this chapter to

determine a custom sulfur sampling schedule, as follows:

(A) If the maximum fuel sulfur content obtained from the 720 hourly samples does not exceed 20 grains/100 scf (i.e., the maximum total sulfur content of natural gas as defined in §60.331(u)), no additional monitoring of the sulfur content of the gas is required, for the purposes of this subpart.

(B) If the maximum fuel sulfur content obtained from any of the 720 hourly samples exceeds 20 grains/100 scf, but none of the sulfur content values (when converted to weight percent sulfur) exceeds 0.4 weight percent (4000 ppmw), then the minimum required sampling frequency shall be one sample at 12 month intervals.

(C) If any sample result exceeds 0.4 weight percent sulfur (4000 ppmw), but none exceeds 0.8 weight percent sulfur (8000 ppmw), follow the provisions of paragraph (i)(3)(i)(C) of this section.

(D) If the sulfur content of any of the 720 hourly samples exceeds 0.8 weight percent (8000 ppmw), follow the provisions of paragraph (i)(3)(i)(D) of this section.

(j) For each affected unit that elects to continuously monitor parameters or emissions, or to periodically determine the fuel sulfur content or fuel nitrogen content under this subpart, the owner or operator shall submit reports of excess emissions and monitor downtime, in accordance with §60.7(c). Excess emissions shall be reported for all periods of unit operation, including startup, shutdown and malfunction. For the purpose of reports required under §60.7(c), periods of excess emissions and monitor downtime that shall be reported are defined as follows:

(1) Nitrogen oxides.

(i) For turbines using water or steam to fuel ratio monitoring:

(A) An excess emission shall be any unit operating hour for which the average steam or water to fuel ratio, as measured by the continuous monitoring system, falls below the acceptable steam or water to fuel ratio needed to demonstrate compliance with §60.332, as established during the performance test required in §60.8. Any unit operating hour in which no water or steam is injected into the turbine shall also be considered an excess emission.

(B) A period of monitor downtime shall be any unit operating hour in which water or steam is injected into the turbine, but the essential parametric data needed to determine the steam or water to fuel ratio are unavailable or invalid.

(C) Each report shall include the average steam or water to fuel ratio, average fuel consumption, ambient conditions (temperature, pressure, and humidity), gas turbine load, and (if applicable) the nitrogen content of the fuel during each excess emission. You do not have to report ambient conditions if you opt to use the worst case ISO correction factor as specified in

§60.334(b)(3)(ii), or if you are not using the ISO correction equation under the provisions of §60.335(b)(1).

(ii) If the owner or operator elects to take an emission allowance for fuel bound nitrogen, then excess emissions and periods of monitor downtime are as described in paragraphs (j)(1)(ii)(A) and (B) of this section.

(A) An excess emission shall be the period of time during which the fuel-bound nitrogen (N) is greater than the value measured during the performance test required in §60.8 and used to determine the allowance. The excess emission begins on the date and hour of the sample which shows that N is greater than the performance test value, and ends with the date and hour of a subsequent sample which shows a fuel nitrogen content less than or equal to the performance test value.

(B) A period of monitor downtime begins when a required sample is not taken by its due date. A period of monitor downtime also begins on the date and hour that a required sample is taken, if invalid results are obtained. The period of monitor downtime ends on the date and hour of the next valid sample.

(iii) For turbines using NO_x and diluent CEMS:

(A) An hour of excess emissions shall be any unit operating hour in which the 4-hour rolling average NO_x concentration exceeds the applicable emission limit in §60.332(a)(1) or (2). For the purposes of this subpart, a "4-hour rolling average NO_x concentration" is the arithmetic average of the average NO_x concentration measured by the CEMS for a given hour (corrected to 15 percent O₂ and, if required under §60.335(b)(1), to ISO standard conditions) and the three unit operating hour average NO_x concentrations immediately preceding that unit operating hour.

(B) A period of monitor downtime shall be any unit operating hour in which sufficient data are not obtained to validate the hour, for either NO_x concentration or diluent (or both).

(C) Each report shall include the ambient conditions (temperature, pressure, and humidity) at the time of the excess emission period and (if the owner or operator has claimed an emission allowance for fuel bound nitrogen) the nitrogen content of the fuel during the period of excess emissions. You do not have to report ambient conditions if you opt to use the worst case ISO correction factor as specified in §60.334(b)(3)(ii), or if you are not using the ISO correction equation under the provisions of §60.335(b)(1).

(iv) For owners or operators that elect, under paragraph (f) of this section, to monitor combustion parameters or parameters that document proper operation of the NO_x emission controls:

(A) An excess emission shall be a 4-hour rolling unit operating hour average in which any monitored parameter does not achieve the target value or is outside the acceptable range defined in the parameter monitoring plan for the unit.

(B) A period of monitor downtime shall be a unit operating hour in which any of the required parametric data are either not recorded or are invalid.

(2) Sulfur dioxide. If the owner or operator is required to monitor the sulfur content of the fuel under paragraph (h) of this section:

(i) For samples of gaseous fuel and for oil samples obtained using daily sampling, flow proportional sampling, or sampling from the unit's storage tank, an excess emission occurs each unit operating hour included in the period beginning on the date and hour of any sample for which the sulfur content of the fuel being fired in the gas turbine exceeds 0.8 weight percent and ending on the date and hour that a subsequent sample is taken that demonstrates compliance with the sulfur limit.

(ii) If the option to sample each delivery of fuel oil has been selected, the owner or operator shall immediately switch to one of the other oil sampling options (i.e., daily sampling, flow proportional sampling, or sampling from the unit's storage tank) if the sulfur content of a delivery exceeds 0.8 weight percent. The owner or operator shall continue to use one of the other sampling options until all of the oil from the delivery has been combusted, and shall evaluate excess emissions according to paragraph (j)(2)(i) of this section. When all of the fuel from the delivery has been burned, the owner or operator may resume using the as-delivered sampling option.

(iii) A period of monitor downtime begins when a required sample is not taken by its due date. A period of monitor downtime also begins on the date and hour of a required sample, if invalid results are obtained. The period of monitor downtime shall include only unit operating hours, and ends on the date and hour of the next valid sample.

(3) *Ice fog*. Each period during which an exemption provided in §60.332(f) is in effect shall be reported in writing to the Administrator quarterly. For each period the ambient conditions existing during the period, the date and time the air pollution control system was deactivated, and the date and time the air pollution control system was reactivated shall be reported. All quarterly reports shall be postmarked by the 30th day following the end of each calendar quarter.

(4) *Emergency fuel*. Each period during which an exemption provided in §60.332(k) is in effect shall be included in the report required in §60.7(c). For each period, the type, reasons, and duration of the firing of the emergency fuel shall be reported.

(5) All reports required under §60.7(c) shall be postmarked by the 30th day following the end of each 6-month period.

[44 FR 52798, Sept. 10, 1979, as amended at 47 FR 3770, Jan. 27, 1982; 65 FR 61759, Oct. 17, 2000; 69 FR 41360, July 8, 2004; 71 FR 9457, Feb. 24, 2006]

§60.335 Test methods and procedures.

(a) The owner or operator shall conduct the performance tests required in §60.8, using either

(1) EPA Method 20,

(2) ASTM D6522-00 (incorporated by reference, see §60.17), or

(3) EPA Method 7E and either EPA Method 3 or 3A in appendix A to this part, to determine NO_x and diluent concentration.

(4) Sampling traverse points are to be selected following Method 20 or Method 1, (non-particulate procedures) and sampled for equal time intervals. The sampling shall be performed with a traversing single-hole probe or, if feasible, with a stationary multi-hole probe that samples each of the points sequentially. Alternatively, a multi-hole probe designed and documented to sample equal volumes from each hole may be used to sample simultaneously at the required points.

(5) Notwithstanding paragraph (a)(4) of this section, the owner or operator may test at few points than are specified in Method 1 or Method 20 if the following conditions are met:

(i) You may perform a stratification test for NO_x and diluent pursuant to

(A) [Reserved]

(B) The procedures specified in section 6.5.6.1(a) through (e) appendix A to part 75 of this chapter.

(ii) Once the stratification sampling is completed, the owner or operator may use the following alternative sample point selection criteria for the performance test:

(A) If each of the individual traverse point NO_x concentrations, normalized to 15 percent O₂, is within ±10 percent of the mean normalized concentration for all traverse points, then you may use 3 points (located either 16.7, 50.0, and 83.3 percent of the way across the stack or duct, or, for circular stacks or ducts greater than 2.4 meters (7.8 feet) in diameter, at 0.4, 1.2, and 2.0 meters from the wall). The 3 points shall be located along the measurement line that exhibited the highest average normalized NO_x concentration during the stratification test; or

(B) If each of the individual traverse point NO_x concentrations, normalized to 15 percent O₂, is within 5 percent of the mean normalized concentration for all traverse points, then you may sample at a single point, located at least 1 meter from the stack wall or at the stack centroid.

(6) Other acceptable alternative reference methods and procedures are given in paragraph (c) of this section.

(b) The owner or operator shall determine compliance with the applicable nitrogen oxides emission limitation in §60.332 and shall meet the performance test requirements of §60.8 as follows:

(1) For each run of the performance test, the mean nitrogen oxides emission concentration (NO_{x0}) corrected to 15 percent O₂ shall be corrected to ISO standard conditions using the

following equation. Notwithstanding this requirement, use of the ISO correction equation is optional for: Lean premix stationary combustion turbines; units used in association with heat recovery steam generators (HRSG) equipped with duct burners; and units equipped with add-on emission control devices:

$$NO_x = (NO_{x0}) (P_r/P_o)^{0.5} e^{19(1/c - 0.00633)(288^\circ K/T_a)^{1.51}}$$

where:

NO_x = emission concentration of NO_x at 15 percent O_2 and ISO standard ambient conditions, ppm by volume, dry basis,

NO_{x0} = mean observed NO_x concentration, ppm by volume, dry basis, at 15 percent O_2 ,

P_r = reference combustor inlet absolute pressure at 101.3 kilopascals ambient pressure, mm Hg,

P_o = observed combustor inlet absolute pressure at test, mm Hg,

H_o = observed humidity of ambient air, g H_2O /g air,

c = transcendental constant, 2.718, and

T_a = ambient temperature, $^\circ K$.

(2) The 3-run performance test required by §60.8 must be performed within ± 5 percent at 30, 50, 75, and 90-to-100 percent of peak load or at four evenly-spaced load points in the normal operating range of the gas turbine, including the minimum point in the operating range and 90-to-100 percent of peak load, or at the highest achievable load point if 90-to-100 percent of peak load cannot be physically achieved in practice. If the turbine combusts both oil and gas as primary or backup fuels, separate performance testing is required for each fuel. Notwithstanding these requirements, performance testing is not required for any emergency fuel (as defined in §60.331).

(3) For a combined cycle turbine system with supplemental heat (duct burner), the owner or operator may elect to measure the turbine NO_x emissions after the duct burner rather than directly after the turbine. If the owner or operator elects to use this alternative sampling location, the applicable NO_x emission limit in §60.332 for the combustion turbine must still be met.

(4) If water or steam injection is used to control NO_x with no additional post-

combustion NO_x control and the owner or operator chooses to monitor the steam or water to fuel ratio in accordance with §60.334(a), then that monitoring system must be operated concurrently with each EPA Method 20, ASTM D6522-00 (incorporated by reference, see §60.17), or EPA Method 7E run and shall be used to determine the fuel consumption and the steam or water to fuel ratio necessary to comply with the applicable §60.332 NO_x emission limit.

(5) If the owner operator elects to claim an emission allowance for fuel bound nitrogen as described in §60.332, then concurrently with each reference method run, a representative sample of the fuel used shall be collected and analyzed, following the applicable procedures described in §60.335(b)(9). These data shall be used to determine the maximum fuel nitrogen content for which the established water (or steam) to fuel ratio will be valid.

(6) If the owner or operator elects to install a CEMS, the performance evaluation of the CEMS may either be conducted separately (as described in paragraph (b)(7) of this section) or as part of the initial performance test of the affected unit.

(7) If the owner or operator elects to install and certify a NO_x CEMS under §60.334(e), then the initial performance test required under §60.8 may be done in the following alternative manner:

(i) Perform a minimum of 9 reference method runs, with a minimum time per run of 21 minutes, at a single load level, between 90 and 100 percent of peak (or the highest physically achievable) load.

(ii) Use the test data both to demonstrate compliance with the applicable NO_x emission limit under §60.332 and to provide the required reference method data for the RATA of the CEMS described under §60.334(b).

(iii) The requirement to test at three additional load levels is waived.

(8) If the owner or operator elects under §60.334(f) to monitor combustion parameters or parameters indicative of proper operation of NO_x emission controls, the appropriate parameters shall be continuously monitored and recorded during each run of the initial performance test, to establish acceptable operating ranges, for purposes of the parameter monitoring plan for the affected unit, as specified in §60.334(g).

(9) To determine the fuel bound nitrogen content of fuel being fired (if an emission allowance is claimed for fuel bound nitrogen), the owner or operator may use equipment and procedures meeting the requirements of:

(i) For liquid fuels, ASTM D2597-94 (Reapproved 1999), D6366-99, D4629-02, D5762-02 (all of which are incorporated by reference, see §60.17); or

(ii) For gaseous fuels, shall use analytical methods and procedures that are accurate to within 5 percent of the instrument range and are approved by the Administrator.

(10) If the owner or operator is required under §60.334(i)(1) or (3) to periodically determine the sulfur content of the fuel combusted in the turbine, a minimum of three fuel samples shall be collected during the performance test. Analyze the samples for the total sulfur content of the fuel using:

(i) For liquid fuels, ASTM D129-00, D2622-98, D4294-02, D1266-98, D5453-00 or D1552-01 (all of which are incorporated by reference, see §60.17); or

(ii) For gaseous fuels, ASTM D1072-80, 90 (Reapproved 1994); D3246-81, 92, 96; D4468-85 (Reapproved 2000); or D6667-01 (all of which are incorporated by reference, see §60.17). The applicable ranges of some ASTM methods mentioned above are not adequate to measure the levels of sulfur in some fuel gases. Dilution of samples before analysis (with verification of the dilution ratio) may be used, subject to the prior approval of the Administrator.

(11) The fuel analyses required under paragraphs (b)(9) and (b)(10) of this section may be performed by the owner or operator, a service contractor retained by the owner or operator, the fuel vendor, or any other qualified agency.

(c) The owner or operator may use the following as alternatives to the reference methods and procedures specified in this section:

(1) Instead of using the equation in paragraph (b)(1) of this section, manufacturers may develop ambient condition correction factors to adjust the nitrogen oxides emission level measured by the performance test as provided in §60.8 to ISO standard day conditions.

[69 FR 41363, July 8, 2004, as amended at 71 FR 9458, Feb. 24, 2006]

APPENDIX F
40 CFR 63 Subpart YYYY

Subpart YYYY—National Emission Standards for Hazardous Air Pollutants for Stationary Combustion Turbines

Source: 69 FR 10537, Mar. 5, 2004, unless otherwise noted.

What This Subpart Covers

§63.6080 What is the purpose of subpart YYYY?

Subpart YYYY establishes national emission limitations and operating limitations for hazardous air pollutants (HAP) emissions from stationary combustion turbines located at major sources of HAP emissions, and requirements to demonstrate initial and continuous compliance with the emission and operating limitations.

§63.6085 Am I subject to this subpart?

You are subject to this subpart if you own or operate a stationary combustion turbine located at a major source of HAP emissions.

(a) Stationary combustion turbine means all equipment, including but not limited to the turbine, the fuel, air, lubrication and exhaust gas systems, control systems (except emissions control equipment), and any ancillary components and sub-components comprising any simple cycle stationary combustion turbine, any regenerative/recuperative cycle stationary combustion turbine, the combustion turbine portion of any stationary cogeneration cycle combustion system, or the combustion turbine portion of any stationary combined cycle steam/electric generating system. Stationary means that the combustion turbine is not self propelled or intended to be propelled while performing its function, although it may be mounted on a vehicle for portability or transportability. Stationary combustion turbines covered by this subpart include simple cycle stationary combustion turbines, regenerative/recuperative cycle stationary combustion turbines, cogeneration cycle stationary combustion turbines, and combined cycle stationary combustion turbines. Stationary combustion turbines subject to this subpart do not include turbines located at a research or laboratory facility, if research is conducted on the turbine itself and the turbine is not being used to power other applications at the research or laboratory facility.

(b) A major source of HAP emissions is a contiguous site under common control that emits or has the potential to emit any single HAP at a rate of 10 tons (9.07 megagrams) or more per year or any combination of HAP at a rate of 25 tons (22.68 megagrams) or more per year, except that for oil and gas production facilities, a major source of HAP emissions is determined for each surface site.

§63.6090 What parts of my plant does this subpart cover?

This subpart applies to each affected source.

(a) *Affected source.* An affected source is any existing, new, or reconstructed stationary combustion turbine located at a major source of HAP emissions.

(1) *Existing stationary combustion turbine.* A stationary combustion turbine is existing if you commenced construction or reconstruction of the stationary combustion turbine on or before January 14, 2003. A change in ownership of an existing stationary combustion turbine does not make that stationary combustion turbine a new or reconstructed stationary combustion turbine.

(2) *New stationary combustion turbine.* A stationary combustion turbine is new if you commenced construction of the stationary combustion turbine after January 14, 2003.

(3) *Reconstructed stationary combustion turbine.* A stationary combustion turbine is reconstructed if you meet the definition of reconstruction in §63.2 of subpart A of this part and reconstruction is commenced after January 14, 2003.

(b) *Subcategories with limited requirements.*

(1) A new or reconstructed stationary combustion turbine located at a major source which meets either of the following criteria does not have to meet the requirements of this subpart and of subpart A of this part except for the initial notification requirements of §63.6145(d):

(i) The stationary combustion turbine is an emergency stationary combustion turbine; or

(ii) The stationary combustion turbine is located on the North Slope of Alaska.

(2) A stationary combustion turbine which burns landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, or a stationary combustion turbine where gasified municipal solid waste (MSW) is used to generate 10 percent or more of the gross heat input on an annual basis does not have to meet the requirements of this subpart except for:

(i) The initial notification requirements of §63.6145(d); and

(ii) Additional monitoring and reporting requirements as provided in §63.6125(c) and §63.6150.

(3) An existing, new, or reconstructed stationary combustion turbine with a rated peak power output of less than 1.0 megawatt (MW) at International Organization for Standardization (ISO) standard day conditions, which is located at a major source, does not have to meet the requirements of this subpart and of subpart A of this part. This determination applies to the capacities of individual combustion turbines, whether or not an aggregated group of combustion turbines has a common add-on air pollution control device. No initial notification is necessary, even if the unit appears to be subject to other requirements for initial notification. For example, a 0.75 MW emergency turbine would not have to submit an initial notification.

(4) Existing stationary combustion turbines in all subcategories do not have to meet the requirements of this subpart and of subpart A of this part. No initial notification is necessary for any existing stationary combustion turbine, even if a new or reconstructed turbine in the same category would require an initial notification.

(5) Combustion turbine engine test cells/stands do not have to meet the requirements of this subpart but may have to meet the requirements of subpart A of this part if subject to another subpart. No initial notification is necessary, even if the unit appears to be subject to other requirements for initial notification.

§63.6092 Are duct burners and waste heat recovery units covered by subpart YYYY?

No, duct burners and waste heat recovery units are considered steam generating units and are not covered under this subpart. In some cases, it may be difficult to separately monitor emissions from the turbine and duct burner, so sources are allowed to meet the required emission limitations with their duct burners in operation.

§63.6095 When do I have to comply with this subpart?

(a) *Affected sources.* (1) If you start up a new or reconstructed stationary combustion turbine which is a lean premix oil-fired stationary combustion turbine or a diffusion flame oil-fired stationary combustion turbine as defined by this subpart on or before March 5, 2004, you must comply with the emissions limitations and operating limitations in this subpart no later than March 5, 2004.

(2) If you start up a new or reconstructed stationary combustion turbine which is a lean premix oil-fired stationary combustion turbine or a diffusion flame oil-fired stationary combustion turbine as defined by this subpart after March 5, 2004, you must comply with the emissions limitations and operating limitations in this subpart upon startup of your affected source.

(b) *Area sources that become major sources.* If your new or reconstructed stationary combustion turbine is an area source that increases its emissions or its potential to emit such that it becomes a major source of HAP, it must be in compliance with any applicable requirements of this subpart when it becomes a major source.

(c) You must meet the notification requirements in §63.6145 according to the schedule in §63.6145 and in 40 CFR part 63, subpart A.

(d) *Stay of standards for gas-fired subcategories.* If you start up a new or reconstructed stationary combustion turbine that is a lean premix gas-fired stationary combustion turbine or diffusion flame gas-

fired stationary combustion turbine as defined by this subpart, you must comply with the Initial Notification requirements set forth in §63.6145 but need not comply with any other requirement of this subpart until EPA takes final action to require compliance and publishes a document in the Federal Register. [69 FR 10537, Mar. 5, 2004, as amended at 69 FR 51188, Aug. 18, 2004]

Emission and Operating Limitations

§63.6100 What emission and operating limitations must I meet?

For each new or reconstructed stationary combustion turbine which is a lean premix gas-fired stationary combustion turbine, a lean premix oil-fired stationary combustion turbine, a diffusion flame gas-fired stationary combustion turbine, or a diffusion flame oil-fired stationary combustion turbine as defined by this subpart, you must comply with the emission limitations and operating limitations in Table 1 and Table 2 of this subpart.

General Compliance Requirements

§63.6105 What are my general requirements for complying with this subpart?

(a) You must be in compliance with the emission limitations and operating limitations which apply to you at all times except during startup, shutdown, and malfunctions.

(b) If you must comply with emission and operating limitations, you must operate and maintain your stationary combustion turbine, oxidation catalyst emission control device or other air pollution control equipment, and monitoring equipment in a manner consistent with good air pollution control practices for minimizing emissions at all times including during startup, shutdown, and malfunction.

Testing and Initial Compliance Requirements

§63.6110 By what date must I conduct the initial performance tests or other initial compliance demonstrations?

(a) You must conduct the initial performance tests or other initial compliance demonstrations in Table 4 of this subpart that apply to you within 180 calendar days after the compliance date that is specified for your stationary combustion turbine in §63.6095 and according to the provisions in §63.7(a)(2).

(b) An owner or operator is not required to conduct an initial performance test to determine outlet formaldehyde concentration on units for which a performance test has been previously conducted, but the test must meet all of the conditions described in paragraphs (b)(1) through (b)(5) of this section.

(1) The test must have been conducted using the same methods specified in this subpart, and these methods must have been followed correctly.

(2) The test must not be older than 2 years.

(3) The test must be reviewed and accepted by the Administrator.

(4) Either no process or equipment changes must have been made since the test was performed, or the owner or operator must be able to demonstrate that the results of the performance test, with or without adjustments, reliably demonstrate compliance despite process or equipment changes.

(5) The test must be conducted at any load condition within plus or minus 10 percent of 100 percent load.

§63.6115 When must I conduct subsequent performance tests?

Subsequent performance tests must be performed on an annual basis as specified in Table 3 of this subpart.

§63.6120 What performance tests and other procedures must I use?

(a) You must conduct each performance test in Table 3 of this subpart that applies to you.

(b) Each performance test must be conducted according to the requirements of the General Provisions at §63.7(e)(1) and under the specific conditions in Table 2 of this subpart.

(c) Do not conduct performance tests or compliance evaluations during periods of startup, shutdown, or malfunction. Performance tests must be conducted at high load, defined as 100 percent plus or minus 10 percent.

(d) You must conduct three separate test runs for each performance test, and each test run must last at least 1 hour.

(e) If your stationary combustion turbine is not equipped with an oxidation catalyst, you must petition the Administrator for operating limitations that you will monitor to demonstrate compliance with the formaldehyde emission limitation in Table 1. You must measure these operating parameters during the initial performance test and continuously monitor thereafter. Alternatively, you may petition the Administrator for approval of no additional operating limitations. If you submit a petition under this section, you must not conduct the initial performance test until after the petition has been approved or disapproved by the Administrator.

(f) If your stationary combustion turbine is not equipped with an oxidation catalyst and you petition the Administrator for approval of additional operating limitations to demonstrate compliance with the formaldehyde emission limitation in Table 1, your petition must include the following information described in paragraphs (f)(1) through (5) of this section.

(1) Identification of the specific parameters you propose to use as additional operating limitations;

(2) A discussion of the relationship between these parameters and HAP emissions,

identifying how HAP emissions change with changes in these parameters and how limitations on these parameters will serve to limit HAP emissions;

(3) A discussion of how you will establish the upper and/or lower values for these parameters which will establish the limits on these parameters in the operating limitations;

(4) A discussion identifying the methods you will use to measure and the instruments you will use to monitor these parameters, as well as the relative accuracy and precision of these methods and instruments; and

(5) A discussion identifying the frequency and methods for recalibrating the instruments you will use for monitoring these parameters.

(g) If you petition the Administrator for approval of no additional operating limitations, your petition must include the information described in paragraphs (g)(1) through (7) of this section.

(1) Identification of the parameters associated with operation of the stationary combustion turbine and any emission control device which could change intentionally (e.g., operator adjustment, automatic controller adjustment, etc.) or unintentionally (e.g., wear and tear, error, etc.) on a routine basis or over time;

(2) A discussion of the relationship, if any, between changes in the parameters and changes in HAP emissions;

(3) For the parameters which could change in such a way as to increase HAP emissions, a discussion of why establishing limitations on the parameters is not possible;

(4) For the parameters which could change in such a way as to increase HAP emissions, a discussion of why you could not establish upper and/or lower values for the parameters which would establish limits on the parameters as operating limitations;

(5) For the parameters which could change in such a way as to increase HAP emissions, a discussion identifying the methods you could use to measure them and the instruments you could use to monitor them, as well as the relative accuracy and precision of the methods and instruments;

(6) For the parameters, a discussion identifying the frequency and methods for recalibrating the instruments you could use to monitor them; and

(7) A discussion of why, from your point of view, it is infeasible, unreasonable or unnecessary to adopt the parameters as operating limitations.

§63.6125 What are my monitor installation, operation, and maintenance requirements?

(a) If you are operating a stationary combustion turbine that is required to comply with the formaldehyde emission limitation and you use an oxidation catalyst emission control

device, you must monitor on a continuous basis your catalyst inlet temperature in order to comply with the operating limitations in Table 2 and as specified in Table 5 of this subpart.

(b) If you are operating a stationary combustion turbine that is required to comply with the formaldehyde emission limitation and you are not using an oxidation catalyst, you must continuously monitor any parameters specified in your approved petition to the Administrator, in order to comply with the operating limitations in Table 2 and as specified in Table 5 of this subpart.

(c) If you are operating a stationary combustion turbine which fires landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, or a stationary combustion turbine where gasified MSW is used to generate 10 percent or more of the gross heat input on an annual basis, you must monitor and record your fuel usage daily with separate fuel meters to measure the volumetric flow rate of each fuel. In addition, you must operate your turbine in a manner which minimizes HAP emissions.

(d) If you are operating a lean premix gas-fired stationary combustion turbine or a diffusion flame gas-fired stationary combustion turbine as defined by this subpart, and you use any quantity of distillate oil to fire any new or existing stationary combustion turbine which is located at the same major source, you must monitor and record your distillate oil usage daily for all new and existing stationary combustion turbines located at the major source with a non-resettable hour meter to measure the number of hours that distillate oil is fired.

§63.6130 How do I demonstrate initial compliance with the emission and operating limitations?

(a) You must demonstrate initial compliance with each emission and operating limitation that applies to you according to Table 4 of this subpart.

(b) You must submit the Notification of Compliance Status containing results of the initial compliance demonstration according to the requirements in §63.6145(f).

Continuous Compliance Requirements

§63.6135 How do I monitor and collect data to demonstrate continuous compliance?

(a) Except for monitor malfunctions, associated repairs, and required quality assurance or quality control activities (including, as applicable, calibration checks and required zero and span adjustments of the monitoring system), you must conduct all parametric monitoring at all times the stationary combustion turbine is operating.

(b) Do not use data recorded during monitor malfunctions, associated repairs, and required quality assurance or quality control activities

for meeting the requirements of this subpart, including data averages and calculations. You must use all the data collected during all other periods in assessing the performance of the control device or in assessing emissions from the new or reconstructed stationary combustion turbine.

§63.6140 How do I demonstrate continuous compliance with the emission and operating limitations?

(a) You must demonstrate continuous compliance with each emission limitation and operating limitation in Table 1 and Table 2 of this subpart according to methods specified in Table 5 of this subpart.

(b) You must report each instance in which you did not meet each emission limitation or operating limitation. You must also report each instance in which you did not meet the requirements in Table 7 of this subpart that apply to you. These instances are deviations from the emission and operating limitations in this subpart. These deviations must be reported according to the requirements in §63.6150.

(c) Consistent with §§63.6(e) and 63.7(e)(1), deviations that occur during a period of startup, shutdown, and malfunction are not violations if you have operated your stationary combustion turbine in accordance with §63.6(e)(1)(i).

[69 FR 10537, Mar. 5, 2004, as amended at 71 FR 20467, Apr. 20, 2006]

Notifications, Reports, and Records

§63.6145 What notifications must I submit and when?

(a) You must submit all of the notifications in §§63.7(b) and (c), 63.8(e), 63.8(f)(4), and 63.9(b) and (h) that apply to you by the dates specified.

(b) As specified in §63.9(b)(2), if you start up your new or reconstructed stationary combustion turbine before March 5, 2004, you must submit an Initial Notification not later than 120 calendar days after March 5, 2004.

(c) As specified in §63.9(b), if you start up your new or reconstructed stationary combustion turbine on or after March 5, 2004, you must submit an Initial Notification not later than 120 calendar days after you become subject to this subpart.

(d) If you are required to submit an Initial Notification but are otherwise not affected by the emission limitation requirements of this subpart, in accordance with §63.6090(b), your notification must include the information in §63.9(b)(2)(i) through (v) and a statement that your new or reconstructed stationary combustion turbine has no additional emission limitation requirements and must explain the basis of the exclusion (for example, that it operates exclusively as an emergency stationary combustion turbine).

(e) If you are required to conduct an initial performance test, you must submit a notification of intent to conduct an initial performance test at least 60 calendar days before the initial performance test is scheduled to begin as required in §63.7(b)(1).

(f) If you are required to comply with the emission limitation for formaldehyde, you must submit a Notification of Compliance Status according to §63.9(h)(2)(ii). For each performance test required to demonstrate compliance with the emission limitation for formaldehyde, you must submit the Notification of Compliance Status, including the performance test results, before the close of business on the 60th calendar day following the completion of the performance test.

§63.6150 What reports must I submit and when?

(a) Anyone who owns or operates a stationary combustion turbine which must meet the emission limitation for formaldehyde must submit a semiannual compliance report according to Table 6 of this subpart. The semiannual compliance report must contain the information described in paragraphs (a)(1) through (a)(4) of this section. The semiannual compliance report must be submitted by the dates specified in paragraphs (b)(1) through (b)(5) of this section, unless the Administrator has approved a different schedule.

(1) Company name and address.

(2) Statement by a responsible official, with that official's name, title, and signature, certifying the accuracy of the content of the report.

(3) Date of report and beginning and ending dates of the reporting period.

(4) For each deviation from an emission limitation, the compliance report must contain the information in paragraphs (a)(4)(i) through (a)(4)(iii) of this section.

(i) The total operating time of each stationary combustion turbine during the reporting period.

(ii) Information on the number, duration, and cause of deviations (including unknown cause, if applicable), as applicable, and the corrective action taken.

(iii) Information on the number, duration, and cause for monitor downtime incidents (including unknown cause, if applicable, other than downtime associated with zero and span and other daily calibration checks).

(b) Dates of submittal for the semiannual compliance report are provided in (b)(1) through (b)(5) of this section.

(1) The first semiannual compliance report must cover the period beginning on the compliance date specified in §63.6095 and ending on June 30 or December 31, whichever date is the first date following the end of the first calendar half after the compliance date specified in §63.6095.

(2) The first semiannual compliance report must be postmarked or delivered no later than July 31 or January 31, whichever date follows the end of the first calendar half after the compliance date that is specified in §63.6095.

(3) Each subsequent semiannual compliance report must cover the semiannual reporting period from January 1 through June 30 or the semiannual reporting period from July 1 through December 31.

(4) Each subsequent semiannual compliance report must be postmarked or delivered no later than July 31 or January 31, whichever date is the first date following the end of the semiannual reporting period.

(5) For each stationary combustion turbine that is subject to permitting regulations pursuant to 40 CFR part 70 or 71, and if the permitting authority has established the date for submitting annual reports pursuant to 40 CFR 70.6(a)(3)(iii)(A) or 40 CFR 71.6(a)(3)(iii)(A), you may submit the first and subsequent compliance reports according to the dates the permitting authority has established instead of according to the dates in paragraphs (b)(1) through (4) of this section.

(c) If you are operating as a stationary combustion turbine which fires landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, or a stationary combustion turbine where gasified MSW is used to generate 10 percent or more of the gross heat input on an annual basis, you must submit an annual report according to Table 6 of this subpart by the date specified unless the Administrator has approved a different schedule, according to the information described in paragraphs (d)(1) through (5) of this section. You must report the data specified in (c)(1) through (c)(3) of this section.

(1) Fuel flow rate of each fuel and the heating values that were used in your calculations. You must also demonstrate that the percentage of heat input provided by landfill gas, digester gas, or gasified MSW is equivalent to 10 percent or more of the total fuel consumption on an annual basis.

(2) The operating limits provided in your federally enforceable permit, and any deviations from these limits.

(3) Any problems or errors suspected with the meters.

(d) Dates of submittal for the annual report are provided in (d)(1) through (d)(5) of this section.

(1) The first annual report must cover the period beginning on the compliance date specified in §63.6095 and ending on December 31.

(2) The first annual report must be postmarked or delivered no later than January 31.

(3) Each subsequent annual report must cover the annual reporting period from January 1 through December 31.

(4) Each subsequent annual report must be postmarked or delivered no later than January 31.

(5) For each stationary combustion turbine that is subject to permitting regulations pursuant to 40 CFR part 70 or 71, and if the permitting authority has established the date for submitting annual reports pursuant to 40 CFR 70.6(a)(3)(iii)(A) or 40 CFR 71.6(a)(3)(iii)(A), you may submit the first and subsequent compliance reports according to the dates the permitting authority has established instead of according to the dates in paragraphs (d)(1) through (4) of this section.

(c) If you are operating a lean premix gas-fired stationary combustion turbine or a diffusion flame gas-fired stationary combustion turbine as defined by this subpart, and you use any quantity of distillate oil to fire any new or existing stationary combustion turbine which is located at the same major source, you must submit an annual report according to Table 6 of this subpart by the date specified unless the Administrator has approved a different schedule, according to the information described in paragraphs (d)(1) through (5) of this section. You must report the data specified in (e)(1) through (e)(3) of this section.

(1) The number of hours distillate oil was fired by each new or existing stationary combustion turbine during the reporting period.

(2) The operating limits provided in your federally enforceable permit, and any deviations from these limits.

(3) Any problems or errors suspected with the meters.

§63.6155 What records must I keep?

(a) You must keep the records as described in paragraphs (a)(1) through (5).

(1) A copy of each notification and report that you submitted to comply with this subpart, including all documentation supporting any Initial Notification or Notification of Compliance Status that you submitted, according to the requirements in §63.10(b)(2)(xiv).

(2) Records of performance tests and performance evaluations as required in §63.10(b)(2)(viii).

(3) Records of the occurrence and duration of each startup, shutdown, or malfunction as required in §63.10(b)(2)(i).

(4) Records of the occurrence and duration of each malfunction of the air pollution control equipment, if applicable, as required in §63.10(b)(2)(ii).

(5) Records of all maintenance on the air pollution control equipment as required in §63.10(b)(iii).

(b) If you are operating a stationary combustion turbine which fires landfill gas, digester gas or gasified MSW equivalent to 10

percent or more of the gross heat input on an annual basis, or if you are operating a lean premix gas-fired stationary combustion turbine or a diffusion flame gas-fired stationary combustion turbine as defined by this subpart, and you use any quantity of distillate oil to fire any new or existing stationary combustion turbine which is located at the same major source, you must keep the records of your daily fuel usage monitors.

(c) You must keep the records required in Table 5 of this subpart to show continuous compliance with each operating limitation that applies to you.

§63.6160 In what form and how long must I keep my records?

(a) You must maintain all applicable records in such a manner that they can be readily accessed and are suitable for inspection according to §63.10(b)(1).

(b) As specified in §63.10(b)(1), you must keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record.

(c) You must retain your records of the most recent 2 years on site or your records must be accessible on site. Your records of the remaining 3 years may be retained off site.

Other Requirements and Information

§63.6165 What parts of the General Provisions apply to me?

Table 7 of this subpart shows which parts of the General Provisions in §63.1 through 15 apply to you.

§63.6170 Who implements and enforces this subpart?

(a) This subpart is implemented and enforced by the U.S. EPA or a delegated authority such as your State, local, or tribal agency. If the EPA Administrator has delegated authority to your State, local, or tribal agency, then that agency (as well as the U.S. EPA) has the authority to implement and enforce this subpart. You should contact your EPA Regional Office to find out whether this subpart is delegated to your State, local, or tribal agency.

(b) In delegating implementation and enforcement authority of this subpart to a State, local, or tribal agency under section 40 CFR part 63, subpart E, the authorities contained in paragraph (c) of this section are retained by the EPA Administrator and are not transferred to the State, local, or tribal agency.

(c) The authorities that will not be delegated to State, local, or tribal agencies are:

(1) Approval of alternatives to the emission limitations or operating limitations in §63.6100 under §63.6(g).

(2) Approval of major alternatives to test methods under §63.7(c)(2)(ii) and (f) and as defined in §63.90.

(3) Approval of major alternatives to monitoring under §63.8(f) and as defined in §63.90.

(4) Approval of major alternatives to recordkeeping and reporting under §63.10(f) and as defined in §63.90.

(5) Approval of a performance test which was conducted prior to the effective date of the rule to determine outlet formaldehyde concentration, as specified in §63.6110(b).

§63.6175 What definitions apply to this subpart?

Terms used in this subpart are defined in the CAA; in 40 CFR 63.2, the General Provisions of this part; and in this section:

Area source means any stationary source of HAP that is not a major source as defined in this part.

Associated equipment as used in this subpart and as referred to in section 112(n)(4) of the CAA, means equipment associated with an oil or natural gas exploration or production well, and includes all equipment from the well bore to the point of custody transfer, except glycol dehydration units, storage vessels with potential for flash emissions, combustion turbines, and stationary reciprocating internal combustion engines.

CAA means the Clean Air Act (42 U.S.C. 7401 *et seq.*, as amended by Public Law 101-549, 104 Stat. 2399).

Cogeneration cycle stationary combustion turbine means any stationary combustion turbine that recovers heat from the stationary combustion turbine exhaust gases using an exhaust heat exchanger, such as a heat recovery steam generator.

Combined cycle stationary combustion turbine means any stationary combustion turbine that recovers heat from the stationary combustion turbine exhaust gases using an exhaust heat exchanger to generate steam for use in a steam turbine.

Combustion turbine engine test cells/stands means engine test cells/stands, as defined in subpart P of this part, that test stationary combustion turbines.

Compressor station means any permanent combination of compressors that move natural gas at increased pressure from fields, in transmission pipelines, or into storage.

Custody transfer means the transfer of hydrocarbon liquids or natural gas: after processing and/or treatment in the producing operations, or from storage vessels or automatic transfer facilities or other such equipment, including product loading racks, to pipelines or any other forms of transportation. For the purposes of this subpart, the point at which such liquids or natural gas enters a natural gas processing plant is a point of custody transfer.

Deviation means any instance in which an affected source subject to this subpart, or an owner or operator of such a source:

(1) Fails to meet any requirement or obligation established by this subpart, including but not limited to any emission limitation or operating limitation;

(2) Fails to meet any term or condition that is adopted to implement an applicable requirement in this subpart and that is included in the operating permit for any affected source required to obtain such a permit;

(3) Fails to meet any emission limitation or operating limitation in this subpart during malfunction, regardless of whether or not such failure is permitted by this subpart; or

(4) Fails to satisfy the general duty to minimize emissions established by §63.6(e)(1)(i).

Diffusion flame gas-fired stationary combustion turbine means:

(1)(i) Each stationary combustion turbine which is equipped only to fire gas using diffusion flame technology,

(ii) Each stationary combustion turbine which is equipped both to fire gas using diffusion flame technology and to fire oil, during any period when it is firing gas, and

(iii) Each stationary combustion turbine which is equipped both to fire gas using diffusion flame technology and to fire oil, and is located at a major source where all new, reconstructed, and existing stationary combustion turbines fire oil no more than an aggregate total of 1000 hours during the calendar year.

(2) Diffusion flame gas-fired stationary combustion turbines do not include:

(i) Any emergency stationary combustion turbine,

(ii) Any stationary combustion turbine located on the North Slope of Alaska, or

(iii) Any stationary combustion turbine burning landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, or any stationary combustion turbine where gasified MSW is used to generate 10 percent or more of the gross heat input on an annual basis.

Diffusion flame oil-fired stationary combustion turbine means:

(1)(i) Each stationary combustion turbine which is equipped only to fire oil using diffusion flame technology, and

(ii) Each stationary combustion turbine which is equipped both to fire oil using diffusion flame technology and to fire gas, and is located at a major source where all new, reconstructed, and existing stationary combustion turbines fire oil more than an aggregate total of 1000 hours during the calendar year, during any period when it is firing oil.

(2) Diffusion flame oil-fired stationary combustion turbines do not include:

(i) Any emergency stationary combustion turbine, or

(ii) Any stationary combustion turbine located on the North Slope of Alaska.

Diffusion flame technology means a configuration of a stationary combustion turbine where fuel and air are injected at the combustor and are mixed only by diffusion prior to ignition.

Digester gas means any gaseous by-product of wastewater treatment typically formed through the anaerobic decomposition of organic waste materials and composed principally of methane and CO₂.

Distillate oil means any liquid obtained from the distillation of petroleum with a boiling point of approximately 150 to 360 degrees Celsius. One commonly used form is fuel oil number 2.

Emergency stationary combustion turbine means any stationary combustion turbine that operates in an emergency situation. Examples include stationary combustion turbines used to produce power for critical networks or equipment (including power supplied to portions of a facility) when electric power from the local utility is interrupted, or stationary combustion turbines used to pump water in the case of fire or flood, etc. Emergency stationary combustion turbines do not include stationary combustion turbines used as peaking units at electric utilities or stationary combustion turbines at industrial facilities that typically operate at low capacity factors. Emergency stationary combustion turbines may be operated for the purpose of maintenance checks and readiness testing, provided that the tests are required by the manufacturer, the vendor, or the insurance company associated with the turbine. Required testing of such units should be minimized, but there is no time limit on the use of emergency stationary combustion turbines.

Glycol dehydration unit means a device in which a liquid glycol (including, but not limited to, ethylene glycol, diethylene glycol, or triethylene glycol) absorbent directly contacts a natural gas stream and absorbs water in a contact tower or absorption column (absorber). The glycol contacts and absorbs water vapor and other gas stream constituents from the natural gas and becomes "rich" glycol. This glycol is then regenerated in the glycol dehydration unit reboiler. The "lean" glycol is then recycled.

Hazardous air pollutant (HAP) means any air pollutant listed in or pursuant to section 112(b) of the CAA.

ISO standard day conditions means 288 degrees Kelvin (15 °C), 60 percent relative humidity and 101.3 kilopascals pressure.

Landfill gas means a gaseous by-product of the land application of municipal refuse typically formed through the anaerobic decomposition of waste materials and composed principally of methane and CO₂.

Lean premix gas-fired stationary combustion turbine means:

- (1)(i) Each stationary combustion turbine which is equipped only to fire gas using lean premix technology,
 - (ii) Each stationary combustion turbine which is equipped both to fire gas using lean premix technology and to fire oil, during any period when it is firing gas, and
 - (iii) Each stationary combustion turbine which is equipped both to fire gas using lean premix technology and to fire oil, and is located at a major source where all new, reconstructed, and existing stationary combustion turbines fire oil no more than an aggregate total of 1000 hours during the calendar year.
- (2) Lean premix gas-fired stationary combustion turbines do not include:
- (i) Any emergency stationary combustion turbine,
 - (ii) Any stationary combustion turbine located on the North Slope of Alaska, or
 - (iii) Any stationary combustion turbine burning landfill gas or digester gas equivalent to 10 percent or more of the gross heat input on an annual basis, or any stationary combustion turbine where gasified MSW is used to generate 10 percent or more of the gross heat input on an annual basis.

Lean premix oil-fired stationary combustion turbine means:

- (1)(i) Each stationary combustion turbine which is equipped only to fire oil using lean premix technology, and
 - (ii) Each stationary combustion turbine which is equipped both to fire oil using lean premix technology and to fire gas, and is located at a major source where all new, reconstructed, and existing stationary combustion turbines fire oil more than an aggregate total of 1000 hours during the calendar year, during any period when it is firing oil.
- (2) Lean premix oil-fired stationary combustion turbines do not include:
- (i) Any emergency stationary combustion turbine, or
 - (ii) Any stationary combustion turbine located on the North Slope of Alaska.

Lean premix technology means a configuration of a stationary combustion turbine where the air and fuel are thoroughly mixed to form a lean mixture for combustion in the combustor. Mixing may occur before or in the combustion chamber.

Major source, as used in this subpart, shall have the same meaning as in §63.2, except that:

- (1) Emissions from any oil or gas exploration or production well (with its associated equipment (as defined in this section)) and emissions from any pipeline compressor station or pump station shall not be aggregated with emissions from other similar units, to determine whether such emission points or

stations are major sources, even when emission points are in a contiguous area or under common control;

- (2) For oil and gas production facilities, emissions from processes, operations, or equipment that are not part of the same oil and gas production facility, as defined in this section, shall not be aggregated;
- (3) For production field facilities, only HAP emissions from glycol dehydration units, storage vessel with the potential for flash emissions, combustion turbines and reciprocating internal combustion engines shall be aggregated for a major source determination; and
- (4) Emissions from processes, operations, and equipment that are not part of the same natural gas transmission and storage facility, as defined in this section, shall not be aggregated.

Malfunction means any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner which causes or has the potential to cause the emission limitations in this standard to be exceeded. Failures that are caused in part by poor maintenance or careless operation are not malfunctions.

Municipal solid waste as used in this subpart is as defined in §60.1465 of Subpart AAAA of 40 CFR Part 60, New Source Performance Standards for Small Municipal Waste Combustion Units.

Natural gas means a naturally occurring mixture of hydrocarbon and non-hydrocarbon gases found in geologic formations beneath the Earth's surface, of which the principal constituent is methane. May be field or pipeline quality. For the purposes of this subpart, the definition of natural gas includes similarly constituted fuels such as field gas, refinery gas, and syngas.

Natural gas transmission means the pipelines used for the long distance transport of natural gas (excluding processing). Specific equipment used in natural gas transmission includes the land, mains, valves, meters, boosters, regulators, storage vessels, dehydrators, compressors, and their driving units and appurtenances, and equipment used transporting gas from a production plant, delivery point of purchased gas, gathering system, storage area, or other wholesale source of gas to one or more distribution area(s).

Natural gas transmission and storage facility means any grouping of equipment where natural gas is processed, compressed, or stored prior to entering a pipeline to a local distribution company or (if there is no local distribution company) to a final end user. Examples of a facility for this source category are: an underground natural gas storage operation; or a natural gas compressor station that receives natural gas via pipeline, from an

underground natural gas storage operation, or from a natural gas processing plant. The emission points associated with these phases include, but are not limited to, process vents. Processes that may have vents include, but are not limited to, dehydration and compressor station engines. Facility, for the purpose of a major source determination, means natural gas transmission and storage equipment that is located inside the boundaries of an individual surface site (as defined in this section) and is connected by ancillary equipment, such as gas flow lines or power lines. Equipment that is part of a facility will typically be located within close proximity to other equipment located at the same facility. Natural gas transmission and storage equipment or groupings of equipment located on different gas leases, mineral fee tracts, lease tracts, subsurface unit areas, surface fee tracts, or surface lease tracts shall not be considered part of the same facility.

North Slope of Alaska means the area north of the Arctic Circle (latitude 66.5 degrees North).

Oil and gas production facility as used in this subpart means any grouping of equipment where hydrocarbon liquids are processed, upgraded (i.e., remove impurities or other constituents to meet contract specifications), or stored prior to the point of custody transfer; or where natural gas is processed, upgraded, or stored prior to entering the natural gas transmission and storage source category. For purposes of a major source determination, facility (including a building, structure, or installation) means oil and natural gas production and processing equipment that is located within the boundaries of an individual surface site as defined in this section. Equipment that is part of a facility will typically be located within close proximity to other equipment located at the same facility. Pieces of production equipment or groupings of equipment located on different oil and gas leases, mineral fee tracts, lease tracts, subsurface or surface unit areas, surface fee tracts, surface lease tracts, or separate surface sites, whether or not connected by a road, waterway, power line or pipeline, shall not be considered part of the same facility. Examples of facilities in the oil and natural gas production source category include, but are not limited to, well sites, satellite tank batteries, central tank batteries, a compressor station that transports natural gas to a natural gas processing plant, and natural gas processing plants.

Oxidation catalyst emission control device means an emission control device that incorporates catalytic oxidation to reduce CO emissions.

Potential to emit means the maximum capacity of a stationary source to emit a pollutant under its physical and operational design. Any physical or operational limitation on the capacity of the stationary source to emit a pollutant, including air pollution control equipment and restrictions on hours of

operation or on the type or amount of material combusted, stored, or processed, shall be treated as part of its design if the limitation or the effect it would have on emissions is federally enforceable. For oil and natural gas production facilities subject to subpart HH of this part, the potential to emit provisions in §63.760(a) may be used. For natural gas transmission and storage facilities subject to subpart HHH of this part, the maximum annual facility gas throughput for storage facilities may be determined according to §63.1270(a)(1) and the maximum annual throughput for transmission facilities may be determined according to §63.1270(a)(2).

Production field facility means those oil and gas production facilities located prior to the point of custody transfer.

Production well means any hole drilled in the earth from which crude oil, condensate, or field natural gas is extracted.

Regenerative/recuperative cycle stationary combustion turbine means any stationary combustion turbine that recovers heat from the stationary combustion turbine exhaust gases using an exhaust heat exchanger to preheat the combustion air entering the combustion chamber of the stationary combustion turbine.

Research or laboratory facility means any stationary source whose primary purpose is to conduct research and development into new processes and products, where such source is operated under the close supervision of technically trained personnel and is not engaged in the manufacture of products for commercial sale in commerce, except in a *de minimis* matter.

Simple cycle stationary combustion turbine means any stationary combustion turbine that does not recover heat from the stationary combustion turbine exhaust gases.

Stationary combustion turbine means all equipment, including but not limited to the turbine, the fuel, air, lubrication and exhaust gas systems, control systems (except emissions control equipment), and any ancillary components and sub-components comprising any simple cycle stationary combustion turbine, any regenerative/recuperative cycle stationary combustion turbine, the combustion turbine portion of any stationary cogeneration cycle combustion system, or the combustion turbine portion of any stationary combined cycle steam/electric generating system. Stationary means that the combustion turbine is not self

propelled or intended to be propelled while performing its function. Stationary combustion turbines do not include turbines located at a research or laboratory facility, if research is conducted on the turbine itself and the turbine is not being used to power other applications at the research or laboratory facility.

Storage vessel with the potential for flash emissions means any storage vessel that contains a hydrocarbon liquid with a stock tank gas-to-oil ratio equal to or greater than 0.31 cubic meters per liter and an American Petroleum Institute gravity equal to or greater than 40 degrees and an actual annual average hydrocarbon liquid throughput equal to or greater than 79,500 liters per day. Flash emissions occur when dissolved hydrocarbons in the fluid evolve from solution when the fluid pressure is reduced.

Surface site means any combination of one or more graded pad sites, gravel pad sites, foundations, platforms, or the immediate physical location upon which equipment is physically affixed.

[69 FR 10537, Mar. 5, 2004, as amended at 71 FR 20467, Apr. 20, 2006]

Table 1 to Subpart YYYY of Part 63—Emission Limitations

As stated in §63.6100, you must comply with the following emission limitations

For each new or reconstructed stationary combustion turbine described in §63.6100 which is . . .	You must meet the following emission limitations . . .
1. a lean premix gas-fired stationary combustion turbine as defined in this subpart, 2. a lean premix oil-fired stationary combustion turbine as defined in this subpart, 3. a diffusion flame gas-fired stationary combustion turbine as defined in this subpart, or 4. a diffusion flame oil-fired stationary combustion turbine as defined in this subpart.	limit the concentration of formaldehyde to 91 ppbvd or less at 15 percent O ₂ .

Table 2 to Subpart YYYY of Part 63—Operating Limitations

As stated in §§63.6100 and 63.6140, you must comply with the following operating limitations

For . . .	You must . . .
1. each stationary combustion turbine that is required to comply with the emission limitation for formaldehyde and is using an oxidation catalyst	maintain the 4-hour rolling average of the catalyst inlet temperature within the range suggested by the catalyst manufacturer.
2. each stationary combustion turbine that is required to comply with the emission limitation for formaldehyde and is not using an oxidation catalyst	maintain any operating limitations approved by the Administrator.

Table 3 to Subpart YYYY of Part 63—Requirements for Performance Tests and Initial Compliance Demonstrations

As stated in §63.6120, you must comply with the following requirements for performance tests and initial compliance demonstrations

You must . . .	Using . . .	According to the following requirements . . .
a. demonstrate formaldehyde emissions meet the emission limitations specified in Table 1 by a performance test initially and on an annual basis AND	Test Method 320 of 40 CFR part 63, appendix A; ASTM D6348–03 provided that %R as determined in Annex A5 of ASTM D6348–03 is equal or greater than 70% and less than or equal to 130%; or other methods approved by the Administrator	formaldehyde concentration must be corrected to 15 percent O ₂ , dry basis. Results of this test consist of the average of the three 1 hour runs. Test must be conducted within 10 percent of 100 percent load.
b. select the sampling port location and the number of traverse points AND	Method 1 or 1A of 40 CFR part 60, appendix A §63.7(d)(1)(i)	if using an air pollution control device, the sampling site must be located at the outlet of the air pollution control device.
c. determine the O ₂ concentration at the sampling port location AND	Method 3A or 3B of 40 CFR part 60, appendix A	measurements to determine O ₂ concentration must be made at the same time as the performance test.
d. determine the moisture content at the sampling port location for the purposes of correcting the formaldehyde concentration to a dry basis	Method 4 of 40 CFR part 60, appendix A or Test Method 320 of 40 CFR part 63, appendix A, or ASTM D6348–03	measurements to determine moisture content must be made at the same time as the performance test.

Table 4 to Subpart YYYY of Part 63—Initial Compliance With Emission Limitations

As stated in §§63.6110 and 63.6130, you must comply with the following requirements to demonstrate initial compliance with emission limitations

For the . . .	You have demonstrated initial compliance if . . .
emission limitation for formaldehyde.	the average formaldehyde concentration meets the emission limitations specified in Table 1.

Table 5 to Subpart YYYY of Part 63—Continuous Compliance With Operating Limitations

As stated in §§63.6135 and 63.6140, you must comply with the following requirements to demonstrate continuing compliance with operating limitations:

For each stationary combustion turbine complying with the emission limitation for formaldehyde . . .	You must demonstrate continuous compliance by . . .
1. with an oxidation catalyst	continuously monitoring the inlet temperature to the catalyst and maintaining the 4-hour rolling average of the inlet temperature within the range suggested by the catalyst manufacturer.
2. without the use of an oxidation catalyst	continuously monitoring the operating limitations that have been approved in your petition to the Administrator.

Table 6 to Subpart YYYY of Part 63—Requirements for Reports

As stated in §63.6150, you must comply with the following requirements for reports

If you own or operate a . . .	you must . . .	According to the following requirements . . .
1. stationary combustion turbine which must comply with the formaldehyde emission limitation	report your compliance status	semiannually, according to the requirements of §63.6150.
2. stationary combustion turbine which fires landfill gas, digester gas or gasified MSW equivalent to 10 percent or more of the gross heat input on an annual basis	report (1) the fuel flow rate of each fuel and the heating values that were used in your calculations, and you must demonstrate that the percentage of heat input provided by landfill gas, digester gas, or gasified MSW is equivalent to 10 percent or more of the gross heat input on an annual basis, (2) the operating limits provided in your federally enforceable permit, and any deviations from these limits, and (3) any problems or errors suspected with the meters	annually, according to the requirements in §63.6150.
3. a lean premix gas-fired stationary combustion turbine or a diffusion flame gas-fired stationary combustion turbine as defined by this subpart, and you use any quantity of distillate oil to fire any new or existing stationary combustion turbine which is located at the same major source	report (1) the number of hours distillate oil was fired by each new or existing stationary combustion turbine during the reporting period, (2) the operating limits provided in your federally enforceable permit, and any deviations from these limits, and (3) any problems or errors suspected with the meters	annually, according to the requirements in §63.6150.

Table 7 of Subpart YYYY of Part 63—Applicability of General Provisions to Subpart YYYY

You must comply with the applicable General Provisions requirements:

Citation	Subject	Applies to Subpart YYYY	Explanation
§63.1	General applicability of the General Provisions	Yes	Additional terms defined in §63.6175.
§63.2	Definitions	Yes	Additional terms defined in §63.6175.
§63.3	Units and abbreviations	Yes	
§63.4	Prohibited activities	Yes	
§63.5	Construction and reconstruction	Yes	
§63.6(a)	Applicability	Yes	
§63.6(b)(1)-(4)	Compliance dates for new and reconstructed sources	Yes	
§63.6(b)(5)	Notification	Yes	
§63.6(b)(6)	[Reserved]		
§63.6(b)(7)	Compliance dates for new and reconstructed area sources that become major	Yes	
§63.6(c)(1)-(2)	Compliance dates for existing sources	Yes	
§63.6(c)(3)-(4)	[Reserved]		
§63.6(c)(5)	Compliance dates for existing area sources that become major	Yes	
§63.6(d)	[Reserved]		

Citation	Subject	Applies to Subpart YYYY	Explanation
§63.6(e)(1)	Operation and maintenance	Yes	
§63.6(e)(2)	[Reserved]		
§63.6(e)(3)	SSMP	Yes	
§63.6(f)(1)	Applicability of standards except during startup, shutdown, or malfunction (SSM)	Yes	
§63.6(f)(2)	Methods for determining compliance	Yes	
§63.6(f)(3)	Finding of compliance	Yes	
§63.6(g)(1)–(3)	Use of alternative standard	Yes	
§63.6(h)	Opacity and visible emission standards	No	Subpart YYYY does not contain opacity or visible emission standards.
§63.6(i)	Compliance extension procedures and criteria	Yes	
§63.6(j)	Presidential compliance exemption	Yes	
§63.7(a)(1)–(2)	Performance test dates	Yes	Subpart YYYY contains performance test dates at §63.6110.
§63.7(a)(3)	Section 114 authority	Yes	
§63.7(b)(1)	Notification of performance test	Yes	
§63.7(b)(2)	Notification of rescheduling	Yes	
§63.7(c)	Quality assurance/test plan	Yes	
§63.7(d)	Testing facilities	Yes	
§63.7(e)(1)	Conditions for conducting performance tests	Yes	
§63.7(e)(2)	Conduct of performance tests and reduction of data	Yes	Subpart YYYY specifies test methods at §63.6120.
§63.7(e)(3)	Test run duration	Yes	
§63.7(e)(4)	Administrator may require other testing under section 114 of the CAA	Yes	
§63.7(f)	Alternative test method provisions	Yes	
§63.7(g)	Performance test data analysis, recordkeeping, and reporting	Yes	
§63.7(h)	Waiver of tests	Yes	
§63.8(a)(1)	Applicability of monitoring requirements	Yes	Subpart YYYY contains specific requirements for monitoring at §63.6125.
§63.8(a)(2)	Performance specifications	Yes	
§63.8(a)(3)	[Reserved]		
§63.8(a)(4)	Monitoring for control devices	No	
§63.8(b)(1)	Monitoring	Yes	
§63.8(b)(2)–(3)	Multiple effluents and multiple monitoring systems	Yes	
§63.8(c)(1)	Monitoring system operation and maintenance	Yes	
§63.8(c)(1)(i)	Routine and predictable SSM	Yes	
§63.8(c)(1)(ii)	Parts for repair of CMS readily available	Yes	
§63.8(c)(1)(iii)	SSMP for CMS required	Yes	
§63.8(c)(2)–(3)	Monitoring system installation	Yes	
§63.8(c)(4)	Continuous monitoring system (CMS) requirements	Yes	Except that subpart YYYY does not require continuous opacity monitoring systems (COMS).
§63.8(c)(5)	COMS minimum procedures	No	
§63.8(c)(6)–(8)	CMS requirements	Yes	Except that subpart YYYY does not require COMS.
§63.8(d)	CMS quality control	Yes	
§63.8(e)	CMS performance evaluation	Yes	Except for §63.8(e)(5)(ii), which applies to COMS.
§63.8(f)(1)–(5)	Alternative monitoring method	Yes	
§63.8(f)(6)	Alternative to relative accuracy test	Yes	
§63.8(g)	Data reduction	Yes	Except that provisions for COMS are not applicable. Averaging periods for demonstrating compliance are specified at §§63.6135 and 63.6140.
§63.9(a)	Applicability and State delegation of notification requirements	Yes	

Citation	Subject	Applies to Subpart YYYYY	Explanation
§63.9(b)(1) (5)	Initial notifications	Yes	Except that §63.9(b)(3) is reserved.
§63.9(c)	Request for compliance extension	Yes	
§63.9(d)	Notification of special compliance requirements for new sources	Yes	
§63.9(e)	Notification of performance test	Yes	
§63.9(f)	Notification of visible emissions/opacity test	No	Subpart YYYYY does not contain opacity or VE standards.
§63.9(g)(1)	Notification of performance evaluation	Yes	
§63.9(g)(2)	Notification of use of COMS data	No	Subpart YYYYY does not contain opacity or VE standards.
§63.9(g)(3)	Notification that criterion for alternative to relative accuracy test audit (RATA) is exceeded	Yes	If alternative is in use.
§63.9(h)	Notification of compliance status	Yes	Except that notifications for sources not conducting performance tests are due 30 days after completion of performance evaluations. §63.9(h)(4) is reserved.
§63.9(i)	Adjustment of submittal deadlines	Yes	
§63.9(j)	Change in previous information	Yes	
§63.10(a)	Administrative provisions for recordkeeping and reporting	Yes	
§63.10(b)(1)	Record retention	Yes	
§63.10(b)(2)(i)-(iii)	Records related to SSM	Yes	
§63.10(b)(2)(iv)-(v)	Records related to actions during SSM	Yes	
§63.10(b)(2)(vi)-(xi)	CMS records	Yes	
§63.10(b)(2)(xii)	Record when under waiver	Yes	
§63.10(b)(2)(xiii)	Records when using alternative to RATA	Yes	For CO standard if using RATA alternative.
§63.10(b)(2)(xiv)	Records of supporting documentation	Yes	
§63.10(b)(3)	Records of applicability determination	Yes	
§63.10(c)	Additional records for sources using CMS	Yes	Except that §63.10(c)(2)-(4) and (9) are reserved.
§63.10(d)(1)	General reporting requirements	Yes	
§63.10(d)(2)	Report of performance test results	Yes	
§63.10(d)(3)	Reporting opacity or VE observations	No	Subpart YYYYY does not contain opacity or VE standards.
§63.10(d)(4)	Progress reports	Yes	
§63.10(d)(5)	Startup, shutdown, and malfunction reports	No	Subpart YYYYY does not require reporting of startup, shutdowns, or malfunctions.
§63.10(e)(1) and (2)(i)	Additional CMS reports	Yes	
§63.10(e)(2)(ii)	COMS-related report	No	Subpart YYYYY does not require COMS.
§63.10(e)(3)	Excess emissions and parameter exceedances reports	Yes	
§63.10(e)(4)	Reporting COMS data	No	Subpart YYYYY does not require COMS.
§63.10(f)	Waiver for recordkeeping and reporting	Yes	
§63.11	Flares	No	
§63.12	State authority and delegations	Yes	
§63.13	Addresses	Yes	
§63.14	Incorporation by reference	Yes	
§63.15	Availability of information	Yes	

APPENDIX G
40 CFR 63 Subpart DDDDD

Subpart DDDDD—National Emission Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers and Process Heaters

SOURCE: 69 FR 55253, September 13, 2004, unless otherwise noted.

What This Subpart Covers

§63.7480 What is the purpose of this subpart?

This subpart establishes national emission limits and work practice standards for hazardous air pollutants (HAP) emitted from industrial, commercial, and institutional boilers and process heaters. This subpart also establishes requirements to demonstrate initial and continuous compliance with the emission limits and work practice standards.

§63.7485 Am I subject to this subpart?

You are subject to this subpart if you own or operate an industrial, commercial, or institutional boiler or process heater as defined in §63.7575 that is located at, or is part of, a major source of HAP as defined in §63.2 or §63.761 (40 CFR part 63, subpart HH, National Emission Standards for Hazardous Air Pollutants from Oil and Natural Gas Production Facilities), except as specified in §63.7491.

§63.7490 What is the affected source of this subpart?

(a) This subpart applies to new, reconstructed, or existing affected sources as described in paragraphs (a)(1) and (2) of this section.

(1) The affected source of this subpart is the collection of all existing industrial, commercial, and institutional boilers and process heaters within a subcategory located at a major source as defined in §63.7575.

(2) The affected source of this subpart is each new or reconstructed industrial, commercial, or institutional boiler or process heater located at a major source as defined in §63.7575.

(b) A boiler or process heater is new if you commence construction of the boiler or process heater after January 13, 2003, and you meet the applicability criteria at the time you commence construction.

(c) A boiler or process heater is reconstructed if you meet the reconstruction criteria as defined in §63.2, you commence reconstruction after January 13, 2003, and you meet the applicability criteria at the time you commence reconstruction.

(d) A boiler or process heater is existing if it is not new or reconstructed.

§63.7491 Are any boilers or process heaters not subject to this subpart?

The types of boilers and process heaters listed in paragraphs (a) through (o) of this section are not subject to this subpart.

(a) A municipal waste combustor covered by 40 CFR part 60, subpart AAAAA, subpart BBBB, subpart Cb or subpart Eb.

(b) A hospital/medical/infectious waste incinerator covered by 40 CFR part 60, subpart Ce or subpart Ec.

(c) An electric utility steam generating unit that is a fossil fuel-fired combustion unit of more than 25 megawatts that serves a generator that produces electricity for sale. A fossil fuel-fired unit that cogenerates steam and electricity, and supplies more than one-third of its potential electric output capacity, and more than 25 megawatts electrical output to any utility power distribution system for sale is considered an electric utility steam generating unit.

(d) A boiler or process heater required to have a permit under section 3005 of the Solid Waste Disposal Act or covered by 40 CFR part 63, subpart EEE (e.g., hazardous waste boilers).

(e) A commercial and industrial solid waste incineration unit covered by 40 CFR part 60, subpart CCCC or subpart DDDD.

(f) A recovery boiler or furnace covered by 40 CFR part 63, subpart MM.

(g) A boiler or process heater that is used specifically for research and development. This does not include units that only provide heat or steam to a process at a research and development facility.

(h) A hot water heater as defined in this subpart.

(i) A refining kettle covered by 40 CFR part 63, subpart X.

(j) An ethylene cracking furnace covered by 40 CFR part 63, subpart YY.

(k) Blast furnace stoves as described in the EPA document, entitled "National Emission Standards for Hazardous Air Pollutants (NESHAP) for Integrated Iron and Steel Plants—Background Information for Proposed Standards," (EPA-453/R-01-005).

(l) Any boiler and process heater specifically listed as an affected source in another standard(s) under 40 CFR part 63.

(m) Any boiler and process heater specifically listed as an affected source in another standard(s) established under section 129 of the Clean Air Act (CAA).

(n) Temporary boilers as defined in this subpart.

(o) Blast furnace gas fuel-fired boilers and process heaters as defined in this subpart.

§63.7495 When do I have to comply with this subpart?

(a) If you have a new or reconstructed boiler or process heater, you must comply with this subpart by November 12, 2004 or upon startup of your boiler or process heater, whichever is later.

(b) If you have an existing boiler or process heater, you must comply with this subpart no later than September 13, 2007.

(c) If you have an area source that increases its emissions or its potential to emit such that it becomes a major source of HAP, paragraphs (c)(1) and (2) of this section apply to you.

(1) Any new or reconstructed boiler or process heater at the existing facility must be in compliance with this subpart upon startup.

(2) Any existing boiler or process heater at the existing facility must be in compliance with this subpart within 3 years after the facility becomes a major source.

(d) You must meet the notification requirements in §63.7545 according to the schedule in §63.7545 and in subpart A of this part. Some of the notifications must be submitted before you are required to comply with the emission limits and work practice standards in this subpart.

Emission Limits and Work Practice Standards

§63.7499 What are the subcategories of boilers and process heaters?

The subcategories of boilers and process heaters are large solid fuel, limited use solid fuel, small solid fuel, large liquid fuel, limited use liquid fuel, small liquid fuel, large gaseous fuel, limited use gaseous fuel, and small gaseous fuel. Each subcategory is defined in §63.7575.

§63.7500 What emission limits, work practice standards, and operating limits must I meet?

(a) You must meet the requirements in paragraphs (a)(1) and (2) of this section.

(1) You must meet each emission limit and work practice standard in Table 1 to this subpart that applies to your boiler or process heater, except as provided under §63.7507.

(2) You must meet each operating limit in Tables 2 through 4 to this subpart that applies to your boiler or process heater. If you use a control device or combination of control devices not covered in Tables 2 through 4 to this subpart, or you wish to establish and monitor an alternative operating limit and alternative monitoring parameters, you must apply to the United States Environmental Protection Agency (EPA) Administrator for approval of alternative monitoring under §63.8(f).

(b) As provided in §63.6(g), EPA may approve use of an alternative to the work practice standards in this section.

General Compliance Requirements

§63.7505 What are my general requirements for complying with this subpart?

(a) You must be in compliance with the emission limits (including operating limits) and the work practice standards in this subpart at all times, except during periods of startup, shutdown, and malfunction.

(b) You must always operate and maintain your affected source, including air pollution control and monitoring equipment, according to the provisions in §63.6(e)(1)(i).

(c) You can demonstrate compliance with any applicable emission limit using fuel analysis if the emission rate calculated according to §63.7530(d) is less than the applicable emission limit. Otherwise, you must demonstrate compliance using performance testing.

(d) If you demonstrate compliance with any applicable emission limit through performance testing, you must develop a site-specific monitoring plan according to the requirements in paragraphs (d)(1) through (4) of this section. This requirement also applies to you if you petition the EPA Administrator for alternative monitoring parameters under §63.8(f).

(1) For each continuous monitoring system (CMS) required in this section, you must develop and submit to the EPA Administrator for approval a site-specific monitoring plan that addresses paragraphs (d)(1)(i) through (iii) of this section. You must submit this site-specific monitoring plan at least 60 days before your initial performance evaluation of your CMS.

(i) Installation of the CMS sampling probe or other interface at a measurement location relative to each affected process unit such that the measurement is representative of control of the exhaust emissions (e.g., on or downstream of the last control device);

(ii) Performance and equipment specifications for the sample interface, the pollutant concentration or parametric signal analyzer, and the data collection and reduction systems; and

(iii) Performance evaluation procedures and acceptance criteria (e.g., calibrations).

(2) In your site-specific monitoring plan, you must also address paragraphs (d)(2)(i) through (iii) of this section.

(i) Ongoing operation and maintenance procedures in accordance with the general requirements of §63.8(c)(1), (c)(3), and (c)(4)(ii);

(ii) Ongoing data quality assurance procedures in accordance with the general requirements of §63.8(d), and

(iii) Ongoing recordkeeping and reporting procedures in accordance with the general requirements of §63.10(c), (e)(1), and (e)(2)(i).

(3) You must conduct a performance evaluation of each CMS in accordance with your site-specific monitoring plan

(4) You must operate and maintain the CMS in continuous operation according to the site-specific monitoring plan.

(c) If you have an applicable emission limit or work practice standard, you must develop and implement a written startup, shutdown, and malfunction plan (SSMP) according to the provisions in §63.6(e)(3).

§63.7506 Do any boilers or process heaters have limited requirements?

(a) New or reconstructed boilers and process heaters in the large liquid fuel subcategory or the limited use liquid fuel subcategory that

burn only fossil fuels and other gases and do not burn any residual oil are subject to the emission limits and applicable work practice standards in Table 1 to this subpart. You are not required to conduct a performance test to demonstrate compliance with the emission limits. You are not required to set and maintain operating limits to demonstrate continuous compliance with the emission limits. However, you must meet the requirements in paragraphs (a)(1) and (2) of this section and meet the CO work practice standard in Table 1 to this subpart.

(1) To demonstrate initial compliance, you must include a signed statement in the Notification of Compliance Status report required in §63.7545(e) that indicates you burn only liquid fossil fuels other than residual oils, either alone or in combination with gaseous fuels.

(2) To demonstrate continuous compliance with the applicable emission limits, you must also keep records that demonstrate that you burn only liquid fossil fuels other than residual oils, either alone or in combination with gaseous fuels. You must also include a signed statement in each semiannual compliance report required in §63.7550 that indicates you burned only liquid fossil fuels other than residual oils, either alone or in combination with gaseous fuels, during the reporting period.

(b) The affected boilers and process heaters listed in paragraphs (b)(1) through (3) of this section are subject to only the initial notification requirements in §63.9(b) (i.e., they are not subject to the emission limits, work practice standards, performance testing, monitoring, SSMP, site-specific monitoring plans, recordkeeping and reporting requirements of this subpart or any other requirements in subpart A of this part).

(1) Existing large and limited use gaseous fuel units.

(2) Existing large and limited use liquid fuel units.

(3) New or reconstructed small liquid fuel units that burn only gaseous fuels or distillate oil. New or reconstructed small liquid fuel boilers and process heaters that commence burning of any other type of liquid fuel must comply with all applicable requirements of this subpart and subpart A of this part upon startup of burning the other type of liquid fuel.

(c) The affected boilers and process heaters listed in paragraphs (c)(1) through (4) of this section are not subject to the initial notification requirements in §63.9(b) and are not subject to any requirements in this subpart or in subpart A of this part (i.e., they are not subject to the emission limits, work practice standards, performance testing, monitoring, SSM plans, site-specific monitoring plans, recordkeeping and reporting requirements of this subpart, or any other requirements in subpart A of this part).

(1) Existing small solid fuel boilers and process heaters.

(2) Existing small liquid fuel boilers and process heaters.

(3) Existing small gaseous fuel boilers and process heaters.

(4) New or reconstructed small gaseous fuel units.

§63.7507 What are the health-based compliance alternatives for the hydrogen chloride (HCl) and total selected metals (TSM) standards?

(a) As an alternative to the requirement for large solid fuel boilers located at a single facility to demonstrate compliance with the HCl emission limit in Table 1 to this subpart, you may demonstrate eligibility for the health-based compliance alternative for HCl emissions under the procedures prescribed in appendix A to this subpart.

(b) In lieu of complying with the TSM emission standards in Table 1 to this subpart based on the sum of emissions for the eight selected metals, you may demonstrate eligibility for complying with the TSM emission standards in Table 1 based on the sum of emissions for seven selected metals (by excluding manganese emissions from the summation of TSM emissions) under the procedures prescribed in appendix A to this subpart.

Testing, Fuel Analyses, and Initial Compliance Requirements

§63.7510 What are my initial compliance requirements and by what date must I conduct them?

(a) For affected sources that elect to demonstrate compliance with any of the emission limits of this subpart through performance testing, your initial compliance requirements include conducting performance tests according to §63.7520 and Table 5 to this subpart, conducting a fuel analysis for each type of fuel burned in your boiler or process heater according to §63.7521 and Table 6 to this subpart, establishing operating limits according to §63.7530 and Table 7 to this subpart, and conducting CMS performance evaluations according to §63.7525.

(b) For affected sources that elect to demonstrate compliance with the emission limits for HCl, mercury, or TSM through fuel analysis, your initial compliance requirement is to conduct a fuel analysis for each type of fuel burned in your boiler or process heater according to §63.7521 and Table 6 to this subpart and establish operating limits according to §63.7530 and Table 8 to this subpart.

(c) For affected sources that have an applicable work practice standard, your initial compliance requirements depend on the subcategory and rated capacity of your boiler or process heater. If your boiler or process heater is in any of the limited use subcategories or has a heat input capacity less than 100 MMBtu per hour, your initial compliance demonstration is conducting a performance test for carbon monoxide

according to Table 5 to this subpart. If your boiler or process heater is in any of the large subcategories and has a heat input capacity of 100 MMBtu per hour or greater, your initial compliance demonstration is conducting a performance evaluation of your continuous emission monitoring system for carbon monoxide according to §63.7525(a).

(d) For existing affected sources, you must demonstrate initial compliance no later than 180 days after the compliance date that is specified for your source in §63.7495 and according to the applicable provisions in §63.7(a)(2) as cited in Table 10 to this subpart.

(e) If your new or reconstructed affected source commenced construction or reconstruction between January 13, 2003 and November 12, 2004, you must demonstrate initial compliance with either the proposed emission limits and work practice standards or the promulgated emission limits and work practice standards no later than 180 days after November 12, 2004 or within 180 days after startup of the source, whichever is later, according to §63.7(a)(2)(ix).

(f) If your new or reconstructed affected source commenced construction or reconstruction between January 13, 2003, and November 12, 2004, and you chose to comply with the proposed emission limits and work practice standards when demonstrating initial compliance, you must conduct a second compliance demonstration for the promulgated emission limits and work practice standards within 3 years after November 12, 2004 or within 3 years after startup of the affected source, whichever is later.

(g) If your new or reconstructed affected source commences construction or reconstruction after November 12, 2004, you must demonstrate initial compliance with the promulgated emission limits and work practice standards no later than 180 days after startup of the source.

§63.7515 When must I conduct subsequent performance tests or fuel analyses?

(a) You must conduct all applicable performance tests according to §63.7520 on an annual basis, unless you follow the requirements listed in paragraphs (b) through (d) of this section. Annual performance tests must be completed between 10 and 12 months after the previous performance test, unless you follow the requirements listed in paragraphs (b) through (d) of this section.

(b) You can conduct performance tests less often for a given pollutant if your performance tests for the pollutant (particulate matter, HCl, mercury, or TSM) for at least 3 consecutive years show that you comply with the emission limit. In this case, you do not have to conduct a performance test for that pollutant for the next 2 years. You must conduct a performance test during the third year and no more than 36 months after the previous performance test.

(c) If your boiler or process heater continues to meet the emission limit for particulate matter, HCl, mercury, or TSM, you may choose to conduct performance tests for these pollutants every third year, but each such performance test must be conducted no more than 36 months after the previous performance test.

(d) If a performance test shows noncompliance with an emission limit for particulate matter, HCl, mercury, or TSM, you must conduct annual performance tests for that pollutant until all performance tests over a consecutive 3-year period show compliance.

(e) If you have an applicable work practice standard for carbon monoxide and your boiler or process heater is in any of the limited use subcategories or has a heat input capacity less than 100 MMBtu per hour, you must conduct annual performance tests for carbon monoxide according to §63.7520. Each annual performance test must be conducted between 10 and 12 months after the previous performance test.

(f) You must conduct a fuel analysis according to §63.7521 for each type of fuel burned no later than 5 years after the previous fuel analysis for each fuel type. If you burn a new type of fuel, you must conduct a fuel analysis before burning the new type of fuel in your boiler or process heater. You must still meet all applicable continuous compliance requirements in §63.7540.

(g) You must report the results of performance tests and fuel analyses within 60 days after the completion of the performance tests or fuel analyses. This report should also verify that the operating limits for your affected source have not changed or provide documentation of revised operating parameters established according to §63.7530 and Table 7 to this subpart, as applicable. The reports for all subsequent performance tests and fuel analyses should include all applicable information required in §63.7550.

§63.7520 What performance tests and procedures must I use?

(a) You must conduct all performance tests according to §63.7(c), (d), (f), and (h). You must also develop a site-specific test plan according to the requirements in §63.7(c) if you elect to demonstrate compliance through performance testing.

(b) You must conduct each performance test according to the requirements in Table 5 to this subpart.

(c) New or reconstructed boilers or process heaters in one of the liquid fuel subcategories that burn only fossil fuels and other gases and do not burn any residual oil must demonstrate compliance according to §63.7506(a).

(d) You must conduct each performance test under the specific conditions listed in Tables 5 and 7 to this subpart. You must conduct performance tests at the maximum normal operating load while burning the type of fuel or mixture of fuels that have the highest content of chlorine, mercury, and total

selected metals, and you must demonstrate initial compliance and establish your operating limits based on these tests. These requirements could result in the need to conduct more than one performance test.

(e) You may not conduct performance tests during periods of startup, shutdown, or malfunction.

(f) You must conduct three separate test runs for each performance test required in this section, as specified in §63.7(e)(3). Each test run must last at least 1 hour.

(g) To determine compliance with the emission limits, you must use the F-Factor methodology and equations in sections 12.2 and 12.3 of EPA Method 19 of appendix A to part 60 of this chapter to convert the measured particulate matter concentrations, the measured HCl concentrations, the measured TSM concentrations, and the measured mercury concentrations that result from the initial performance test to pounds per million Btu heat input emission rates using F-factors.

§63.7521 What fuel analyses and procedures must I use?

(a) You must conduct fuel analyses according to the procedures in paragraphs (b) through (e) of this section and Table 6 to this subpart, as applicable.

(b) You must develop and submit a site-specific fuel analysis plan to the EPA Administrator for review and approval according to the following procedures and requirements in paragraphs (b)(1) and (2) of this section.

(1) You must submit the fuel analysis plan no later than 60 days before the date that you intend to demonstrate compliance.

(2) You must include the information contained in paragraphs (b)(2)(i) through (vi) of this section in your fuel analysis plan.

(i) The identification of all fuel types anticipated to be burned in each boiler or process heater.

(ii) For each fuel type, the notification of whether you or a fuel supplier will be conducting the fuel analysis.

(iii) For each fuel type, a detailed description of the sample location and specific procedures to be used for collecting and preparing the composite samples if your procedures are different from paragraph (c) or (d) of this section. Samples should be collected at a location that most accurately represents the fuel type, where possible, at a point prior to mixing with other dissimilar fuel types.

(iv) For each fuel type, the analytical methods, with the expected minimum detection levels, to be used for the measurement of selected total metals, chlorine, or mercury.

(v) If you request to use an alternative analytical method other than those required by Table 6 to this subpart, you must also include a detailed description of the methods and procedures that will be used.

(vi) If you will be using fuel analysis from a fuel supplier in lieu of site-specific sampling

and analysis, the fuel supplier must use the analytical methods required by Table 6 to this subpart.

(c) At a minimum, you must obtain three composite fuel samples for each fuel type according to the procedures in paragraph (c)(1) or (2) of this section.

(1) If sampling from a belt (or screw) feeder, collect fuel samples according to paragraphs (c)(1)(i) and (ii) of this section.

(i) Stop the belt and withdraw a 6-inch wide sample from the full cross-section of the stopped belt to obtain a minimum two pounds of sample. Collect all the material (fines and coarse) in the full cross-section. Transfer the sample to a clean plastic bag.

(ii) Each composite sample will consist of a minimum of three samples collected at approximately equal intervals during the testing period.

(2) If sampling from a fuel pile or truck, collect fuel samples according to paragraphs (c)(2)(i) through (iii) of this section.

(i) For each composite sample, select a minimum of five sampling locations uniformly spaced over the surface of the pile.

(ii) At each sampling site, dig into the pile to a depth of 18 inches. Insert a clean flat square shovel into the hole and withdraw a sample, making sure that large pieces do not fall off during sampling.

(iii) Transfer all samples to a clean plastic bag for further processing.

(d) Prepare each composite sample according to the procedures in paragraphs (d)(1) through (7) of this section.

(1) Thoroughly mix and pour the entire composite sample over a clean plastic sheet.

(2) Break sample pieces larger than 3 inches into smaller sizes.

(3) Make a pie shape with the entire composite sample and subdivide it into four equal parts.

(4) Separate one of the quarter samples as the first subset.

(5) If this subset is too large for grinding, repeat the procedure in paragraph (d)(3) of this section with the quarter sample and obtain a one-quarter subset from this sample.

(6) Grind the sample in a mill.

(7) Use the procedure in paragraph (d)(3) of this section to obtain a one-quarter subsample for analysis. If the quarter sample is too large, subdivide it further using the same procedure.

(e) Determine the concentration of pollutants in the fuel (mercury, chlorine, and/or total selected metals) in units of pounds per million Btu of each composite sample for each fuel type according to the procedures in Table 6 to this subpart.

§63.7522 Can I use emission averaging to comply with this subpart?

(a) As an alternative to meeting the requirements of §63.7500, if you have more than one existing large solid fuel boiler located at your facility, you may demonstrate compliance by emission averaging according

to the procedures in this section in a State that does not choose to exclude emission averaging.

(b) For each existing large solid fuel boiler in the averaging group, the emission rate achieved during the initial compliance test for the HAP being averaged must not exceed the emission level that was being achieved on November 12, 2004 or the control technology employed during the initial compliance test must not be less effective for the HAP being averaged than the control technology employed on November 12, 2004.

(c) You may average particulate matter or TSM, HCl, and mercury emissions from existing large solid fuel boilers to demonstrate compliance with the limits in Table 1 to this subpart if you satisfy the requirements in paragraphs (d), (e), and (f) of this section.

(d) The weighted average emissions from the existing large solid fuel boilers participating in the emissions averaging option must be in compliance with the limits in Table 1 to this subpart at all times following the compliance date specified in §63.7495.

(e) You must demonstrate initial compliance according to paragraphs (e)(1) or (2) of this section.

(1) You must use Equation 1 of this section to demonstrate that the particulate matter or TSM, HCl, and mercury emissions from all existing large solid fuel boilers participating in the emissions averaging option do not exceed the emission limits in Table 1 to this subpart.

$$\text{AveWeighted Emissions} = \sum_{i=1}^n (Er \times Hm) \div \sum_{i=1}^n Hm \quad (\text{Eq. 1})$$

Where:

AveWeighted = Average weighted emissions for particulate matter or TSM, HCl, or mercury, in units of pounds per million Btu of heat input.

Er = Emission rate (as calculated according to Table 5 to this subpart) or fuel analysis (as calculated by the applicable equation in §63.7530(d)) for boiler, i, for particulate

matter of TSM, HCl, or mercury, in units of pounds per million Btu of heat input.

Hm = Maximum rated heat input capacity of boiler, i, in units of million Btu per hour.

n = Number of large solid fuel boilers participating in the emissions averaging option.

(2) If you are not capable of monitoring heat input, you can use Equation 2 of this section

as an alternative to using Equation 1 of this section to demonstrate that the particulate matter or TSM, HCl, and mercury emissions from all existing large solid fuel boilers participating in the emissions averaging option do not exceed the emission limits in Table 1 to this subpart.

$$\text{AveWeighted Emissions} = \sum_{i=1}^n (Er \times Sm \times Cf) \div \sum_{i=1}^n Sm \times Cf \quad (\text{Eq. 2})$$

Where:

AveWeighted = Average weighted emission level for PM or TSM, HCl, or mercury, in units of pounds per million Btu of heat input.

Er = Emission rate (as calculated according to Table 5 to this subpart) or fuel analysis (as calculated by the applicable equation in §63.7530(d)) for boiler, i, for particulate matter of TSM, HCl, or mercury, in units of pounds per million Btu of heat input

Sm = Maximum steam generation by boiler, i, in units of pounds.

Cf = Conversion factor, calculated from the most recent compliance test, in units of million Btu of heat input per pounds of stream generated.

(f) You must demonstrate continuous compliance on a 12-month rolling average basis determined at the end of every month (12 times per year) according to paragraphs

(f)(1) and (2). The first 12-month rolling average period begins on the compliance date specified in §63.7495.

(1) For each calendar month, you must use Equation 3 of this section to calculate the 12-month rolling average weighted emission limit using the actual heat capacity for each existing large solid fuel boiler participating in the emissions averaging option.

$$\text{AveWeighted Emissions} = \sum_{i=1}^n (Er \times Hb) \div \sum_{i=1}^n Hb \quad (\text{Eq. 3})$$

Where:

AveWeighted Emissions = 12-month rolling average weighted emission level for particulate matter or TSM, HCl, or mercury, in units of pounds per million Btu of heat input.

Er = Emission rate, calculated during the most recent compliance test, (as calculated according to Table 5 to this subpart) or fuel

analysis (as calculated by the applicable equation in §63.7530(d)) for boiler, i, for particulate matter of TSM, HCl, or mercury, in units of pounds per million Btu of heat input.

Hb = The average heat input for each calendar month of boiler, i, in units of million Btu.

n = Number of large solid fuel boilers participating in the emissions averaging option.

(2) If you are not capable of monitoring the heat input, you can use Equation 4 of this section as an alternative to using Equation 3 of the section to calculate the 12-month rolling average weighted emission limit using the actual steam generation from the large solid fuel boilers participating in the emissions averaging option.

$$\text{AveWeighted Emissions} = \frac{\sum_{i=1}^n (\text{Er} \times \text{Sa} \times \text{Cf})}{\sum_{i=1}^n \text{Sa} \times \text{Cf}} \quad (\text{Eq. 4})$$

Where:

AveWeighted Emissions = 12-month rolling average weighted emission level for PM or TSM, HCl, or mercury, in units of pounds per million Btu of heat input.

Er = Emission rate, calculated during the most recent compliance test, (as calculated according to Table 5 to this subpart) or fuel analysis (as calculated by the applicable equation in §63.7530(d)) for boiler, i, for particulate matter or TSM, HCl, or mercury, in units of pounds per million Btu of heat input.

Sa = Actual steam generation for each calendar month by boiler, i, in units of pounds.

Cf = Conversion factor, as calculated during the most recent compliance test, in units of million Btu of heat input per pounds of stream generated.

(g) You must develop and submit an implementation plan for emission averaging to the applicable regulatory authority for review and approval according to the following procedures and requirements in paragraphs (g)(1) through (4).

(1) You must submit the implementation plan no later than 180 days before the date that the facility intends to demonstrate compliance using the emission averaging option.

(2) You must include the information contained in paragraphs (g)(2)(i) through (vii) of this section in your implementation plan for all emission sources included in an emissions average:

(i) The identification of all existing large solid fuel boilers in the averaging group, including for each either the applicable HAP emission level or the control technology installed on;

(ii) The process parameter (heat input or steam generated) that will be monitored for each averaging group of large solid fuel boilers;

(iii) The specific control technology or pollution prevention measure to be used for each emission source in the averaging group and the date of its installation or application. If the pollution prevention measure reduces or eliminates emissions from multiple sources, the owner or operator must identify each source;

(iv) The test plan for the measurement of particulate matter (or TSM), HCl, or mercury

emissions in accordance with the requirements in §63.7520;

(v) The operating parameters to be monitored for each control system or device and a description of how the operating limits will be determined;

(vi) If you request to monitor an alternative operating parameter pursuant to §63.7525, you must also include:

(A) A description of the parameter(s) to be monitored and an explanation of the criteria used to select the parameter(s); and
(B) A description of the methods and procedures that will be used to demonstrate that the parameter indicates proper operation of the control device; the frequency and content of monitoring, reporting, and recordkeeping requirements; and a demonstration, to the satisfaction of the applicable regulatory authority, that the proposed monitoring frequency is sufficient to represent control device operating conditions; and

(vii) A demonstration that compliance with each of the applicable emission limit(s) will be achieved under representative operating conditions.

(3) Upon receipt, the regulatory authority shall review and approve or disapprove the plan according to the following criteria:

(i) Whether the content of the plan includes all of the information specified in paragraph (g)(2) of this section; and

(ii) Whether the plan presents sufficient information to determine that compliance will be achieved and maintained.

(4) The applicable regulatory authority shall not approve an emission averaging implementation plan containing any of the following provisions:

(i) Any averaging between emissions of differing pollutants or between differing sources; or

(ii) The inclusion of any emission source other than an existing large solid fuel boiler.

§63.7525 What are my monitoring, installation, operation, and maintenance requirements?

(a) If you have an applicable work practice standard for carbon monoxide, and your boiler or process heater is in any of the large subcategories and has a heat input capacity of 100 MMBtu per hour or greater, you must

install, operate, and maintain a continuous emission monitoring system (CEMS) for carbon monoxide according to the procedures in paragraphs (a)(1) through (6) of this section by the compliance date specified in §63.7495.

(1) Each CEMS must be installed, operated, and maintained according to Performance Specification (PS) 4A of 40 CFR part 60, appendix B, and according to the site-specific monitoring plan developed according to §63.7505(d).

(2) You must conduct a performance evaluation of each CEMS according to the requirements in §63.8 and according to PS 4A of 40 CFR part 60, appendix B.

(3) Each CEMS must complete a minimum of one cycle of operation (sampling, analyzing, and data recording) for each successive 15-minute period.

(4) The CEMS data must be reduced as specified in §63.8(g)(2).

(5) You must calculate and record a 30-day rolling average emission rate on a daily basis. A new 30-day rolling average emission rate is calculated as the average of all of the hourly CO emission data for the preceding 30 operating days.

(6) For purposes of calculating data averages, you must not use data recorded during periods of monitoring malfunctions, associated repairs, out-of-control periods, required quality assurance or control activities, or when your boiler or process heater is operating at less than 50 percent of its rated capacity. You must use all the data collected during all other periods in assessing compliance. Any period for which the monitoring system is out of control and data are not available for required calculations constitutes a deviation from the monitoring requirements.

(b) If you have an applicable opacity operating limit, you must install, operate, certify and maintain each continuous opacity monitoring system (COMS) according to the procedures in paragraphs (b)(1) through (7) of this section by the compliance date specified in §63.7495.

(1) Each COMS must be installed, operated, and maintained according to PS 1 of 40 CFR part 60, appendix B.

(2) You must conduct a performance evaluation of each COMS according to the

requirements in §63.8 and according to PS 1 of 40 CFR part 60, appendix B.

(3) As specified in §63.8(c)(4)(i), each COMS must complete a minimum of one cycle of sampling and analyzing for each successive 10-second period and one cycle of data recording for each successive 6-minute period.

(4) The COMS data must be reduced as specified in §63.8(g)(2).

(5) You must include in your site-specific monitoring plan procedures and acceptance criteria for operating and maintaining each COMS according to the requirements in §63.8(d). At a minimum, the monitoring plan must include a daily calibration drift assessment, a quarterly performance audit, and an annual zero alignment audit of each COMS.

(6) You must operate and maintain each COMS according to the requirements in the monitoring plan and the requirements of §63.8(e). Identify periods the COMS is out of control including any periods that the COMS fails to pass a daily calibration drift assessment, a quarterly performance audit, or an annual zero alignment audit.

(7) You must determine and record all the 6-minute averages (and 1-hour block averages as applicable) collected for periods during which the COMS is not out of control.

(c) If you have an operating limit that requires the use of a CMS, you must install, operate, and maintain each continuous parameter monitoring system (CPMS) according to the procedures in paragraphs (c)(1) through (5) of this section by the compliance date specified in §63.7495.

(1) The CPMS must complete a minimum of one cycle of operation for each successive 15-minute period. You must have a minimum of four successive cycles of operation to have a valid hour of data.

(2) Except for monitoring malfunctions, associated repairs, and required quality assurance or control activities (including, as applicable, calibration checks and required zero and span adjustments), you must conduct all monitoring in continuous operation at all times that the unit is operating. A monitoring malfunction is any sudden, infrequent, not reasonably preventable failure of the monitoring to provide valid data. Monitoring failures that are caused in part by poor maintenance or careless operation are not malfunctions.

(3) For purposes of calculating data averages, you must not use data recorded during monitoring malfunctions, associated repairs, out of control periods, or required quality assurance or control activities. You must use all the data collected during all other periods in assessing compliance. Any period for which the monitoring system is out-of-control and data are not available for required calculations constitutes a deviation from the monitoring requirements.

(4) Determine the 3-hour block average of all recorded readings, except as provided in paragraph (c)(3) of this section.

(5) Record the results of each inspection, calibration, and validation check.

(d) If you have an operating limit that requires the use of a flow measurement device, you must meet the requirements in paragraphs (c) and (d)(1) through (4) of this section.

(1) Locate the flow sensor and other necessary equipment in a position that provides a representative flow.

(2) Use a flow sensor with a measurement sensitivity of 2 percent of the flow rate.

(3) Reduce swirling flow or abnormal velocity distributions due to upstream and downstream disturbances.

(4) Conduct a flow sensor calibration check at least semiannually.

(e) If you have an operating limit that requires the use of a pressure measurement device, you must meet the requirements in paragraphs (c) and (e)(1) through (6) of this section.

(1) Locate the pressure sensor(s) in a position that provides a representative measurement of the pressure.

(2) Minimize or eliminate pulsating pressure, vibration, and internal and external corrosion.

(3) Use a gauge with a minimum tolerance of 1.27 centimeters of water or a transducer with a minimum tolerance of 1 percent of the pressure range.

(4) Check pressure tap pluggage daily.

(5) Using a manometer, check gauge calibration quarterly and transducer calibration monthly.

(6) Conduct calibration checks any time the sensor exceeds the manufacturer's specified maximum operating pressure range or install a new pressure sensor.

(f) If you have an operating limit that requires the use of a pH measurement device, you must meet the requirements in paragraphs (c) and (f)(1) through (3) of this section.

(1) Locate the pH sensor in a position that provides a representative measurement of scrubber effluent pH.

(2) Ensure the sample is properly mixed and representative of the fluid to be measured.

(3) Check the pH meter's calibration on at least two points every 8 hours of process operation.

(g) If you have an operating limit that requires the use of equipment to monitor voltage and secondary current (or total power input) of an electrostatic precipitator (ESP), you must use voltage and secondary current monitoring equipment to measure voltage and secondary current to the ESP.

(h) If you have an operating limit that requires the use of equipment to monitor sorbent injection rate (e.g., weigh belt, weigh hopper, or hopper flow measurement device), you must meet the requirements in paragraphs (c) and (h)(1) through (3) of this section.

(1) Locate the device in a position(s) that provides a representative measurement of the total sorbent injection rate.

(2) Install and calibrate the device in accordance with manufacturer's procedures and specifications.

(3) At least annually, calibrate the device in accordance with the manufacturer's procedures and specifications.

(i) If you elect to use a fabric filter bag leak detection system to comply with the requirements of this subpart, you must install, calibrate, maintain, and continuously operate a bag leak detection system as specified in paragraphs (i)(1) through (8) of this section.

(1) You must install and operate a bag leak detection system for each exhaust stack of the fabric filter.

(2) Each bag leak detection system must be installed, operated, calibrated, and maintained in a manner consistent with the manufacturer's written specifications and recommendations and in accordance with the guidance provided in EPA-454/R-98-015, September 1997.

(3) The bag leak detection system must be certified by the manufacturer to be capable of detecting particulate matter emissions at concentrations of 10 milligrams per actual cubic meter or less.

(4) The bag leak detection system sensor must provide output of relative or absolute particulate matter loadings.

(5) The bag leak detection system must be equipped with a device to continuously record the output signal from the sensor.

(6) The bag leak detection system must be equipped with an alarm system that will sound automatically when an increase in relative particulate matter emissions over a preset level is detected. The alarm must be located where it is easily heard by plant operating personnel.

(7) For positive pressure fabric filter systems that do not duct all compartments of cells to a common stack, a bag leak detection system must be installed in each baghouse compartment or cell.

(8) Where multiple bag leak detectors are required, the system's instrumentation and alarm may be shared among detectors.

§63.7530 How do I demonstrate initial compliance with the emission limits and work practice standards?

(a) You must demonstrate initial compliance with each emission limit and work practice standard that applies to you by either conducting initial performance tests and establishing operating limits, as applicable, according to §63.7520, paragraph (c) of this section, and Tables 5 and 7 to this subpart OR conducting initial fuel analyses to determine emission rates and establishing operating limits, as applicable, according to §63.7521, paragraph (d) of this section, and Tables 6 and 8 to this subpart.

(b) New or reconstructed boilers or process heaters in one of the liquid fuel subcategories

that burn only fossil fuels and other gases and do not burn any residual oil must demonstrate compliance according to §63.7506(a).

(c) If you demonstrate compliance through performance testing, you must establish each site-specific operating limit in Tables 2 through 4 to this subpart that applies to you according to the requirements in §63.7520, Table 7 to this subpart, and paragraph (c)(4) of this section, as applicable. You must also conduct fuel analyses according to §63.7521

and establish maximum fuel pollutant input levels according to paragraphs (c)(1) through (3) of this section, as applicable.

(1) You must establish the maximum chlorine fuel input (C_{input}) during the initial performance testing according to the procedures in paragraphs (c)(1)(i) through (iii) of this section.

(i) You must determine the fuel type or fuel mixture that you could burn in your boiler or

process heater that has the highest content of chlorine.

(ii) During the performance testing for HCl, you must determine the fraction of the total heat input for each fuel type burned (Q_i) based on the fuel mixture that has the highest content of chlorine, and the average chlorine concentration of each fuel type burned (C_i).

(iii) You must establish a maximum chlorine input level using Equation 5 of this section.

$$C_{input} = \sum_{i=1}^n [(C_i)(Q_i)] \quad (\text{Eq. 5})$$

Where:

C_{input} = Maximum amount of chlorine entering the boiler or process heater through fuels burned in units of pounds per million Btu.

C_i = Arithmetic average concentration of chlorine in fuel type, i , analyzed according to §63.7521, in units of pounds per million Btu.

Q_i = Fraction of total heat input from fuel type, i , based on the fuel mixture that has the highest content of chlorine. If you do not burn multiple fuel types during the performance

testing, it is not necessary to determine the value of this term. Insert a value of "1" for Q_i .

n = Number of different fuel types burned in your boiler or process heater for the mixture that has the highest content of chlorine.

(2) If you choose to comply with the alternative TSM emission limit instead of the particulate matter emission limit, you must establish the maximum TSM fuel input level (TSM_{input}) during the initial performance testing according to the procedures in paragraphs (c)(2)(i) through (iii) of this section.

(i) You must determine the fuel type or fuel mixture that you could burn in your boiler or process heater that has the highest content of TSM.

(ii) During the performance testing for TSM, you must determine the fraction of total heat input from each fuel burned (Q_i) based on the fuel mixture that has the highest content of total selected metals, and the average TSM concentration of each fuel type burned (M_i).

(iii) You must establish a baseline TSM input level using Equation 6 of this section.

$$TSM_{input} = \sum_{i=1}^n [(M_i)(Q_i)] \quad (\text{Eq. 6})$$

Where:

TSM_{input} = Maximum amount of TSM entering the boiler or process heater through fuels burned in units of pounds per million Btu.

M_i = Arithmetic average concentration of TSM in fuel type, i , analyzed according to §63.7521, in units of pounds per million Btu.

Q_i = Fraction of total heat input from based fuel type, i , based on the fuel mixture that has the highest content of TSM. If you do not burn multiple fuel types during the

performance test, it is not necessary to determine the value of this term. Insert a value of "1" for Q_i .

n = Number of different fuel types burned in your boiler or process heater for the mixture that has the highest content of TSM.

(3) You must establish the maximum mercury fuel input level ($Mercury_{input}$) during the initial performance testing using the procedures in paragraphs (c)(3)(i) through (iii) of this section.

(i) You must determine the fuel type or fuel mixture that you could burn in your boiler or process heater that has the highest content of mercury.

(ii) During the compliance demonstration for mercury, you must determine the fraction of total heat input for each fuel burned (Q_i) based on the fuel mixture that has the highest content of mercury, and the average mercury concentration of each fuel type burned (HG_i).

(iii) You must establish a maximum mercury input level using Equation 7 of this section.

$$Mercury_{input} = \sum_{i=1}^n [(HG_i)(Q_i)] \quad (\text{Eq. 7})$$

Where:

$Mercury_{input}$ = Maximum amount of mercury entering the boiler or process heater through fuels burned in units of pounds per million Btu.

HG_i = Arithmetic average concentration of mercury in fuel type, i , analyzed according to §63.7521, in units of pounds per million Btu.

Q_i = Fraction of total heat input from fuel type, i , based on the fuel mixture that has the highest mercury content. If you do not burn multiple fuel types during the performance test, it is not necessary to determine the value of this term. Insert a value of "1" for Q_i .

n = Number of different fuel types burned in your boiler or process heater for the mixture that has the highest content of mercury.

(4) You must establish parameter operating limits according to paragraphs (c)(4)(i) through (iv) of this section.

(i) For a wet scrubber, you must establish the minimum scrubber effluent pH, liquid flowrate, and pressure drop as defined in §63.7575, as your operating limits during the three-run performance test. If you use a wet scrubber and you conduct separate performance tests for particulate matter, HCl, and mercury emissions, you must establish one set of minimum scrubber effluent pH, liquid flowrate, and pressure drop operating limits. The minimum scrubber effluent pH operating limit must be established during the HCl performance test. If you conduct multiple performance tests, you must set the

minimum liquid flowrate and pressure drop operating limits at the highest minimum values established during the performance tests.

(ii) For an electrostatic precipitator, you must establish the minimum voltage and secondary current (or total power input), as defined in §63.7575, as your operating limits during the three-run performance test.

(iii) For a dry scrubber, you must establish the minimum sorbent injection rate, as defined in §63.7575, as your operating limit during the three-run performance test.

(iv) The operating limit for boilers or process heaters with fabric filters that choose to demonstrate continuous compliance through bag leak detection systems is that a bag leak

detection system be installed according to the requirements in §63.7525, and that each fabric filter must be operated such that the bag leak detection system alarm does not sound more than 5 percent of the operating time during a 6-month period.

(d) If you elect to demonstrate compliance with an applicable emission limit through fuel

Where:

P_{90} = 90th percentile confidence level pollutant concentration, in pounds per million Btu.

mean = Arithmetic average of the fuel pollutant concentration in the fuel samples analyzed according to §63.7521, in units of pounds per million Btu.

analysis, you must conduct fuel analyses according to §63.7521 and follow the procedures in paragraphs (d)(1) through (5) of this section.

(1) If you burn more than one fuel type, you must determine the fuel mixture you could burn in your boiler or process heater that would result in the maximum emission rates

$$P_{90} = \text{mean} + (SD \times t) \quad (\text{Eq. 8})$$

SD = Standard deviation of the pollutant concentration in the fuel samples analyzed according to §63.7521, in units of pounds per million Btu.

t = t distribution critical value for 90th percentile (0.1) probability for the appropriate degrees of freedom (number of samples minus

of the pollutants that you elect to demonstrate compliance through fuel analysis.

(2) You must determine the 90th percentile confidence level fuel pollutant concentration of the composite samples analyzed for each fuel type using the one-sided z-statistic test described in Equation 8 of this section.

one) as obtained from a Distribution Critical Value Table.

(3) To demonstrate compliance with the applicable emission limit for HCl, the HCl emission rate that you calculate for your boiler or process heater using Equation 9 of this section must be less than the applicable emission limit for HCl.

$$\text{HCl} = \sum_{i=1}^n [(C_{i90})(Q_i)(1.028)] \quad (\text{Eq. 9})$$

Where:

HCl = HCl emission rate from the boiler or process heater in units of pounds per million Btu.

C_{i90} = 90th percentile confidence level concentration of chlorine in fuel type, i, in units of pounds per million Btu as calculated according to Equation 8 of this section.

Q_i = Fraction of total heat input from fuel type, i, based on the fuel mixture that has the highest content of chlorine. If you do not burn multiple fuel types, it is not necessary to determine the value of this term. Insert a value of "1" for Q_i .

n = Number of different fuel types burned in your boiler or process heater for the mixture that has the highest content of chlorine.

1.028 = Molecular weight ratio of HCl to chlorine.

(4) To demonstrate compliance with the applicable emission limit for TSM, the TSM emission rate that you calculate for your boiler or process heater using Equation 10 of this section must be less than the applicable emission limit for TSM.

$$\text{TSM} = \sum_{i=1}^n [(M_{i90})(Q_i)] \quad (\text{Eq. 10})$$

Where:

TSM = TSM emission rate from the boiler or process heater in units of pounds per million Btu.

M_{i90} = 90th percentile confidence level concentration of TSM in fuel, i, in units of pounds per million Btu as calculated according to Equation 8 of this section.

Q_i = Fraction of total heat input from fuel type, i, based on the fuel mixture that has the highest content of total selected metals. If you do not burn multiple fuel types, it is not necessary to determine the value of this term. Insert a value of "1" for Q_i .

n = Number of different fuel types burned in your boiler or process heater for the

mixture that has the highest content of TSM.

(5) To demonstrate compliance with the applicable emission limit for mercury, the mercury emission rate that you calculate for your boiler or process heater using Equation 11 of this section must be less than the applicable emission limit for mercury.

$$\text{Mercury} = \sum_{i=1}^n [(HG_{i90})(Q_i)] \quad (\text{Eq. 11})$$

Where:

Mercury = Mercury emission rate from the boiler or process heater in units of pounds per million Btu.

HG_{i90} = 90th percentile confidence level concentration of mercury in fuel, i, in units of pounds per million Btu as calculated according to Equation 8 of this section.

Q_i = Fraction of total heat input from fuel type, i, based on the fuel mixture that has the highest mercury content. If you do not burn multiple fuel types, it is not necessary to determine the value of this term. Insert a value of "1" for Q_i .

n = Number of different fuel types burned in your boiler or process heater for the mixture that has the highest mercury content.

(e) You must submit the Notification of Compliance Status containing the results of the initial compliance demonstration according to the requirements in §63.7545(e).

Continuous Compliance Requirements §63.7535 How do I monitor and collect data to demonstrate continuous compliance?

(a) You must monitor and collect data according to this section and the site-specific monitoring plan required by §63.7505(d).

(b) Except for monitor malfunctions, associated repairs, and required quality assurance or control activities (including, as applicable, calibration checks and required zero and span adjustments), you must monitor continuously (or collect data at all required

intervals) at all times that the affected source is operating.

(c) You may not use data recorded during monitoring malfunctions, associated repairs, or required quality assurance or control activities in data averages and calculations used to report emission or operating levels. You must use all the data collected during all other periods in assessing the operation of the control device and associated control system. Boilers and process heaters that have an applicable carbon monoxide work practice standard and are required to install and operate a CEMS, may not use data recorded during periods when the boiler or process heater is operating at less than 50 percent of its rated capacity.

§63.7540 How do I demonstrate continuous compliance with the emission limits and work practice standards?

(a) You must demonstrate continuous compliance with each emission limit, operating limit, and work practice standard in Tables 1 through 4 to this subpart that applies to you according to the methods specified in Table 8 to this subpart and paragraphs (a)(1) through (10) of this section.

(1) Following the date on which the initial performance test is completed or is required to be completed under §§63.7 and 63.7510, whichever date comes first, you must not operate above any of the applicable maximum operating limits or below any of the applicable minimum operating limits listed in Tables 2 through 4 to this subpart at all times except during periods of startup, shutdown and malfunction. Operating limits do not apply during performance tests. Operation above the established maximum or below the established minimum operating limits shall constitute a deviation of established operating limits.

(2) You must keep records of the type and amount of all fuels burned in each boiler or process heater during the reporting period to demonstrate that all fuel types and mixtures of fuels burned would either result in lower emissions of TSM, HCl, and mercury, than the applicable emission limit for each pollutant (if you demonstrate compliance through fuel analysis), or result in lower fuel input of TSM, chlorine, and mercury than the maximum values calculated during the last performance tests (if you demonstrate compliance through performance testing).

(3) If you demonstrate compliance with an applicable HCl emission limit through fuel analysis and you plan to burn a new type of fuel, you must recalculate the HCl emission rate using Equation 9 of §63.7530 according to paragraphs (a)(3)(i) through (iii) of this section.

(i) You must determine the chlorine concentration for any new fuel type in units of pounds per million Btu, based on supplier data or your own fuel analysis, according to the provisions in your site-specific fuel analysis plan developed according to §63.7521(b).

(ii) You must determine the new mixture of fuels that will have the highest content of chlorine.

(iii) Recalculate the HCl emission rate from your boiler or process heater under these new conditions using Equation 9 of §63.7530. The recalculated HCl emission rate must be less than the applicable emission limit.

(4) If you demonstrate compliance with an applicable HCl emission limit through performance testing and you plan to burn a new type of fuel type or a new mixture of fuels, you must recalculate the maximum chlorine input using Equation 5 of §63.7530. If the results of recalculating the maximum chlorine input using Equation 5 of §63.7530 are higher than the maximum chlorine input

level established during the previous performance test, then you must conduct a new performance test within 60 days of burning the new fuel type or fuel mixture according to the procedures in §63.7520 to demonstrate that the HCl emissions do not exceed the emission limit. You must also establish new operating limits based on this performance test according to the procedures in §63.7530(c).

(5) If you demonstrate compliance with an applicable TSM emission limit through fuel analysis, and you plan to burn a new type of fuel, you must recalculate the TSM emission rate using Equation 10 of §63.7530 according to the procedures specified in paragraphs (a)(5)(i) through (iii) of this section.

(i) You must determine the TSM concentration for any new fuel type in units of pounds per million Btu, based on supplier data or your own fuel analysis, according to the provisions in your site-specific fuel analysis plan developed according to §63.7521(b).

(ii) You must determine the new mixture of fuels that will have the highest content of TSM.

(iii) Recalculate the TSM emission rate from your boiler or process heater under these new conditions using Equation 10 of §63.7530. The recalculated TSM emission rate must be less than the applicable emission limit.

(6) If you demonstrate compliance with an applicable TSM emission limit through performance testing, and you plan to burn a new type of fuel or a new mixture of fuels, you must recalculate the maximum TSM input using Equation 6 of §63.7530. If the results of recalculating the maximum total selected metals input using Equation 6 of §63.7530 are higher than the maximum TSM input level established during the previous performance test, then you must conduct a new performance test within 60 days of burning the new fuel type or fuel mixture according to the procedures in §63.7520 to demonstrate that the TSM emissions do not exceed the emission limit. You must also establish new operating limits based on this performance test according to the procedures in §63.7530(c).

(7) If you demonstrate compliance with an applicable mercury emission limit through fuel analysis, and you plan to burn a new type of fuel, you must recalculate the mercury emission rate using Equation 11 of §63.7530 according to the procedures specified in paragraphs (a)(7)(i) through (iii) of this section.

(i) You must determine the mercury concentration for any new fuel type in units of pounds per million Btu, based on supplier data or your own fuel analysis, according to the provisions in your site-specific fuel analysis plan developed according to §63.7521(b).

(ii) You must determine the new mixture of fuels that will have the highest content of mercury.

(iii) Recalculate the mercury emission rate from your boiler or process heater under these new conditions using Equation 11 of §63.7530. The recalculated mercury emission rate must be less than the applicable emission limit.

(8) If you demonstrate compliance with an applicable mercury emission limit through performance testing, and you plan to burn a new type of fuel or a new mixture of fuels, you must recalculate the maximum mercury input using Equation 7 of §63.7530. If the results of recalculating the maximum mercury input using Equation 7 of §63.7530 are higher than the maximum mercury input level established during the previous performance test, then you must conduct a new performance test within 60 days of burning the new fuel type or fuel mixture according to the procedures in §63.7520 to demonstrate that the mercury emissions do not exceed the emission limit. You must also establish new operating limits based on this performance test according to the procedures in §63.7530(c).

(9) If your unit is controlled with a fabric filter, and you demonstrate continuous compliance using a bag leak detection system, you must initiate corrective action within 1 hour of a bag leak detection system alarm and complete corrective actions according to your SSMP, and operate and maintain the fabric filter system such that the alarm does not sound more than 5 percent of the operating time during a 6-month period. You must also keep records of the date, time, and duration of each alarm, the time corrective action was initiated and completed, and a brief description of the cause of the alarm and the corrective action taken. You must also record the percent of the operating time during each 6-month period that the alarm sounds. In calculating this operating time percentage, if inspection of the fabric filter demonstrates that no corrective action is required, no alarm time is counted. If corrective action is required, each alarm shall be counted as a minimum of 1 hour. If you take longer than 1 hour to initiate corrective action, the alarm time shall be counted as the actual amount of time taken to initiate corrective action.

(10) If you have an applicable work practice standard for carbon monoxide, and you are required to install a CEMS according to §63.7525(a), then you must meet the requirements in paragraphs (a)(10)(i) through (iii) of this section.

(i) You must continuously monitor carbon monoxide according to §§63.7525(a) and 63.7535.

(ii) Maintain a carbon monoxide emission level below your applicable carbon monoxide work practice standard in Table 1 to this subpart at all times except during periods of startup, shutdown, malfunction, and when your boiler or process heater is operating at less than 50 percent of rated capacity.

(iii) Keep records of carbon monoxide levels according to §63.7555(b).

(b) You must report each instance in which you did not meet each emission limit, operating limit, and work practice standard in Tables 1 through 4 to this subpart that apply to you. You must also report each instance during a startup, shutdown, or malfunction when you did not meet each applicable emission limit, operating limit, and work practice standard. These instances are deviations from the emission limits and work practice standards in this subpart. These deviations must be reported according to the requirements in §63.7550.

(c) During periods of startup, shutdown, and malfunction, you must operate in accordance with the SSMP as required in §63.7505(e).

(d) Consistent with §§63.6(e) and 63.7(e)(1), deviations that occur during a period of startup, shutdown, or malfunction are not violations if you demonstrate to the EPA Administrator's satisfaction that you were operating in accordance with your SSMP. The EPA Administrator will determine whether deviations that occur during a period of startup, shutdown, or malfunction are violations, according to the provisions in §63.6(e).

§63.7541 How do I demonstrate continuous compliance under the emission averaging provision?

(a) Following the compliance date, the owner or operator must demonstrate compliance with this subpart on a continuous basis by meeting the requirements of paragraphs (a)(1) through (4) of this section.

(1) For each calendar month, demonstrate compliance with the average weighted emissions limit for the existing large solid fuel boilers participating in the emissions averaging option as determined in §63.7522(f) and (g);

(2) For each existing solid fuel boiler participating in the emissions averaging option that is equipped with a dry control system, maintain opacity at or below the applicable limit;

(3) For each existing solid fuel boiler participating in the emissions averaging option that is equipped with a wet scrubber, maintain the 3-hour average parameter values at or below the operating limits established during the most recent performance test; and

(4) For each existing solid fuel boiler participating in the emissions averaging option that has an approved alternative operating plan, maintain the 3-hour average parameter values at or below the operating limits established in the most recent performance test.

(b) Any instance where the owner or operator fails to comply with the continuous monitoring requirements in paragraphs (a)(1) through (4) of this section, except during periods of startup, shutdown, and malfunction, is a deviation.

Notification, Reports, and Records

§63.7545 What notifications must I submit and when?

(a) You must submit all of the notifications in §§63.7(b) and (c), 63.8 (c), (f)(4) and (6), and 63.9 (b) through (h) that apply to you by the dates specified.

(b) As specified in §63.9(b)(2), if you startup your affected source before November 12, 2004, you must submit an Initial Notification not later than 120 days after November 12, 2004. The Initial Notification must include the information required in paragraphs (b)(1) and (2) of this section, as applicable.

(1) If your affected source has an annual capacity factor of greater than 10 percent, your Initial Notification must include the information required by §63.9(b)(2).

(2) If your affected source has a federally enforceable permit that limits the annual capacity factor to less than or equal to 10 percent such that the unit is in one of the limited use subcategories (the limited use solid fuel subcategory, the limited use liquid fuel subcategory, or the limited use gaseous fuel subcategory), your Initial Notification must include the information required by §63.9(b)(2) and also a signed statement indicating your affected source has a federally enforceable permit that limits the annual capacity factor to less than or equal to 10 percent.

(c) As specified in §63.9(b)(4) and (b)(5), if you startup your new or reconstructed affected source on or after November 12, 2004, you must submit an Initial Notification not later than 15 days after the actual date of startup of the affected source.

(d) If you are required to conduct a performance test you must submit a Notification of Intent to conduct a performance test at least 30 days before the performance test is scheduled to begin.

(e) If you are required to conduct an initial compliance demonstration as specified in §63.7530(a), you must submit a Notification of Compliance Status according to §63.9(h)(2)(ii). For each initial compliance demonstration, you must submit the Notification of Compliance Status, including all performance test results and fuel analyses, before the close of business on the 60th day following the completion of the performance test and/or other initial compliance demonstrations according to §63.10(d)(2). The Notification of Compliance Status report must contain all the information specified in paragraphs (c)(1) through (9), as applicable.

(1) A description of the affected source(s) including identification of which subcategory the source is in, the capacity of the source, a description of the add-on controls used on the source description of the fuel(s) burned, and justification for the fuel(s) burned during the performance test.

(2) Summary of the results of all performance tests, fuel analyses, and calculations conducted to demonstrate initial compliance including all established operating limits.

(3) Identification of whether you are complying with the particulate matter emission limit or the alternative total selected metals emission limit.

(4) Identification of whether you plan to demonstrate compliance with each applicable emission limit through performance testing or fuel analysis.

(5) Identification of whether you plan to demonstrate compliance by emissions averaging.

(6) A signed certification that you have met all applicable emission limits and work practice standards.

(7) A summary of the carbon monoxide emissions monitoring data and the maximum carbon monoxide emission levels recorded during the performance test to show that you have met any applicable work practice standard in Table 1 to this subpart.

(8) If your new or reconstructed boiler or process heater is in one of the liquid fuel subcategories and burns only liquid fossil fuels other than residual oil either alone or in combination with gaseous fuels, you must submit a signed statement certifying this in your Notification of Compliance Status report.

(9) If you had a deviation from any emission limit or work practice standard, you must also submit a description of the deviation, the duration of the deviation, and the corrective action taken in the Notification of Compliance Status report.

§63.7550 What reports must I submit and when?

(a) You must submit each report in Table 9 to this subpart that applies to you.

(b) Unless the EPA Administrator has approved a different schedule for submission of reports under §63.10(a), you must submit each report by the date in Table 9 to this subpart and according to the requirements in paragraphs (b)(1) through (5) of this section.

(1) The first compliance report must cover the period beginning on the compliance date that is specified for your affected source in §63.7495 and ending on June 30 or December 31, whichever date is the first date that occurs at least 180 days after the compliance date that is specified for your source in §63.7495.

(2) The first compliance report must be postmarked or delivered no later than July 31 or January 31, whichever date is the first date following the end of the first calendar half after the compliance date that is specified for your source in §63.7495.

(3) Each subsequent compliance report must cover the semiannual reporting period from January 1 through June 30 or the semiannual reporting period from July 1 through December 31.

(4) Each subsequent compliance report must be postmarked or delivered no later than July 31 or January 31, whichever date is the first date following the end of the semiannual reporting period.

(5) For each affected source that is subject to permitting regulations pursuant to 40 CFR part 70 or 40 CFR part 71, and if the permitting authority has established dates for submitting semiannual reports pursuant to 40 CFR 70.6(a)(3)(iii)(A) or 40 CFR 71.6(a)(3)(iii)(A), you may submit the first and subsequent compliance reports according to the dates the permitting authority has established instead of according to the dates in paragraphs (b)(1) through (4) of this section.

(c) The compliance report must contain the information required in paragraphs (c)(1) through (11) of this section.

(1) Company name and address.

(2) Statement by a responsible official with that official's name, title, and signature, certifying the truth, accuracy, and completeness of the content of the report.

(3) Date of report and beginning and ending dates of the reporting period.

(4) The total fuel use by each affected source subject to an emission limit, for each calendar month within the semiannual reporting period, including, but not limited to, a description of the fuel and the total fuel usage amount with units of measure.

(5) A summary of the results of the annual performance tests and documentation of any operating limits that were reestablished during this test, if applicable.

(6) A signed statement indicating that you burned no new types of fuel. Or, if you did burn a new type of fuel, you must submit the calculation of chlorine input, using Equation 5 of §63.7530, that demonstrates that your source is still within its maximum chlorine input level established during the previous performance testing (for sources that demonstrate compliance through performance testing) or you must submit the calculation of HCl emission rate using Equation 9 of §63.7530 that demonstrates that your source is still meeting the emission limit for HCl emissions (for boilers or process heaters that demonstrate compliance through fuel analysis). If you burned a new type of fuel, you must submit the calculation of TSM input, using Equation 6 of §63.7530, that demonstrates that your source is still within its maximum TSM input level established during the previous performance testing (for sources that demonstrate compliance through performance testing), or you must submit the calculation of TSM emission rate using Equation 10 of §63.7530 that demonstrates that your source is still meeting the emission limit for TSM emissions (for boilers or process heaters that demonstrate compliance through fuel analysis). If you burned a new type of fuel, you must submit the calculation of mercury input, using Equation 7 of §63.7530, that demonstrates that your source is still within its maximum mercury input level established during the previous performance testing (for sources that demonstrate compliance through performance testing), or you must submit the calculation of mercury emission rate using Equation 11 of §63.7530 that demonstrates that your source is

still meeting the emission limit for mercury emissions (for boilers or process heaters that demonstrate compliance through fuel analysis).

(7) If you wish to burn a new type of fuel and you can not demonstrate compliance with the maximum chlorine input operating limit using Equation 5 of §63.7530, the maximum TSM input operating limit using Equation 6 of §63.7530, or the maximum mercury input operating limit using Equation 7 of §63.7530, you must include in the compliance report a statement indicating the intent to conduct a new performance test within 60 days of starting to burn the new fuel.

(8) The hours of operation for each boiler and process heater that is subject to an emission limit for each calendar month within the semiannual reporting period. This requirement applies only to limited use boilers and process heaters.

(9) If you had a startup, shutdown, or malfunction during the reporting period and you took actions consistent with your SSMP, the compliance report must include the information in §63.10(d)(5)(i).

(10) If there are no deviations from any emission limits or operating limits in this subpart that apply to you, and there are no deviations from the requirements for work practice standards in this subpart, a statement that there were no deviations from the emission limits, operating limits, or work practice standards during the reporting period.

(11) If there were no periods during which the CMSs, including CEMS, COMS, and CPMS, were out of control as specified in §63.8(c)(7), a statement that there were no periods during which the CMSs were out of control during the reporting period.

(d) For each deviation from an emission limit or operating limit in this subpart and for each deviation from the requirements for work practice standards in this subpart that occurs at an affected source where you are not using a CMSs to comply with that emission limit, operating limit, or work practice standard, the compliance report must contain the information in paragraphs (c)(1) through (10) of this section and the information required in paragraphs (d)(1) through (4) of this section. This includes periods of startup, shutdown, and malfunction.

(1) The total operating time of each affected source during the reporting period.

(2) A description of the deviation and which emission limit, operating limit, or work practice standard from which you deviated.

(3) Information on the number, duration, and cause of deviations (including unknown cause), as applicable, and the corrective action taken.

(4) A copy of the test report if the annual performance test showed a deviation from the emission limit for particulate matter or the alternative TSM limit, a deviation from the HCl emission limit, or a deviation from the mercury emission limit.

(e) For each deviation from an emission limitation and operating limit or work practice standard in this subpart occurring at an affected source where you are using a CMS to comply with that emission limit, operating limit, or work practice standard, you must include the information in paragraphs (c) (1) through (10) of this section and the information required in paragraphs (e) (1) through (12) of this section. This includes periods of startup, shutdown, and malfunction and any deviations from your site-specific monitoring plan as required in §63.7505(d).

(1) The date and time that each malfunction started and stopped and description of the nature of the deviation (*i.e.*, what you deviated from).

(2) The date and time that each CMS was inoperative, except for zero (low level) and high-level checks.

(3) The date, time, and duration that each CMS was out of control, including the information in §63.8(c)(8).

(4) The date and time that each deviation started and stopped, and whether each deviation occurred during a period of startup, shutdown, or malfunction or during another period.

(5) A summary of the total duration of the deviation during the reporting period and the total duration as a percent of the total source operating time during that reporting period.

(6) A breakdown of the total duration of the deviations during the reporting period into those that are due to startup, shutdown, control equipment problems, process problems, other known causes, and other unknown causes.

(7) A summary of the total duration of CMSs downtime during the reporting period and the total duration of CMS downtime as a percent of the total source operating time during that reporting period.

(8) An identification of each parameter that was monitored at the affected source for which there was a deviation, including opacity, carbon monoxide, and operating parameters for wet scrubbers and other control devices.

(9) A brief description of the source for which there was a deviation.

(10) A brief description of each CMS for which there was a deviation.

(11) The date of the latest CMS certification or audit for the system for which there was a deviation.

(12) A description of any changes in CMSs, processes, or controls since the last reporting period for the source for which there was a deviation.

(f) Each affected source that has obtained a title V operating permit pursuant to 40 CFR part 70 or 40 CFR part 71 must report all deviations as defined in this subpart in the semiannual monitoring report required by 40 CFR 70.6(a)(3)(iii)(A) or 40 CFR 71.6(a)(3)(iii)(A). If an affected source submits a compliance report pursuant to Table

9 to this subpart along with, or as part of, the semiannual monitoring report required by 40 CFR 70.6(a)(3)(iii)(A) or 40 CFR 71.6(a)(3)(iii)(A), and the compliance report includes all required information concerning deviations from any emission limit, operating limit, or work practice requirement in this subpart, submission of the compliance report satisfies any obligation to report the same deviations in the semiannual monitoring report. However, submission of a compliance report does not otherwise affect any obligation the affected source may have to report deviations from permit requirements to the permit authority.

(g) If you operate a new gaseous fuel unit that is subject to the work practice standard specified in Table 1 to this subpart, and you intend to use a fuel other than natural gas or equivalent fuel, including the date when the natural gas curtailment was declared or the natural gas supply interruption began.

(4) Type of alternative fuel that you intend to use.

(5) Dates when the alternative fuel use is expected to begin and end.

(1) Company name and address.

(2) Identification of the affected unit.

(3) Reason you are unable to use natural gas or equivalent fuel, including the date when the natural gas curtailment was declared or the natural gas supply interruption began.

(4) Type of alternative fuel that you intend to use.

(5) Dates when the alternative fuel use is expected to begin and end.

§63.7555 What records must I keep?

(a) You must keep records according to paragraphs (a)(1) through (3) of this section.

(1) A copy of each notification and report that you submitted to comply with this subpart, including all documentation supporting any Initial Notification or Notification of Compliance Status or semiannual compliance report that you submitted, according to the requirements in §63.10(b)(2)(xiv).

(2) The records in §63.6(e)(3)(iii) through (v) related to startup, shutdown, and malfunction.

(3) Records of performance tests, fuel analyses, or other compliance demonstrations, performance evaluations, and opacity observations as required in §63.10(b)(2)(viii).

(b) For each CEMS, CPMS, and COMS, you must keep records according to paragraphs (b)(1) through (5) of this section.

(1) Records described in §63.10(b)(2)(vi) through (xi).

(2) Monitoring data for continuous opacity monitoring system during a performance evaluation as required in §63.6(h)(7)(i) and (ii).

(3) Previous (*i.e.*, superseded) versions of the performance evaluation plan as required in §63.8(d)(3).

(4) Request for alternatives to relative accuracy test for CEMS as required in §63.8(f)(6)(i).

(5) Records of the date and time that each deviation started and stopped, and whether the deviation occurred during a period of startup, shutdown, or malfunction or during another period.

(c) You must keep the records required in Table 8 to this subpart including records of all monitoring data and calculated averages for applicable operating limits such as opacity, pressure drop, carbon monoxide, and pH to show continuous compliance with each emission limit, operating limit, and work practice standard that applies to you.

(d) For each boiler or process heater subject to an emission limit, you must also keep the records in paragraphs (d)(1) through (5) of this section.

(1) You must keep records of monthly fuel use by each boiler or process heater, including the type(s) of fuel and amount(s) used.

(2) You must keep records of monthly hours of operation by each boiler or process heater. This requirement applies only to limited-use boilers and process heaters.

(3) A copy of all calculations and supporting documentation of maximum chlorine fuel input, using Equation 5 of §63.7530, that were done to demonstrate continuous compliance with the HCl emission limit, for sources that demonstrate compliance through performance testing. For sources that demonstrate compliance through fuel analysis, a copy of all calculations and supporting documentation of HCl emission rates, using Equation 9 of §63.7530, that were done to demonstrate compliance with the HCl emission limit. Supporting documentation should include results of any fuel analyses and basis for the estimates of maximum chlorine fuel input or HCl emission rates. You can use the results from one fuel analysis for multiple boilers and process heaters provided they are all burning the same fuel type. However, you must calculate chlorine fuel input, or HCl emission rate, for each boiler and process heater.

(4) A copy of all calculations and supporting documentation of maximum TSM fuel input, using Equation 6 of §63.7530, that were done to demonstrate continuous compliance with the TSM emission limit for sources that demonstrate compliance through performance testing. For sources that demonstrate compliance through fuel analysis, a copy of all calculations and supporting documentation of TSM emission rates, using Equation 10 of §63.7530, that were done to demonstrate compliance with the TSM emission limit. Supporting documentation should include results of any fuel analyses and basis for the estimates of maximum TSM fuel input or TSM emission rates. You can use the results from one fuel analysis for multiple boilers and process heaters provided they are all burning the same fuel type. However, you must calculate TSM fuel input, or TSM emission rates, for each boiler and process heater.

(5) A copy of all calculations and supporting documentation of maximum mercury fuel input, using Equation 7 of §63.7530, that were done to demonstrate continuous compliance with the mercury emission limit for sources that demonstrate compliance through performance testing. For sources that demonstrate compliance through fuel analysis, a copy of all calculations and supporting documentation of mercury emission rates, using Equation 11 of §63.7530, that were done to demonstrate compliance with the mercury emission limit. Supporting documentation should include results of any fuel analyses and basis for the estimates of maximum mercury fuel input or mercury emission rates. You can use the results from one fuel analysis for multiple boilers and process heaters provided they are all burning the same fuel type. However, you must calculate mercury fuel input, or mercury emission rates, for each boiler and process heater.

(e) If your boiler or process heater is subject to an emission limit or work practice standard in Table 1 to this subpart and has a federally enforceable permit that limits the annual capacity factor to less than or equal to 10 percent such that the unit is in one of the limited use subcategories, you must keep the records in paragraphs (e)(1) and (2) of this section.

(1) A copy of the federally enforceable permit that limits the annual capacity factor of the source to less than or equal to 10 percent.

(2) Fuel use records for the days the boiler or process heater was operating.

§63.7560 In what form and how long must I keep my records?

(a) Your records must be in a form suitable and readily available for expeditious review, according to §63.10(b)(1).

(b) As specified in §63.10(b)(1), you must keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record.

(c) You must keep each record on site for at least 2 years after the date of each occurrence, measurement, maintenance, corrective action, report, or record, according to §63.10(b)(1). You can keep the records off site for the remaining 3 years.

Other Requirements and Information

§63.7565 What parts of the General Provisions apply to me?

Table 10 to this subpart shows which parts of the General Provisions in §§63.1 through 63.15 apply to you.

§63.7570 Who implements and enforces this subpart?

(a) This subpart can be implemented and enforced by U.S. EPA, or a delegated authority such as your State, local, or tribal agency. If the EPA Administrator has delegated authority to your State, local, or tribal agency, then that agency (as well as the U.S. EPA) has the authority to implement and

enforce this subpart. You should contact your EPA Regional Office to find out if this subpart is delegated to your State, local, or tribal agency.

(b) In delegating implementation and enforcement authority of this subpart to a State, local, or tribal agency under 40 CFR part 63, subpart E, the authorities listed in paragraphs (b)(1) through (5) of this section are retained by the EPA Administrator and are not transferred to the State, local, or tribal agency, however, the U.S. EPA retains oversight of this subpart and can take enforcement actions, as appropriate.

(1) Approval of alternatives to the non-opacity emission limits and work practice standards in §63.7500(a) and (b) under §63.6(g).

(2) Approval of alternative opacity emission limits in §63.7500(a) under §63.6(h)(9).

(3) Approval of major change to test methods in Table 5 to this subpart under §63.7(e)(2)(ii) and (f) and as defined in §63.90.

(4) Approval of major change to monitoring under §63.8(f) and as defined in §63.90.

(5) Approval of major change to recordkeeping and reporting under §63.10(f) and as defined in §63.90.

§63.7575 What definitions apply to this subpart?

Terms used in this subpart are defined in the CAA, in §63.2 (the General Provisions), and in this section as follows:

Annual capacity factor means the ratio between the actual heat input to a boiler or process heater from the fuels burned during a calendar year, and the potential heat input to the boiler or process heater had it been operated for 8,760 hours during a year at the maximum steady state design heat input capacity.

Bag leak detection system means an instrument that is capable of monitoring particulate matter loadings in the exhaust of a fabric filter (*i.e.*, baghouse) in order to detect bag failures. A bag leak detection system includes, but is not limited to, an instrument that operates on electrodynamic, triboelectric, light scattering, light transmittance, or other principle to monitor relative particulate matter loadings.

Biomass fuel means unadulterated wood as defined in this subpart, wood residue, and wood products (*e.g.*, trees, tree stumps, tree limbs, bark, lumber, sawdust, sanderdust, chips, scraps, slabs, millings, and shavings); animal litter; vegetative agricultural and silvicultural materials, such as logging residues (slash), nut and grain hulls and chaff (*e.g.*, almond, walnut, peanut, rice, and wheat), bagasse, orchard prunings, corn stalks, coffee bean hulls and grounds.

Blast furnace gas fuel-fired boiler or process heater means an industrial/commercial/institutional boiler or process heater that receives 90 percent or more of its total heat input (based on an annual average) from blast furnace gas.

Boiler means an enclosed device using controlled flame combustion and having the primary purpose of recovering thermal energy in the form of steam or hot water. Waste heat boilers are excluded from this definition.

Coal means all solid fuels classifiable as anthracite, bituminous, sub-bituminous, or lignite by the American Society for Testing and Materials in ASTM D388–991 \1\, “Standard Specification for Classification of Coals by Rank \1\” (incorporated by reference, see §63.14(b)), coal refuse, and petroleum coke. Synthetic fuels derived from coal for the purpose of creating useful heat including but not limited to, solvent-refined coal, coal-oil mixtures, and coal-water mixtures, for the purposes of this subpart. Coal derived gases are excluded from this definition.

Coal refuse means any by-product of coal mining or coal cleaning operations with an ash content greater than 50 percent (by weight) and a heating value less than 13,900 kilojoules per kilogram (6,000 Btu per pound) on a dry basis.

Commercial/institutional boiler means a boiler used in commercial establishments or institutional establishments such as medical centers, research centers, institutions of higher education, hotels, and laundries to provide electricity, steam, and/or hot water.

Construction/demolition material means waste building material that result from the construction or demolition operations on houses and commercial and industrial buildings.

Deviation. (1) Deviation means any instance in which an affected source subject to this subpart, or an owner or operator of such a source:

(i) Fails to meet any requirement or obligation established by this subpart including, but not limited to, any emission limit, operating limit, or work practice standard;

(ii) Fails to meet any term or condition that is adopted to implement an applicable requirement in this subpart and that is included in the operating permit for any affected source required to obtain such a permit; or

(iii) Fails to meet any emission limit, operating limit, or work practice standard in this subpart during startup, shutdown, or malfunction, regardless of whether or not such failure is permitted by this subpart.

(2) A deviation is not always a violation. The determination of whether a deviation constitutes a violation of the standard is up to the discretion of the entity responsible for enforcement of the standards.

Distillate oil means fuel oils, including recycled oils, that comply with the specifications for fuel oil numbers 1 and 2, as defined by the American Society for Testing and Materials in ASTM D396–02a, “Standard Specifications for Fuel Oils 1” (incorporated by reference, see §63.14(b)).

Dry scrubber means an add-on air pollution control system that injects dry alkaline

sorbent (dry injection) or sprays an alkaline sorbent (spray dryer) to react with and neutralize acid gas in the exhaust stream forming a dry powder material. Sorbent injection systems in fluidized bed boilers and process heaters are included in this definition.

Electric utility steam generating unit means a fossil fuel-fired combustion unit of more than 25 megawatts that serves a generator that produces electricity for sale. A fossil fuel-fired unit that cogenerates steam and electricity and supplies more than one-third of its potential electric output capacity and more than 25 megawatts electrical output to any utility power distribution system for sale is considered an electric utility steam generating unit.

Electrostatic precipitator means an add-on air pollution control device used to capture particulate matter by charging the particles using an electrostatic field, collecting the particles using a grounded collecting surface, and transporting the particles into a hopper.

Fabric filter means an add-on air pollution control device used to capture particulate matter by filtering gas streams through filter media, also known as a baghouse.

Federally enforceable means all limitations and conditions that are enforceable by the EPA Administrator, including the requirements of 40 CFR parts 60 and 61, requirements within any applicable State implementation plan, and any permit requirements established under 40 CFR 52.21 or under 40 CFR 51.18 and 40 CFR 51.24.

Firetube boiler means a boiler in which hot gases of combustion pass through the tubes and water contacts the outside surfaces of the tubes.

Fossil fuel means natural gas, petroleum, coal, and any form of solid, liquid, or gaseous fuel derived from such materials.

Fuel type means each category of fuels that share a common name or classification. Examples include, but are not limited to, bituminous coal, sub-bituminous coal, lignite, anthracite, biomass, construction/demolition material, salt water laden wood, creosote treated wood, tires, residual oil. Individual fuel types received from different suppliers are not considered new fuel types except for construction/ demolition material.

Gaseous fuel includes, but is not limited to, natural gas, process gas, landfill gas, coal derived gas, refinery gas, and biogas. Blast furnace gas is exempted from this definition.

Heat input means heat derived from combustion of fuel in a boiler or process heater and does not include the heat input from preheated combustion air, recirculated flue gases, or exhaust gases from other sources such as gas turbines, internal combustion engines, kilns, etc.

Hot water heater means a closed vessel with a capacity of no more than 120 U.S. gallons in which water is heated by combustion of gaseous or liquid fuel and is withdrawn for use external to the vessel at pressures not exceeding 160 psig, including the apparatus

by which the heat is generated and all controls and devices necessary to prevent water temperatures from exceeding 210°F (99°C).

Industrial boiler means a boiler used in manufacturing, processing, mining, and refining or any other industry to provide steam, hot water, and/or electricity.

Large gaseous fuel subcategory includes any watertube boiler or process heater that burns gaseous fuels not combined with any solid fuels, burns liquid fuel only during periods of gas curtailment or gas supply emergencies, has a rated capacity of greater than 10 MMBtu per hour heat input, and has an annual capacity factor of greater than 10 percent.

Large liquid fuel subcategory includes any watertube boiler or process heater that does not burn any solid fuel and burns any liquid fuel either alone or in combination with gaseous fuels, has a rated capacity of greater than 10 MMBtu per hour heat input, and has an annual capacity factor of greater than 10 percent. Large gaseous fuel boilers and process heaters that burn liquid fuel during periods of gas curtailment or gas supply emergencies are not included in this definition.

Large solid fuel subcategory includes any watertube boiler or process heater that burns any amount of solid fuel either alone or in combination with liquid or gaseous fuels, has a rated capacity of greater than 10 MMBtu per hour heat input, and has an annual capacity factor of greater than 10 percent.

Limited use gaseous fuel subcategory includes any watertube boiler or process heater that burns gaseous fuels not combined with any liquid or solid fuels, burns liquid fuel only during periods of gas curtailment or gas supply emergencies, has a rated capacity of greater than 10 MMBtu per hour heat input, and has a federally enforceable annual average capacity factor of equal to or less than 10 percent.

Limited use liquid fuel subcategory includes any watertube boiler or process heater that does not burn any solid fuel and burns any liquid fuel either alone or in combination with gaseous fuels, has a rated capacity of greater than 10 MMBtu per hour heat input, and has a federally enforceable annual average capacity factor of equal to or less than 10 percent. Limited use gaseous fuel boilers and process heaters that burn liquid fuel during periods of gas curtailment or gas supply emergencies are not included in this definition.

Limited use solid fuel subcategory includes any watertube boiler or process heater that burns any amount of solid fuel either alone or in combination with liquid or gaseous fuels, has a rated capacity of greater than 10 MMBtu per hour heat input, and has a federally enforceable annual average capacity factor of equal to or less than 10 percent.

Liquid fossil fuel means petroleum, distillate oil, residual oil and any form of liquid fuel derived from such material.

Liquid fuel includes, but is not limited to, distillate oil, residual oil, waste oil, and process liquids.

Minimum pressure drop means 90 percent of the lowest test-run average pressure drop measured according to Table 7 to this subpart during the most recent performance test demonstrating compliance with the applicable emission limit.

Minimum scrubber effluent pH means 90 percent of the lowest test-run average effluent pH measured at the outlet of the wet scrubber according to Table 7 to this subpart during the most recent performance test demonstrating compliance with the applicable hydrogen chloride emission limit.

Minimum scrubber flow rate means 90 percent of the lowest test-run average flow rate measured according to Table 7 to this subpart during the most recent performance test demonstrating compliance with the applicable emission limit.

Minimum sorbent flow rate means 90 percent of the lowest test-run average sorbent (or activated carbon) flow rate measured according to Table 7 to this subpart during the most recent performance test demonstrating compliance with the applicable emission limits.

Minimum voltage or amperage means 90 percent of the lowest test-run average voltage or amperage to the electrostatic precipitator measured according to Table 7 to this subpart during the most recent performance test demonstrating compliance with the applicable emission limits.

Natural gas means:

(1) A naturally occurring mixture of hydrocarbon and nonhydrocarbon gases found in geologic formations beneath the earth's surface, of which the principal constituent is methane; or

(2) Liquid petroleum gas, as defined by the American Society for Testing and Materials in ASTM D1835-03a, "Standard Specification for Liquid Petroleum Gases" (incorporated by reference, see §63.14(b)).

Opacity means the degree to which emissions reduce the transmission of light and obscure the view of an object in the background.

Particulate matter means any finely divided solid or liquid material, other than uncombined water, as measured by the test methods specified under this subpart, or an alternative method.

Period of natural gas curtailment or supply interruption means a period of time during which the supply of natural gas to an affected facility is halted for reasons beyond the control of the facility. An increase in the cost or unit price of natural gas does not constitute a period of natural gas curtailment or supply interruption.

Process heater means an enclosed device using controlled flame, that is not a boiler, and the unit's primary purpose is to transfer heat indirectly to a process material (liquid, gas, or solid) or to a heat transfer material for use in a process unit, instead of generating

steam. Process heaters are devices in which the combustion gases do not directly come into contact with process materials. Process heaters do not include units used for comfort heat or space heat, food preparation for on-site consumption, or autoclaves.

Residual oil means crude oil, and all fuel oil numbers 4, 5 and 6, as defined by the American Society for Testing and Materials in ASTM D396-02a, "Standard Specifications for Fuel Oils" (incorporated by reference, see §63.14(b)).

Responsible official means responsible official as defined in 40 CFR 70.2.

Small gaseous fuel subcategory includes any firetube boiler that burns gaseous fuels not combined with any solid fuels and burns liquid fuel only during periods of gas curtailment or gas supply emergencies, and any boiler or process heater that burns gaseous fuels not combined with any solid fuels, burns liquid fuel only during periods of gas curtailment or gas supply emergencies, and has a rated capacity of less than or equal to 10 MMBtu per hour heat input.

Small liquid fuel subcategory includes any firetube boiler that does not burn any solid fuel and burns any liquid fuel either alone or in combination with gaseous fuels, and any boiler or process heater that does not burn any solid fuel and burns any liquid fuel either alone or in combination with gaseous fuels, and has a rated capacity of less than or equal to 10 MMBtu per hour heat input. Small gaseous fuel boilers and process heaters that burn liquid fuel during periods of gas curtailment or gas supply emergencies are not included in this definition.

Small solid fuel subcategory includes any firetube boiler that burns any amount of solid fuel either alone or in combination with liquid or gaseous fuels, and any other boiler or process heater that burns any amount of solid fuel either alone or in combination with liquid or gaseous fuels and has a rated capacity of less than or equal to 10 MMBtu per hour heat input.

Solid fuel includes, but is not limited to, coal, wood, biomass, tires, plastics, and other nonfossil solid materials.

Temporary boiler means any gaseous or liquid fuel boiler that is designed to, and is capable of, being carried or moved from one location to another. A temporary boiler that remains at a location for more than 180 consecutive days is no longer considered to be a temporary boiler. Any temporary boiler that replaces a temporary boiler at a location and is intended to perform the same or similar function will be included in calculating the consecutive time period.

Total selected metals means the combination of the following metallic HAP: arsenic, beryllium, cadmium, chromium, lead, manganese, nickel and selenium.

Unadulterated wood means wood or wood products that have not been painted, pigment-stained, or pressure treated with compounds such as chromate copper arsenate,

pentachlorophenol, and creosote. Plywood, particle board, oriented strand board, and other types of wood products bound by glues and resins are included in this definition.

Waste heat boiler means a device that recovers normally unused energy and converts it to usable heat. Waste heat boilers incorporating duct or supplemental burners that are designed to supply 50 percent or more of the total rated heat input capacity of the waste heat boiler are not considered waste

heat boilers, but are considered boilers. Waste heat boilers are also referred to as heat recovery steam generators.

Watertube boiler means a boiler in which water passes through the tubes and hot gases of combustion pass over the outside surfaces of the tubes.

Wet scrubber means any add-on air pollution control device that mixes an aqueous stream or slurry with the exhaust gases from a boiler or process heater to control emissions of

particulate matter and/or to absorb and neutralize acid gases, such as hydrogen chloride.

Work practice standard means any design, equipment, work practice, or operational standard, or combination thereof, that is promulgated pursuant to section 112(h) of the CAA.

Tables to Subpart DDDDD of Part 63

TABLE 1 TO SUBPART DDDDD OF PART 63.—EMISSION LIMITS AND WORK PRACTICE STANDARDS

As stated in §63.7500, you must comply with the following applicable emission limits and work practice standards:

If your boiler or process heater is in this subcategory...	For the following pollutants...	You must meet the following emission limits and work practice standards...
1. New or reconstructed large solid fuel.....	a. Particulate Matter (or Total Selected Metals).....	0.025 lb per MMBtu of heat input; or (0.0003 lb per MMBtu of heat input).
	b. Hydrogen Chloride.....	0.02 lb per MMBtu of heat input.
	c. Mercury.....	0.000003 lb per MMBtu of heat input.
	d. Carbon Monoxide.....	400 ppm by volume on a dry basis corrected to 7 percent oxygen (30-day rolling average for units 100 MMBtu/hr or greater, 3-run average for units less than 100 MMBtu/hr).
2. New or reconstructed limited use solid fuel.....	a. Particulate Matter (or Total Selected Metals).....	0.025 lb per MMBtu of heat input; or (0.0003 lb per MMBtu of heat input).
	b. Hydrogen Chloride.....	0.02 lb per MMBtu of heat input.
	c. Mercury.....	0.000003 lb per MMBtu of heat input.
	d. Carbon Monoxide.....	400 ppm by volume on a dry basis corrected to 7 percent oxygen (3-run average).
3. New or reconstructed small solid fuel.....	a. Particulate Matter (or Total Selected Metals).....	0.025 lb per MMBtu of heat input; or (0.0003 lb per MMBtu of heat input).
	b. Hydrogen Chloride.....	0.02 lb per MMBtu of heat input.
	c. Mercury.....	0.000003 lb per MMBtu of heat input.
4. New reconstructed large liquid fuel.....	a. Particulate Matter.....	0.03 lb per MMBtu of heat input.
	b. Hydrogen Chloride.....	0.0005 lb per MMBtu of heat input.
	c. Carbon Monoxide.....	400 ppm by volume on a dry basis corrected to 3 percent oxygen (30-day rolling average for units 100 MMBtu/hr or greater, 3-run average for units less than 100 MMBtu/hr).
5. New or reconstructed limited use liquid fuel.....	a. Particulate Matter.....	0.03 lb per MMBtu of heat input.
	b. Hydrogen Chloride.....	0.0009 lb per MMBtu of heat input.
	c. Carbon Monoxide.....	400 ppm by volume on a dry basis liquid corrected to 3 percent oxygen (3-run average).
6. New or reconstructed small liquid fuel.....	a. Particulate Matter.....	0.03 lb per MMBtu of heat input.
	b. Hydrogen Chloride.....	0.0009 lb per MMBtu of heat input.
7. New reconstructed large gaseous fuel.....	Carbon Monoxide.....	400 ppm by volume on a dry basis corrected to 3 percent oxygen (30-day rolling average for units 100 MMBtu/hr or greater, 3-run average for units less than 100 MMBtu/hr).
8. New or reconstructed limited use gaseous fuel.....	Carbon Monoxide.....	400 ppm by volume on a dry basis corrected to 3 percent oxygen (3-run average).
9. Existing large solid fuel.....	a. Particulate Matter (or Total Selected Metals).....	0.07 lb per MMBtu of heat input; or (0.001 lb per MMBtu of heat input).
	b. Hydrogen Chloride.....	0.09 lb per MMBtu of heat input.
	c. Mercury.....	0.000009 lb per MMBtu of heat input.
10. Existing limited use solid fuel ...	Particulate Matter (or Total Selected Metals).....	0.21 lb per MMBtu of heat input; or (0.004 lb per MMBtu of heat input).

TABLE 2 TO SUBPART DDDDD OF PART 63. — OPERATING LIMITS FOR BOILERS AND PROCESS HEATERS WITH PARTICULATE MATTER EMISSION LIMITS

As stated in §63.7500, you must comply with the applicable operating limits:

If you demonstrate compliance with applicable particulate matter emission limits using...	You must meet these operating limits...
1. Wet scrubber control.....	a. Maintain the minimum pressure drop and liquid flow-rate at or above the operating levels established during the performance test according to §63.7530(c) and Table 7 to this subpart that demonstrated compliance with the applicable emission limit for particulate matter.
2. Fabric filter control	a. Install and operate a bag leak detection system according to §63.7525 and operate the fabric filter such that the bag leak detection system alarm does not sound more than 5 percent of the operating time during each 6-month period; or b. This option is for boilers and process heaters that operate dry control systems. Existing boilers and process heaters must maintain opacity to less than or equal to 20 percent (6-minute average) except for one 6-minute period per hour of not more than 27 percent. New boilers and process heaters must maintain opacity to less than or equal to 10 percent opacity (1-hour block average).
3. Electrostatic precipitator control.....	a. This option is for boilers and process heaters that operate dry control systems. Existing boilers and process heaters must maintain opacity to less than or equal to 20 percent (6-minute average) except for one 6-minute period per hour of not more than 27 percent. New boilers and process heaters must maintain opacity to less than or equal to 10 percent opacity (1-hour block average); or b. This option is only for boilers and process heaters that operate additional wet control systems. Maintain the minimum voltage and secondary current or total power input of the electrostatic precipitator at or above the operating limits established during the performance test according to §63.7530(c) and Table 7 to this subpart that demonstrated compliance with the applicable emission limit for particulate matter.
4. Any other control type.....	This option is for boilers and process heaters that operate dry control systems. Existing boilers and process heaters must maintain opacity to less than or equal to 20 percent (6-minute average) except for one 6-minute period per hour of not more than 27 percent. New boilers and process heaters must maintain opacity to less than or equal to 10 percent opacity (1-hour block average).

TABLE 3 TO SUBPART DDDDD OF PART 63. — OPERATING LIMITS FOR BOILERS AND PROCESS HEATERS WITH MERCURY EMISSION LIMITS AND BOILERS AND PROCESS HEATERS THAT CHOOSE TO COMPLY WITH THE ALTERNATIVE TOTAL SELECTED METALS EMISSION LIMITS

As stated in §63.7500, you must comply with the applicable operating limits:

If you demonstrate compliance with applicable mercury and/or total selected metals emission limits using ...	You must meet these operating limits...
1. Wet scrubber control.....	Maintain the minimum pressure drop and liquid flow-rate at or above the operating levels established during the performance test according to §63.7530(c) and Table 7 to this subpart that demonstrated compliance with the applicable emission limits for mercury and/or total selected metals.
2. Fabric filter control	a. Install and operate a bag leak detection system according to §63.7525 and operate the fabric filter such that the bag leak detection system alarm does not sound more than 5 percent of the operating time during a 6-month period; or b. This option is for boilers and process heaters that operate dry control systems. Existing sources must maintain opacity to less than or equal to 20 percent (6-minute average) except for one 6-minute period per hour of not more than 27 percent. New sources must maintain opacity to less than or equal to 10 percent opacity (1-hour block average).
3. Electrostatic precipitator control.....	a. This option is for boilers and process heaters that operate dry control systems. Existing sources must maintain opacity to less than or equal to 20 percent (6-minute average) except for one 6-minute period per hour of not more than 27 percent. New sources must maintain opacity to less than or equal to 10 percent opacity (1-hour block average); or b. This option is only for boilers and process heaters that operate additional wet control systems. Maintain the minimum voltage and secondary current or total power input of the electrostatic precipitator at or above the operating limits established during the performance test according to §63.7530(c) and Table 7 to this subpart that demonstrated compliance with the applicable emission limits for mercury and/or total selected metals.
4. Dry scrubber or carbon injection control.....	Maintain the minimum sorbent or carbon injection rate at or above the operating levels established during the performance test according to §63.7530(c) and Table 7 to this subpart that demonstrated compliance with the applicable emission limit for mercury.
5. Any other control type.....	This option is only for boilers and process heaters that operate dry control systems. Existing sources must maintain opacity to less than or equal to 20 percent (6-minute average) except for one 6-minute period per hour of not more than 27 percent. New sources must maintain opacity to less than or equal to 10 percent opacity (1-hour block average).
6. Fuel analysis.....	Maintain the fuel type or fuel mixture such that the mercury and/or total selected metals emission rates calculated according to §63.7530(d)(4) and/or (5) is less than the applicable emission limits for mercury and/or total selected metals.

TABLE 4 TO SUBPART DDDDD OF PART 63. — OPERATING LIMITS FOR BOILERS AND PROCESS HEATERS WITH HYDROGEN CHLORIDE EMISSION LIMITS

As stated in §63.7500, you must comply with the following applicable operating limits:

If you demonstrate compliance with applicable hydrogen chloride emission limits using...	You must meet these operating limits...
1. Wet scrubber control.....	Maintain the minimum scrubber effluent pH, pressure drop, and liquid flow-rate at or above the operating levels established during the performance test according to §63.7530(c) and Table 7 to this subpart that demonstrated compliance with the applicable emission limit for hydrogen chloride.
2. Dry scrubber control.....	Maintain the minimum sorbent injection rate at or above the operating levels established during the performance test according to §63.7530(c) and Table 7 to this subpart that demonstrated compliance with the applicable emission limit for hydrogen chloride.
3. Fuel analysis.....	Maintain the fuel type or fuel mixture such that the hydrogen chloride emission rate calculated according to §63.7530(d)(3) is less than the applicable emission limit for hydrogen chloride.

TABLE 5 TO SUBPART DDDDD OF PART 63. — PERFORMANCE TESTING REQUIREMENTS

As stated in §63.7520, you must comply with the following requirements for performance test for existing, new or reconstructed affected sources:

To conduct a performance test for the following pollutant...	You must...	Using...
1. Particulate Matter.....	a. Select sampling ports location and the number of traverse points. b. Determine velocity and volumetric flow-rate of the stack gas. c. Determine oxygen and carbon dioxide concentrations of the stack gas. d. Measure the moisture content of the stack gas. e. Measure the particulate matter emission concentration. f. Convert emissions concentration to lb per MMBtu emission rates.	Method 1 in appendix A to part 60 of this chapter. Method 2, 2F, or 2G in appendix A to part 60 of this chapter. Method 3A or 3B in appendix A to part 60 of this chapter, or ASME PTC 19, Part 10 (1981) (IBR, see §63.14(i)). Method 4 in appendix A to part 60 of this chapter. Method 5 or 17 (positive pressure fabric filters must use Method 5D) in appendix A to part 60 of this chapter. Method 19 F-factor methodology in appendix A to part 60 of this chapter.
2. Total selected metals.....	a. Select sampling ports location and the number of traverse points. b. Determine velocity and volumetric flow-rate of the stack gas. c. Determine oxygen and carbon dioxide concentrations of the stack gas. d. Measure the moisture content of the stack gas. e. Measure the total selected metals emission concentration. f. Convert emissions concentration to lb per MMBtu emission rates.	Method 1 in appendix A to part 60 of this chapter. Method 2, 2F, or 2G in appendix A to part 60 of this chapter. Method 3A or 3B in appendix A to part 60 of this chapter, or ASME PTC 19, Part 10 (1981) (IBR, see §63.14(i)). Method 4 in appendix A to part 60 of this chapter. Method 29 in appendix A to part 60 of this chapter. Method 19 F-factor methodology in appendix A to part 60 of this chapter.
3. Hydrogen Chloride.....	a. Select sampling ports location and the number of traverse points. b. Determine velocity and volumetric flow-rate of the stack gas. c. Determine oxygen and carbon dioxide concentrations of the stack gas. d. Measure the moisture content of the stack gas. e. Measure the hydrogen chloride emission concentration. f. Convert emissions concentration to lb per MMBtu emission rates.	Method 1 in appendix A to part 60 of this chapter. Method 2, 2F, or 2G in appendix A to part 60 of this chapter. Method 3A or 3B in appendix A to part 60 of this chapter, or ASME PTC 19, Part 10 (1981) (IBR, see §63.14(i)). Method 4 in appendix A to part 60 of this chapter. Method 26 or 26A in appendix A to part 60 of this chapter. Method 19 F-factor methodology in appendix A to part 60 of this chapter.
4. Mercury.....	a. Select sampling ports location and the number of traverse points. b. Determine velocity and volumetric flow-rate of the stack gas. c. Determine oxygen and carbon dioxide concentrations of the stack gas. d. Measure the moisture content of the stack gas.	Method 1 in appendix A to part 60 of this chapter. Method 2, 2F, or 2G in appendix A to part 60 of this chapter. Method 3A or 3B in appendix A to part 60 of this chapter, or ASME PTC 19, Part 10 (1981) (IBR, see §62.14(i)). Method 4 in appendix A to part 60 of this chapter.

To conduct a performance test for the following pollutant...	You must...	Using...
5. Carbon Monoxide	<ul style="list-style-type: none"> c. Measure the mercury emission concentration. f. Convert emissions concentration to lb per MMBtu emission rates. a. Select the sampling ports location and the number of traverse points. b. Determine oxygen and carbon dioxide concentrations of the stack gas. c. Measure the moisture content of the stack gas. d. Measure the carbon monoxide emission concentration. 	<p>Method 29 in appendix A to part 60 of this chapter or Method 101A in appendix B to part 61 of this chapter or ASTM Method D6784-02 (IBR, see §63.14(b)).</p> <p>Method 19 F-factor methodology in appendix A to part 60 of this chapter.</p> <p>Method 1 in appendix A to part 60 of this chapter.</p> <p>Method 3A or 3B in appendix A to part 60 of this chapter, or ASTM D6522-00 (IBR, see §63.14(b)), or ASME PTC 19, Part 10 (1981) (IBR, see §63.14(i)).</p> <p>Method 4 in appendix A to part 60 of this chapter.</p> <p>Method 10, 10A, or 10B in appendix A to part 60 of this chapter, or ASTM D6522-00 (IBR, see §63.14(b)) when the fuel is natural gas.</p>

TABLE 6 TO SUBPART DDDDD OF PART 63.—FUEL ANALYSIS REQUIREMENTS

As stated in §63.7521, you must comply with the following requirements for fuel analysis testing for existing, new or reconstructed affected sources:

To conduct a performance test for the following pollutant...	You must...	Using...
1. Mercury	<ul style="list-style-type: none"> a. Collect fuel samples b. Composite fuel samples c. Prepare composited fuel sample d. Determine heat content of the fuel type e. Determine moisture content of the fuel type f. Measure mercury concentration in fuel sample. g. Convert concentrations into units of pounds of pollutant per MMBtu of heat content. 	<p>Procedure in §63.7521(c) or ASTM D2234-00 \\\ (for coal)(IBR, see §63.14(b)) or ASTM D6323-98 (2003)(for biomass)(IBR, see §63.14(b)) or equivalent.</p> <p>Procedure in §63.7521(d) or equivalent.</p> <p>SW-846-3050B (for solid samples) or SW- 846-3020A (for liquid samples) or ASTM D2013-01 (for coal)(IBR, see §63.14(b)) or ASTM D5198-92 (2003) (for bio-mass)(IBR, see §63.14(b)) or equivalent.</p> <p>ASTM D5865-03a (for coal)(IBR, see §63.14(b)) or ASTM E711-87 (1996) (for biomass)(IBR, see §63.14(b)) or equivalent.</p> <p>ASTM D3173-02 (IBR, see §63.14(b)) or ASTM E871 82 (1998)(IBR, see §63.14(b)) or equivalent.</p> <p>ASTM D3684-01 (for coal)(IBR, see §63.14(b)) or SW-846-7471A (for solid samples) or SW-846 7470A (for liquid samples).</p>
2. Total selected metals	<ul style="list-style-type: none"> a. Collect fuel samples. b. Composite fuel samples c. Prepare composited fuel samples d. Determine heat content of the fuel type e. Determine moisture content of the fuel type f. Measure total selected metals concentration in fuel sample. g. Convert concentrations into units of pounds of pollutant per MMBtu of heat content. 	<p>Procedure in §63.7521(c) or ASTM D2234-00 \\\ (for coal)(IBR, see §63.14(b)) or ASTM D6323 98 (2003) (for biomass)(IBR, see §63.14(b)) or equivalent.</p> <p>Procedure in §63.7521(d) or equivalent.</p> <p>SW-846-3050B (for solid samples) or SW- 846-3020A (for liquid samples) or ASTM D2013-01 (for coal)(IBR, see §63.14(b)) or ASTM D5198-92 (2003)(for biomass)(IBR, see §63.14(b)) or equivalent.</p> <p>ASTM D5865-03a (for coal)(IBR, see §63.14(b)) or ASTM E 711-87 (for bio-mass)(IBR, see §63.14(b)) or equivalent.</p> <p>ASTM D3173-02 (IBR, see §63.14(b)) or ASTM E871 (IBR, see §63.14(b)) or equivalent.</p> <p>SW-846-6010B or ASTM D3683-94 (2000) (for coal) (IBR, see §63.14(b)) or ASTM E885-88 (1996) (for biomass)(IBR, see §63.14(b)).</p>
3. Hydrogen chloride	<ul style="list-style-type: none"> a. Collect fuel samples b. Composite fuel samples 	<p>Procedure in §63.7521(c) or ASTM D2234 00 \\\ (for coal)(IBR, see §63.14(b)) or ASTM D6323 98 (2003) (for biomass)(IBR, see §63.14(b)) or equivalent.</p> <p>Procedure in §63.7521(d) or equivalent.</p>

To conduct a performance test for the following pollutant...	You must...	Using...
	c. Prepare composited fuel samples	SW-846-3050B (for solid samples) or SW- 846-3020A (for liquid samples) or ASTM D2013-01 (for coal)(IBR, see §63.14(b)) or ASTM D5198-92 (2003) (for biomass) (IBR, see §63.14(b)) or equivalent.
	d. Determine heat content of the fuel type	ASTM D5865-03a (for coal)(IBR, see §63.14(b)) or ASTM E711-87 (1996) (for biomass)(IBR, see §63.14(b)) or equivalent.
	e. Determine moisture content of the fuel type	ASTM D3173-02 (IBR, see §63.14(b)) or ASTM E871-82 (1998)(IBR, see §63.14(b)) or equivalent.
	f. Measure chlorine concentration in fuel sample.	SW-846-9250 or ASTM E776-87 (1996) (for biomass) (IBR, see §63.14(b)) or equivalent.
	g. Convert concentrations into units of pounds of pollutant per MMBtu of heat content.	

TABLE 7 TO SUBPART DDDDD OF PART 63. — ESTABLISHING OPERATING LIMITS

As stated in §63.7520, you must comply with the following requirements for establishing operating limits:

If you have an applicable emission limit for	And your operating limits are based on...	You must...	Using...	According to the following requirements...
1. Particulate matter, mercury, or total selected metals.	a. Wet scrubber operating parameters.	i. Establish a site-specific minimum pressure drop and minimum flow rate operating limit according to §63.7530(c).	(1) Data from the pressure drop and liquid flow rate monitors and the particulate matter, mercury, or total selected metals performance test.	(a) You must collect pressure drop and liquid flow-rate data every 15 minutes during the entire period of the performance tests; (b) Determine the average pressure drop and liquid flow-rate for each individual test run in the three-run performance test by computing the average of all the 15-minute readings taken during each test run.
	b. Electrostatic precipitator operating parameters (option only for units with additional wet scrubber control).	i. Establish a site-specific minimum voltage and secondary current or total power input according to §63.7530(c).	(1) Data from the pressure drop and liquid flow rate monitors and the particulate matter, mercury, or total selected metals performance test.	(a) You must collect voltage and secondary current or total power input data every 15 minutes during the entire period of the performance tests; (b) Determine the average voltage and secondary current or total power input for each individual test run in the three-run performance test by computing the average of all the 15-minute readings taken during each test run.
2. Hydrogen Chloride.	a. Wet scrubber operating parameters.	i. Establish a site-specific minimum pressure drop and minimum flow rate operating limit according to §63.7530(c).	(1) Data from the pH, pressure drop, and liquid flow-rate monitors and the hydrogen chloride performance test.	(a) You must collect pH, pressure drop, and liquid flow-rate data every 15 minutes during the entire period of the performance tests; (b) Determine the average pH, pressure drop, and liquid flow-rate for each individual test run in the three-run performance test by computing the average of all the 15-minute readings taken during each test run.
	b. Dry scrubber operating parameters.	i. Establish a site-specific minimum sorbent injection rate operating limit according to §63.7530(c).	(1) Data from the sorbent injection rate monitors and hydrogen chloride performance test.	(a) You must collect sorbent injection rate data every 15 minutes during the entire period of the performance tests; (b) Determine the average sorbent injection rate for each individual test run in the three-run performance test by computing the average of all the 15 minute readings taken during each test run.

TABLE 8 TO SUBPART DDDDD OF PART 63. — DEMONSTRATING CONTINUOUS COMPLIANCE

As stated in §63.7540, you must show continuous compliance with the emission limitations for affected sources according to the following:

If you must meet the following operating limits or work practice standards...	You must demonstrate continuous compliance by...
1. Opacity.....	a. Collecting the opacity monitoring system data according to §§63.7525(b) and 63.7535; and b. Reducing the opacity monitoring data to 6-minute averages; and c. Maintaining opacity to less than or equal to 20 percent (6-minute average) except for one 6-minute period per hour of not more than 27 percent for existing sources; or maintaining opacity to less than or equal to 10 percent (1-hour block average) for new sources.
2. Fabric Filter Bag Leak Detection Operation.....	Installing and operating a bag leak detection system according to §63.7525 and operating the fabric filter such that the requirements in §63.7540(a)(9) are met.
3. Wet Scrubber Pressure Drop and Liquid Flow-rate.....	a. Collecting the pressure drop and liquid flow rate monitoring system data according to §§63.7525 and 63.7535; and b. Reducing the data to 3-hour block averages; and c. Maintaining the 3-hour average pressure drop and liquid flow-rate at or above the operating limits established during the performance test according to §63.7530(c).
4. Wet Scrubber pH.....	a. Collecting the pH monitoring system data according to §§63.7525 and 63.7535; and b. Reducing the data to 3-hour block averages; and c. Maintaining the 3-hour average pH at or above the operating limit established during the performance test according to §63.7530(c).
5. Dry Scrubber Sorbent or Carbon Injection Rate.....	a. Collecting the sorbent or carbon injection rate monitoring system data for the dry scrubber according to §§63.7525 and 63.7535; and b. Reducing the data to 3-hour block averages; and c. Maintaining the 3-hour average sorbent or carbon injection rate at or above the operating limit established during the performance test according to §63.7530(c).
6. Electrostatic Precipitator Secondary Current and Voltage or Total Power Input.....	a. Collecting the secondary current and voltage or total power input monitoring system data for the electrostatic precipitator according to §§63.7525 and 63.7535; and b. Reducing the data to 3-hour block averages; and c. Maintaining the 3-hour average secondary current and voltage or total power input at or above the operating limits established during the performance test according to §63.7530(c).
7. Fuel Pollutant Content.....	a. Only burning the fuel types and fuel mixtures used to demonstrate compliance with the applicable emission limit according to §63.7530(c) or (d) as applicable; and b. Keeping monthly records of fuel use according to §63.7540(a).

TABLE 9 TO SUBPART DDDDD OF PART 63. — REPORTING REQUIREMENTS

As stated in §63.7550, you must comply with the following requirements for reports:

You must submit a(n)	The report must contain . . .	You must submit the report...
1. Compliance report.....	a. Information required in §63.7550(c)(1) through (11); and b. If there are no deviations from any emission limitation (emission limit and operating limit) that applies to you and there are no deviations from the requirements for work practice standards in Table 8 to this subpart that apply to you, a statement that there were no deviations from the emission limitations and work practice standards during the reporting period. If there were no periods during which the CMSs, including continuous emissions monitoring system, continuous opacity monitoring system, and operating parameter monitoring systems, were out-of-control as specified in §63.8(c)(7), a statement that there were no periods during which the CMSs were out-of-control during the reporting period; and c. If you have a deviation from any emission limitation (emission limit and operating limit) or work practice standard during the reporting period, the report must contain the information in §63.7550(d). If there were periods during which the CMSs, including continuous emissions monitoring system, continuous opacity monitoring system, and operating parameter monitoring systems, were out-of-control, as specified in §63.8(c)(7), the report must contain the information in §63.7550(e); and d. If you had a startup, shutdown, or malfunction during the reporting period and you took actions consistent with your startup, shutdown, and malfunction plan, the compliance report must include the information in §63.10(d)(5)(i)	Semiannually according to the requirements in §63.7550(b).

You must submit a(n)	The report must contain . . .	You must submit the report...
2. An immediate startup, shutdown, and malfunction report if you had a startup, shutdown, or malfunction during the reporting period that is not consistent with your startup, shutdown, and malfunction plan, and the source exceeds any applicable emission limitation in the relevant emission standard.	<p>a. Actions taken for the event; and</p> <p>b. The information in §63.10(d)(5)(ii)</p>	<p>i. By fax or telephone within 2 working days after starting actions inconsistent with the plan; and</p> <p>ii. By letter within 7 working days after the end of the event unless you have made alternative arrangements with the permitting authority.</p>

TABLE 10 TO SUBPART DDDDD OF PART 63. — APPLICABILITY OF GENERAL PROVISIONS TO SUBPART DDDDD

As stated in §63.7565, you must comply with the applicable General Provisions according to the following:

Citation	Subject	Brief description	Applicable
§63.1	Applicability	Initial Applicability Determination; Applicability After Standard Established; Permit Requirements; Extensions, Notifications.	Yes.
§63.2	Definitions	Definitions for part 63 standards.	Yes.
§63.3	Units and Abbreviations	Units and abbreviations for part 63 standards.	Yes.
§63.4	Prohibited Activities	Prohibited Activities; Compliance date; Circumvention, Severability.	Yes.
§63.5	Construction/Reconstruction	Applicability; applications; approvals.	Yes.
§63.6(a)	Applicability	GP apply unless compliance extension; and GP apply to area sources that become major.	Yes.
§63.6(b)(1)–(4)	Compliance Dates for New and Reconstructed sources	Standards apply at effective date; 3 years after effective date; upon startup; 10 years after construction or reconstruction commences for 112(f).	Yes.
§63.6(b)(5)	Notification	Must notify if commenced construction or reconstruction after proposal.	Yes.
§63.6(b)(6)	[Reserved]		
§63.6(b)(7)	Compliance Dates for New and Reconstructed Area Sources That Become Major	Area sources that become major must comply with major source standards immediately upon becoming major, regardless of whether required to comply when they were an area source.	Yes.
§63.6(c)(1)–(2)	Compliance Dates for Existing Sources	Comply according to date in subpart, which must be no later than 3 years after effective date; and for 112(f) standards, comply within 90 days of effective date unless compliance extension.	Yes.
§63.6(c)(3)–(4)	[Reserved]		
§63.6(c)(5)	Compliance Dates for Existing Area Sources That Become Major.	Area sources that become major must comply with major source standards by date indicated in subpart or by equivalent time period (for example, 3 years).	Yes.
§63.6(d)	[Reserved].		
§63.6(e)(1)–(2)	Operation & Maintenance	Operate to minimize emissions at all times; and Correct malfunctions as soon as practicable; and Operation and maintenance requirements independently enforceable; information Administrator will use to determine if operation and maintenance requirements were met.	Yes.
§63.6(e)(3)	Startup, Shutdown, and Malfunction Plan (SSMP).	Requirement for SSM and startup, shutdown, malfunction plan; and content of SSMP.	Yes.
§63.6(f)(1)	Compliance Except During SSM	Comply with emission standards at all times except during SSM.	Yes.
§63.6(f)(2)–(3)	Methods for Determining Compliance	Compliance based on performance test, operation and maintenance plans, records, inspection.	Yes.
§63.6(g)(1)–(3)	Alternative Standard	Procedures for getting an alternative standard.	Yes.
§63.6(h)(1)	Compliance with Opacity/VE Standards	Comply with opacity/VE emission limitations at all times except during SSM.	Yes.
§63.6(h)(2)(i)	Determining Compliance with Opacity/ Visible Emission (VE) Standards.	If standard does not state test method, use Method 9 for opacity and Method 22 for VE.	No.
§63.6(h)(2)(ii)	[Reserved].		
§63.6(h)(2)(iii)	Using Previous Tests to Demonstrate Compliance with Opacity/VE Standards	Criteria for when previous opacity/VE testing can be used to show compliance with this subpart.	Yes.
§63.6(h)(3)	[Reserved].		

Citation	Subject	Brief description	Applicable
§63.6(h)(4)	Notification of Opacity/VE Observation Date.	Notify Administrator of anticipated date of observation.	No.
§63.6(h)(5)(i),(iii)-(v)	Conducting Opacity/VE Observations.	Dates and Schedule for conducting opacity/VE observations.	No.
§63.6(h)(5)(ii)	Opacity Test Duration and Averaging Times.	Must have at least 3 hours of observation with thirty, 6-minute averages.	No.
§63.6(h)(6)	Records of Conditions During Opacity/VE observations.	Keep records available and allow Administrator to inspect.	No.
§63.6(h)(7)(i)	Report continuous opacity monitoring system Monitoring Data from Performance Test.	Submit continuous opacity monitoring system data with other performance test data.	Yes.
§63.6(h)(7)(ii)	Using continuous opacity monitoring system instead of Method 9.	Can submit continuous opacity monitoring system data instead of Method 9 results even if subpart requires Method 9, but must notify Administrator before performance test.	No.
§63.6(h)(7)(iii)	Averaging time for continuous opacity monitoring system during performance test.	To determine compliance, must reduce continuous opacity monitoring system data to 6-minute averages.	Yes.
§63.6(h)(7)(iv)	Continuous opacity monitoring system requirements.	Demonstrate that continuous opacity monitoring system performance evaluations are conducted according to §§63.8(e), continuous opacity monitoring systems are properly maintained and operated according to §63.8(c) and data quality as §63.8(d).	Yes.
§63.6(h)(7)(v)	Determining Compliance with Opacity/VE Standards.	Continuous opacity monitoring system is probative but not conclusive evidence of compliance with opacity standard, even if Method 9 observation shows otherwise. Requirements for continuous opacity monitoring system to be probative evidence—proper maintenance, meeting PS 1, and data have not been altered.	Yes.
§63.6(h)(8)	Determining Compliance with Opacity/VE Standards.	Administrator will use all continuous opacity monitoring system, Method 9, and Method 22 results, as well as information about operation and maintenance to determine compliance.	Yes.
§63.6(h)(9)	Adjusted Opacity Standard	Procedures for Administrator to adjust an opacity standard.	Yes.
§63.6(i)(1)–(14)	Compliance Extension	Procedures and criteria for Administrator to grant compliance extension.	Yes.
§63.6(j)	Presidential Compliance Exemption.	President may exempt source category from requirement to comply with rule.	Yes.
§63.7(a)(1)	Performance Test Dates	Dates for conducting Initial Performance Testing and Other Compliance Demonstrations.	Yes.
§63.7(a)(2)	Performance Test Dates	New source with initial startup date before effective date has 180 days after effective date to demonstrate compliance	Yes.
§63.7(a)(2)(ii–viii)	[Reserved].		
§63.7(a)(2)(ix)	Performance Test Dates	1. New source that commenced construction between proposal and promulgation dates, when promulgated standard is more stringent than proposed standard, has 180 days after effective date or 180 days after startup of source, whichever is later, to demonstrate compliance; and, 2. If source initially demonstrates compliance with less stringent proposed standard, it has 3 years and 180 days after the effective date of the standard or 180 days after startup of source, whichever is later, to demonstrate compliance with promulgated standard.	Yes. No.
§63.7(a)(3)	Section 114 Authority	Administrator may require a performance test under CAA Section 114 at any time.	Yes.
§63.7(b)(1)	Notification of Performance Test	Must notify Administrator 60 days before the test.	No.
§63.7(b)(2)	Notification of Rescheduling	If rescheduling a performance test is necessary, must notify Administrator 5 days before scheduled date of rescheduled date.	Yes.
§63.7(c)	Quality Assurance/Test Plan	Requirement to submit site-specific test plan 60 days before the test or on date Administrator agrees with: test plan approval procedures; and performance audit requirements; and internal and external QA procedures for testing	Yes.
§63.7(d)	Testing Facilities	Requirements for testing facilities	Yes.

Citation	Subject	Brief description	Applicable
§63.7(e)(1)	Conditions for Conducting Performance Tests.	1. Performance tests must be conducted under representative conditions; and 2. Cannot conduct performance tests during SSM; and 3. Not a deviation to exceed standard during SSM; and 4. Upon request of Administrator, make available records necessary to determine conditions of performance tests.	No. Yes. Yes. Yes.
§63.7(e)(2)	Conditions for Conducting Performance Tests.	Must conduct according to rule and EPA test methods unless Administrator approves alternative.	Yes.
§63.7(e)(3)	Test Run Duration	Must have three separate test runs; and Compliance is based on arithmetic mean of three runs; and conditions when data from an additional test run can be used.	Yes.
§63.7(e)(4)	Interaction with other sections of the Act.....	Nothing in §63.7(e)(1) through (4) can abrogate the Administrator's authority to require testing under Section 114 of the Act.	Yes.
§63.7(f)	Alternative Test Method.....	Procedures by which Administrator can grant approval to use an alternative test method.	Yes.
§63.7(g).....	Performance Test Data Analysis	Must include raw data in performance test report; and must submit performance test data 60 days after end of test with the Notification of Compliance Status; and keep data for 5 years.	Yes.
§63.7(h).....	Waiver of Tests	Procedures for Administrator to waive performance test.	Yes.
§63.8(a)(1)	Applicability of Monitoring Requirements.....	Subject to all monitoring requirements in standard.	Yes.
§63.8(a)(2)	Performance Specifications	Performance Specifications in appendix B of part 60 apply.	Yes.
§63.8(a)(3)	[Reserved].		
§63.8(a)(4)	Monitoring with Flares	Unless your rule says otherwise, the requirements for flares in §63.11 apply.	No.
§63.8(b)(1)(i)-(ii).....	Monitoring	Must conduct monitoring according to standard unless Administrator approves alternative.	Yes.
§63.8(b)(1)(iii)	Monitoring	Flares not subject to this section unless otherwise specified in relevant standard.	No.
§63.8(b)(2)-(3).....	Multiple Effluents and Multiple Monitoring Systems	Specific requirements for installing monitoring systems; and must install on each effluent before it is combined and before it is released to the atmosphere unless Administrator approves otherwise; and if more than one monitoring system on an emission point, must report all monitoring system results, unless one monitoring system is a backup.	Yes.
§63.8(c)(1)	Monitoring System Operation and Maintenance.	Maintain monitoring system in a manner consistent with good air pollution control practices.	Yes.
§63.8(c)(1)(i).....	Routine and Predictable SSM.....	Maintain and operate CMS according to §63.6(e)(1).	Yes.
§63.8(c)(1)(ii).....	SSM not in SSMP	Must keep necessary parts available for routine repairs of CMSs.	Yes.
§63.8(c)(1)(iii)	Compliance with Operation and Maintenance Requirements.	Must develop and implement an SSMP for CMSs.	Yes.
§63.8(c)(2)-(3).....	Monitoring System Installation	Must install to get representative emission and parameter measurements; and must verify operational status before or at performance test.	Yes.
§63.8(c)(4)	Continuous Monitoring System (CMS) Requirements.	CMSs must be operating except during breakdown, out-of-control, repair, maintenance, and high-level calibration drifts.	No.
§63.8(c)(4)(i).....	Continuous Monitoring System (CMS) Requirements.	Continuous opacity monitoring system must have a minimum of one cycle of sampling and analysis for each successive 10-second period and one cycle of data recording for each successive 6 minute period.	Yes.
§63.8(c)(4)(ii).....	Continuous Monitoring System (CMS) Requirements.	Continuous emissions monitoring system must have a minimum of one cycle of operation for each successive 15 minute period.	No.
§63.8(c)(5)	Continuous Opacity Monitoring system (COMS) Requirements.	Must do daily zero and high level calibrations.	Yes.
§63.8(c)(6)	Continuous Monitoring System (CMS) Requirements.	Must do daily zero and high level calibrations.	No.
§63.8(c)(7)-(8).....	Continuous Monitoring Systems Requirements.	Out-of-control periods, including reporting.	Yes.

Citation	Subject	Brief description	Applicable
§63.8(d)	Continuous Monitoring Systems Quality Control.	Requirements for continuous monitoring systems quality control, including calibration, etc.; and must keep quality control plan on record for the life of the affected source. Keep old versions for 5 years after revisions.	Yes.
§63.8(e)	Continuous monitoring systems Performance Evaluation.	Notification, performance evaluation test plan, reports.	Yes.
§63.8(f)(1)-(5)	Alternative Monitoring Method	Procedures for Administrator to approve alternative monitoring.	Yes.
§63.8(f)(6)	Alternative to Relative Accuracy Test	Procedures for Administrator to approve alternative relative accuracy tests for continuous emissions monitoring system.	No.
§63.8(g)(1)-(4)	Data Reduction	Continuous opacity monitoring system 6 minute averages calculated over at least 36 evenly spaced data points; and continuous emissions monitoring system 1-hour averages computed over at least 4 equally spaced data points.	Yes.
§63.8(g)(5)	Data Reduction	Data that cannot be used in computing averages for continuous emissions monitoring system and continuous opacity monitoring system.	No.
§63.9(a)	Notification Requirements	Applicability and State Delegation	Yes.
§63.9(b)(1)-(5)	Initial Notifications	Submit notification 120 days after effective date; and Notification of intent to construct/reconstruct; and Notification of commencement of construct/reconstruct; Notification of startup; and Contents of each.	Yes.
§63.9(c)	Request for Compliance Extension	Can request if cannot comply by date or if installed BACT/LAER.	Yes.
§63.9(d)	Notification of Special Compliance Requirements for New Source.	For sources that commence construction between proposal and promulgation and want to comply 3 years after effective date.	Yes.
§63.9(e)	Notification of Performance Test	Notify Administrator 60 days prior	No.
§63.9(f)	Notification of VE/Opacity Test	Notify Administrator 30 days prior	No.
§63.9(g)	Additional Notifications When Using Continuous Monitoring Systems.	Notification of performance evaluation; and notification using continuous opacity monitoring system data; and notification that exceeded criterion for relative accuracy.	Yes.
§63.9(h)(1)-(6)	Notification of Compliance Status	Contents; and due 60 days after end of performance test or other compliance demonstration, and when to submit to Federal vs. State authority.	Yes.
§63.9(i)	Adjustment of Submittal Deadlines	Procedures for Administrator to approve change in when notifications must be submitted.	Yes.
§63.9(j)	Change in Previous Information	Must submit within 15 days after the change.	Yes.
§63.10(a)	Recordkeeping/Reporting	Applies to all, unless compliance extension; and when to submit to Federal vs. State authority; and procedures for owners of more than 1 source.	Yes.
§63.10(b)(1)	Recordkeeping/Reporting	General Requirements; and keep all records readily available and keep for 5 years.	Yes.
§63.10(b)(2)(i)-(v)	Records related to Startup, Shutdown, and Malfunction.	Occurrence of each of operation (process, equipment); and occurrence of each malfunction of air pollution equipment; and maintenance of air pollution control equipment; and actions during startup, shutdown, and malfunction.	Yes.
§63.10(b)(2)(vi) and (x-xi)	Continuous monitoring systems Records	Malfunctions, inoperative, out-of-control; and calibration checks; and adjustments, maintenance.	Yes.
§63.10(b)(2)(vii)(ix)	Records	Measurements to demonstrate compliance with emission limitations; and performance test, performance evaluation, and visible emission observation results; and measurements to determine conditions of performance tests and performance evaluations.	Yes.
§63.10(b)(2)(xii)	Records	Records when under waiver	Yes.
§63.10(b)(2)(xiii)	Records	Records when using alternative to relative accuracy test.	No.
§63.10(b)(2)(xiv)	Records	All documentation supporting Initial Notification and Notification of Compliance Status.	Yes.
§63.10(b)(3)	Records	Applicability Determinations	Yes.
§63.10(c)(1),(5)(8),(10)-(15)	Records	Additional Records for continuous monitoring systems.	Yes.
§63.10(c)(7)-(8)	Records	Records of excess emissions and parameter monitoring exceedances for continuous monitoring systems.	No.
§63.10(d)(1)	General Reporting Requirements	Requirement to report	Yes.

Citation	Subject	Brief description	Applicable
§63.10(d)(2)	Report of Performance Test Results	When to submit to Federal or State authority.	Yes.
§63.10(d)(3)	Reporting Opacity or VE Observations	What to report and when	Yes.
§63.10(d)(4)	Progress Reports	Must submit progress reports on schedule if under compliance extension.	Yes.
§63.10(d)(5)	Startup, Shutdown, and Malfunction Reports.	Contents and submission	Yes.
§63.10(e)(1)(2)	Additional continuous monitoring systems Reports.	Must report results for each CEM on a unit; and written copy of performance evaluation; and 3 copies of continuous opacity monitoring system performance evaluation.	Yes.
§63.10(e)(3)	Reports	Excess Emission Reports	No.
§63.10(e)(3)(i-iii)	Reports	Schedule for reporting excess emissions and parameter monitor exceedance (now defined as deviations).	No.
§63.10(e)(3)(iv-v)	Excess Emissions Reports	Requirement to revert to quarterly submission if there is an excess emissions and parameter monitor exceedance (now defined as deviations); and provision to request semiannual reporting after compliance for one year; and submit report by 30th day following end of quarter or calendar half; and if there has not been an exceedance or excess emission (now defined as deviations), report contents is a statement that there have been no deviations.	No.
§63.10(e)(3)(iv-v)	Excess Emissions Reports	Must submit report containing all of the information in §63.10(c)(5-13), §63.8(c)(7-8).	No.
§63.10(e)(3)(vi-viii)	Excess Emissions Report and Summary Report	Requirements for reporting excess emissions for continuous monitoring systems (now called deviations); Requires all of the information in §63.10(c)(5-13), §63.8(c)(7-8).	No.
§63.10(e)(4)	Reporting continuous opacity monitoring system data.	Must submit continuous opacity monitoring system data with performance test data.	Yes.
§63.10(f)	Waiver for Recordkeeping/Reporting	Procedures for Administrator to waive	Yes.
§63.11	Flares	Requirements for flares	No.
§63.12	Delegation	State authority to enforce standards	Yes.
§63.13	Addresses	Addresses where reports, notifications, and requests are sent.	Yes.
§63.14	Incorporation by Reference	Test methods incorporated by reference	Yes.
§63.15	Availability of Information	Public and confidential Information	Yes.

**Appendix A to Subpart DDDDD—
Methodology and Criteria for
Demonstrating Eligibility for the Health-
Based Compliance Alternatives Specified
for the Large Solid Fuel Subcategory**

1. Purpose/Introduction

This appendix provides the methodology and criteria for demonstrating that your affected source is eligible for the compliance alternative for the HCl emission limit and/or the total selected metals (TSM) emission limit. This appendix specifies emissions testing methods that you must use to determine HCl, chlorine, and manganese emissions from the affected units and what parts of the affected source facility must be included in the eligibility demonstration. You must demonstrate that your affected source is eligible for the health-based compliance alternatives using either a lookup table analysis (based on the look-up tables included in this appendix) or a site-specific compliance demonstration performed according to the criteria specified in this appendix. This appendix also specifies how and when you file any eligibility demonstrations for your affected source and how to show that your affected source remains eligible for the

health-based compliance alternatives in the future.

2. Who Is Eligible To Demonstrate That They Qualify for the Health-Based Compliance Alternatives?

Each new, reconstructed, or existing affected source may demonstrate that they are eligible for the health-based compliance alternatives. Section 63.7490 of subpart DDDDD defines the affected source and explains which affected sources are new, existing, or reconstructed.

3. What Parts of My Facility Have To Be Included in the Health-Based Eligibility Demonstration?

If you are attempting to determine your eligibility for the compliance alternative for HCl, you must include every emission point subject to subpart DDDDD that emits either HCl or Cl₂ in the eligibility demonstration.

If you are attempting to determine your eligibility for the compliance alternative for TSM, you must include every emission point subject to subpart DDDDD that emits manganese in the eligibility demonstration.

4. How Do I Determine HAP Emissions From My Affected Source?

(a) You must conduct HAP emissions tests or fuel analysis for every emission point covered under subpart DDDDD within the affected source facility according to the requirements in paragraphs (b) through (f) of this section and the methods specified in Table 1 of this appendix.

(1) If you are attempting to determine your eligibility for the compliance alternative for HCl, you must test the subpart DDDDD units.

at your facility for both HCl and Cl₂. When conducting fuel analysis, you must assume any chlorine detected will be emitted as Cl₂.

(2) If you are attempting to determine your eligibility for the compliance alternative for TSM, you must test the subpart DDDDD units at your facility for manganese.

(b) *Periods when emissions tests must be conducted.*

(1) You must not conduct emissions tests during periods of startup, shutdown, or malfunction, as specified in §63.7(e)(1).

(2) You must test under worst-case operating conditions as defined in this appendix. You must describe your worst-case operating

conditions in your performance test report for the process and control systems (if applicable) and explain why the conditions are worst-case.

(c) *Number of test runs.* You must conduct three separate test runs for each test required in this section, as specified in §63.7(e)(3). Each test run must last at least 1 hour.

(d) *Sampling locations.* Sampling sites must be located at the outlet of the control device and prior to any releases to the atmosphere.

(e) *Collection of monitoring data for HAP control devices.* During the emissions test,

you must collect operating parameter monitoring system data at least every 15 minutes during the entire emissions test and establish the site-specific operating requirements in Tables 3 or 4, as appropriate, of subpart DDDDD using data from the monitoring system and the procedures specified in §63.7530 of subpart DDDDD.

(f) *Nondetect data.* You may treat emissions of an individual HAP as zero if all of the test runs result in a nondetect measurement and the condition in paragraph (f)(1) of this section is met for the manganese test method.

Otherwise, nondetect data for individual HAP must be treated as one-half of the method detection limit.

(1) For manganese measured using Method 29 in appendix A to 40 CFR part 60, you analyze samples using atomic absorption spectroscopy (AAS).

(g) You must determine the maximum hourly emission rate for each appropriate emission point according to Equation 1 of this appendix.

$$\text{Max Hourly Emissions} = \sum_{i=1}^n (E_r \times I_{tm}) \quad (\text{Eq. 1})$$

Where:

Max Hourly Emissions = Maximum hourly emissions for hydrogen chloride, chlorine, or manganese, in units of pounds per hour.

E_r = Emission rate (the 3-run average as determined according to Table 1 of this appendix or the pollutant concentration in the fuel samples analyzed according to §63.7521) for hydrogen chloride, chlorine, or manganese, in units of pounds per million Btu of heat input.

I_{tm} = Maximum rated heat input capacity of appropriate emission point, in units of million Btu per hour.

5. What Are the Criteria for Determining If My Facility Is Eligible for the Health-Based Compliance Alternatives?

(a) Determine the HAP emissions from each appropriate emission point within the affected source facility using the procedures specified in section 4 of this appendix.

(b) Demonstrate that your facility is eligible for either of the health-based compliance alternatives using either the methods described in section 6 of this appendix (look-up table analysis) or section 7 of this appendix (site-specific compliance demonstration).

(c) Your facility is eligible for the health-based compliance alternative for HCl if one of the following two statements is true:

(1) The calculated HCl-equivalent emission rate is below the appropriate value in the look-up table;

(2) Your site-specific compliance demonstration indicates that your maximum HI for HCl and Cl₂ at a location where people live is less than or equal to 1.0;

(d) Your facility is eligible for the health-based compliance alternative for TSM if one of the following two statements is true:

(1) The manganese emission rate for all your subpart DDDDD sources is below the appropriate value in the look-up table;

(2) Your site-specific compliance demonstration indicates that your maximum HQ for manganese at a location where people live is less than or equal to 1.0.

6. How Do I Conduct a Look-Up Table Analysis?

You may use look-up tables to demonstrate that your facility is eligible for either the compliance alternative for the HCl emission limit or the compliance alternative for TSM emission limit.

(a) *HCl health-based compliance alternative.*

(1) To calculate the total toxicity-weighted HCl-equivalent emission rate for your facility, first calculate the total affected source emission rate of HCl by summing the maximum hourly HCl emission rates from all your subpart DDDDD sources. Then, similarly, calculate the total affected source emission rate for Cl₂. Finally, calculate the toxicity-weighted emission rate (expressed in HCl equivalents) according to Equation 2 of this appendix.

$$ER_{tw} = \sum (ER_i \times (RfC_{HCl}/RfC_i)) \quad (\text{Eq. 2})$$

Where:

ER_{tw} is the HCl-equivalent emission rate, lb/hr.

ER_i is the emission rate of HAP i in lbs/hr

RfC_i is the reference concentration of HAP i

RfC_{HCl} is the reference concentration of HCl (RfCs for HCl and Cl₂ can be found at <http://www.epa.gov/ttn/atw/toxsource/summary.html>).

(2) The calculated HCl-equivalent emission rate will then be compared to the appropriate allowable emission rate in Table 2 of this appendix. To determine the correct value from the table, an average value for the appropriate subpart DDDDD emission points should be used for stack height and the minimum distance between any appropriate subpart DDDDD stack at the facility and the property boundary should be used for property boundary distance. Appropriate emission points and stacks are those that emit HCl and/or Cl₂. If one or both of these values does not match the exact values in the lookup

tables, then use the next lowest table value.

(Note: If your average stack height is less than 5 meters, you must use the 5 meter row.) Your facility is eligible to comply with the health-based alternative HCl emission limit if your toxicity-weighted HCl equivalent emission rate, determined using the methods specified in this appendix, does not exceed the appropriate value in Table 2 of this appendix.

(b) *TSM Compliance Alternative.* To calculate the total manganese emission rate for your affected source, sum the maximum hourly manganese emission rates for all your subpart DDDDD sources. The calculated manganese emission rate will then be compared to the allowable emission rate in the Table 3 of this appendix. To determine the correct value from the table, an average value for the appropriate subpart DDDDD emission points should be used for stack height and the minimum distance between any appropriate subpart DDDDD stack at the facility and the property boundary should be used for property boundary distance. Appropriate

emission points and stacks are those that emit manganese. If one or both of these values does not match the exact values in the lookup tables, then use the next lowest table value. (Note: If your average stack height is less than 5 meters, you must use the 5 meter row.) Your facility may exclude manganese when demonstrating compliance with the TSM emission limit if your manganese emission rate, determined using the methods specified in this appendix, does not exceed the appropriate value specified in Table 3 of this appendix.

7. How Do I Conduct a Site-Specific Compliance Demonstration?

If you fail to demonstrate that your facility is able to comply with one or both of the alternative health-based emission standards using the look-up table approach, you may choose to perform a site-specific compliance demonstration for your facility. You may use any scientifically-accepted peer-reviewed risk assessment methodology for your site-specific

compliance demonstration. An example of one approach for performing a site-specific compliance demonstration for air toxics can be found in the EPA's "Air Toxics Risk Assessment Reference Library, Volume 2, Site-Specific Risk Assessment Technical Resource Document", which may be obtained through the EPA's Air Toxics Web site at http://www.epa.gov/ttn/fera/risk_atoxic.html

(a) Your facility is eligible for the HCl alternative compliance option if your site-specific compliance demonstration shows that the maximum HI for HCl and Cl₂ from your subpart DDDDD sources is less than or equal to 1.0.

(b) Your facility is eligible for the TSM alternative compliance option if your site-specific compliance demonstration shows that the maximum HQ for manganese from your subpart DDDDD sources is less than or equal to 1.0.

(c) At a minimum, your site-specific compliance demonstration must:

(1) Estimate long-term inhalation exposures through the estimation of annual or multi-year average ambient concentrations;

(2) Estimate the inhalation exposure for the individual most exposed to the facility's emissions;

(3) Use site-specific, quality-assured data wherever possible;

(4) Use health-protective default assumptions wherever site-specific data are not available, and;

(5) Contain adequate documentation of the data and methods used for the assessment so that it is transparent and can be reproduced by an experienced risk assessor and emissions measurement expert.

(d) Your site-specific compliance demonstration need not:

(1) Assume any attenuation of exposure concentrations due to the penetration of outdoor pollutants into indoor exposure areas;

(2) Assume any reaction or deposition of the emitted pollutants during transport from the emission point to the point of exposure.

8. What Must My Health-Based Eligibility Demonstration Contain?

(a) Your health-based eligibility demonstration must contain, at a minimum, the information specified in paragraphs (a)(1) through (6) of this section.

(1) Identification of each appropriate emission point at the affected source facility, including the maximum rated capacity of each appropriate emission point.

(2) Stack parameters for each appropriate emission point including, but not limited to, the parameters listed in paragraphs (a)(2)(i) through (iv) below:

(i) Emission release type.

(ii) Stack height, stack area, stack gas temperature, and stack gas exit velocity.

(iii) Plot plan showing all emission points, nearby residences, and fence line.

(iv) Identification of any control devices used to reduce emissions from each appropriate emission point.

(3) Emission test reports for each pollutant and appropriate emission point which has been tested using the test methods specified in Table 1 of this appendix, including a description of the process parameters identified as being worst case. Fuel analyses for each fuel and emission point which has been conducted including collection and analytical methods used.

(4) Identification of the RfC values used in your look-up table analysis or site-specific compliance demonstration.

(5) Calculations used to determine the HCl-equivalent or manganese emission rates according to sections 6(a) or (b) of this appendix.

(6) Identification of the controlling process factors (including, but not limited to, fuel type, heat input rate, type of control devices, process parameters reflecting the emissions rates used for your eligibility demonstration) that will become Federally enforceable permit conditions used to show that your facility remains eligible for the health-based compliance alternatives.

(b) If you use the look-up table analysis in section 6 of this appendix to demonstrate that your facility is eligible for either health-based compliance alternative, your eligibility demonstration must contain, at a minimum, the information in paragraphs (a) and (b)(1) through (3) of this section.

(1) Calculations used to determine the average stack height of the subpart DDDDD emission points that emit either manganese or HCl and Cl₂.

(2) Identification of the subpart DDDDD emission point, that emits either manganese or HCl and Cl₂, with the minimum distance to the property boundary of the facility.

(3) Comparison of the values in the look-up tables (Tables 2 and 3 of this appendix) to your maximum HCl-equivalent or manganese emission rates.

(c) If you use a site-specific compliance demonstration as described in section 7 of this appendix to demonstrate that your facility is eligible, your eligibility demonstration must contain, at a minimum, the information in paragraphs (a) and (c)(1) through (7) of this section:

(1) Identification of the risk assessment methodology used.

(2) Documentation of the fate and transport model used.

(3) Documentation of the fate and transport model inputs, including the information described in paragraphs (a)(1) through (5) of this section converted to the dimensions required for the model and all of the following that apply: meteorological data; building, land use, and terrain data; receptor locations and population data; and other facility-specific parameters input into the model.

(4) Documentation of the fate and transport model outputs.

(5) Documentation of any exposure assessment and risk characterization calculations.

(6) Comparison of the HQ HI to the limit of 1.0.

9. When Do I Have to Complete and Submit My Health-Based Eligibility Demonstration?

(a) If you have an existing affected source, you must complete and submit your eligibility demonstration to your permitting authority, along with a signed certification that the demonstration is an accurate depiction of your facility, no later than the date one year prior to the compliance date of subpart DDDDD. A separate copy of the eligibility demonstration must be submitted to: U.S. EPA, Risk and Exposure Assessment Group, Emission Standards Division (C404-01), Attn: Group Leader, Research Triangle Park, North Carolina 27711, electronic mail address REAG@epa.gov.

(b) If you have a new or reconstructed affected source that starts up before the effective date of subpart DDDDD, or an affected source that is an area source that increases its emissions or its potential to emit such that it becomes a major source of HAP before the effective date of subpart DDDDD, then you must comply with the requirements of subpart DDDDD until your eligibility demonstration is completed and submitted to your permitting authority.

(c) If you have a new or reconstructed affected source that starts up after the effective date of subpart DDDDD, or an affected source that is an area source that increases its emissions or its potential to emit such that it becomes a major source of HAP after the effective date for subpart DDDDD, then you must follow the schedule in paragraphs (c)(1) and (2) of this section.

(1) You must complete and submit a preliminary eligibility demonstration based on the information (e.g., equipment types, estimated emission rates, etc.) used to obtain your title V permit. You must base your preliminary eligibility demonstration on the maximum emissions allowed under your title V permit. If the preliminary eligibility demonstration indicates that your affected source facility is eligible for either compliance alternative, then you may start up your new affected source and your new affected source will be considered in compliance with the alternative HCl standard and subject to the compliance requirements in this appendix or, in the case of manganese, your compliance demonstration with the TSM emission limit is based on 7 metals (excluding manganese).

(2) You must conduct the emission tests or fuel analysis specified in section 4 of this appendix upon initial startup and use the results of these emissions tests to complete and submit your eligibility demonstration within 180 days following your initial startup

date. To be eligible, you must meet the criteria in section 11 of this appendix within 18 months following initial startup of your affected source.

10. When Do I Become Eligible for the Health-Based Compliance Alternatives?

To be eligible for either health-based compliance alternative, the parameters that defined your affected source as eligible for the health-based compliance alternatives (including, but not limited to, fuel type, fuel mix (annual average), type of control devices, process parameters reflecting the emissions rates used for your eligibility demonstration) must be submitted for incorporation as Federally enforceable limits into your title V permit. If you do not meet these criteria, then your affected source is subject to the applicable emission limits, operating limits, and work practice standards in Subpart DDDDD.

11. How Do I Ensure That My Facility Remains Eligible for the Health-Based Compliance Alternatives?

(a) You must update your eligibility demonstration and resubmit it each time you have a process change, such that any of the parameters that defined your affected source changes in a way that could result in increased HAP emissions (including, but not limited to, fuel type, fuel mix (annual average), change in type of control device, changes in process parameters documented as worst-case conditions during the emissions testing used for your approved eligibility demonstration).

(b) If you are updating your eligibility demonstration to account for an action in paragraph (a) of this section, then you must perform emission testing or fuel analysis according to section 4 of this appendix for the subpart DDDDD emission points that may have increased HAP emissions beyond the levels reflected in your previously approved eligibility demonstration due to the process change. You must submit your revised eligibility demonstration to the permitting authority prior to revising your permit to incorporate the process change. If your updated eligibility demonstration indicates that your affected source is no longer eligible for the health-based compliance alternatives, then you must comply with the applicable emission limits, operating limits, and compliance requirements in Subpart DDDDD prior to making the process change and revising your permit.

12. What Records Must I Keep?

You must keep records of the information used in developing the eligibility demonstration for your affected source, including all of the information specified in section 8 of this appendix.

13. Definitions

The definitions in §63.7575 of subpart DDDDD apply to this appendix. Additional definitions applicable for this appendix are as follows:

Hazard Index (HI) means the sum of more than one hazard quotient for multiple

substances and/or multiple exposure pathways.

Hazard Quotient (HQ) means the ratio of the predicted media concentration of a pollutant to the media concentration at which no adverse effects are expected. For inhalation exposures, the HQ is calculated as the air concentration divided by the RfC.

Look-up table analysis means a risk screening analysis based on comparing the HAP or HAP-equivalent emission rate from the affected source to the appropriate maximum allowable HAP or HAP-equivalent emission rates specified in Tables 2 and 3 of this appendix.

Reference Concentration (RfC) means an estimate (with uncertainty spanning perhaps an order of magnitude) of a continuous inhalation exposure to the human population (including sensitive subgroups) that is likely to be without an appreciable risk of deleterious effects during a lifetime. It can be derived from various types of human or animal data, with uncertainty factors generally applied to reflect limitations of the data used.

Worst-case operating conditions means operation of an affected unit during emissions testing under the conditions that result in the highest HAP emissions or that result in the emissions stream composition (including HAP and non-HAP) that is most challenging for the control device if a control device is used. For example, worst-case conditions could include operation of an affected unit firing solid fuel likely to produce the most HAP.

TABLE 1 TO APPENDIX B OF SUBPART DDDDD—EMISSION TEST METHODS

For ...	You must ...	Using ...
(1) Each subpart DDDDD emission point for which you choose to use a compliance alternative.	Select sampling ports' location and the number of traverse points.	Method 1 of 40 CFR part 60, appendix A.
(2) Each subpart DDDDD emission point for which you choose to use a compliance alternative.	Determine velocity and volumetric flow rate; ...	Method 2, 2F, or 2G in appendix A to 40 CFR part 60.
(3) Each subpart DDDDD emission point for which you choose to use a compliance alternative.	Conduct gas molecular weight analysis	Method 3A or 3B in appendix A to 40 CFR part 60.
(4) Each subpart DDDDD emission point for which you choose to use a compliance alternative.	Measure moisture content of the stack gas	Method 4 in appendix A to 40 CFR part 60.
(5) Each subpart DDDDD emission point for which you choose to use the HCl compliance alternative.	Measure the hydrogen chloride and chlorine emission concentrations.	Method 26 or 26A in appendix A to 40 CFR part 60.
(6) Each subpart DDDDD emission point for which you choose to use the TSM compliance alternative.	Measure the manganese emission concentration.	Method 29 in appendix A to 40 CFR part 60.
(7) Each subpart DDDDD emission point for which you choose to use a compliance alternative.	Convert emissions concentration to lb per MMBtu emission rates.	Method 19 F-factor methodology in appendix A to part 60 of this chapter.

TABLE 2 TO APPENDIX A OF SUBPART DDDDD—ALLOWABLE TOXICITY-WEIGHTED EMISSION RATE EXPRESSED IN HCl EQUIVALENTS (lbs/hr)

Stack ht. (m)	Distance to property boundary (m)											
	0	50	100	150	200	250	500	1000	1500	2000	3000	5000
5	114.9	114.9	114.9	114.9	114.9	114.9	144.3	287.3	373.0	373.0	373.0	373.0
10	188.5	188.5	188.5	188.5	188.5	188.5	195.3	328.0	432.5	432.5	432.5	432.5
20	386.1	386.1	386.1	386.1	386.1	386.1	386.1	425.4	580.0	602.7	602.7	602.7
30	396.1	396.1	396.1	396.1	396.1	396.1	396.1	436.3	596.2	690.6	807.8	816.5

40	408.1	408.1	408.1	408.1	408.1	408.1	408.1	408.1	448.2	613.3	715.5	832.2	966.0
50	421.4	421.4	421.4	421.4	421.4	421.4	421.4	421.4	460.6	631.0	746.3	858.2	1002.8
60	435.5	435.5	435.5	435.5	435.5	435.5	435.5	435.5	473.4	649.0	778.6	885.0	1043.4
70	450.2	450.2	450.2	450.2	450.2	450.2	450.2	450.2	486.6	667.4	813.8	912.4	1087.4
80	465.5	465.5	465.5	465.5	465.5	465.5	465.5	465.5	500.0	685.9	849.8	940.9	1134.8
100	497.5	497.5	497.5	497.5	497.5	497.5	497.5	497.5	527.4	723.6	917.1	1001.2	1241.3
200	677.3	677.3	677.3	677.3	677.3	677.3	677.3	677.3	682.3	919.8	1167.1	1390.4	1924.6

TABLE 3 TO APPENDIX A OF SUBPART DDDDD—ALLOWABLE MANGANESE EMISSION RATE (lbs/hr)

Stack ht. (m)	Distance to property boundary (m)											
	0	50	100	150	200	250	500	1000	1500	2000	3000	5000
5	0.29	0.29	0.29	0.29	0.29	0.29	0.36	0.72	0.93	0.93	0.93	0.94
10	0.47	0.47	0.47	0.47	0.47	0.47	0.49	0.82	1.08	1.08	1.08	1.08
20	0.97	0.97	0.97	0.97	0.97	0.97	0.97	1.06	1.45	1.51	1.51	1.51
30	0.99	0.99	0.99	0.99	0.99	0.99	0.99	1.09	1.49	1.72	2.02	2.04
40	1.02	1.02	1.02	1.02	1.02	1.02	1.02	1.12	1.53	1.79	2.08	2.42
50	1.05	1.05	1.05	1.05	1.05	1.05	1.05	1.15	1.58	1.87	2.15	2.51
60	1.09	1.09	1.09	1.09	1.09	1.09	1.09	1.18	1.62	1.95	2.21	2.61
70	1.13	1.13	1.13	1.13	1.13	1.13	1.13	1.22	1.67	2.03	2.28	2.72
80	1.16	1.16	1.16	1.16	1.16	1.16	1.16	1.25	1.71	2.12	2.35	2.84
100	1.24	1.24	1.24	1.24	1.24	1.24	1.24	1.32	1.81	2.29	2.50	3.10
200	1.69	1.69	1.69	1.69	1.69	1.69	1.69	1.71	2.30	2.92	3.48	4.81

